

# Capacitor Array, COG Dielectric, 10 – 200 VDC (Commercial & Automotive Grade)

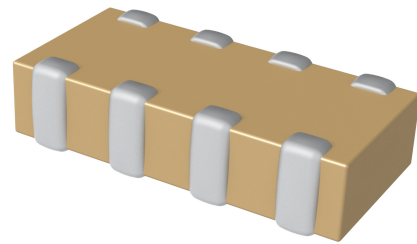
## Overview

KEMET's Ceramic Chip Capacitor Array in COG dielectric is an advanced passive technology, where multiple capacitor elements are integrated into one common monolithic structure. Array technology promotes reduced placement costs and increased throughput. This is achieved by alternatively placing one device rather than two or four discrete devices. Use of capacitor arrays also saves board space, which translates into increased board density and more functions per board. Arrays consume only a portion of the space required for standard chips, resulting in savings in inventory and pick/place machine positions.

For added reliability, KEMET's Flexible Termination technology has been incorporated in order to provide superior flex performance. This technology was developed to address flex cracks, which are the primary failure mode of MLCCs and typically the result of excessive tensile and shear stresses produced during board flexure and thermal cycling. Flexible Termination technology inhibits the transfer of board stress to the rigid body of the MLCC, therefore mitigating flex cracks which can result in low IR or short circuit failures.

KEMET's COG dielectric features a 125°C maximum operating temperature and is considered "stable." The Electronics Industries Alliance (EIA) characterizes COG dielectric as a Class I material. Components of this classification are temperature compensating and are suited for resonant circuit applications or those where Q and stability of capacitance characteristics are required. COG exhibits no change in capacitance with respect to time and voltage and boasts a negligible change in capacitance with reference to ambient temperature. Capacitance change is limited to  $\pm 30$  ppm/°C from -55°C to +125°C.

KEMET automotive grade array capacitors meet the demanding Automotive Electronics Council's AEC-Q200 qualification requirements.



## Ordering Information

| CA            | 06                               | 4                    | X                        | 104  | K   | 4  | G          | A                    | C  | TU  |
|---------------|----------------------------------|----------------------|--------------------------|--|---|--|------------|----------------------|--|---|
| Ceramic Array | Case Size (L" x W") <sup>1</sup> | Number of Capacitors | Specification/ Series    | Capacitance Code (pF)                      | Capacitance Tolerance                             | Rated Voltage (VDC)  | Dielectric | Failure Rate/ Design | Termination Finish <sup>2</sup>                          | Packaging/ Grade (C-Spec)                     |
|               | 06 = 0612                        | 4 = 4                | X = Flexible Termination | Two significant digits and number of zeros | J = $\pm 5\%$<br>K = $\pm 10\%$<br>M = $\pm 20\%$ | 8 = 10<br>4 = 16<br>3 = 25<br>5 = 50<br>1 = 100<br>2 = 200 | G = COG    | A = N/A              | C = 100% Matte Sn<br>L = SnPb<br>(5% minimum Pb content) | See "Packaging C-Spec Ordering Options Table" |

<sup>1</sup> All previous reference to metric case dimension "1632" has been replaced with an inch standard reference of "0612". Please reference all new designs using the "0612" nomenclature. "CA064" replaces "C1632" in the ordering code.

<sup>2</sup> Additional termination finish options may be available. Contact KEMET for details.

<sup>2</sup> SnPb termination finish option is not available on automotive grade product.

## Packaging C-Spec Ordering Options Table

| Packaging Type                      | Packaging/Grade Ordering Code (C-Spec) |
|-------------------------------------|--|
| <b>Commercial Grade<sup>1</sup></b> |  |
| Bulk Bag                            | Not Required (Blank)                   |
| 7" Reel/Unmarked                    | TU                                     |
| 13" Reel/Unmarked                   | 7210                                   |
| <b>Automotive Grade<sup>2</sup></b> |  |
| 7" Reel                             | AUTO                                   |
| 13" Reel/Unmarked                   | AUTO7210                               |

<sup>1</sup> Default packaging is "Bulk Bag". An ordering code C-Spec is not required for "Bulk Bag" packaging.

<sup>1</sup> The terms "Marked" and "Unmarked" pertain to laser marking option of capacitors. All packaging options labeled as "Unmarked" will contain capacitors that have not been laser marked. The option to laser mark is not available on these devices. For more information see "Capacitor Marking".

<sup>2</sup> Reeling tape options (Paper or Plastic) are dependent on capacitor case size (L" x W") and thickness dimension. See "Chip Thickness/Tape & Reel Packaging Quantities" and "Tape & Reel Packaging Information".

<sup>2</sup> For additional information regarding "AUTO" C-Spec options, see "Automotive C-Spec Information".

<sup>2</sup> All Automotive packaging C-Specs listed exclude the option to laser mark components. The option to laser mark is not available on these devices. For more information see "Capacitor Marking".

## Benefits

- -55°C to +125°C operating temperature range
- Superior flex performance (up to 5 mm)
- Saves both circuit board and inventory space
- Reduces placement costs and increases throughput
- Lead (Pb)-free, RoHS and REACH compliant
- 0612 (4-element) case size
- DC voltage ratings of 10 V, 16 V, 25 V, 50 V, 100 V, and 200 V
- Capacitance offerings ranging from 10 to 470 pF
- Available capacitance tolerances of ±5%, ±10%, and ±20%
- Non-polar device, minimizing installation concerns
- 100% pure matte tin-plated termination finish allowing for excellent solderability
- SnPb termination finish option available upon request (5% Pb minimum)
- Commercial and Automotive (AEC-Q200) grades available

## Applications

Typical applications include those that can benefit from board area savings, cost savings, and overall volumetric reduction such as telecommunications, computers, handheld devices and automotive. Flexible termination technology benefits applications subject to high levels of board flexure or temperature cycling.

## Automotive C-Spec Information

KEMET automotive grade products meet or exceed the requirements outlined by the Automotive Electronics Council. Details regarding test methods and conditions are referenced in document AEC-Q200, Stress Test Qualification for Passive Components. These products are supported by a Product Change Notification (PCN) and Production Part Approval Process warrant (PPAP).

Automotive products offered through our distribution channel have been assigned an inclusive ordering code C-Spec, "AUTO." This C-Spec was developed in order to better serve small and medium-sized companies that prefer an automotive grade component without the requirement to submit a customer Source Controlled Drawing (SCD) or specification for review by a KEMET engineering specialist. This C-Spec is therefore not intended for use by KEMET OEM automotive customers and are not granted the same "privileges" as other automotive C-Specs. Customer PCN approval and PPAP request levels are limited (see details below.)

### Product Change Notification (PCN)

The KEMET product change notification system is used to communicate primarily the following types of changes:

- Product/process changes that affect product form, fit, function, and/or reliability
- Changes in manufacturing site
- Product obsolescence

| KEMET Automotive C-Spec     | Customer Notification Due To:    |               | Days Prior To Implementation |
|-----------------------------|----------------------------------|---------------|------------------------------|
|                             | Process/Product change           | Obsolescence* |                              |
| KEMET assigned <sup>1</sup> | Yes (with approval and sign off) | Yes           | 180 days minimum             |
| AUTO                        | Yes (without approval)           | Yes           | 90 days minimum              |

<sup>1</sup> KEMET assigned C-Specs require the submittal of a customer SCD or customer specification for review. For additional information contact KEMET.

### Production Part Approval Process (PPAP)

The purpose of the Production Part Approval Process is:

- To ensure that supplier can meet the manufacturability and quality requirements for the purchased parts.
- To provide the evidence that all customer engineering design records and specification requirements are properly understood and fulfilled by the manufacturing organization.
- To demonstrate that the established manufacturing process has the potential to produce the part.

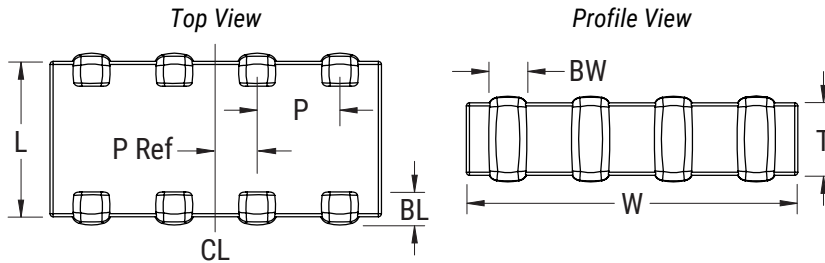
| KEMET Automotive C-Spec     | PPAP (Product Part Approval Process) Level |   |   |   |   |
|-----------------------------|--|---|---|---|---|
|                             | 1  | 2 | 3 | 4 | 5 |
| KEMET assigned <sup>1</sup> | ●  | ● | ● | ● | ● |
| AUTO                        |  |   | ○ |   |   |

<sup>1</sup> KEMET assigned C-Specs require the submittal of a customer SCD or customer specification for review. For additional information contact KEMET.

- Part number specific PPAP available
- Product family PPAP only

## Dimensions – Millimeters (Inches)

0612 (4-CAP)



| EIA Size Code | Metric Size Code | L Length                      | W Width                       | BW Bandwidth                  | BL Bandlength                 | T Thickness               | P Pitch                       | P Reference                   |
|---------------|------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|---------------------------|-------------------------------|-------------------------------|
| 0612          | 1632             | 1.60 (0.063)<br>±0.20 (0.008) | 3.20 (0.126)<br>±0.20 (0.008) | 0.40 (0.016)<br>±0.20 (0.008) | 0.30 (0.012)<br>±0.20 (0.008) | See Table 2 for Thickness | 0.80 (0.031)<br>±0.10 (0.004) | 0.40 (0.016)<br>±0.05 (0.002) |

## Qualification/Certification

Commercial Grade products are subject to internal qualification. Details regarding test methods and conditions are referenced in Table 4, Performance & Reliability.

Automotive Grade products meet or exceed the requirements outlined by the Automotive Electronics Council. Details regarding test methods and conditions are referenced in document AEC-Q200, Stress Test Qualification for Passive Components. For additional information regarding the Automotive Electronics Council and AEC-Q200, please visit their website at [www.aecouncil.com](http://www.aecouncil.com).

## Environmental Compliance

Lead (Pb)-free, RoHS, and REACH compliant without exemptions (excluding SnPb termination finish option).

## Electrical Parameters/Characteristics

| Item   | Parameters/Characteristics   |
|--|--|
| Operating Temperature Range  | -55°C to +125°C  |
| Capacitance Change with Reference to +25°C and 0 VDC Applied (TCC) | ±30 ppm/°C   |
| Aging Rate (Maximum % Capacitance Loss/Decade Hour)                | 0%   |
| <sup>1</sup> Dielectric Withstanding Voltage (DWV)                 | 250% of rated voltage<br>(5 ±1 seconds and charge/discharge not exceeding 50 mA)         |
| <sup>2</sup> Dissipation Factor (DF) Maximum Limit at 25°C         | 0.1%   |
| <sup>3</sup> Insulation Resistance (IR) Limit at 25°C              | 1,000 megohm microfarads or 100 GΩ<br>(Rated voltage applied for 120 ±5 seconds at 25°C) |

<sup>1</sup> DWV is the voltage a capacitor can withstand (survive) for a short period of time. It exceeds the nominal and continuous working voltage of the capacitor.

<sup>2</sup> Capacitance and dissipation factor (DF) measured under the following conditions:

1 MHz ±100 kHz and 1.0 Vrms ±0.2 V if capacitance ≤ 1,000 pF

1 kHz ±50 Hz and 1.0 Vrms ±0.2 V if capacitance > 1,000 pF

<sup>3</sup> To obtain IR limit, divide MΩ-μF value by the capacitance and compare to GΩ limit. Select the lower of the two limits.

Capacitance and Dissipation Factor (DF) measured under the following conditions:

Note: When measuring capacitance it is important to ensure the set voltage level is held constant. The HP4284 and Agilent E4980 have a feature known as Automatic Level Control (ALC). The ALC feature should be switched to "ON."

## Post Environmental Limits

| High Temperature Life, Biased Humidity, Moisture Resistance |                  |                   |                                |                   |                       |
|---|------------------|-------------------|--------------------------------|-------------------|-----------------------|
| Dielectric  | Rated DC Voltage | Capacitance Value | Dissipation Factor (Maximum %) | Capacitance Shift | Insulation Resistance |
| COG   | All              | All               | 0.5                            | 0.3% or ±0.25 pF  | 10% of Initial Limit  |

**Table 1 – Capacitance Range/Selection Waterfall (0612 Case Size)**

| Capacitance | Capacitance Code | Case Size/ Series     |   |   | C0612X (CA064X 4-Cap Case Size)  |    |    |    |     |     |
|-------------|------------------|-----------------------|---|---|--|----|----|----|-----|-----|
|             |                  | Voltage Code          |   |   | 8  | 4  | 3  | 5  | 1   | 2   |
|             |                  | Rated Voltage (VDC)   |   |   | 10   | 16 | 25 | 50 | 100 | 200 |
|             |                  | Capacitance Tolerance |   |   | Product Availability and Chip Thickness Codes<br>See Table 2 for Chip Thickness Dimensions |    |    |    |     |     |
| 10 pF       | 100              | J                     | K | M | MA   | MA | MA | MA | MA  | MA  |
| 12 pF       | 120              | J                     | K | M | MA   | MA | MA | MA | MA  | MA  |
| 15 pF       | 150              | J                     | K | M | MA   | MA | MA | MA | MA  | MA  |
| 18 pF       | 180              | J                     | K | M | MA   | MA | MA | MA | MA  | MA  |
| 22 pF       | 220              | J                     | K | M | MA   | MA | MA | MA | MA  | MA  |
| 27 pF       | 270              | J                     | K | M | MA   | MA | MA | MA | MA  | MA  |
| 33 pF       | 330              | J                     | K | M | MA   | MA | MA | MA | MA  | MA  |
| 39 pF       | 390              | J                     | K | M | MA   | MA | MA | MA | MA  | MA  |
| 47 pF       | 470              | J                     | K | M | MA   | MA | MA | MA | MA  | MA  |
| 56 pF       | 560              | J                     | K | M | MA   | MA | MA | MA | MA  | MA  |
| 68 pF       | 680              | J                     | K | M | MA   | MA | MA | MA | MA  | MA  |
| 82 pF       | 820              | J                     | K | M | MA   | MA | MA | MA | MA  | MA  |
| 100 pF      | 101              | J                     | K | M | MA   | MA | MA | MA | MA  | MA  |
| 120 pF      | 121              | J                     | K | M | MA   | MA | MA | MA | MA  | MA  |
| 150 pF      | 151              | J                     | K | M | MA   | MA | MA | MA | MA  | MA  |
| 180 pF      | 181              | J                     | K | M | MA   | MA | MA | MA | MA  |     |
| 220 pF      | 221              | J                     | K | M | MA   | MA | MA | MA | MA  |     |
| 270 pF      | 271              | J                     | K | M | MA   | MA | MA | MA | MA  |     |
| 330 pF      | 331              | J                     | K | M | MA   | MA | MA | MA | MA  |     |
| 390 pF      | 391              | J                     | K | M | MA   | MA | MA | MA | MA  |     |
| 470 pF      | 471              | J                     | K | M | MA   | MA | MA | MA | MA  |     |
| Capacitance | Capacitance Code | Rated Voltage (VDC)   |   |   | 10   | 16 | 25 | 50 | 100 | 200 |
|             |                  | Voltage Code          |   |   | 8  | 4  | 3  | 5  | 1   | 2   |
|             |                  | Case Size/Series      |   |   | C0612X (CA064X 4-Cap Case Size)  |    |    |    |     |     |

KEMET reserves the right to substitute product with an improved temperature characteristic, tighter capacitance tolerance and/or higher voltage capability within the same form factor (configuration and dimensions).

These products are protected under US Patents 7,172,985 and 7,670,981, other patents pending, and any foreign counterparts.

**Table 2 – Chip Thickness/Tape & Reel Packaging Quantities**

| Thickness Code | Case Size | Thickness ± Range (mm) | Paper Quantity |          | Plastic Quantity |          |
|----------------|-----------|------------------------|----------------|----------|------------------|----------|
|                |           |                        | 7" Reel        | 13" Reel | 7" Reel          | 13" Reel |
| MA             | 0612      | 0.80 ±0.10             | 4,000          | 10,000   | 0                | 0        |

Package quantity based on finished chip thickness specifications.

**Table 3 – Chip Capacitor Array Land Pattern Design Recommendations per IPC-7351**

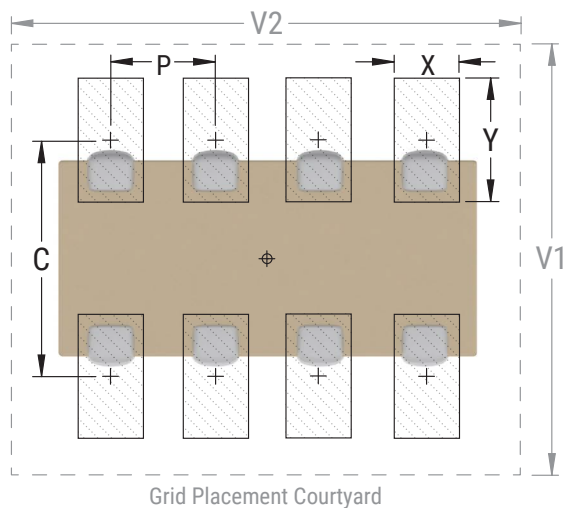
| EIA SIZE CODE | METRIC SIZE CODE | Density Level A: Maximum (Most) Land Protrusion (mm) |      |      |      |      |      | Density Level B: Median (Nominal) Land Protrusion (mm) |      |      |      |      |      | Density Level C: Minimum (Least) Land Protrusion (mm) |      |      |      |      |      |
|---------------|------------------|--|------|------|------|------|------|--|------|------|------|------|------|---|------|------|------|------|------|
|               |                  | C  | Y    | X    | P    | V1   | V2   | C  | Y    | X    | P    | V1   | V2   | C   | Y    | X    | P    | V1   | V2   |
| 0612/CA064    | 1632             | 1.80   | 1.10 | 0.50 | 0.80 | 3.90 | 4.40 | 1.80   | 0.95 | 0.50 | 0.80 | 3.30 | 3.90 | 1.70  | 0.85 | 0.40 | 0.80 | 2.80 | 3.60 |

**Density Level A:** For low-density product applications. Provides a wider process window for reflow solder processes.

**Density Level B:** For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes.

**Density Level C:** For high component density product applications. Before adapting the minimum land pattern variations, the user should perform qualification testing based on the conditions outlined in IPC Standard 7351 (IPC-7351).

Image below based on Density Level B for an EIA 0612 case size.



## Soldering Process

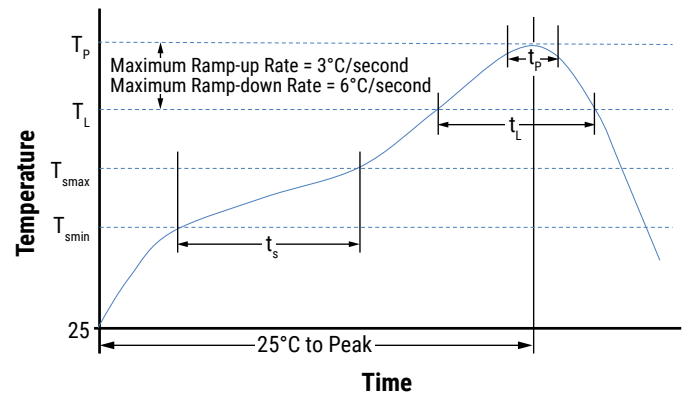
### Recommended Soldering Technique:

- Solder reflow only

### Recommended Reflow Soldering Profile:

KEMET's families of surface mount multilayer ceramic capacitors (SMD MLCCs) are compatible with wave (single or dual), convection, IR or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/J-STD-020 standard for moisture sensitivity testing. These devices can safely withstand a maximum of three reflow passes at these conditions.

| Profile Feature                                       | Termination Finish |                    |
|---|--------------------|--------------------|
|   | SnPb               | 100% Matte Sn      |
| <b>Preheat/Soak</b>                                   |                    |                    |
| Temperature Minimum ( $T_{Smin}$ )                    | 100°C              | 150°C              |
| Temperature Maximum ( $T_{Smax}$ )                    | 150°C              | 200°C              |
| Time ( $t_s$ ) from $T_{Smin}$ to $T_{Smax}$          | 60 – 120 seconds   | 60 – 120 seconds   |
| Ramp-Up Rate ( $T_L$ to $T_p$ )                       | 3°C/second maximum | 3°C/second maximum |
| Liquidous Temperature ( $T_L$ )                       | 183°C              | 217°C              |
| Time Above Liquidous ( $t_L$ )                        | 60 – 150 seconds   | 60 – 150 seconds   |
| Peak Temperature ( $T_p$ )                            | 235°C              | 260°C              |
| Time Within 5°C of Maximum Peak Temperature ( $t_p$ ) | 20 seconds maximum | 30 seconds maximum |
| Ramp-Down Rate ( $T_p$ to $T_L$ )                     | 6°C/second maximum | 6°C/second maximum |
| Time 25°C to Peak Temperature                         | 6 minutes maximum  | 8 minutes maximum  |



Note: All temperatures refer to the center of the package, measured on the capacitor body surface that is facing up during assembly reflow.



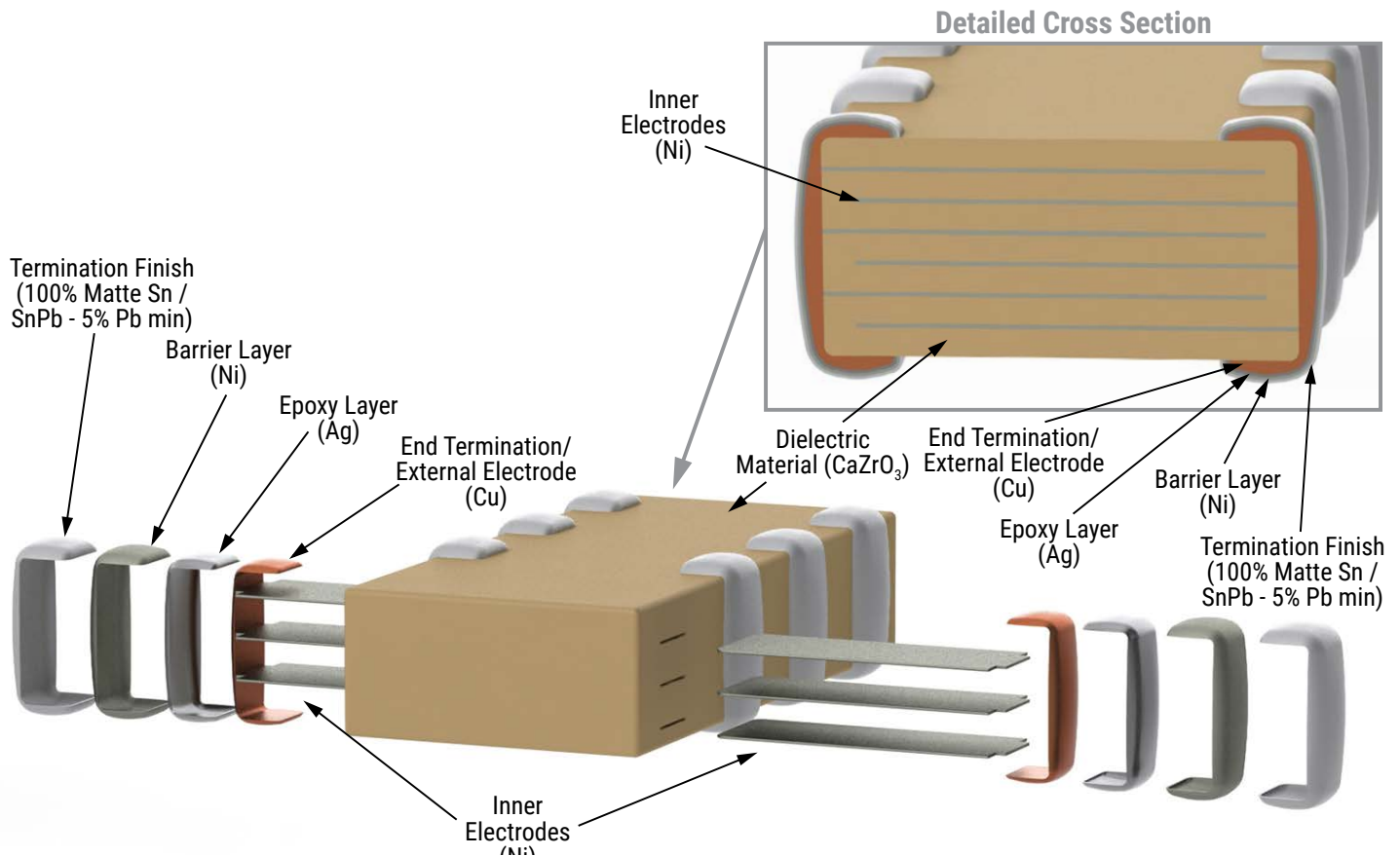
**Table 4 – Performance & Reliability: Test Methods & Conditions**

| Stress                 | Reference                       | Test or Inspection Method  |
|------------------------|---------------------------------|--|
| Terminal Strength      | JIS-C-6429                      | Appendix 1, Note: Force of 1.8 kg for 60 seconds.  |
| Board Flex             | JIS-C-6429                      | Appendix 2, Note: Standard termination system – 2.0 mm (minimum) for all except 3 mm for COG. Flexible termination system – 3.0 mm (minimum).  |
| Solderability          | J-STD-002                       | Magnification 50 X. Conditions:  |
|                        |                                 | a) Method B, 4 hours at 155°C, dry heat at 235°C   |
|                        |                                 | b) Method B at 215°C category 3  |
|                        |                                 | c) Method D, category 3 at 260°C   |
| Temperature Cycling    | JESD22 Method JA-104            | 1,000 Cycles (-55°C to +125°C). Measurement at 24 hours ±4 hours after test conclusion.  |
| Biased Humidity        | MIL-STD-202 Method 103          | Load Humidity: 1,000 hours 85°C/85% RH and rated voltage. Add 100 K ohm resistor. Measurement at 24 hours ±4 hours after test conclusion.  |
|                        |                                 | Low Volt Humidity: 1,000 hours 85°C/85% RH and 1.5 V. Add 100 K ohm resistor. Measurement at 24 hours ±4 hours after test conclusion.  |
| Moisture Resistance    | MIL-STD-202 Method 106          | t = 24 hours/cycle. Steps 7a and 7b not required. Measurement at 24 hours ±4 hours after test conclusion.  |
| Thermal Shock          | MIL-STD-202 Method 107          | -55°C/+125°C. Note: Number of cycles required – 300, maximum transfer time – 20 seconds, dwell time – 15 minutes. Air – Air.   |
| High Temperature Life  | MIL-STD-202 Method 108 /EIA-198 | 1,000 hours at 125°C (85°C for X5R, Z5U and Y5V) with 2 X rated voltage applied.   |
| Storage Life           | MIL-STD-202 Method 108          | 150°C, 0 VDC for 1,000 hours.  |
| Vibration              | MIL-STD-202 Method 204          | 5 g's for 20 minutes, 12 cycles each of 3 orientations. Note: Use 8" X 5" PCB 0.031" thick 7 secure points on one long side and 2 secure points at corners of opposite sides. Parts mounted within 2" from any secure point. Test from 10 – 2,000 Hz |
| Mechanical Shock       | MIL-STD-202 Method 213          | Figure 1 of Method 213, Condition F.   |
| Resistance to Solvents | MIL-STD-202 Method 215          | Add aqueous wash chemical, OKEM Clean or equivalent.   |

## Storage & Handling

Ceramic chip capacitors should be stored in normal working environments. While the chips themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage. In addition, packaging materials will be degraded by high temperature – reels may soften or warp and tape peel force may increase. KEMET recommends that maximum storage temperature not exceed 40°C and maximum storage humidity not exceed 70% relative humidity. Temperature fluctuations should be minimized to avoid condensation on the parts and atmospheres should be free of chlorine and sulfur bearing compounds. For optimized solderability chip stock should be used promptly, preferably within 1.5 years of receipt.

## Construction



## Capacitor Marking (Optional):

Laser marking option is not available on:

- COG, Ultra Stable X8R and Y5V dielectric devices
- EIA 0402 case size devices
- EIA 0603 case size devices with Flexible Termination option.
- KPS Commercial and Automotive grade stacked devices.

These capacitors are supplied unmarked only.

## Tape & Reel Packaging Information

KEMET offers multilayer ceramic chip capacitors packaged in 8, 12 and 16 mm tape on 7" and 13" reels in accordance with EIA Standard 481. This packaging system is compatible with all tape-fed automatic pick and place systems. See Table 2 for details on reeling quantities for commercial chips.



**Table 5 – Carrier Tape Configuration, Embossed Plastic & Punched Paper (mm)**

| EIA Case Size     | Tape Size (W)* | Embossed Plastic         |          | Punched Paper            |          |
|-------------------|----------------|--------------------------|----------|--------------------------|----------|
|                   |                | 7" Reel                  | 13" Reel | 7" Reel                  | 13" Reel |
|                   |                | Pitch (P <sub>1</sub> )* |          | Pitch (P <sub>1</sub> )* |          |
| 01005 – 0402      | 8              |                          |          | 2                        | 2        |
| 0603              | 8              |                          |          | 2/4                      | 2/4      |
| 0805              | 8              | 4                        | 4        | 4                        | 4        |
| 1206 – 1210       | 8              | 4                        | 4        | 4                        | 4        |
| 1805 – 1808       | 12             | 4                        | 4        |                          |          |
| ≥ 1812            | 12             | 8                        | 8        |                          |          |
| KPS 1210          | 12             | 8                        | 8        |                          |          |
| KPS 1812 and 2220 | 16             | 12                       | 12       |                          |          |
| Array 0612        | 8              |                          |          | 4                        | 4        |

### New 2 mm Pitch Reel Options\*

| Packaging Ordering Code (C-Spec) | Packaging Type/Options             |
|----------------------------------|------------------------------------|
| C-3190                           | Automotive grade 7" reel unmarked  |
| C-3191                           | Automotive grade 13" reel unmarked |
| C-7081                           | Commercial grade 7" reel unmarked  |
| C-7082                           | Commercial grade 13" reel unmarked |

\* 2 mm pitch reel only available for 0603 EIA case size.  
 2 mm pitch reel for 0805 EIA case size under development.

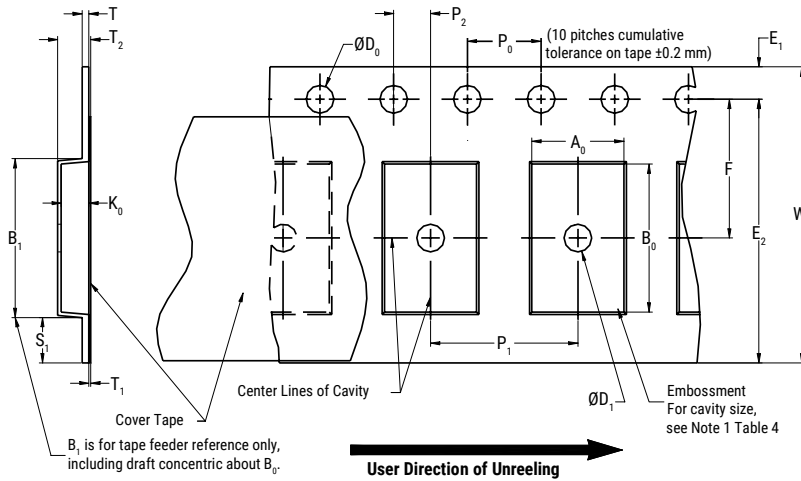
### Benefits of Changing from 4 mm to 2 mm Pitching Spacing

- Lower placement costs.
- Double the parts on each reel results in fewer reel changes and increased efficiency.
- Fewer reels result in lower packaging, shipping and storage costs, reducing waste.

\*Refer to Figures 1 and 2 for W and P<sub>1</sub> carrier tape reference locations.

\*Refer to Tables 6 and 7 for tolerance specifications.

**Figure 1 – Embossed (Plastic) Carrier Tape Dimensions**

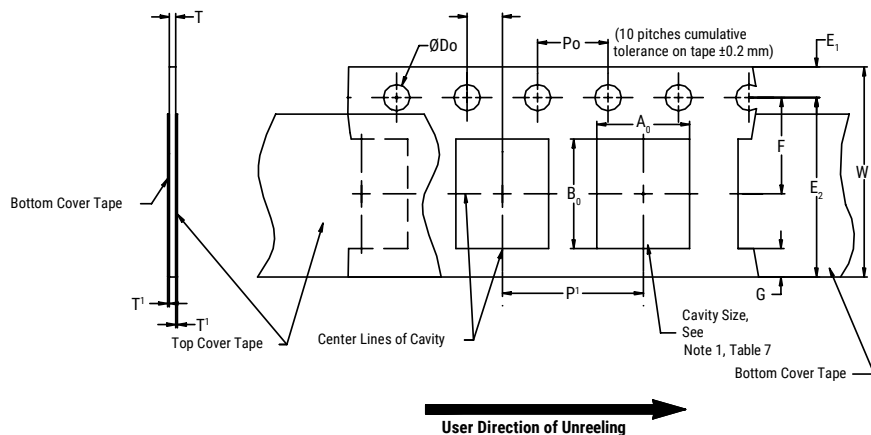


**Table 6 – Embossed (Plastic) Carrier Tape Dimensions**  
 Metric will govern

| Constant Dimensions – Millimeters (Inches) |                                       |                                  |                              |                             |                              |                           |                                  |  |                           |
|--|---------------------------------------|----------------------------------|------------------------------|-----------------------------|------------------------------|---------------------------|----------------------------------|--|---------------------------|
| Tape Size                                  | D <sub>0</sub>                        | D <sub>1</sub> Minimum<br>Note 1 | E <sub>1</sub>               | P <sub>0</sub>              | P <sub>2</sub>               | R Reference<br>Note 2     | S <sub>1</sub> Minimum<br>Note 3 | T<br>Maximum                                     | T <sub>1</sub><br>Maximum |
| 8 mm                                       | 1.5 +0.10/-0.0<br>(0.059 +0.004/-0.0) | 1.0<br>(0.039)                   | 1.75 ±0.10<br>(0.069 ±0.004) | 4.0 ±0.10<br>(0.157 ±0.004) | 2.0 ±0.05<br>(0.079 ±0.002)  | 25.0<br>(0.984)           | 0.600<br>(0.024)                 | 0.600<br>(0.024)                                 | 0.100<br>(0.004)          |
| 12 mm                                      |                                       | 1.5<br>(0.059)                   |                              |                             |                              |                           |                                  |  |                           |
| 16 mm                                      |                                       |                                  |                              |                             |                              |                           |                                  |  |                           |
| Variable Dimensions – Millimeters (Inches) |                                       |                                  |                              |                             |                              |                           |                                  |  |                           |
| Tape Size                                  | Pitch                                 | B <sub>1</sub> Maximum<br>Note 4 | E <sub>2</sub><br>Minimum    | F                           | P <sub>1</sub>               | T <sub>2</sub><br>Maximum | W<br>Maximum                     | A <sub>0</sub> , B <sub>0</sub> & K <sub>0</sub> |                           |
| 8 mm                                       | Single (4 mm)                         | 4.35<br>(0.171)                  | 6.25<br>(0.246)              | 3.5 ±0.05<br>(0.138 ±0.002) | 4.0 ±0.10<br>(0.157 ±0.004)  | 2.5<br>(0.098)            | 8.3<br>(0.327)                   | Note 5   |                           |
| 12 mm                                      | Single (4 mm)<br>and double (8 mm)    | 8.2<br>(0.323)                   | 10.25<br>(0.404)             | 5.5 ±0.05<br>(0.217 ±0.002) | 8.0 ±0.10<br>(0.315 ±0.004)  | 4.6<br>(0.181)            | 12.3<br>(0.484)                  |  |                           |
| 16 mm                                      | Triple (12 mm)                        | 12.1<br>(0.476)                  | 14.25<br>(0.561)             | 7.5 ±0.05<br>(0.138 ±0.002) | 12.0 ±0.10<br>(0.157 ±0.004) | 4.6<br>(0.181)            | 16.3<br>(0.642)                  |  |                           |

1. The embossment hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of the embossment location and the hole location shall be applied independently of each other.
2. The tape with or without components shall pass around R without damage (see Figure 6.)
3. If S<sub>1</sub> < 1.0 mm, there may not be enough area for a cover tape to be properly applied (see EIA Standard 481, paragraph 4.3, section b.)
4. B<sub>1</sub> dimension is a reference dimension for tape feeder clearance only.
5. The cavity defined by A<sub>0</sub>, B<sub>0</sub> and K<sub>0</sub> shall surround the component with sufficient clearance that:
  - (a) the component does not protrude above the top surface of the carrier tape.
  - (b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
  - (c) rotation of the component is limited to 20° maximum for 8 and 12 mm tapes and 10° maximum for 16 mm tapes (see Figure 3.)
  - (d) lateral movement of the component is restricted to 0.5 mm maximum for 8 and 12 mm wide tape and to 1.0 mm maximum for 16 mm tape (see Figure 4.)
  - (e) for KPS product, A<sub>0</sub> and B<sub>0</sub> are measured on a plane 0.3 mm above the bottom of the pocket.
  - (f) see addendum in EIA Standard 481 for standards relating to more precise taping requirements.

**Figure 2 – Punched (Paper) Carrier Tape Dimensions**



**Table 7 – Punched (Paper) Carrier Tape Dimensions**

Metric will govern

| Constant Dimensions – Millimeters (Inches) |                                       |                              |                             |                             |                            |                 |                    |
|--|---------------------------------------|------------------------------|-----------------------------|-----------------------------|----------------------------|-----------------|--------------------|
| Tape Size                                  | $D_0$                                 | $E_1$                        | $P_0$                       | $P_2$                       | $T_1$ Maximum              | G Minimum       | R Reference Note 2 |
| 8 mm                                       | 1.5 +0.10 -0.0<br>(0.059 +0.004 -0.0) | 1.75 ±0.10<br>(0.069 ±0.004) | 4.0 ±0.10<br>(0.157 ±0.004) | 2.0 ±0.05<br>(0.079 ±0.002) | 0.10<br>(0.004)<br>maximum | 0.75<br>(0.030) | 25<br>(0.984)      |
| Variable Dimensions – Millimeters (Inches) |                                       |                              |                             |                             |                            |                 |                    |
| Tape Size                                  | Pitch                                 | E2 Minimum                   | F                           | $P_1$                       | T Maximum                  | W Maximum       | $A_0 B_0$          |
| 8 mm                                       | Half (2 mm)                           | 6.25<br>(0.246)              | 3.5 ±0.05<br>(0.138 ±0.002) | 2.0 ±0.05<br>(0.079 ±0.002) | 1.1<br>(0.098)             | 8.3<br>(0.327)  | Note 1             |
| 8 mm                                       | Single (4 mm)                         |                              |                             | 4.0 ±0.10<br>(0.157 ±0.004) |                            |                 |                    |

- The cavity defined by  $A_0$ ,  $B_0$  and  $T$  shall surround the component with sufficient clearance that:
  - the component does not protrude beyond either surface of the carrier tape.
  - the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
  - rotation of the component is limited to 20° maximum (see Figure 3.)
  - lateral movement of the component is restricted to 0.5 mm maximum (see Figure 4.)
  - see addendum in EIA Standard 481 for standards relating to more precise taping requirements.
- The tape with or without components shall pass around R without damage (see Figure 6.)

## Packaging Information Performance Notes

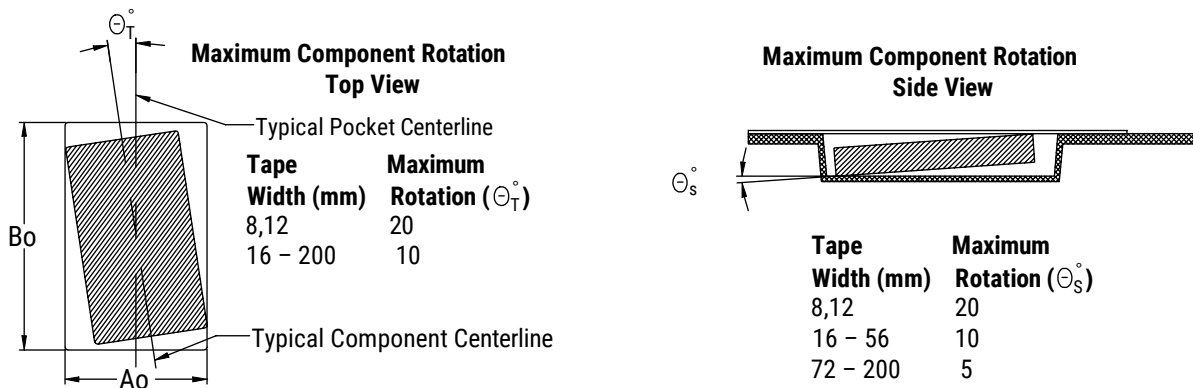
- Cover Tape Break Force:** 1.0 kg minimum.
- Cover Tape Peel Strength:** The total peel strength of the cover tape from the carrier tape shall be:

| Tape Width   | Peel Strength                    |
|--------------|----------------------------------|
| 8 mm         | 0.1 to 1.0 newton (10 to 100 gf) |
| 12 and 16 mm | 0.1 to 1.3 newton (10 to 130 gf) |

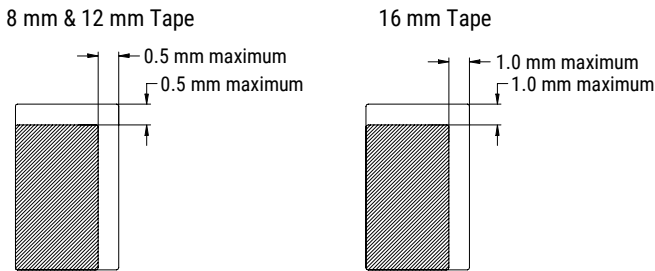
The direction of the pull shall be opposite the direction of the carrier tape travel. The pull angle of the carrier tape shall be 165° to 180° from the plane of the carrier tape. During peeling, the carrier and/or cover tape shall be pulled at a velocity of 300 ±10 mm/minute.

- Labeling:** Bar code labeling (standard or custom) shall be on the side of the reel opposite the sprocket holes. Refer to EIA Standards 556 and 624.

### Figure 3 – Maximum Component Rotation



### Figure 4 – Maximum Lateral Movement



### Figure 5 – Bending Radius



**Figure 6 – Reel Dimensions**



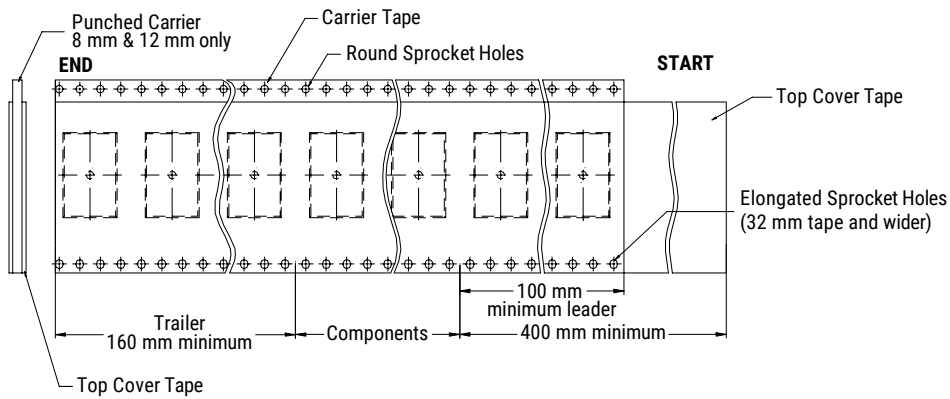
Note: Drive spokes optional; if used, dimensions B and D shall apply.

**Table 8 – Reel Dimensions**

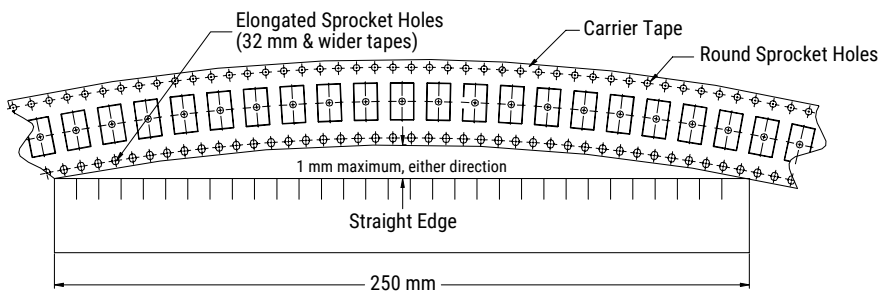
Metric will govern

| Constant Dimensions – Millimeters (Inches) |   |                                       |  |   |
|--|---|---------------------------------------|--|---|
| Tape Size                                  | A   | B Minimum                             | C                                      | D Minimum   |
| 8 mm                                       | 178 ±0.20<br>(7.008 ±0.008)<br>or<br>330 ±0.20<br>(13.000 ±0.008) | 1.5<br>(0.059)                        | 13.0 +0.5/-0.2<br>(0.521 +0.02/-0.008) | 20.2<br>(0.795)                                   |
| 12 mm                                      |   |                                       |  |   |
| 16 mm                                      |   |                                       |  |   |
| Variable Dimensions – Millimeters (Inches) |   |                                       |  |   |
| Tape Size                                  | N Minimum   | W <sub>1</sub>                        | W <sub>2</sub> Maximum                 | W <sub>3</sub>                                    |
| 8 mm                                       | 50<br>(1.969)   | 8.4 +1.5/-0.0<br>(0.331 +0.059/-0.0)  | 14.4<br>(0.567)                        | Shall accommodate tape width without interference |
| 12 mm                                      |   | 12.4 +2.0/-0.0<br>(0.488 +0.078/-0.0) | 18.4<br>(0.724)                        |   |
| 16 mm                                      |   | 16.4 +2.0/-0.0<br>(0.646 +0.078/-0.0) | 22.4<br>(0.882)                        |   |

**Figure 7 – Tape Leader & Trailer Dimensions**



**Figure 8 – Maximum Camber**





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