

SinglFuse[™] SF-1206S Series Features

- Slow blow thin film chip fuse for overcurrent protection
- 3216 (EIA 1206) miniature footprint
- Surface mount packaging for automated assembly
- UL listed (UL 248-14)
- RoHS compliant* and halogen free**

SF-1206S Series - Slow Blow Surface Mount Fuses

Electrical Characteristics

Model	Rated Current (Amps)	Fusing Time	Resistance (mΩ) Typ.***	Rated Voltage	Breaking Capacity	Typical I²t (A²s) ****
SF-1206S050	0.50	Open within 5 sec.	596	DC 63 V	DC 63 V 50 A	0.030
SF-1206S080	0.80		165			0.068
SF-1206S100	1.00		132			0.098
SF-1206S125	1.25		90			0.155
SF-1206S150	1.50		79			0.236
SF-1206S200	2.00		41			0.339
SF-1206S250	2.50	current	33	DC 32 V	DC 32 V 50 A	0.605
SF-1206S300	3.00		23			0.933
SF-1206S400	4.00		15.5			1.537
SF-1206S500	5.00		13			2.533
SF-1206S700	7.00		7			5.684

^{***} Resistance value measured with less than 10 % of rated current. Resistance tolerance ±25 %.

Reliability Testing

No.	Test	Requirement	Test Condition
1	Carrying Capacity	No fusing	Rated current, 4 hours
2	Fusing Time	Within 5 seconds	250 % of its rated current
3	Interrupting Ability	No mechanical damages	After the fuse is interrupted, rated voltage applied for 30 seconds again
4	Bending Test	No mechanical damages	Distance between holding points: 90 mm, Bending: 3 mm,1 time, 30 seconds
5	Resistance to Solder Heat	±20 %	260 °C ±5 °C,10 seconds ±1 second
6	Solderability	95 % coverage minimum	235 °C ±5 °C, 2 ±0.5 second 245 °C ±5 °C, 2 ±0.5 second (lead free)
7	Temperature Rise	<75 ° C	100 % of its rated current, measure of surface temperature
8	Resistance to Dry Heat	±20 %	105 °C ±5 °C,1000 hours
9	Resistance to Solvent	No evident damage on protective coating and marking	23 °C ±5 °C of isopropyl alcohol, 90 seconds
10	Residual Resistance	10k ohms or more	Measure DC resistance after fusing
11	Thermal Shock	ΔR < 10 %	-20 °C / +25 °C /+125 °C /+25 °C, 10 cycles

Agency Recognition

UL File Number E198545

Environmental Characteristics



WARNING Cancer and Reproductive Harm

www.P65Warnings.ca.gov

- RoHS Directive 2002/95/EC Jan. 27, 2003 including annex and RoHS Recast 2011/65/EU June 8, 2011.
- ** Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

"SinglFuse" is a trademark of Bourns, Inc.

Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

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on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

^{****}Typical I²t value measured at 10x rated current.

SinglFuse[™] SF-1206S Series Applications

- Portable memory
- LCD monitors
- Disk drives
- **PDAs**
- Digital cameras
- DVDs

- Rechargeable battery packs

- 2 = Tape & Reel (5,000 pcs./reel)

- Battery chargers
- Set top boxes
- Industrial controllers

SF-1206S Series - Slow Blow Surface Mount Fuses

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Typical Part Marking

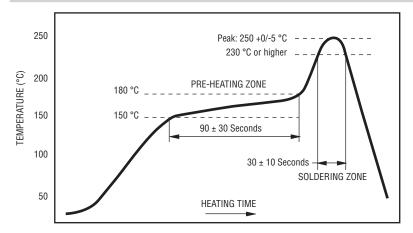
Represents total content. Layout may vary.



F = 0.50K = 0.803 = 3.00L = 1.00 $\underline{M} = 1.25$ P = 1.50Y = 5.00Z = 7.00

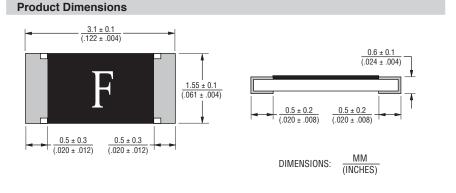
How to Order SF - 1206 S 050 - 2 SinglFuse™ Product Designator SMD Footprint -3216 (EIA 1206) size Fuse Blow Type FP = Fast Acting Precision F = Fast Acting S = Slow Blow SP = Time Lag Rated Current 050-700 (500 mA - 7.00 A) Packaging Type

Solder Reflow Recommendations

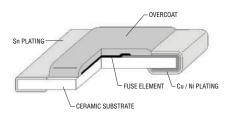


PEAK: 250 +0/-5 °C, 5 seconds

PRE-HEATING ZONE: 150 to 180 °C, 90 ± 30 seconds SOLDERING ZONE: 230 °C or higher, 30 ± 10 seconds



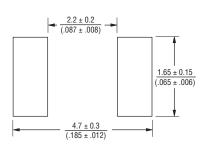
Construction & Material Content



Packaging Quantity

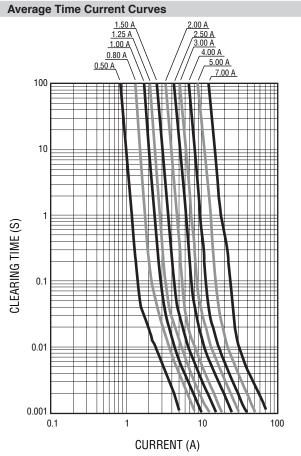
5,000 pieces per 7-inch reel

Recommended Pad Layout

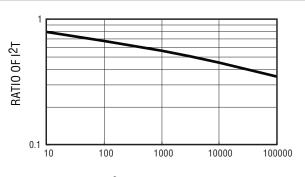


SF-1206S Series - Slow Blow Surface Mount Fuses

Average Time Current Curves

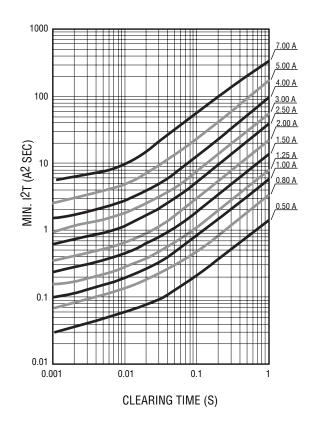


I2T Derating Curve by Repeater Rush Current

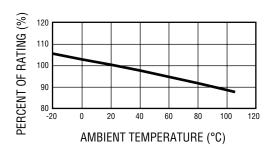


RATIO OF I²T REPEAT NUMBERS TO BLOW

Minimum I²T V Clear Time Curves



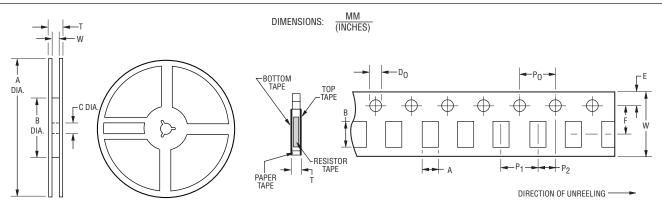
Thermal Derating Curve



REV. I 01/19

SF-1206S Series Tape and Reel Specifications

SF-1206S Series per EIA 481-2
$\frac{8.0 \pm 0.2}{(.315 \pm .008)}$
$\frac{4.0 \pm 0.1}{(.157 \pm .004)}$
$\frac{4.0 \pm 0.1}{(.157 \pm .004)}$
$\frac{2.0 \pm 0.05}{(.079 \pm .002)}$
$\frac{2.0 \pm 0.15}{(.079 \pm .006)}$
$\frac{3.6 \pm 0.2}{(.142 \pm .008)}$
$\frac{3.5 \pm 0.05}{(.138 \pm .002)}$
$\frac{1.75 \pm 0.1}{(.069 \pm .004)}$
$\frac{1.5 + 0.1/-0}{(.059 + .004/-0)}$
$\frac{0.84 \pm 0.1}{(.033 \pm .004)}$
180 +0/-3.0 (7.087 +0/118)
<u>60.0</u> (2.362)
$\frac{13.0 \pm 1.0}{(.512 \pm .039)}$
$\frac{9.0 \pm 1.0}{(.354 \pm .039)}$
$\frac{11.4 \pm 2.0}{(.449 \pm .079)}$



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<u>SF-1206S300-2</u> <u>SF-1206S080-2</u> <u>SF-1206S500-2</u> <u>SF-1206S050-2</u> <u>SF-1206S700-2</u> <u>SF-1206S250-2</u> <u>SF-1206S100-2</u> <u>SF-1206S250-2</u> <u>SF-1206S150-2</u> <u>SF-1206S125-2</u> <u>SF-1206S400-2</u>