

Control Knobs

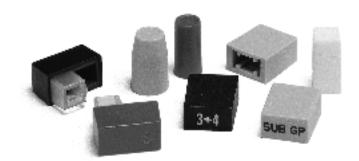
selco

Mfg. in U.K. by SIFAM Limited

Turn to

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quality



Selco is the exclusive U.S distributor for England based manufacturer Sifam Ltd.

This catalog covers our complete Knob Product Line, including Collet Knobs, Push-On Knobs, Slider Knobs, Pushbuttons, Accessories and Custom Design Services - probably the largest in the world from one manufacturer. Each section is color coded for easy reference. All part numbers and dimensions are included for fast and easy product selection.

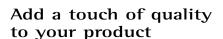
Manufactured from a wide range of thermoplastic materials, the range has function and style as principal design factors. The 'quality' feel is unmistakable and so adds to the quality of your product.

Selco supplies Control Knobs to markets from Music to Medical and everywhere in between. With an inventory large enough to cover a football field, we can provide you with the product today, tomorrow or meet your schedule JIT requirements. If you have MRP's that change on the hour, we can handle that too. Let us know exactly how we can serve you.

If your product calls for a personal touch and you have a requirement for an item not shown, please ask - we may be able to adapt an existing item or tool for a new one using the latest technology, including 3D CAD and multi-shot molding.

Through our tireless efforts for even better products and service, Sifam has earned many quality endorsements and the Quality Management System is assessed to ISO 9001.

Our service makes the difference.





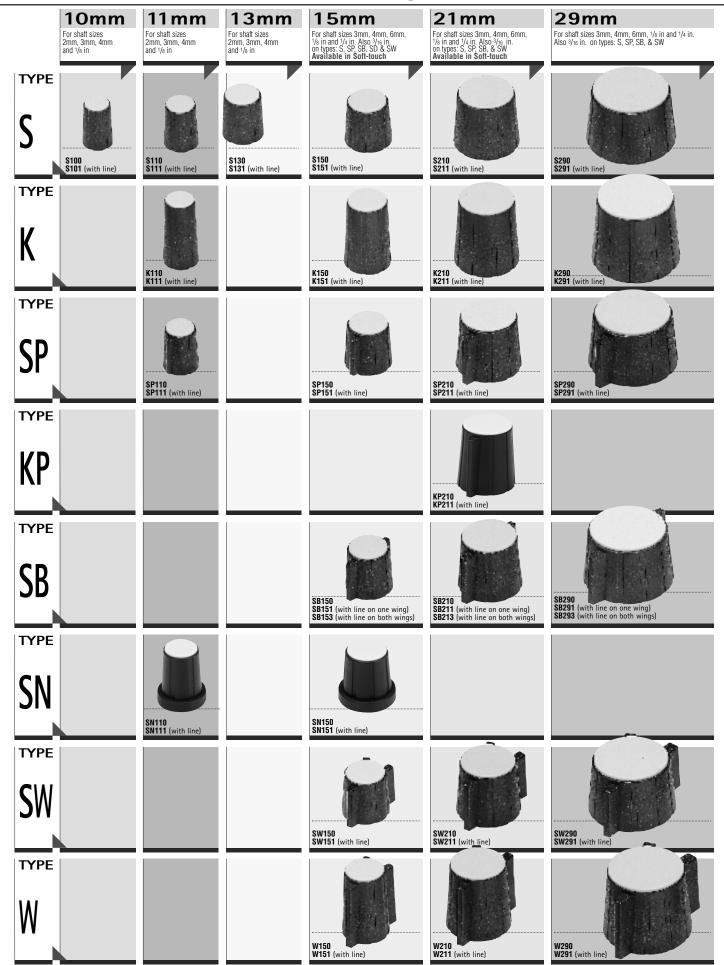
Custom service for specific requirements

Quality assured





Collet knobs - the classic range



To Order: Call (800) 257-3526 or (714) 712-6200, Fax: (714) 712-6222.

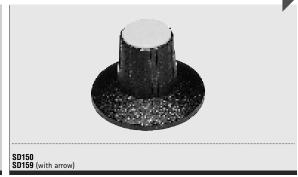
38mm For shaft sizes 3mm, 4mm, 6mm, 1/6 in and 1/4 in and 3/16 in

\$380 \$381 (with line)

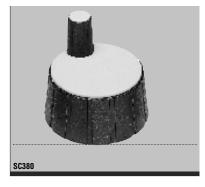


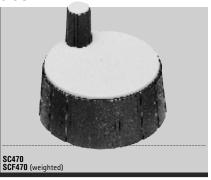
47_{mm}

TYPE SD Integral Dial Knob (15mm)



TYPE SC Cranked Knobs





Dual Concentric Assemblies



SPECIFICATIONS

The main criteria in the design of collet knobs and accessories have always been function, styling, handling and simplicity of use. Accessories, including caps, pointers, figure dials and nut covers have been designed to push-fit into the collet knob body to give added versatility.

Quality materials

All collet knobs, caps, pointers and nut covers are made from Nylon 6 and have a matte finish. The transparent figure dials are made from polycarbonate and the colored dials are of Nylon 6.

Collets, sleeves and nuts, already installed into the knobs during manufacture, are of brass. All molded parts are stable in the temperature range of -20°C to +70°C.

All knobs shown are available in black 5, or gray 6 as standard. Other colors available to special order. Please state color required.

Installation Torque:

The maximum torque that should be applied to collet nuts when installing them on a shaft is as follows:

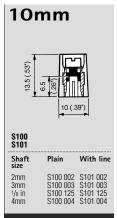
Knob Type	Shafts 2mm, 3mm and ¹ / ₈ in		Shafts 6mm, 1/4 in and 3/16 in	
	In/Pds	Ft/Pds	In/Pds	Ft/Pds
S10 S11, SP11, K11 S13	2.60	0.22		
S15, SD15, SP15, SB15, SW15	6.94	0.58		
K15, W15, K21, W21, K29, W29	13.02	1.08		
S21, SP21, SB21, SW21 S29, SP29, SB29, SW29 S38, SC38	6.94	0.58	13.02	1.08
S47, SC47, SCF47				

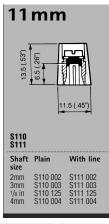
Turning Torque:

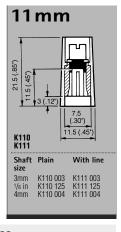
The torque that can be transmitted by knobs without slipping, assuming the knob has been adequately tightened on the shaft, is as follows:

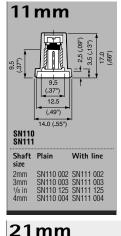
Knob Type	Shafts 2mm, 3mm and 1/8 in a	n, 4mm	Shafts 6mm and 1/4 in		
	In/Pds	Ft/Pds	In/Pds	Ft/Pds	
S10 S11, SP11, K11 S13	2.17	0.18			
S15, SD15, SP15, SB15, SW15	3.47	0.29	6.94	0.58	
K15, W15 S21, SP21, SB21, K21, W21 S29, SP29, SB29, SW29, K29, W29 S38, SC38	5.21	0.43	10.42	0.86	
S47, SC47, SCF47					

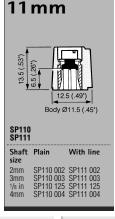
Collet knobs - Dimensions and Part Numbers

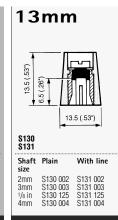


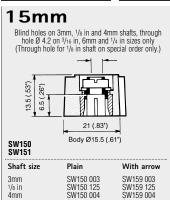












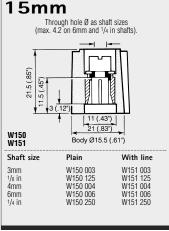
SW150 187

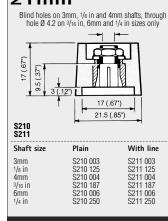
SW150 006 SW150 250

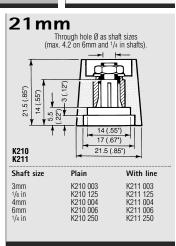
1/4 in

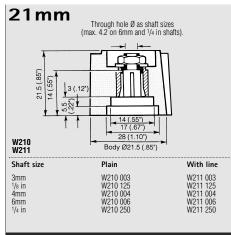
SW159 187 SW159 006

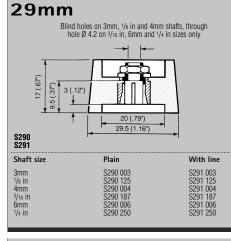
SW159 250

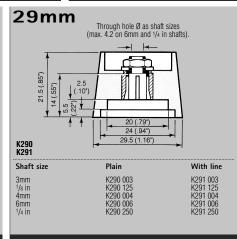


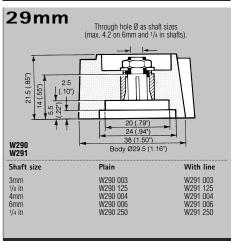


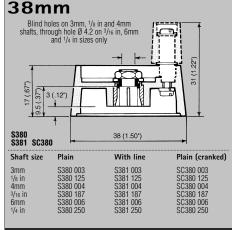


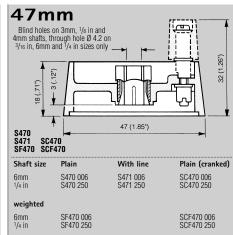


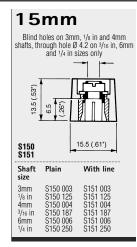


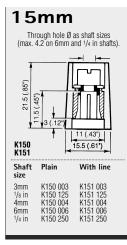




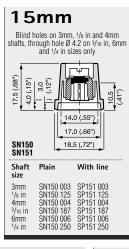


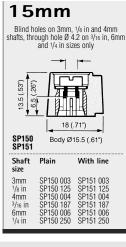


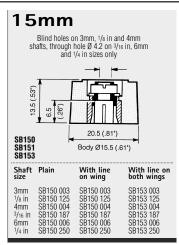


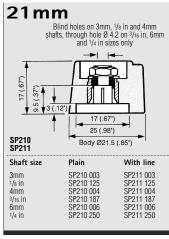


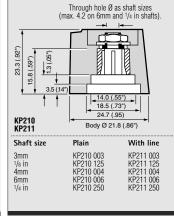
21mm

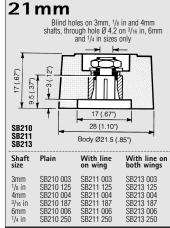


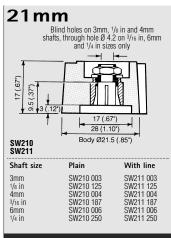


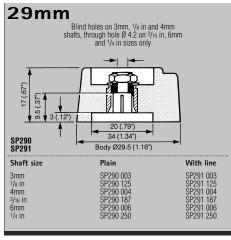


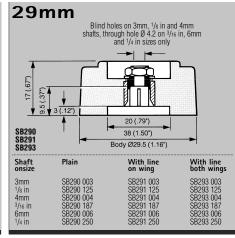


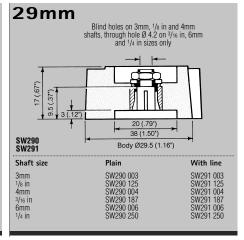












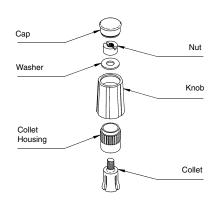
What's a collet knob?

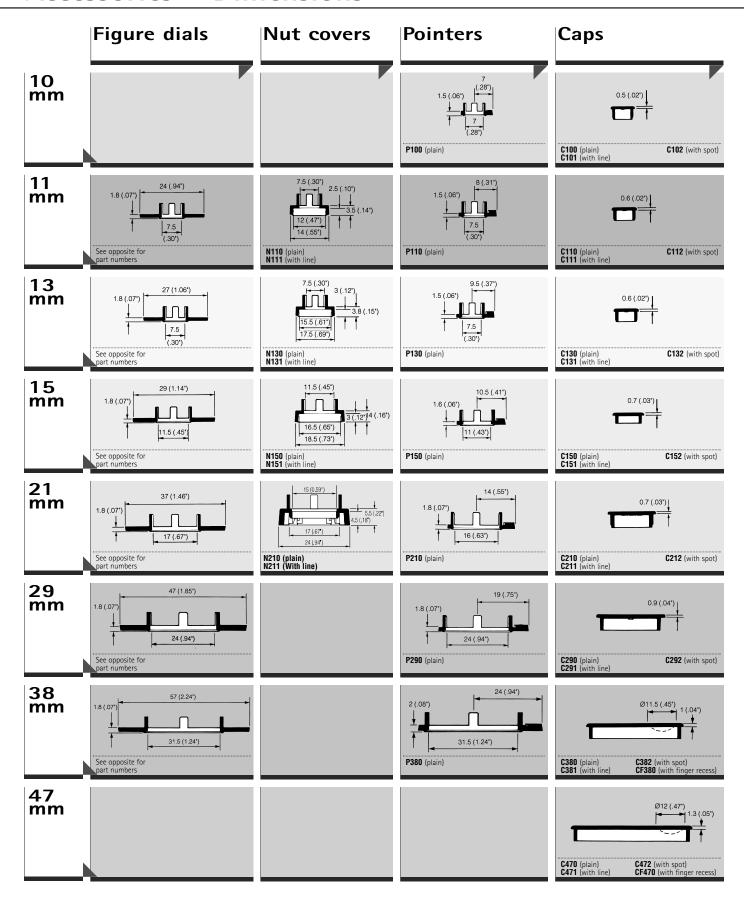
How it works:

It's very simple. The collet knob is disassembled as shown on right. The collet slides on top of the potentiometer and as the nut is tightened over the collet, the collet grips the pot 360° to insure a secure fit.

Advantages of Collet Knobs

- 1. Brass is used for the metalwork which retains its original state.
- 2. Fixing is from the top allowing access when knobs are close to each other.
- 3. Can easily be moved to a precise, new position on the shaft.
- 4. Because there is no exposed set screw the knob is electrically isolated from the pot.





Collet Knob Accessories - Part Numbers

Figure diăls

Markings other than those shown are available to special order















Black 5

Arrow

Single White Single Black

Stators

Gray 6

Arrow

Single White

Arrow

Red 7

10mm												
11mm	_\	D110	D111	D112	D113	D114	D115	D116	D118	D119 Black 5	D119 Gray 6	D119 Red 7
13mm	_\	D130	D131	D132	D133	D134	D135	D136	D138	D139 Black 5	D139 Gray 6	D139 Red 7
15mm		D150	D151	D152	D153	D154	D155	D156	D158	D159 Black 5	D159 Gray 6	D159 Red 7
21mm	\	D210	D211	D212	D213	D214	D215	D216	D218	D219 Black 5	D219 Gray 6	D219 Red 7
29mm	\	D290	D291	D292	D293	D294	D295	D296	D298	D299 Black 5	D299 Gray 6	D299 Red 7
38mm	`	D380	D381	D382	D383	D384	D385	D386	D388	D389 Black 5	D389 Gray 6	D389 Red 7
47mm												

Nut covers











Black

10mm	\						
11mm	_\	N110 Black 5	N111 Black 5	N110 Gray 6	N111 Gray 6	N110 Red 7	N111 Red 7
13mm		N130 Black 5	N131 Black 5	N130 Gray 6	N131 Gray 6	N130 Red 7	N131 Red 7
15mm		N150 Black 5	N151 Black 5	N150 Gray 6	N151 Gray 6	N150 Red 7	N151 Red 7
21mm		N210 Black 5	N211 Black 5				
29mm	_\						
38mm	_\						
47mm	_ , i						

	Addresive Backed
10mm	
11mm	R110
13mm _	R130
15mm _	R150
21mm	R210
29mm .	R290
38mm _	R380
47mm \	

Pointers

Not applicable to types SP, SB, SW and W













		Black 5	Gray 6	Ked /	Green 8	Blue 9	Yellow 10
10mm		P100 Black 5	P100 Gray 6	P100 Red 7	P100 Green 8	P100 Blue 9	P100 Yellow 10
11mm		P110 Black 5	P110 Gray 6	P110 Red 7	P110 Green 8	P110 Blue 9	P110 Yellow 10
13mm		P130 Black 5	P130 Gray 6	P130 Red 7	P130 Green 8	P130 Blue 9	P130 Yellow 10
15mm		P150 Black 5	P150 Gray 6	P150 Red 7	P150 Green 8	P150 Blue 9	P150 Yellow 10
21mm		P210 Black 5	P210 Gray 6	P210 Red 7	P210 Green 8	P210 Blue 9	P210 Yellow 10
29mm		P290 Black 5	P290 Gray 6	P290 Red 7	P290 Green 8	P290 Blue 9	P290 Yellow 10
38mm		P380 Black 5	P380 Gray 6	P380 Red 7	P380 Green 8	P380 Blue 9	P380 Yellow 10
47mm	_,[

Ordering procedure

Please remember to quote the appropriate part number for each item according to type, size, and plain or with line requirements. Please also state the color required when ordering knob accessories. For $colors\ other\ than\ those\ listed\ above,\ please\ contact\ Selco.$

Packaging

Collet knobs and accessories are packed, as standard, in multiples of ten. For orders over one thousand pieces, items may be packed in bulk and quantity discounts available.

Tools

Tools are available for tightening the slotted collars in 10, 11, 13 and 15mm knobs.



Knob and cap colors

Detailed below are the standard and special range of cap colors and optional spot or line printing. These caps are available for all sizes and types of Selco Collet (pages 4 to 6) and conventional Push-On Knobs (pages 11 to 13). The colors shown below are for illustration only and may not be identical to actual cap colors. Please ask for product samples if you require exact color selection. Part numbers for caps are detailed on page 8; please remember to suffix all part numbers with the cap color/number. Part number example: C151 Black 5

Standard colors – specify color name/number after part number

Black	Gray	Red	Green	Blue	Yellow	Orange
5	6	7	8	9	10	23
W/white	W/black	W/white	W/white	W/white	W/white	W/white
line						

Specify plain or optional printing







Plain Wit

Please note that the colors represented are intended as a guide only and cannot be accurate due to the limitations of the printing process.

Special colors – specify color name/number after part number

Mid gray 99	Pale blue 105	Cream 106	Lupin 118	Hopsack 117	Pastel Green 119

Two Color/Soft Touch Push-on Knobs and two-shot Slider Knobs

These items on pages 11 to 19 are all supplied with black body color as standard. The molded pointer or line color is available in the following colors as standard although higher minimum quantities may be necessary for items marked *. In addition alternative body and line or pointer colors are available to special

order. Standard colors should be specified by name/number after the appropriate part number and black for the body color. The different numbers for the same color are because of varying material.

Part number example: 4/02 LK 110 01 Black 5/White 44.

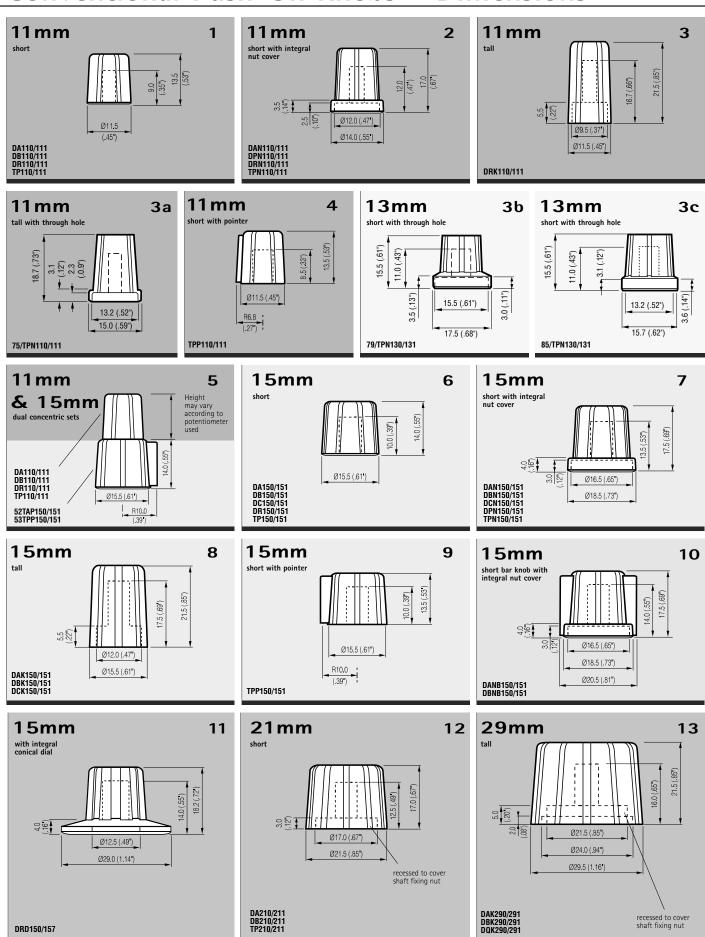
Color	2/02 style knob pointer	3/03 style knob pointer 3/04	3/02 style knob pointer	4/02 style knob pointer
\circ	Black 169	Black 237	Black 237	Black 5
*	Dark Gray 525	Dark Gray 522	Dark Gray 522	Dark Gray 91
	Mid Gray 191	Mid Gray 521	Mid Gray 521	Mid Gray 99
	Gray 175	Gray 223	Gray 223	Gray 6
	White 43	White 224	White 224	White 44
	Lupin 205	Lupin 481	Lupin 481	Lupin 118
$\overline{}$	Red 179	Red 230	Red 230	Red 7
	Orange 215	Orange 231	Orange 231	Orange 23
	Yellow 172	Yellow 239	Yellow 239	Yellow 10
	Cream 209	Cream 480	Cream 480	Cream 106
*	Peach 526	Peach 523	Peach 523	Peach 409
	Pastel Green 203	Pastel Green 478	Pastel Green 478	Pastel Green 119
*0	Bright Green 173	Bright Green 232	Bright Green 232	Bright Green 127
$\overline{}$	Green 168	Green 235	Green 235	Green 8
	Pale Blue 201	Pale Blue 479	Pale Blue 479	Pale Blue 105
*0	Bright Aqua 174	Bright Aqua 233	Bright Aqua 233	Bright Aqua 128
	Blue 170	Blue 236	Blue 236	Blue 9
*0	Magenta 199	Magenta 234	Magenta 234	Magenta 129

To Order: Call (800) 257-3526 or (714) 712-6200, Fax: (714) 712-6222.

Conventional Push-On Knobs - standard range



Conventional Push-On Knobs - Dimensions



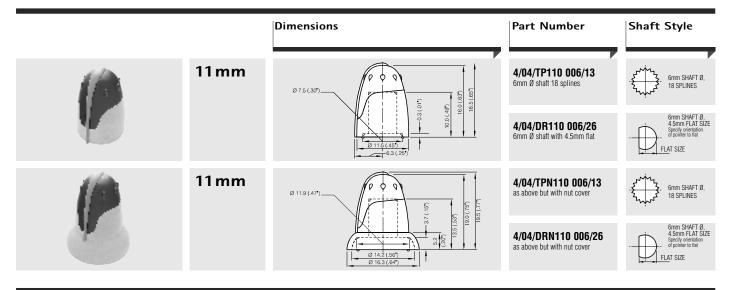
		•	Part No Plain	umber	Part Line	Number d	Shaft Diameter	Flat Size	Shaft identification Number*
D shafts with	1		DA 1	10 004	DA	111 004	4mm	3mm	1
compression	1			10 004	DB	111 004	4mm	2.5mm	4
ring	2		DAN 1	10 125	DAN	111 125	1/8"	2.38mm	2
	2		DAN 1	10 004	DAN	111 004	4mm	3mm	1
	6		DA 1	50 004	DA	151 004	4mm	3mm	1
	6		DA 1	50 006	DA	151 006	6mm	5mm	22
	6		DB 1	50 006	DB	151 006	6mm	4mm	24
	6		DC 1	50 006	DC	151 006	6mm	4.5mm	26
	6		DA 1	50 250	DA	151 250	1/4"	5.54mm	21
	6			50 250	DB	151 250	1/4"	4mm	23
	7			50 004	DAN	151 004	4mm	3mm	1
	7			50 006	DAN	151 006	6mm	5mm	22
	7			50 006	DBN	151 006	6mm	4mm	24
	7			50 006	DCN	151 006	6mm	4.5mm	26
	7			50 250	DAN	151 250	1/4"	5.54mm	21
	7			50 250	DBN	151 250	1/4"	4mm	23
	10		DANE 1			3 151 006	6mm	5mm	22
	10		DBNB 1			3 151 006	6mm	4mm	24
	10		DANE 1			3 151 250	1/4"	5.54mm	21
	8			50 004	DAK	151 004 151 006	4mm	3mm	1 22
	8			50 006 50 006	DAK DBK	151 006	6mm	5mm 4mm	24
	8			50 006	DCK	151 006	6mm 6mm	4.5mm	26
	8			50 250	DAK	151 250	1/4"	5.54mm	21
	12			10 004	DAK	211 004	4mm	3.54mm	1
	12			10 004	DA	211 004	6mm	5mm	22
	12			10 006	DB	211 006	6mm	4mm	24
	12			10 250	DA	211 250	1/4"	5.54mm	21
	13			90 187	DAK	291 187	3/16"	4mm	18
	13			90 006	DAK	291 006	6mm	5mm	22
	13			90 006	DBK	291 006	6mm	4mm	24
	13			90 250	DAK	291 250	1/4"	5.54mm	21
D shafts	1		DR 1	10 006	DR	111 006	6mm	4.5mm	26
without	2		DPN 1	10 004	DPN	111 004	4mm	3mm	1
compression	3			10 006	DRK	111 006	6mm	4.5mm	26
ring	2		DRN 1	10 006	DRN	111 006	6mm	4.5mm	26
	6			50 006	DR	151 006	6mm	4.5mm	26
	7			50 006	DPN	151 006	6mm	5mm	22
	7			50 250	DPN	151 250	1/4"	5.54mm	21
	11			50 006	DRD	157 006	6mm	4.5mm	26
	13			90 006	DQK	291 006	6mm	4mm	24
		,	Part No Plain	umber	Part Line	Number d	Shaft Diameter	Number of Splines	Shaft identificati Number*
Splined	1		TP ·	110 006	TP	111 006	6mm	18	13
hafts with	2			110 180	TPN	111 180	4.55mm	18	71
compression	2			110 006	TPN	111 006	6mm	18	13
ing	3a		75/TPN ⁻	110 006	75/TF	N 111 006	6mm	18	13
	3b		79/TPN ·	130 006		N 131 006	6mm	18	13
	3c		85/TPN	130 006	85/TF	N 131 006	6mm	18	13
	4			110 006	TPP	111 006	6mm	18	13
	6			150 006	TP	151 006	6mm	18	13
	7			150 180	TPN	151 180	4.55mm	18	11
	7			150 006	TPN	151 006	6mm	18	63
	7			150 250	TPN	151 250	1/4"	24	14
	9			150 006	TPP	151 006	6mm	18	13
	12			210 180	TP	211 180	4.55mm	18	11
	12			210 250	TP	211 250	1/4"	24	14
		om knobs fo				• •			
	Wing	Drawing Numbers Refer to pages 118	I .	rt Number ain		art Number ined	Shaft Diameter	Internals	Shaft identificati Number*
	1	5	52,	/TAP150 006	5	2/TAP151 006	6mm	2 Slots 6.3mmx2mm	50
	1	5	53,	/TPP150 008	5	3/TPP151 008	8mm	2 Slots 5mmx3mm	51

^{*}This code number is molded into the base of each knob to provide instant identification of the shaft type and size for which the knob is intended.

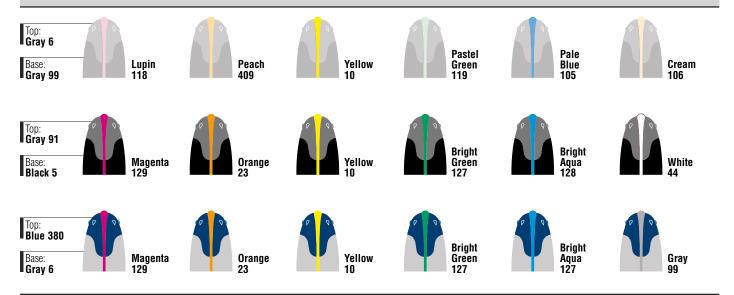
Trio - Three Color Control Knobs

Complementing Selco's other Push-on knobs is Trio; a range of rotary push-on control knobs produced from a three shot molding process offering unique opportunities of color coding without additional assembly or printing.

Molded from nylon, the body has a contrasting matte textured finish, while the pointer is gloss. A wide range of standard colors are offered and custom combinations can be supplied to special order.



Standard Catalog Colors



Ordering procedure

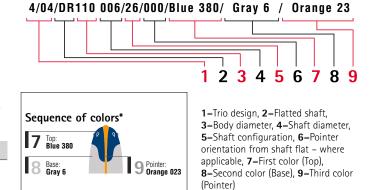
It is essential that the correct part number is used with the color combination in the right sequence. The product number for the **DR** and **DRN** variants include **000** (No. 6 in the example) which is to be used to specify the flat position in degrees from the standard position opposite the pointer, when viewed from above. Following the product and flat position code are the color combinations in the sequence shown (right).

Packaging

Trio knobs will be packed in bulk.

*Please note that the colors represented are intended as a guide only and can not be accurate due to

Example Part Number sequence



Custom design

When your product needs a unique look, Selco will cater for most requirements from design through to manufacture. At every stage of the process you are guaranteed expert attention.

We can work to a design concept specified by your product designer right from the initial consultancy stage. Virtually any design can be produced in virtually any color.

If you are considering this as an option please contact Selco for further details.



Special Printing

Selco's facility for high-definition printing, down to a charachter height of less than 1mm, is available for those customers who require special markings on slider knobs, pushbuttons and push-on knobs. The fine, matte textured finish provides an excellent surface on which to print, permitting a high quality, durable and cost effective added feature. This facility is available to customers wishing to personalise items with a designation, instruction, logo or other legend, in any color.



Two Color and Soft Touch Push-on Knobs

In addition to our conventional range of push-on knobs, we offer more specialized items, each incorporating design features tailored to meet the changing requirements of some customers. A two shot molding process is used so that the cap/pointer is an integral part of the knob, thus avoiding subsequent assembly costs. Two color variants are molded in A.B.S., while the soft touch knobs are of polypropylene and thermoplastic elastomer to provide a smooth velvet feel.



Two Color Knobs



11mm Two Color Knobs

13_{mm}

Soft-Touch Knobs



11mm Soft Touch Knobs

11 mm

11mm

11_{mm}

Colors

The standard body color for our range of two color and soft touch knobs is black, with other colors to special order. Pointer or cap/pointer colors are as listed under the range of Selco standard and special color caps detailed on page 10. Other colors are available to special order.

Ordering procedure

Please remember to quote the appropriate part number for each item.

Please also state the pointer or cap/pointer color required.

Packaging

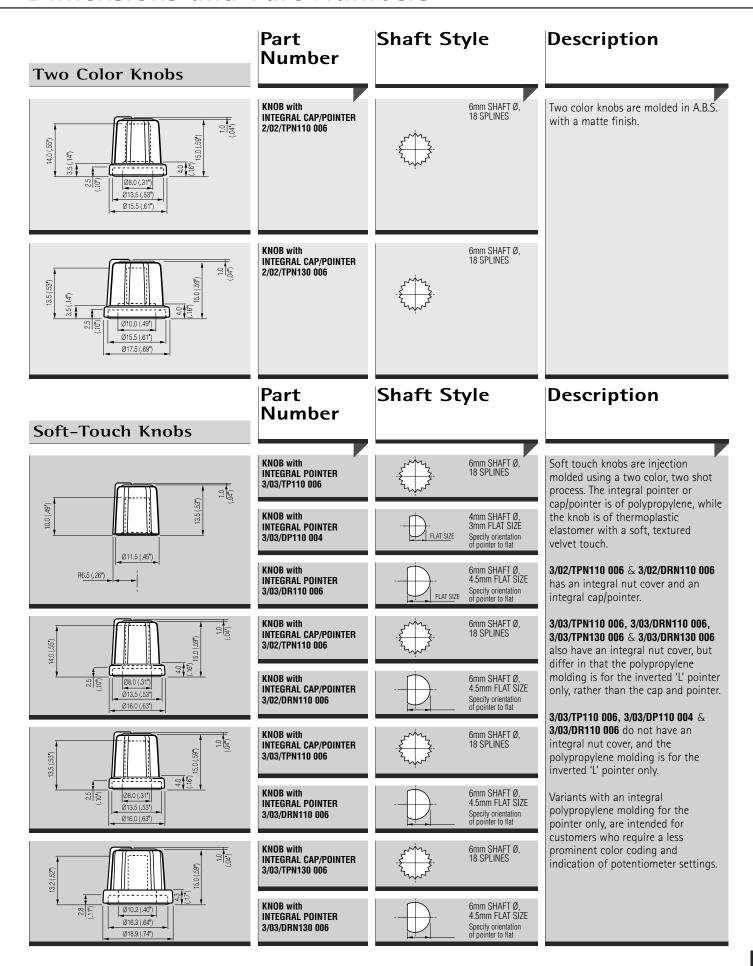
Two color and soft touch knobs will be packed in bulk.



11mm

13_{mm}

Dimensions and Part Numbers

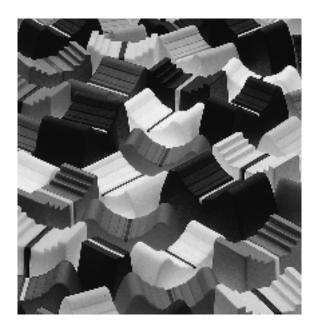


Slider Knobs

Selco's slider knobs are designed and shaped to provide a stylish appearance with ease of control. The extensive range, in a matte finish, is intended to suit the needs of both applications and users. Various materials are used depending on the design. Where nylon is specified this will match the finish of other Selco control knobs and pushbuttons molded in this material. Likewise soft touch versions will complement the rotary push-on knobs with the same finish.

Slider knobs are available, as standard, with black body moldings but other colors are available to special order. Lines, whether printed or molded are supplied in white, as standard, but other colors are available to special order and can complement control knobs and pushbuttons, if required. Apart from the tang sizes shown, others may be able to be accommodated.

Should you have a requirement for special colors or tangs, not covered by our standard range, please contact Selco.



Conductive Slider Knobs

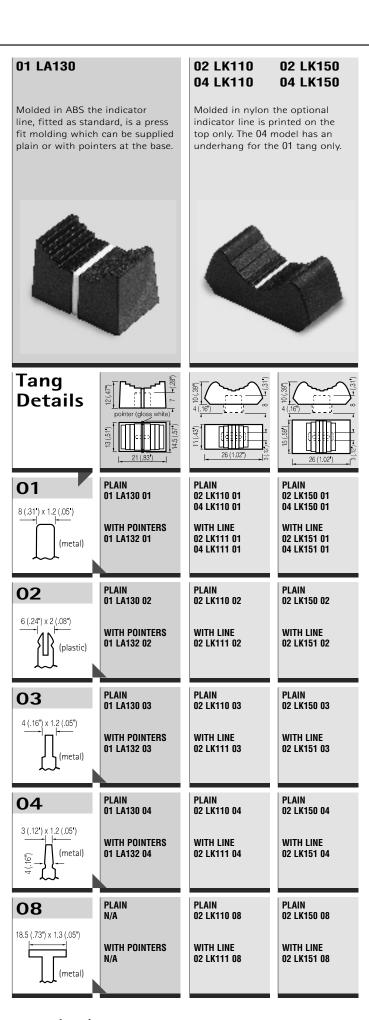
Certain styles of slider knobs can be manufactured in a conductive material or chrome plated. For details of this please contact Selco.

Ordering procedure

Please remember to quote the appropriate part number, including the tang detail suffix. For each item please state the body and line color.

Packaging

Slider knobs will be packed in bulk.



Dimensions and Part Numbers

3/02 LK110 3/02 LK150 4/02 LK110 4/02 LK150 03 LK110 03 LK150 05 LK080 05 LK120 Two shot, two color soft touch Two shot, two color design is a Molded in nylon the optional Molded in nylon the optional design with the outer body variant of the 3/02 model with indicator line is printed on the indicator line is printed on the molded in thermoplastic both the body and line molded in top only. top only. elastomer gives a smooth velvet nylon. feel. The inner body and indicator line extending across the top and both sides is molded in polypropylene. *Available in Soft Touch PI AIN PI AIN 03 LK150 01 03 LK110 01 WITH LINE 4/02 LK150 01 WITH LINE 3/02 LK150 01 WITH LINE WITH LINE WITH LINE WITH LINE 3/02 LK110 01 4/02 LK110 01 03 LK111 01 03 LK151 01 PLAIN PLAIN 03 LK110 02 03 LK150 02 WITH LINE 3/02 LK110 02 WITH LINE WITH LINE WITH LINE WITH LINE WITH LINE 4/02 LK150 02 3/02 LK150 02 03 LK111 02 03 LK151 02 4/02 LK110 02 **PLAIN PLAIN** PLAIN **PLAIN** 03 LK110 03 03 LK150 03 05 LK080 03 05 LK120 03 WITH LINE 3/02 LK110 03 3/02 LK150 03 4/02 LK110 03 4/02 LK150 03 03 LK111 03 03 LK151 03 05 LK081 03 05 LK121 03 **PLAIN** PLAIN PLAIN **PLAIN** 03 LK110 04 03 LK150 04 05 LK080 04 05 LK120 04 WITH LINE 3/02 LK110 04 3/02 LK150 04 4/02 LK110 04 4/02 LK150 04 03 LK111 04 03 LK151 04 05 LK081 04 05 LK121 04 WITH LINE WITH LINE WITH LINE WITH LINE 3/02 LK110 08 3/02 LK150 08 4/02 LK110 08 4/02 LK150 08

Pushbuttons

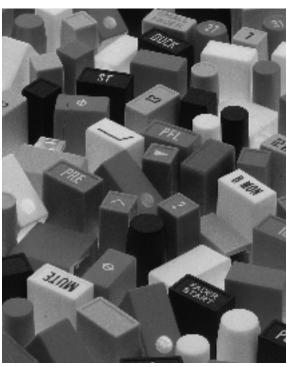
Selco's pushbuttons are molded in a matte-finish nylon to match the style and appearance of other Selco control knobs. They are available, as standard, in black 5, gray 6, red 7 and white 44.

Should you have a requirement for special colors or shaft configurations, not covered by our standard range, please contact Selco.

Special Printing

We are happy to offer our printing facility to those customers requiring special markings on our pushbutton products. Letters, numbers, symbols or logos may be printed to provide a high quality, durable, versatile and cost-effective added feature.

Please note that minimum order quantities apply to printed pushbuttons and other special requirements.



Ordering procedure

Please remember to quote the appropriate part number and shaft size together with the molding color required. For printed pushbuttons, please note that standard print colors are black onto white and gray moldings and white onto black and red moldings. When ordering printed pushbuttons please state legend required (min. 200 pieces per legend) and printing orientation (see below), for rectangular and illuminated products.

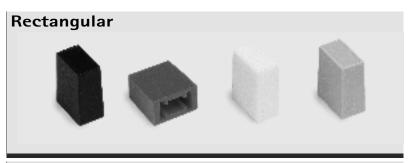


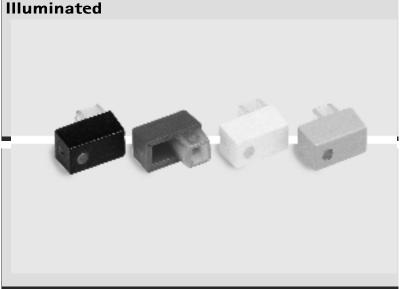
Horizontal

ON Vertical orientati

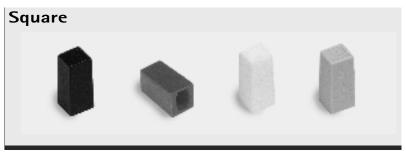
Packaging

Pushbuttons will be packed in bulk.











Dimensions and Part Numbers

