

# REPLACEMENT BITS FOR ANTEX PRECISION RANGE

Only Antex bits should be used on Antex soldering irons. They have been specifically designed to match the power output of the heating elements. Never apply power to an iron without a bit fitted.

Antex replacement bits are manufactured from high grade copper, plated first with iron and then nickel to give a longer working life. Never file an Antex bit as this will reduce the working life.

- When replacing an Antex bit, first switch off the iron, then attach the new bit.
- Switch on the power and apply solder to the bit as it heats up for the first time.
- When you have finished using the soldering iron, always place the iron in a safety stand. (ST4 or ST6A)
- Leave a little residue of solder on the bit. This will reduce oxidation of the tip and ensure a longer bit life.
- Wipe the bit on a clean damp sponge and apply fresh solder before re-use.

Ref	Profile	Tip Ø mm	Use On
10		0.5	M, C & TC25
102		2.3	M, C & TC25
103		4.0	M, C & TC25
104		4.7	M, C & TC25
106		1.0	M, C & TC25
107		0.12	M, C & TC25
202		2.3	M, C & TC25
302		2.3	M, C & TC25
820		2.3	M, C & TC25
821		3.0	M, C & TC25
822		4.7	M, C & TC25
1100		2.3	CS, TCS & TC50
1101		3.0	CS, TCS & TC50
1102		4.7	CS, TCS & TC50
1103		6.0	CS, TCS & TC50
1105		0.5	CS, TCS & TC50
1106		1.0	CS, TCS & TC50
1107		0.12	CS, TCS & TC50
1108		3.0	CS, TCS & TC50
1109		5.0	CS, TCS & TC50
50		2.3	XS
51		3.0	XS
52		4.7	XS
53		2.3	XS
54		3.0	XS
55		0.5	XS
56		1.0	XS
57		0.12	XS