# XLamp<sup>®</sup> CMU1532 Pro9<sup>™</sup> LED



### PRODUCT DESCRIPTION

The XLamp<sup>®</sup> CMU LED family delivers • industry-leading performance in commonlyavailable package and LES sizes. The CMU family delivers up to 10% higher LPW . than the previous generation CMT family . while retaining mechanical and optical . compatibility with CMT. XLamp CMU LEDs . are optimized for premium indoor lighting . applications, including track, spot and • downlight, as well as outdoor lighting.

Pro9<sup>™</sup> version LEDs deliver up to 15% · higher efficacy for 90 and 95 color · rendering index (CRI) over standard version LEDs without sacrificing color rendering quality. Pro9 LEDs feature the industry's highest operating temperature rating of 105 °C and the same maximum current as the standard versions. In addition, all Pro9 LEDs share the same mechanical and electrical characteristics as the standard versions.

## **FEATURES**

- 14.5-mm optical source
- Available in 90 and 95 CRI minimum options
- EasyWhite® 2- and 3-step binning
- Premium Color 2- and 3-step binning
- Forward voltage option: 36-V class
- 85 °C binning and characterization
- Maximum drive current: 2400 mA
- 115° viewing angle, uniform chromaticity profile
- Top-side solder connections
- RoHS and REACH compliant
- UL® recognized component (E349212)

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# **CHARACTERISTICS**

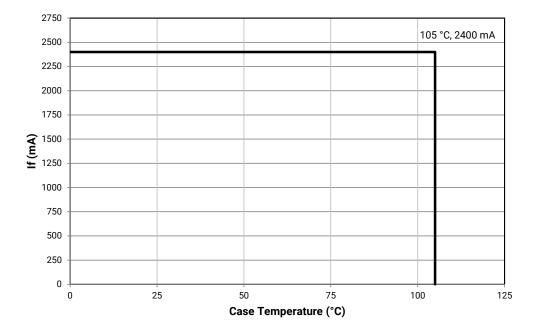
Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD withstand voltage (JEDEC JS-001-2012)	V		Class 3A	
DC forward current	mA			2400*
Reverse current	mA			0.1
Forward voltage (@ 900 mA, 85 °C)	V		33.7	37.5
Forward voltage (@ 900 mA, 25 °C)	V		34.4	38.2

\* Refer to the Operating Limits section.

## **OPERATING LIMITS**

The maximum current rating of the CMU1532 Pro9 LED depends on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. The graph shown below assumes that the system design employs good thermal management (thermal interface material and heat sink) and may vary when poor thermal management is employed. Either solder pad shown in the Mechanical Dimensions section on page 13 can be used as the Tc measurement point.

Another important factor in good thermal management is the temperature of the Light Emitting Surface (LES). Cree LED recommends a maximum LES temperature of 140 °C to ensure optimal LED lifetime. Please refer to the Thermal Design section on page 14 for more information on LES temperature measurement.



# FLUX CHARACTERISTICS, ORDER CODES & BINS (I<sub>F</sub> = 900 mA, T<sub>J</sub> = 85 °C)

The following tables provide order codes for XLamp CMU1532 Pro9 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 12).

Nominal	CF	CRI* Minimum		Typical		2-Step	3-Step		
ССТ	CCT Min. Typ	Luminous Flux (Im)	Luminous Flux (Im)	Group	Order Code	Group	Order Code		
5000 K	90	92	4665	5016			50G	CMU1532-0000-00PN0U0A50G	
4000 K	90	92	4683	5035	40H	CMU1532-0000-00PN0U0A40H	40G	CMU1532-0000-00PN0U0A40G	
4000 K	95	98	4369	4698	40H	CMU1532-0000-00PN0Z0A40H			
3500 K	90	92	4677	5029	35H	CMU1532-0000-00PN0U0A35H	35G	CMU1532-0000-00PN0U0A35G	
3000 K	95	98	4522	4862	35H	CMU1532-0000-00PN0Z0A35H			
3000 K	90	92	4615	4963	30H	CMU1532-0000-00PN0U0A30H	30G	CMU1532-0000-00PN0U0A30G	
3000 K	95	98	4463	4799	30H	CMU1532-0000-00PN0Z0A30H			
0700 //	90	92	4428	4762	27H	CMU1532-0000-00PN0U0A27H	27G	CMU1532-0000-00PN0U0A27G	
2700 K	95	98	4282	4604	27H	CMU1532-0000-00PN0Z0A27H			

# FLUX CHARACTERISTICS, ORDER CODES & BINS, PREMIUM COLOR (I<sub>F</sub> = 900 mA, T<sub>F</sub> = 85 °C)

### Specialty

Nominal CCT Min.	С	RI	Minimum	Typical		2-Step	3-Step			
	Тур	Luminous Flux (Im) Flux (Im)	Group	Order Code	Group	Order Code	Group	Order Code		
3100 K	90	92	4369	4698			31Q	CMU1532-0000- 00PN0U0A31Q		
	90	92	4300	4624					30U	CMU1532-0000- 00PN0U0A30U
3000 K	90	92	4483	4821			30Q	CMU1532-0000- 00PN0U0A30Q		
	95	98	4137	4448	L7C	CMU1532-0000- 00PN0Z0AL7C				

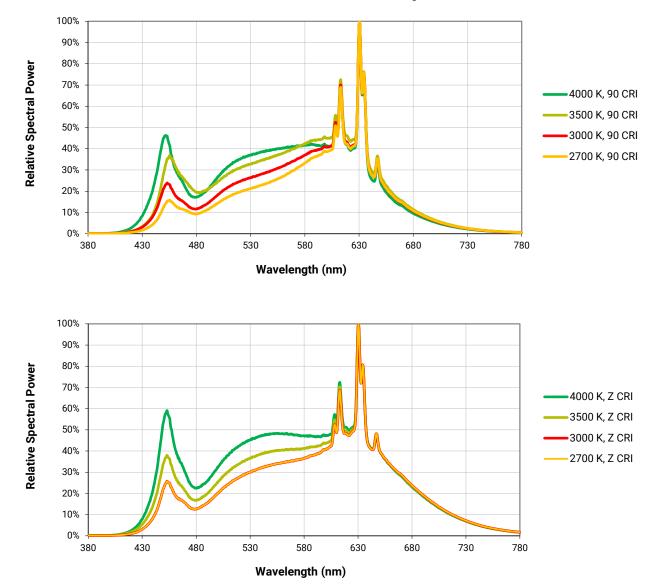
Notes

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 15).
- For 90 CRI minimum LEDs, CRI R9 typical is 60.





# **RELATIVE SPECTRAL POWER DISTRIBUTION**



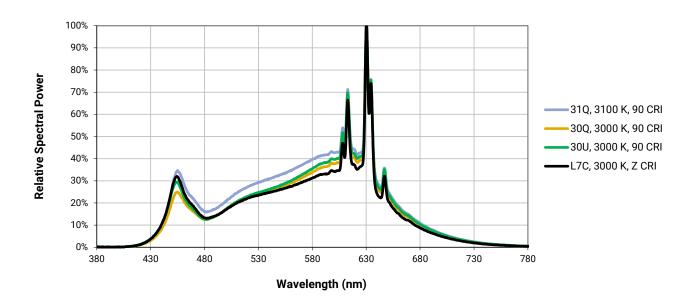
The following graphs are the result of a series of pulsed measurements at 900 mA and T<sub>1</sub> = 85 °C.



# **RELATIVE SPECTRAL POWER DISTRIBUTION, PREMIUM COLOR**

The following graph is the result of a series of pulsed measurements at 900 mA and  $T_1$  = 85 °C.

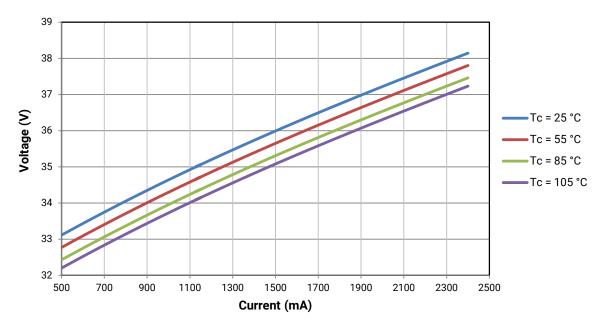
Specialty





# **ELECTRICAL CHARACTERISTICS**

The following graph is the result of a series of steady-state measurements.



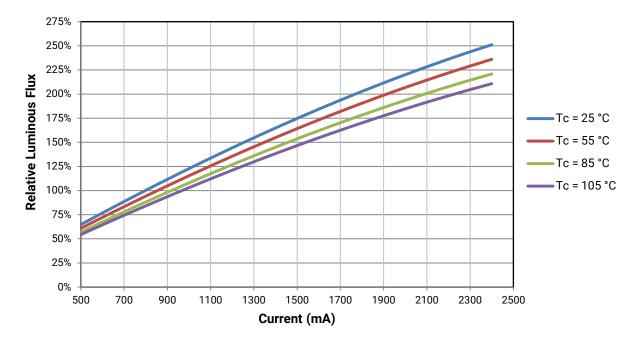


# **RELATIVE LUMINOUS FLUX**

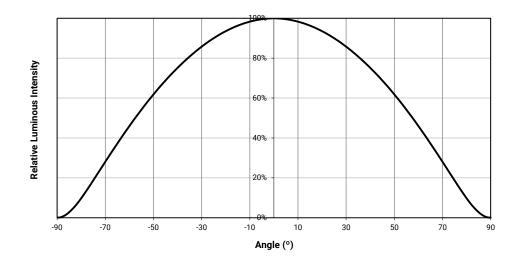
The relative luminous flux values provided below are the ratio of:

- · Measurements of the CMU1532 Pro9 LED at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 900 mA at T<sub>J</sub> = 85 °C.

For example, at steady-state operation of Tc = 55 °C,  $I_F$  = 1900 mA, the relative luminous flux ratio is 200% in the chart below. A CMU1532 Pro9 LED that measures 5016 lm during binning will deliver 10,032 lm (5016 \* 2.00) at steady-state operation of Tc = 55 °C,  $I_F$  = 1900 mA.



## **TYPICAL SPATIAL DISTRIBUTION**





# EASYWHITE® PERFORMANCE GROUPS - CHROMATICITY (T<sub>J</sub> = 85 °C)

XLamp CMU1532 Pro9 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

EasyWhite Color Temperatures – 2-Step							
Code	сст	x	у				
		0.3777	0.3739				
40H	4000 K	0.3797	0.3816				
40⊓	4000 K	0.3861	0.3855				
		0.3838	0.3777				
		0.4022	0.3858				
35H	3500 K	0.4053	0.3942				
300		0.4125	0.3977				
		0.4091	0.3891				
		0.4287	0.3975				
30H	3000 K	0.4328	0.4064				
300	3000 K	00 K 0.4390 0.40					
		0.4347	0.3996				
		0.4524	0.4048				
27H	2700 K	0.4574	0.4140				
2/11	2700 K	0.4633	0.4154				
		0.4581	0.4062				

	EasyWhite Color Temperatures – 3-Step Ellipse								
Bin Code	сст	Center Point		Major Axis	Minor Axis	Rotation Angle			
Bin Code		x	у	а	b	(°)			
50G	5000 K	0.3447	0.3553	0.00840	0.00312	65.0			
40G	4000 K	0.3818	0.3797	0.00939	0.00402	53.7			
30G	3000 K	0.4338	0.4030	0.00834	0.00408	53.2			
30Q	3000 K	0.4305	0.3935	0.00834	0.00408	53.2			
27G	2700 K	0.4577	0.4099	0.00834	0.00420	48.5			

# **PREMIUM COLOR PERFORMANCE GROUPS - CHROMATICITY (T**<sub>J</sub> = 85 °C)

XLamp CMU1532 Pro9 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

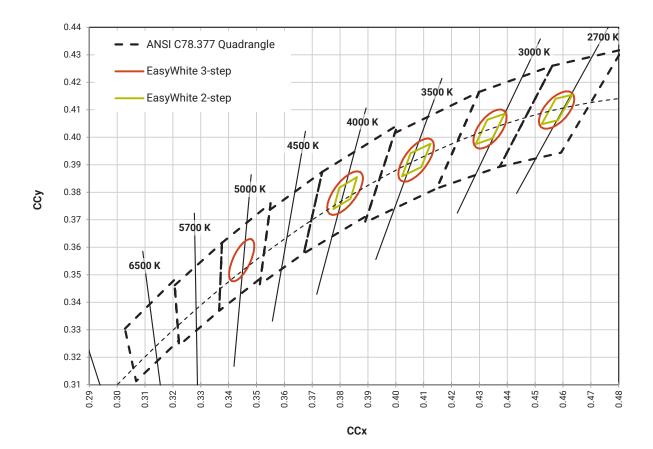
Specialty

EasyWhite Color Temperatures – 2-Step						
Code CCT x y						
	3000 K	0.4192	0.3754			
170		0.4224	0.3823			
L7C		0.4291	0.3847			
		0.4257	0.3777			

EasyWhite Color Temperatures – 3-Step Ellipse									
Bin Code	сст	Center Point		Major Axis	Minor Axis	Rotation Angle			
		x	у	а	b	(°)			
31Q	3100 K	0.4236	0.3888	0.00848	0.00455	50.3			
30Q	3000 K	0.4305	0.3935	0.00834	0.00408	53.2			
30U	3000 K	0.4274	0.3837	0.00834	0.00408	53.2			



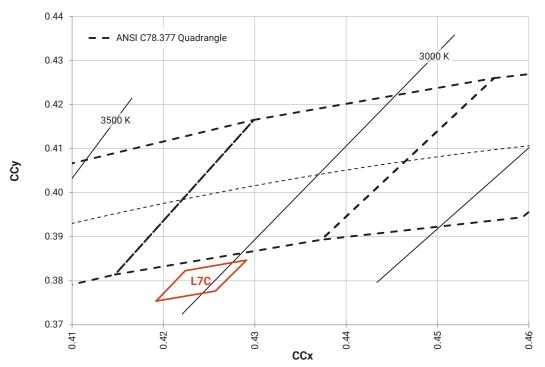
# EASYWHITE® BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T<sub>J</sub> = 85 °C)



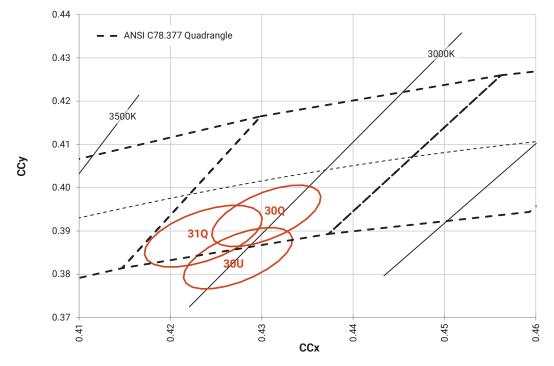


# PREMIUM COLOR BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T\_ = 85 °C)

## Specialty (2-step)



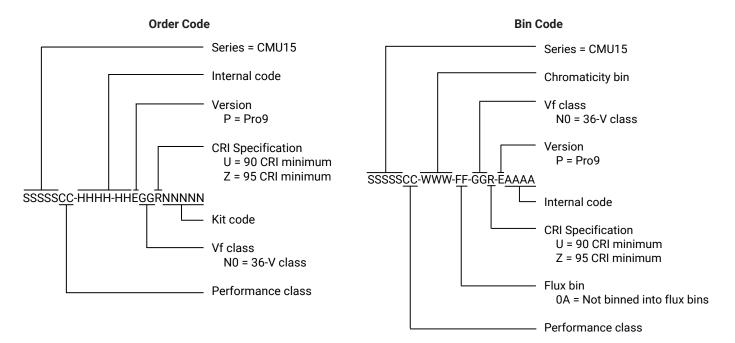
Specialty (3-step)





## **BIN AND ORDER CODE FORMATS**

Bin codes and order codes are configured as follows:



# **MECHANICAL DIMENSIONS**

Dimensions are in mm.

Tolerances unless otherwise specified: ±.13  $x^\circ$  ± 1°

Meaning of LED marking U1532N = 36-V CMU1532 Pro9

 $P-X_1 X_2 X_3 X_4 X_5$ 

X1 CCT 3 = 5000 K 5 = 4000 K 6 = 3500 K 7 = 3000 K 8 = 2700 KX2 M = EasyWhite LED on the black-body line Q = Specialty LED below

- Q = Specialty LED below the black-body line
- U = Specialty LED below the black-body line

X3 Flux bin

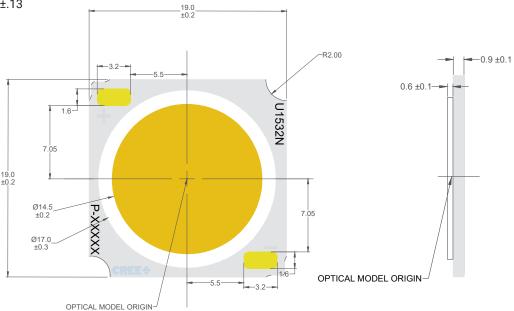
Χ4

0A = Not binned into flux bins

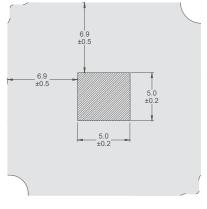
CRI

```
X5 CRI
U = 90 CRI min
```

```
Z = 95 CRI min
```



To assist in identifying the LED, CMU1532 Pro9 LEDs provide a 2D barcode, positioned on the back of the LED, as shown in the following diagram. For a complete description of the bar code format, please refer to the XLamp CM Family LEDs soldering and handling document.



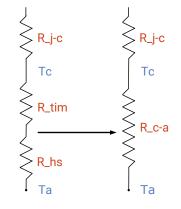
Tc measurement point: either the anode or cathode solder pad

### **THERMAL DESIGN**

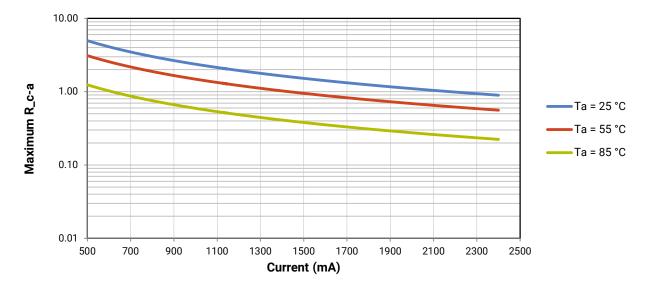
The CMU family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures ( $T_j$ ). Cree LED has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum  $T_j$  calculations with maximum ratings based on forward current ( $I_F$ ) and case temperature (Tc). No additional calculations are required to ensure the CMU LED is being operated within its designed limits. LES temperature measurement provides additional verification of good thermal design. Please refer to page 2 for the Operating Limit specification.

There is no need to calculate for  $T_J$  inside the package, as the thermal management design process, specifically from solder point ( $T_{sp}$ ) to ambient ( $T_a$ ), remains identical to any other LED component. For more information on thermal management of XLamp LEDs, please refer to the Thermal Management application note. For CMU soldering recommendations and more information on thermal interface materials (TIM), LES temperature measurement, and connection methods, please refer to the XLamp CM Family LEDs soldering and handling document.

To keep the CMU1532 Pro9 LED at or below the maximum rated Tc, the case to ambient temperature thermal resistance (R\_c-a) must be at or below the maximum R\_c-a value shown on the following graph, depending on the operating environment. The y-axis in the graph is a base 10 logarithmic scale.



As the figure at right shows, the R\_c-a value is the sum of the thermal resistance of the TIM (R\_tim) plus the thermal resistance of the heat sink (R\_hs).



## **NOTES**

#### LED Use

This LED may be used for general indoor and outdoor commercial lighting applications. Use of this LED in medical equipment, airfields, runways, aircraft, stage studios applications, information displays utilizing LCD Backlights and other emissive pixel display technology, or products intended for sale for residential end-use applications is prohibited ("Use Restrictions"). Purchaser of this LED must inform its downstream customers of the aforementioned Use Restrictions. If purchaser and/or customer of purchaser breaches the use restriction ("Breaching Party"), Cree LED must be timely notified of the breach and the Breaching Party must take reasonable measures to terminate the breach. Failure to timely cure such breach may result in Cree LED halting supply of LEDs to the breaching party.

#### Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree LED's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

### **Pre-Release Qualification Testing**

Please read the LED Reliability Overview for details of the qualification process Cree LED applies to ensure long-term reliability for XLamp LEDs and details of Cree LED's pre-release qualification testing for XLamp LEDs. Cree LED did not perform Room Temperature Operating Life (RTOL) testing on the CMU1532 Pro9 LED.

#### Lumen Maintenance

Cree LED now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree LED's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

### **RoHS Compliance**

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

#### **REACH Compliance**

REACH substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree LED representative to insure you get the most up-to-date REACH SVHC Declaration. REACH banned substance information (REACH Article 67) is also available upon request.

### **NOTES - CONTINUED**

#### **UL® Recognized Component**

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

### **Vision Advisory**

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.

Dimensions are in mm.

# PACKAGING

CMU1532 Pro9 LEDs are packaged in trays of 45. Five trays are sealed in an anti-static bag and placed inside an inner box, for a total of 225 LEDs per box. Each box contains LEDs from the same performance bin. Eight boxes are placed inside a carton, for a total of 1,800 LEDs per carton.

Tolerances: ± 0.5 mm Load Tray 39.25 24.25 6.0 8.0 3.5 A. 4971 230.0 240.0 IT COLUMN 1.8.83 6.0 TO-MOR C 15.0 19.25 19.25 30.0 230.0 240.0 Upper Tray 39.25 24.25 Ŧ O - 10.0 2.5 2.0 7.0 230.0 240.0 5.0 0 Ø15.0 Ø6.0 230.0

240.0

Dimensions are in mm.

## **PACKAGING - CONTINUED**

CMU1532 Pro9 LEDs are packaged in trays of 45. Five trays are sealed in an anti-static bag and placed inside an inner box, for a total of 225 LEDs per box. Each box contains LEDs from the same performance bin. Eight boxes are placed inside a carton, for a total of 1,800 LEDs per carton.

Tolerances: ± 3 mm Inner Box Label Label 260 mm 260 mm 50 mm **Outer Carton** ightarrow Inner boxes (8 pcs) > Outer carton (L) 610 mm\* (W) 310 mm\* (H) 250 mm

# **Mouser Electronics**

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

# Cree LED:

 CMU1532-0000-00PN0U0A27G
 CMU1532-0000-00PN0U0A27H
 CMU1532-0000-00PN0U0A30G
 CMU1532-0000-00PN0U0A30G

 00PN0U0A30H
 CMU1532-0000-00PN0U0A30Q
 CMU1532-0000-00PN0U0A30U
 CMU1532-0000-00PN0U0A31Q

 CMU1532-0000-00PN0U0A35G
 CMU1532-0000-00PN0U0A35H
 CMU1532-0000-00PN0U0A40G
 CMU1532-0000-00PN0U0A40G

 00PN0U0A40H
 CMU1532-0000-00PN0U0A50G
 CMU1532-0000-00PN0Z0A27H
 CMU1532-0000-00PN0Z0A30H

 CMU1532-0000-00PN0Z0A35H
 CMU1532-0000-00PN0Z0A40H
 CMU1532-0000-00PN0Z0A17C
 CMU1532-R090-00PN0U0A30H

 CMU1532-R090-00PN0U0A30Q
 CMU1532-R090-00PN0U0A30U
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 CMU1532-R090-00PN0U0A30H

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