



- NOTES:
1. NUT IS TO ACCEPT A TORQUE OF 18 LB.-IN. WITHOUT CRACKING OR STRIPPING
  2. THE STARTING POINT OF THE LEAD THREAD CANNOT EXCEED .030 FROM SURFACE **A**.
  3. "FLASH EXTENDING ABOVE SURFACE **A** CANNOT EXCEED .006 HIGH AND .004 THICK.

PACKAGING NOTES:  
 PLACE IN TOTE -580599 LINED WITH POLY BAG -890-750  
 LABEL TOTE WITH -914-796 PRINTED PER GENERAL LABEL  
 SPEC. LS-000003.

NO	COMPONENT NO	DESCRIPTION	QTY/M	U/M	LB
1	057295	RYNITE 415 HP	2.25		

BILL OF MATERIAL				
MATERIAL SPEC		FINISH		
COPIES TO	DRW	DATE	SCALE	LBS/M
1	9 18	1/23/97	4:1	
2	10 19		SUPER DRW	
3	12 20		RAW STK WT	
4	13 21			
5	14 23			
6	15 33			
7	16 43			
8	17 53			

TOLERANCE UNLESS OTHERWISE SPECIFIED  
 TWO PLACE DEC ±.01 FRACTION ±  
 THREE PLACE DEC ±.005 ANGULAR ±1°

HEX NUT, MOLDED

LTR	REVISION	CHK	APD
K	39068C-REVISE & REDRAWN IN NEW STRUCTURE 4/16/98 KAM		
L	39682C-CHG .0.845 TO .7896 03/22/99 PJM		
M	80635C-CHG .7896 TO 2.25 08/22/00 PJM		

UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.  
 UNLESS OTHERWISE SPECIFIED, DIMENSIONS -MINIMUM CPK VALUE  
 DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF THE VARIATION OF THE MEASUREMENT PROCEDURE FOR MEASUREMENT.  
 UNLESS OTHERWISE SPECIFIED, DIMENSIONS -MINIMUM CP VALUE  
 DENOTES CP DIMENSIONS-MINIMUM CP VALUE  
 UNLESS OTHERWISE SPECIFIED, DIMENSIONAL LIMITATIONS SHALL BE WITHIN THE DIMENSIONAL LIMITATIONS SPECIFIED FOR MAXIMUM TOOL LIFE.

**UNCONTROLLED DOCUMENT**

REVISION M 903-097

DESIGNER: M  
 DRAWING NO: 903-097  
 ILLINOIS 60016

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