

FSR[®] 400 Series Data Sheet

Force Sensing Resistors®

Features and Benefits

- Actuation Force as low as 0.2N and sensitivity range to 20N
- Cost Effective
- Ultra Thin
- Robust; up to 10M actuations
- Simple and easy to integrate

Description

Interlink Electronics FSR[®]400 series is part of the single zone Force Sensing Resistor[®]family. Force Sensing Resistors[®], or FSRs, are robust polymer thick film (PTF) devices that exhibit a decrease in resistance with increase in force applied to the surface of the sensor. This force sensitivity is optimized for use in human touch control of electronic devices such as automotive electronics, medical systems, industrial, and robotics applications.

The 400 series sensors come in six different models with four different connecting options.







FSR[®]400 Short 5mm Circle X 20mm

FSR[®]400 5mm Circle X 38mm

FSR[®]402 Short 13mm Circle X 25mm

FSR[®]402 13mm Circle X 56mm

FSR[®]406 38mm Square X 83mm

FSR[®]408 10mm X 622mm Strip



P/N: 94-00027 Rev. D

Embrace the Power of Sensor Technologies



Force Sensing Resistors®

Applications

Detect & qualify press

Sense whether a touch is accidental or intended by reading force

Use force for UI feedback

Detect more or less user force to make a more intuitive interface

Enhance tool safety

Differentiate a grip from a touch as a safety lock

Find centroid of force

Use multiple sensors to determine centroid of force

Detect presence, position, or motion

of a person or patient in a bed chair, or medical device

Many other force change detection applications

RoHS

Device Characteristics

Actuation Force* Force Sensitivity Range* Force Resolution Force Repeatability Single Part Force Repeatability Part to Part Non-Actuated Resistance **Hysteresis Device Rise Time** Long Term Drift 1kg load, 35 days **Operating Temperature Performance** Cold: -40°C after 1 hour Hot: +85°C after 1 hour Hot Humid: +85°C 95RH after 1 hour Storage Temperature Performance Cold: -25°C after 120 hours Hot: +85°C after 120 hours Hot Humid: +85°C 95RH after 240 hours Tap Durability Tested to 10 Million actuations, 1kg, 4Hz Standing Load Durability 2.5kg for 24 hours EMI ESD UL

~0.2N min ~0.2N - 20N Continuous (analog) +/- 2% +/- 6% (Single Batch) >10 Mohms +10% Average $(R_{F+} - R_{F-})/R_{F+}$ < 3 microseconds < 5% $\log_{10}(time)$ -5% average resistance change -15% average resistance change +10% average resistance change

+30% average resistance change

-10% average resistance change
-5% average resistance change
Generates No EMI
Not ESD sensitive
All materials UL grade 94 V-1 or better
Compliant

Specifications are derived from measurements taken at 1000 grams, and are given as (one standard deviation / mean), unless otherwise noted.

*Typical value. Force dependent on actuation interface, mechanics, and measurement electronics

INTERLINK

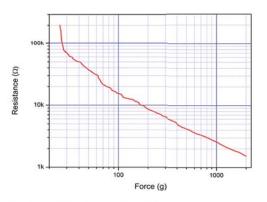
Application Information

Force Sensing Resistors®

Sensor Technologies

For specific application needs please contact Interlink Electronics support team. An integration guide and Hardware Development Kit (HDK) are also available.

FSR®s are two-wire devices with a resistance that depends on applied force. To the right is a force vs. resistance graph that illustrates a typical FSR® response characteristic. Please note that the graph values are reference only and actual values are dependent upon actuation system mechanics and sensor geometry.



For a simple force-to-voltage conversion, the FSR[®] device is tied to a measuring resistor in a voltage divider (see figure below) and the output is described by the following equation.

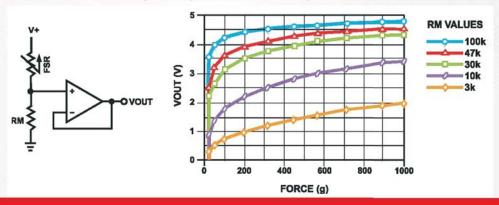
$$V_{OUT} = \frac{R_M V^+}{\left(R_M + R_{FSR}\right)}$$

In the shown configuration, the output voltage increases with increasing force. If R_{FSR} and R_{M} are swapped, the output swing will decrease with increasing force.

The measuring resistor, R_M , is chosen to maximize the desired force sensitivity range and to limit current. Depending on the impedance requirements of the measuring circuit, the voltage divider could be followed by an op-amp.

A family of force vs. V_{OUT} curves is shown on the graph below for a standard FSR[®] in a voltage divider configuration with various R_M resistors. A V+ of +5V was used for these examples. Please note that the graph values are for reference only and will vary between different sensors and applications.

Refer to the FSR[®] integration guide for more integration methods and techniques.



Connector Options

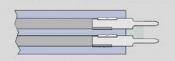


Female Tin Contacts PN: TE 2-487406-4



Female Tin Contacts with 2 Pin Housing PN: TE 2-487406-4 PN: TE 487378-1

Solder Tabs PN: TE 1-88997-2



Other Available Part Numbers: Hardware Development Kit PN: 54-76247



Force Sensing Resistors[®]

FSR[®] Model 400 Short Tail

Model 400 Short Tail:

Active Area: Ø5.62mm

Normal Thickness: 0.30mm

Switch Travel: 0.05mm

Available Part Numbers:

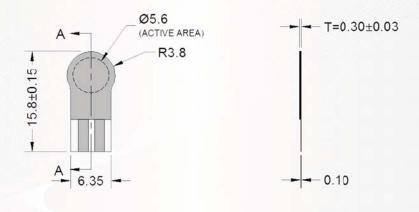
PN: 34-47021 Model 400 Short Tail - No contacts or solder tabs

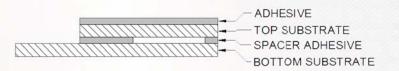
PN: 34-00005 Model 400 Short Tail - with female contacts

PN: 34-00006 Model 400 Short Tail - with female contacts and Housing

PN: 34-00004 Model 400 Short Tail - with solder tabs

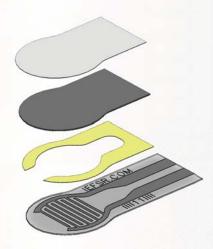
Sensor Mechanical Data





SECTION A-A LAYER STACK-UP

Exploded View



Sensor mechanical 3D CAD data can be found on our website at www.interlinkelectronics.com/Support

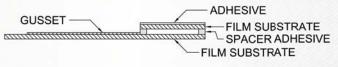


FSR Model 400

Sensor Mechanical Data

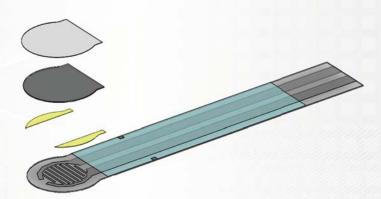
Force Sensing Resistors[®]

A 05.08(ACTIVE AREA) $T=0.30\pm0.03$ 07.6207.62GUSSET-0.10



SECTION A-A LAYER STACK-UP

Exploded View



Sensor mechanical 3D CAD data can be found on our website at www.interlinkelectronics.com/Support

Model 400:

Active Area: Ø5.08mm

Nominal Thickness: 0.30mm

Switch Travel: 0.05mm

Available Part Numbers:

PN: 34-00007 Model 400 - no contacts or solder tabs

PN: 34-00011 Model 400 - with female contacts

PN: 34-44001 Model 400 - with female contacts and housing

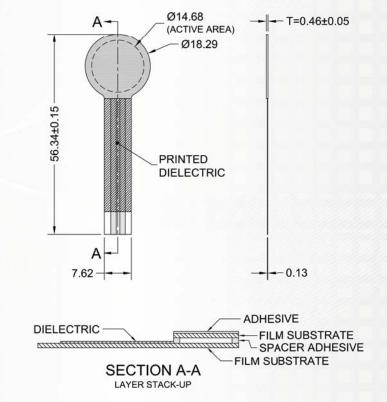
PN: 30-49649 Model 400 - with solder tabs



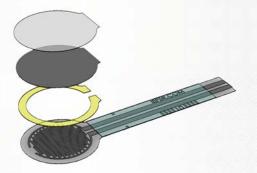
FSR Model 402

Force Sensing Resistors®

Sensor Mechanical Data



Exploded View



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Model 402:

Active Area: ⊘ 14.68mm

Nominal Thickness: 0.46mm

Switch Travel: 0.15mm

Available Part Numbers:

PN: 44-29103 Model 402 - no contacts or solder tabs

PN: 34-00012 Model 402 - with female contacts

PN: 34-00001 Model 402 - with female contacts and housing

PN: 30-81794 Model 402 - with solder tabs



FSR[®] Model 402 Short Tail

Force Sensing Resistors[®]

Model 402 Short Tail:

Active Area: Ø12.70mm

Nominal Thickness: 0.46mm

Switch Travel: 0.15mm

Available Part Numbers:

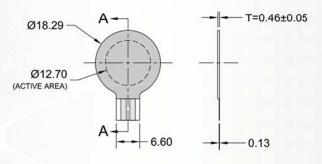
PN: 34-00016 Model 402 Short Tail - no contacts or solder tabs

PN: 34-00017 Model 402 Short Tail - with female contacts

PN: 34-00018 Model 402 Short Tail - with female contacts and housing

PN: 34-00015 Model 402 Short Tail - with solder tabs

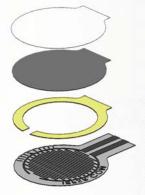
Sensor Mechanical Data



ADHESIVE FILM SUBSTRATE SPACER ADHESIVE

SECTION A-A LAYER STACK-UP

Exploded View



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Force Sensing Resistors®

FSR Model 406

Model 406:

Active Area: 39.6mm x 39.6mm

Nominal Thickness: 0.46mm

Switch Travel: 0.15mm

Available Part Numbers:

PN: 34-00009 Model 406 - no contacts or solder tabs

PN: 34-00013 Model 406 - with female contacts

PN: 34-61152 Model 406 - with female contacts and housing

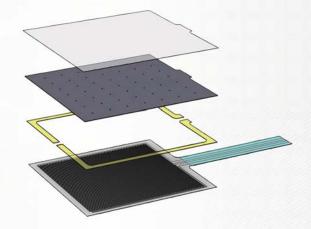
PN: 30-73258 Model 406 - with solder tabs

Sensor Mechanical Data

43.7±0.15 39.6 2.0 (PERIM.) (ACTIVE AREA) - T=0.46±0.05 A-39.6 (ACTIVE AREA) 43.7±0.15 39.4 38. GUSSET A+ 0.18 7 62 ADHESIVE GUSSET FILM SJBSTRATE SPACER ADHESIVE FILM SUBSTRATE SECTION A-A

LAYER STACK-UP

Exploded View



Sensor mechanical 3D CAD data can be found on our website at www.interlinkelectronics.com/Support



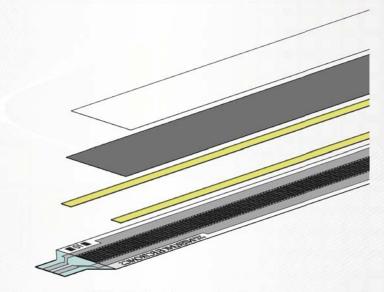
FSR[®]Model 408

Force Sensing Resistors®

Sensor Mechanical Data 10.2 (ACTIVE AREA) 622.3±0.15 609.6 (ACTIVE AREA) 7.6 A 1A GUSSET 2X 2.54 15.2±0.1 T=0.41±0.05 0.15 ADHESIVE - 1111 GUSSET -FILM SUBSTRATE Rttttttt SPACER ADHESIV FILM SUBSTRATE

SECTION A-A LAYER STACK-UP

Exploded View



Sensor mechanical 3D CAD data can be found on our website at www.interlinkelectronics.com/Support

www.interlinkelectronics.com

Model 408:

Active Area: 609.6mm x 10.2mm

Nominal Thickness: 0.41mm

Switch Travel: 0.15mm

Available Part Numbers:

PN: 34-00010 Model 408 - no contacts or solder tabs

PN: 34-75319 Model 408 - with female contacts

PN: 34-23845 Model 408 - with female contacts and housing

PN: 30-61710 Model 408 - with solder tabs

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