

XLamp® CMU1013 Pro9™ LED



PRODUCT DESCRIPTION

The XLamp® CMU LED family delivers • industry-leading performance in commonly- available package and LES sizes. The CMU family delivers up to 10% higher LPW • than the previous generation CMT family • while retaining mechanical and optical • compatibility with CMT. XLamp CMU LEDs • are optimized for premium indoor lighting • applications, including track, spot and • downlight, as well as outdoor lighting.

Pro9™ version LEDs deliver up to 15% • higher efficacy for 90 and 95 color • rendering index (CRI) over standard version LEDs without sacrificing color rendering quality. Pro9 LEDs feature the industry's highest operating temperature rating of 105°C and the same maximum current as the standard versions. In addition, all Pro9 LEDs share the same mechanical and electrical characteristics as the standard versions.

FEATURES

- 9.8-mm optical source
- Available in 90 and 95 CRI minimum options
- EasyWhite® 2- and 3-step binning
- · Premium Color 2- and 3-step binning
- Forward voltage option: 36-V class
- 85 °C binning and characterization
- Maximum drive current: 960 mA
- 115° viewing angle, uniform chromaticity profile
- · Top-side solder connections
- · RoHS and REACH compliant
- UL® recognized component (E349212)

TABLE OF CONTENTS

Characteristics 2
Operating Limits2
Flux Characteristics, Order Codes & Bins 3
Flux Characteristics, Order Codes & Bins,
Premium Color 3
Relative Spectral Power Distribution 4
Relative Spectral Power Distribution,
Premium Color 5
Electrical Characteristics 6
Relative Luminous Flux7
Typical Spatial Distribution7
EasyWhite® Performance Groups -
Chromaticity8
Premium Color Performance Groups -
Chromaticity9
EasyWhite® Bins Plotted on the 1931 CIE
Color Space10
Premium Color Bins Plotted on the 1931
CIE Color Space11
Bin and Order Code Formats12
Mechanical Dimensions13
Thermal Design14
Notes15
Packaging 17



Cree LED / 4001 E. Hwy. 54, Suite 2000 / Durham, NC 27709 USA / +1.919.313.5330 / www.cree-led.com



CHARACTERISTICS

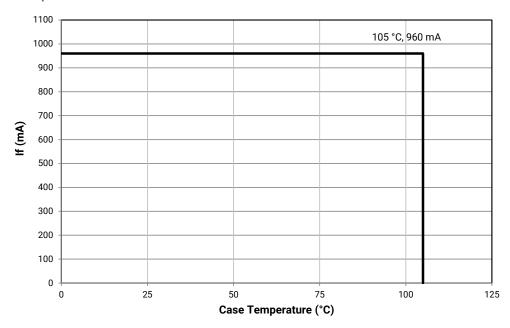
Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD withstand voltage (JEDEC JS-001-2012)	V		Class 3A	
DC forward current	mA			960*
Reverse current	mA			0.1
Forward voltage (@ 360 mA, 85 °C)	V		33.7	37.5
Forward voltage (@ 360 mA, 25 °C)	V		34.4	38.2

^{*} Refer to the Operating Limits section.

OPERATING LIMITS

The maximum current rating of the CMU1013 Pro9 LED depends on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. The graph shown below assumes that the system design employs good thermal management (thermal interface material and heat sink) and may vary when poor thermal management is employed. Either solder pad shown in the Mechanical Dimensions section on page 13 can be used as the Tc measurement point.

Another important factor in good thermal management is the temperature of the Light Emitting Surface (LES). Cree LED recommends a maximum LES temperature of 140 °C to ensure optimal LED lifetime. Please refer to the Thermal Design section on page 14 for more information on LES temperature measurement.





FLUX CHARACTERISTICS, ORDER CODES & BINS ($I_F = 360 \text{ mA}$, $T_J = 85 ^{\circ}\text{C}$)

The following tables provide order codes for XLamp CMU1013 Pro9 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 12).

Nominal	Nominal		Minimum Typical		2-Step		3-Step		
ССТ	Min.	Тур	Luminous Flux (lm)	Luminous Flux (lm)	Group	Order Code	Group	Order Code	
5000 K	90	92	1893	2036			50G	CMU1013-0000-00PN0U0A50G	
4000 K	90	92	1881	2022	40H	CMU1013-0000-00PN0U0A40H	40G	CMU1013-0000-00PN0U0A40G	
4000 K	95	98	1767	1900	40H	CMU1013-0000-00PN0Z0A40H	40G		
3500 K	90	92	1875	2016	35H	CMU1013-0000-00PN0U0A35H	35G	CMU1013-0000-00PN0U0A35G	
3300 K	95	98	1792	1927	35H	CMU1013-0000-00PN0Z0A35H	35G		
3000 K	90	92	1852	1992	30H	CMU1013-0000-00PN0U0A30H	30G	CMU1013-0000-00PN0U0A30G	
3000 K	95	98	1768	1902	30H	CMU1013-0000-00PN0Z0A30H	30G		
2700 K	90	92	1779	1913	27H	CMU1013-0000-00PN0U0A27H	27G	CMU1013-0000-00PN0U0A27G	
2700 K	95	98	1682	1809	27H	CMU1013-0000-00PN0Z0A27H	27G		

FLUX CHARACTERISTICS, ORDER CODES & BINS, PREMIUM COLOR (I_E = 360 mA, T_I = 85 °C)

Specialty

Nominal		RI	Minimum Typical			2-Step		3-S	tep	
CCT		Тур	Luminous Flux (lm)	Luminous Flux (lm)	Group	Order Code	Group	Order Code	Group	Order Code
3100 K	90	92	1753	1885			31Q	CMU1013-0000- 00PN0U0A31Q		
	90	92	1726	1856					30U	CMU1013-0000- 00PN0U0A30U
3000 K	90	92	1799	1935			30Q	CMU1013-0000- 00PN0U0A30Q		
	95	98	1639	1762	L7C	CMU1013-0000- 00PN0Z0AL7C				

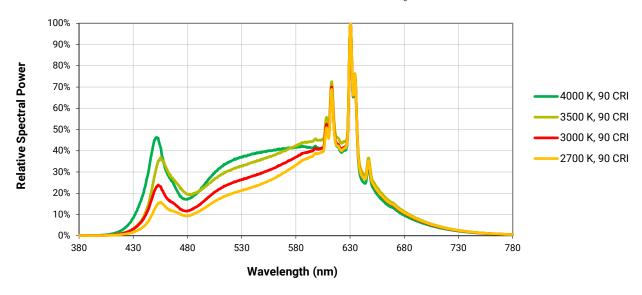
Notes

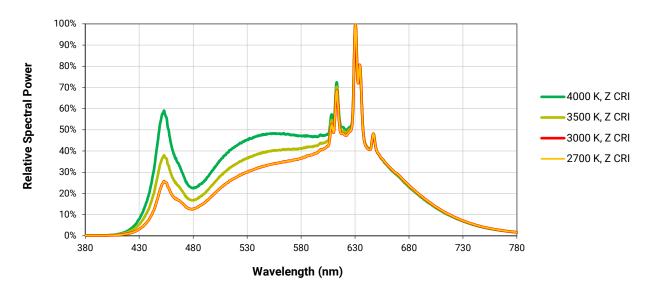
- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 15).
- For 90 CRI minimum LEDs, CRI R9 typical is 60.



RELATIVE SPECTRAL POWER DISTRIBUTION

The following graphs are the result of a series of pulsed measurements at 360 mA and T₁ = 85 °C.



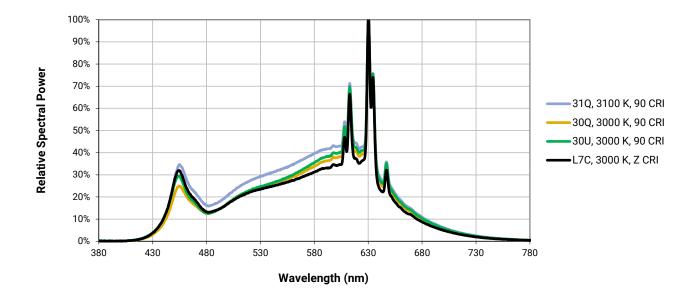




RELATIVE SPECTRAL POWER DISTRIBUTION, PREMIUM COLOR

The following graph is the result of a series of pulsed measurements at 360 mA and T₁ = 85 °C.

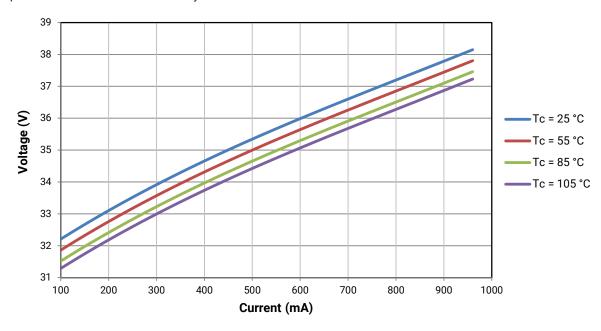
Specialty





ELECTRICAL CHARACTERISTICS

The following graph is the result of a series of steady-state measurements.



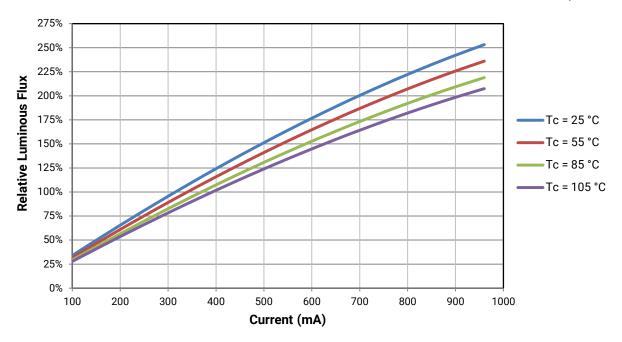


RELATIVE LUMINOUS FLUX

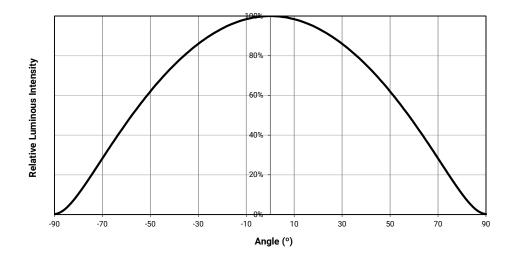
The relative luminous flux values provided below are the ratio of:

- · Measurements of the CMU1013 Pro9 LED at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 360 mA at T₁ = 85 °C.

For example, at steady-state operation of Tc = 25 °C, I_F = 500 mA, the relative luminous flux ratio is 150% in the chart below. A CMU1013 Pro9 LED that measures 2502 Im during binning will deliver 3753 Im (2502 * 1.5) at steady-state operation of Tc = 25 °C, I_F = 500 mA.



TYPICAL SPATIAL DISTRIBUTION





EASYWHITE® PERFORMANCE GROUPS - CHROMATICITY (T_J = 85 °C)

XLamp CMU1013 Pro9 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

EasyWhite Color Temperatures - 2-Step							
Code	сст	х	у				
		0.3777	0.3739				
40H	4000 K	0.3797	0.3816				
40H	4000 K	0.3861	0.3855				
		0.3838	0.3777				
		0.4022	0.3858				
35H	3500 K	0.4053	0.3942				
3311		0.4125	0.3977				
		0.4091	0.3891				
		0.4287	0.3975				
30H	3000 K	0.4328	0.4064				
3011	0.4390	0.4086					
		0.4347	0.3996				
		0.4524	0.4048				
27H	2700 K	0.4574	0.4140				
Ζ/Π	2700 K	0.4633	0.4154				
		0.4581	0.4062				

	EasyWhite Color Temperatures - 3-Step Ellipse								
Bin Code	ССТ	Cente	r Point	Major Axis	Minor Axis	Rotation Angle			
Bill Code	001	x	у	а	b	(°)			
50G	5000 K	0.3447	0.3553	0.00840	0.00312	65.0			
40G	4000 K	0.3818	0.3797	0.00939	0.00402	53.7			
35G	3500 K	0.4073	0.3917	0.00927	0.00414	54.0			
30G	3000 K	0.4338	0.4030	0.00834	0.00408	53.2			
27G	2700 K	0.4577	0.4099	0.00834	0.00420	48.5			



PREMIUM COLOR PERFORMANCE GROUPS - CHROMATICITY (T_J = 85 °C)

XLamp CMU1013 Pro9 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

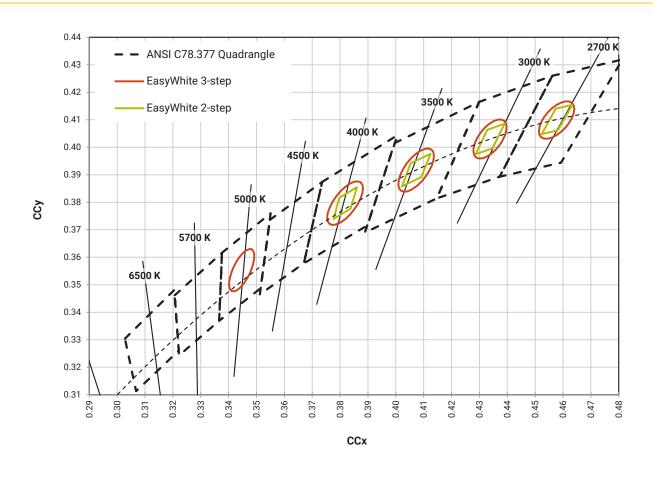
Specialty

EasyWhite Color Temperatures - 2-Step							
Code CCT x y							
	3000 K	0.4192	0.3754				
L7C		0.4224	0.3823				
L/C		0.4291	0.3847				
		0.4257	0.3777				

EasyWhite Color Temperatures – 3-Step Ellipse								
Bin Code	сст	Center Point		Major Axis	Minor Axis	Rotation Angle		
Bin Code	CCI	x	у	а	b	(°)		
31Q	3100 K	0.4236	0.3888	0.00848	0.00455	50.3		
30Q	3000 K	0.4305	0.3935	0.00834	0.00408	53.2		
30U	3000 K	0.4274	0.3837	0.00834	0.00408	53.2		



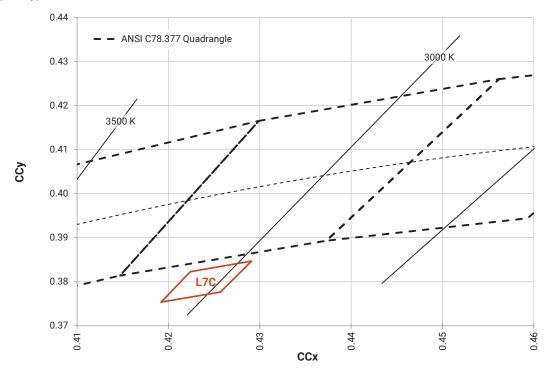
EASYWHITE® BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T_J = 85 °C)



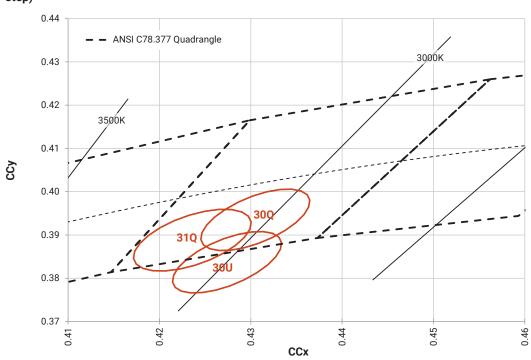


PREMIUM COLOR BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T $_{\rm J}$ = 85 °C)

Specialty (2-step)



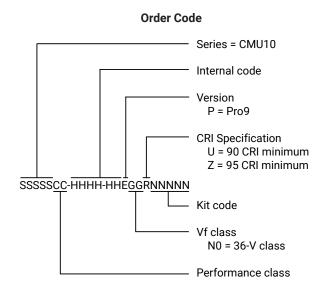
Specialty (3-step)

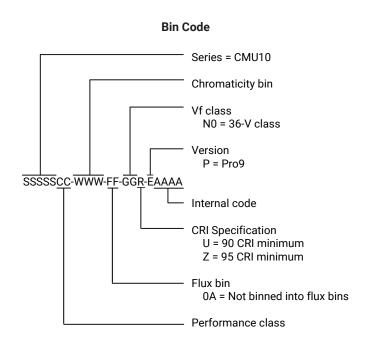




BIN AND ORDER CODE FORMATS

Bin codes and order codes are configured as follows:







MECHANICAL DIMENSIONS

Dimensions are in mm.

Tolerances unless otherwise specified: ±.13

x° ± 1°

Meaning of LED marking

U1013N = 36-V CMU1013 Pro9

 $P-X_1 X_2 X_3 X_4 X_5$

X1 CCT

3 = 5000 K

5 = 4000 K

6 = 3500 K

7 = 3000 K

8 = 2700 K

X2

M = EasyWhite LED on the black-body line

Q = Specialty LED below the black-body line

U = Specialty LED below the black-body line

X3 Flux bin

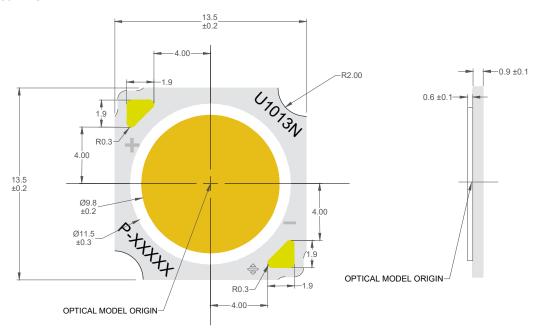
X4

0A = Not binned into flux bins

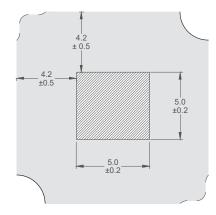
X5 CRI

U = 90 CRI min

Z = 95 CRI min



To assist in identifying the LED, CMU1013 Pro9 LEDs provide a 2D barcode, positioned on the back of the LED, as shown in the following diagram. For a complete description of the bar code format, please refer to the XLamp CM Family LEDs soldering and handling document.



Tc measurement point: either the anode or cathode solder pad



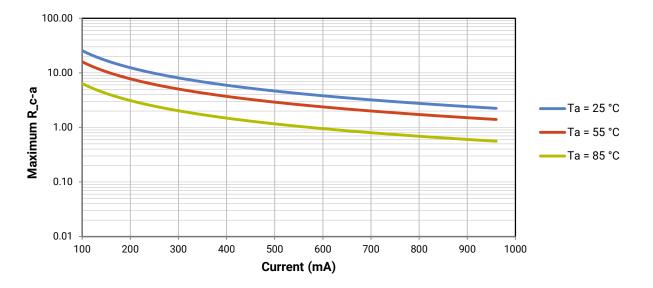
THERMAL DESIGN

The CMU family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures (T_j) . Cree LED has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum T_j calculations with maximum ratings based on forward current (I_F) and case temperature (Tc). No additional calculations are required to ensure the CMU LED is being operated within its designed limits. LES temperature measurement provides additional verification of good thermal design. Please refer to page 2 for the Operating Limit specification.

There is no need to calculate for T_J inside the package, as the thermal management design process, specifically from solder point (T_{sp}) to ambient (T_a) , remains identical to any other LED component. For more information on thermal management of XLamp LEDs, please refer to the Thermal Management application note. For CMU soldering recommendations and more information on thermal interface materials (TIM), LES temperature measurement, and connection methods, please refer to the XLamp CM Family LEDs soldering and handling document.

To keep the CMU1013 Pro9 LED at or below the maximum rated Tc, the case to ambient temperature thermal resistance (R_c-a) must be at or below the maximum R_c-a value shown on the following graph, depending on the operating environment. The y-axis in the graph is a base 10 logarithmic scale.

As the figure at right shows, the R_c-a value is the sum of the thermal resistance of the TIM (R_tim) plus the thermal resistance of the heat sink (R_hs).





NOTES

LED Use

This LED may be used for general indoor and outdoor commercial lighting applications. Use of this LED in medical equipment, airfields, runways, aircraft, stage studios applications, information displays utilizing LCD Backlights and other emissive pixel display technology, or products intended for sale for residential end-use applications is prohibited ("Use Restrictions"). Purchaser of this LED must inform its downstream customers of the aforementioned Use Restrictions. If purchaser and/or customer of purchaser breaches the use restriction ("Breaching Party"), Cree LED must be timely notified of the breach and the Breaching Party must take reasonable measures to terminate the breach. Failure to timely cure such breach may result in Cree LED halting supply of LEDs to the breaching party.

Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree LED's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

Pre-Release Qualification Testing

Please read the LED Reliability Overview for details of the qualification process Cree LED applies to ensure long-term reliability for XLamp LEDs and details of Cree LED's pre-release qualification testing for XLamp LEDs. Cree LED did not perform Room Temperature Operating Life (RTOL) testing on the CMU1013 Pro9 LED.

Lumen Maintenance

Cree LED now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree LED's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

REACH Compliance

REACH substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree LED representative to insure you get the most up-to-date REACH SVHC Declaration. REACH banned substance information (REACH Article 67) is also available upon request.



NOTES - CONTINUED

UL® Recognized Component

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

Vision Advisory

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.

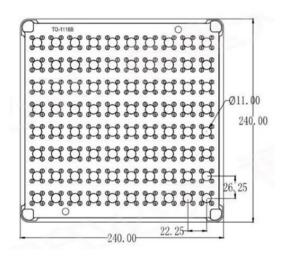


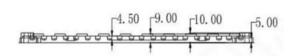
PACKAGING

CMU1013 Pro9 LEDs are packaged in trays of 80. Five trays are sealed in an anti-static bag and placed inside an inner box, for a total of 400 LEDs per box. Each box contains LEDs from the same performance bin. Eight boxes are placed inside a carton, for a total of 3,200 LEDs per carton.

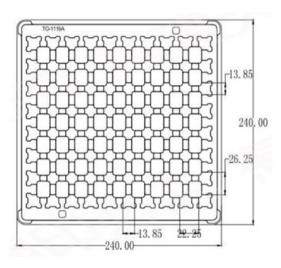
Dimensions are in mm.
Tolerances: ± 0.5 mm

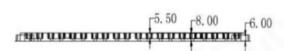
Load Tray





Upper Tray







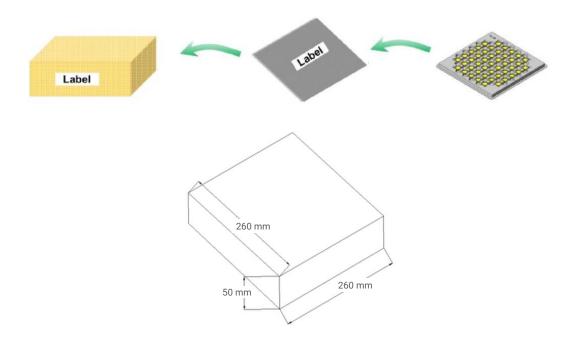
PACKAGING - CONTINUED

CMU1013 Pro9 LEDs are packaged in trays of 80. Five trays are sealed in an anti-static bag and placed inside an inner box, for a total of 400 LEDs per box. Each box contains LEDs from the same performance bin. Eight boxes are placed inside a carton, for a total of 3,200 LEDs per carton.

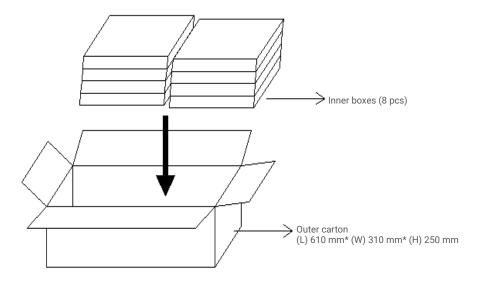
Dimensions are in mm.

Tolerances: ± 3 mm

Inner Box



Outer Carton



Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

Cree LED:

CMU1013-0000-00PN0U0A27G CMU1013-0000-00PN0U0A27H CMU1013-0000-00PN0U0A30G CMU1013-0000-00PN0U0A30G CMU1013-0000-00PN0U0A30G CMU1013-0000-00PN0U0A30G CMU1013-0000-00PN0U0A31Q CMU1013-0000-00PN0U0A35G CMU1013-0000-00PN0U0A35H CMU1013-0000-00PN0U0A40G CMU1013-0000-00PN0U0A40H CMU1013-0000-00PN0U0A50G CMU1013-0000-00PN0Z0A27H CMU1013-0000-00PN0Z0A30H CMU1013-0000-00PN0Z0A35H CMU1013-0000-00PN0Z0A40H CMU1013-0000-00PN0Z0A17C CMU1013-R160-00PN0U0A27G CMU1013-R160-00PN0U0A27H CMU1013-R160-00PN0U0A30G CMU1013-R160-00PN0U0A30H CMU1013-R160-00PN0U0A30G CMU1013-R160-00PN0U0A30H CMU1013-R160-00PN0U0A30G CMU1013-R160-00PN0U0A30H CMU1013-R160-00PN0U0A30G CMU1013-R160-00PN0U0A30H CMU1013-R160-00PN0U0A