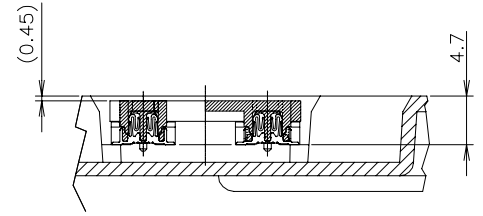
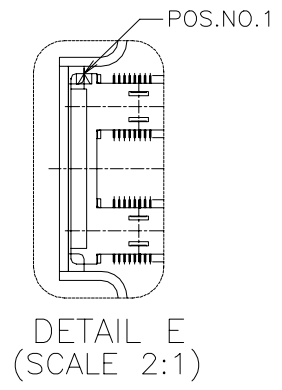
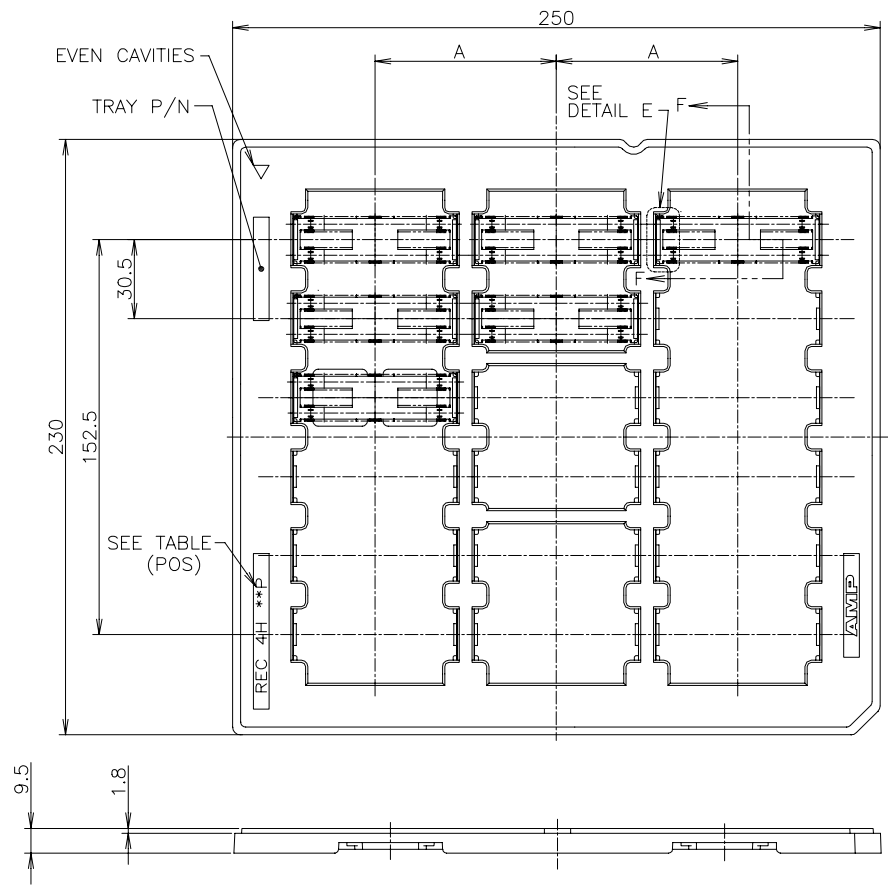


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	F	ECO-20-005660: DEFAULT TOL/PLT CHANGE	20MAY2020	A.L	H.L



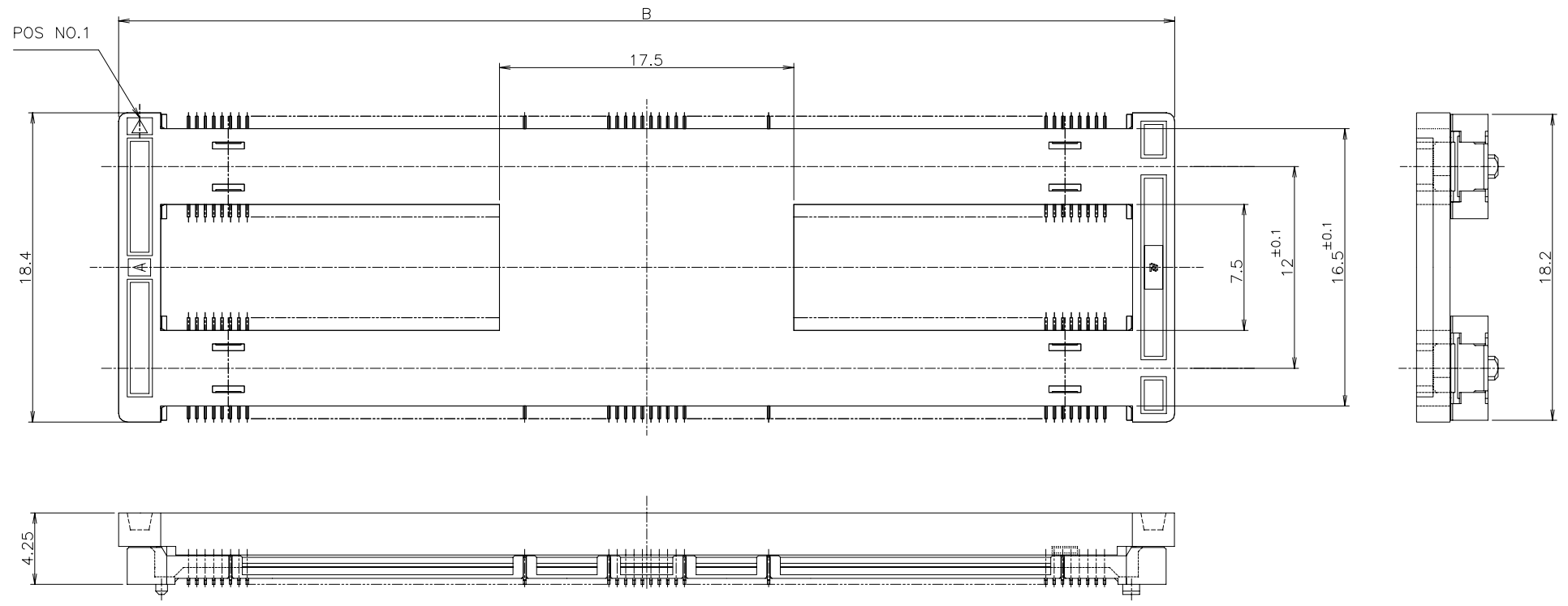
SECT. F-F
(SCALE 2:1)
ROTATED 90° CW

NO	3	18	75	440	9-1827231-6
NO	3	18	75	440	3-1827231-6
SEALANT	ROW	QTY	A	POS.	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. CHIEN 18MAY05	TE Connectivity Ltd.		
		CHK T. FUTATSUGI 18MAY05			
DIMENSIONS: MM		APVD W. KODAMA 18MAY05	NAME		
		PRODUCT SPEC 108-5560	HARD TRAY ASSY		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC	FH 0.5BTB CONNECTOR 440POS		
0 PLC ± 0.25		WEIGHT	REC 4H W/G-PLATE ON 2 ROW CAP		
1 PLC ± 0.15		CUSTOMER DRAWING	SIZE A3	CAGE CODE 00779	DRAWING NO G=1827231
2 PLC ± 0.10		SCALE 1:2	RESTRICTED TO		
3 PLC ± 0.05		SHEET 1 OF 4	REV F		
4 PLC ± 0.0250					
4 ANGLES ± 3'					
MATERIAL					
FINISH					

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-



BLACK	62.8	440	9-1827231-6
BLACK	62.8	440	3-1827231-6
CAP COLOR	B	POS	PART NO.

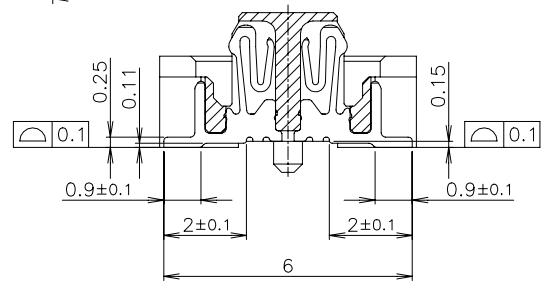
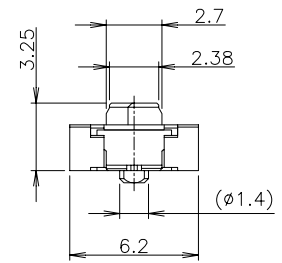
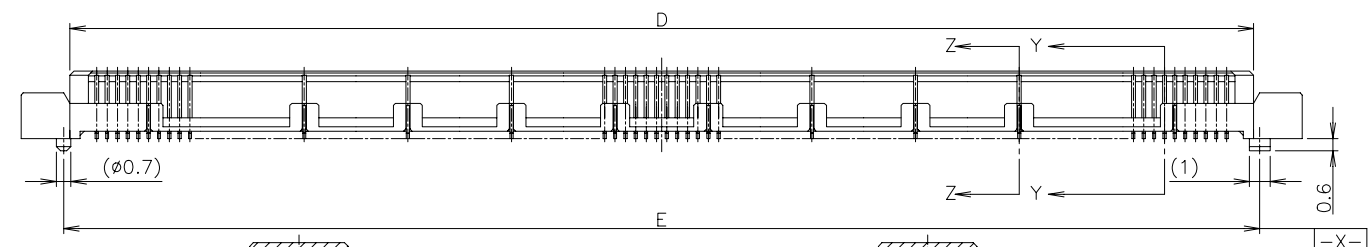
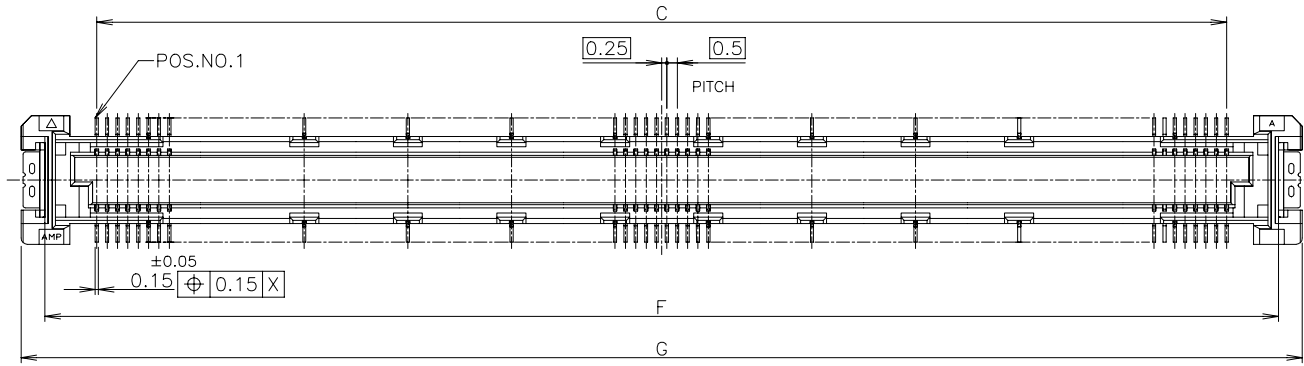
THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: MM	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN	CHK	APVD	NAME
0 PLC ± 0.25	1 PLC ± 0.15	PRODUCT SPEC	APPLICATION SPEC	WEIGHT	SIZE
2 PLC ± 0.10	3 PLC ± 0.05				CAGE CODE
4 PLC ± 0.0250	ANGLES ± 3°				DRAWING NO
MATERIAL	FINISH	CUSTOMER DRAWING		SCALE	SHEET
1	2			4:1	2 OF 4
		A3 00779		G=1827231	
		RESTRICTED TO		REV F	

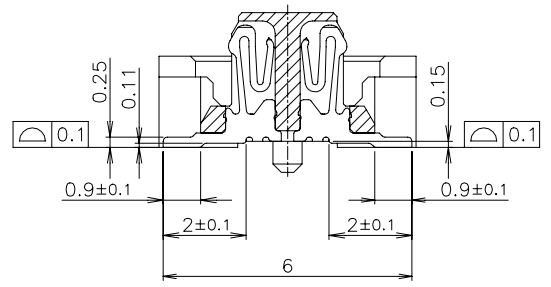
TE TE Connectivity Ltd.

HARD TRAY ASSY
FH 0.5BTB CONNECTOR 440POS
REC 4H W/G-PLATE ON 2 ROW CAP

P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-



SECT. Z-Z
(GROUND POSITION)
(SCALE 8:1)



SECT. Y-Y
(SIGNAL POSITION)
(SCALE 8:1)

0.00076	61.8	59.5	57.7	57.1	54.5	220	BLACK	9-1827231-6
0.0002	61.8	59.5	57.7	57.1	54.5	220	BLACK	3-1827231-6
AU THICKNESS (MATING AREA)	G	F	E	D	C	POS.	HSG COLOR	PART NO.

NOTES

- ▲ MATERIAL ; HOUSING : HIGH TEMP THERMO PLASTIC UL94V-0
CONTACT : COPPER ALLOY; SOLDER PEG : COPPER ALLOY
- ▲ FINISH ; MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF PRODUCT SPECIFICATION 108-5560;
SOLDER TAIL OF SIGNAL & GROUND CONTACTS : GOLD FLASH;
SOLDER PEG : TIN OVER Ni
- ▲ THIS POSITION IS GROUND CIRCUIT.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN
DIMENSIONS: MM		CHK
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD
0 PLC ± 0.25	1 PLC ± 0.15	PRODUCT SPEC
2 PLC ± 0.10	3 PLC ± 0.05	APPLICATION SPEC
4 PLC ± 0.0250	ANGLES ± 3°	WEIGHT
MATERIAL	FINISH	CUSTOMER DRAWING
1	2	



NAME			
HARD TRAY ASSY			
FH 0.5BTB CONNECTOR 440POS			
REC 4H W/G-PLATE ON 2 ROW CAP			
SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A3	00779	C=1827231	
SCALE	4:1	SHEET	3 OF 4
REV	F		

