



LUXEON 5050

High efficacy and lumens in a multi-die, high power package, enabling low system costs

LUXEON 5050 is a multi-die, high power package that provides high luminance from a single package to enable cost effective, single optic and directional fixture designs. LUXEON 5050 uses an industry standard 5050 surface mount package with the smallest round Light Emitting Surface (LES). LUXEON 5050 comes in 70CRI, 80CRI and 90CRI with a wide range of CCTs, and offers hot-color targeting to ensure that the LEDs are within color target at application conditions of 85°C.



FEATURES AND BENEFITS

- Smallest LES (4.6mm) enables good optic design for great punch
- Enables highest efficacy system design by driving at low current
- Hot-color targeting ensures color is within ANSI bin at 85°C
- Binned within 3-step and 5-step MacAdam ellipse, ensuring color uniformity
- Compatible with low cost and high efficacy drivers

PRIMARY APPLICATIONS

- Downlights
- High Bay & Low Bay
- Lamps
- Outdoor
- Spotlights

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General Product Information

Product Test Conditions

LUXEON 5050 LEDs are tested with a 20ms monopulse of 160mA at a junction temperature, T_j , of 25°C. Forward voltage and luminous flux are binned at a T_j of 25°C, while color is not targeted at a T_j of 85°C.

Part Number Nomenclature

Part numbers for LUXEON 5050 follow the convention below:

L 1 5 0 – **A A B B** 5 0 2 4 0 0 0 0 0

Where:

A A – designates nominal ANSI CCT (27=2700K, 30=3000K, 40=4000K, 50=5000K, 57=5700K)

B B – designates minimum CRI (70=70CRI, 80=80CRI, 90=90CRI)

Therefore, the following part number is used for a LUXEON 5050, 3000K 80CRI:

L 1 5 0 – **3 0 8 0** 5 0 2 4 0 0 0 0 0

Lumen Maintenance

Please contact your local Sales Representative or Lumileds Technical Solutions Manager for more information about the long-term performance of this product.

Environmental Compliance

Lumileds LLC is committed to providing environmentally friendly products to the solid-state lighting market. LUXEON 5050 is compliant to the European Union directives on the restriction of hazardous substances in electronic equipment, namely the RoHS Directive 2011/65/EU and REACH Regulation (EC) 1907/2006. Lumileds LLC will not intentionally add the following restricted materials to its products: lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyls (PBB) or polybrominated diphenyl ethers (PBDE).

Performance Characteristics

Product Selection Guide

Table 1. Product performance of LUXEON 5050 at test current, $T_j=25^\circ\text{C}$.

NOMINAL CCT ⁽¹⁾	MINIMUM CRI ^[2, 3]	LUMINOUS FLUX ^[2, 3] (lm)		TYPICAL LUMINOUS EFFICACY (lm/W)	TEST CURRENT (mA)	PART NUMBER
		MINIMUM	TYPICAL			
3000K	70	521	572	146	160	L150-3070502400000
4000K	70	558	610	156	160	L150-4070502400000
5000K	70	558	610	156	160	L150-5070502400000
5700K	70	558	610	156	160	L150-5770502400000
2700K	80	459	504	129	160	L150-2780502400000
3000K	80	473	520	133	160	L150-3080502400000
4000K	80	521	550	140	160	L150-4080502400000
5000K	80	521	550	140	160	L150-5080502400000
2700K	90	402	429	110	160	L150-2790502400000
3000K	90	416	444	113	160	L150-3090502400000
4000K	90	443	473	121	160	L150-4090502400000

Notes for Table 1:

1. Correlated color temperature is not targeted at $T_j=85^\circ\text{C}$.
2. Luminous flux and CRI are based upon mounted package on highly reflective surface at $T_j=25^\circ\text{C}$. Typical CRI is approximately 2 points higher than the minimum CRI specified, but this is not guaranteed.
3. Lumileds maintains a tolerance of ± 2 on CRI and $\pm 7\%$ on luminous flux measurements.

Optical Characteristics

Table 2. Optical characteristics for LUXEON 5050 at test current, $T_j=25^\circ\text{C}$.

PART NUMBER	TYPICAL TOTAL INCLUDED ANGLE ^[1]	TYPICAL VIEWING ANGLE ^[2]
L150-xxxx502400000	138°	116°

Notes for Table 2:

1. Total angle at which 90% of total luminous flux is captured.
2. Viewing angle is the off axis angle from the LED centerline where the luminous intensity is $\frac{1}{2}$ of the peak value.

Electrical and Thermal Characteristics

Table 3. Electrical and thermal characteristics for LUXEON 5050 at test current, $T_j=25^{\circ}\text{C}$.

PART NUMBER	FORWARD VOLTAGE ^[1] (V_f)			TYPICAL TEMPERATURE COEFFICIENT OF FORWARD VOLTAGE ^[2] (mV/ $^{\circ}\text{C}$)	TYPICAL THERMAL RESISTANCE—JUNCTION TO SOLDER PAD ($^{\circ}\text{C}/\text{W}$)
	MINIMUM	TYPICAL	MAXIMUM		
L150-xxxx502400000	23.5	24.5	26.5	-12	1.9

Notes for Table 3:

1. Lumileds maintains a tolerance of $\pm 1\%$ on forward voltage measurements.
2. Measured between 25°C and 85°C .

Absolute Maximum Ratings

Table 4. Absolute maximum ratings for LUXEON 5050.

PARAMETER	MAXIMUM PERFORMANCE
DC Forward Current ^[1,2]	240mA
Peak Pulsed Forward Current ^[1,3]	300mA
LED Junction Temperature ^[1] (DC & Pulse)	125°C
ESD Sensitivity (ANSI/ESDA/JEDEC JS-001-2012)	Class 2
Operating Case Temperature ^[1]	105°C
LED Storage Temperature	-40°C to 105°C
Reverse Voltage (V_{reverse})	LUXEON LEDs are not designed to be driven in reverse bias

Notes for Table 4:

1. Proper current derating must be observed to maintain the junction temperature below the maximum allowable junction temperature.
2. Residual periodic variations due to power conversion from alternating current (AC) to direct current (DC), also called "ripple," are acceptable if the following conditions are met:
 - The frequency of the ripple current is 100Hz or higher
 - The average current for each cycle does not exceed the maximum allowable DC forward current
 - The maximum amplitude of the ripple does not exceed the maximum peak pulsed forward current
3. At 10% duty cycle with pulse width of 10ms.

Characteristic Curves

Spectral Power Distribution Characteristics

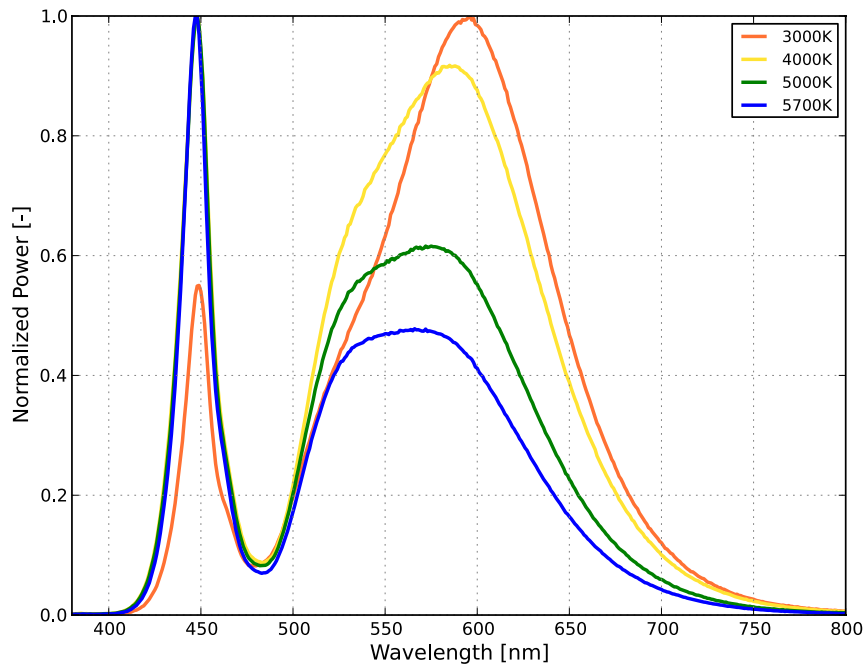


Figure 1a. Typical normalized power vs. wavelength for L150-xx70502400000 at test current, $T_j=25^{\circ}\text{C}$.

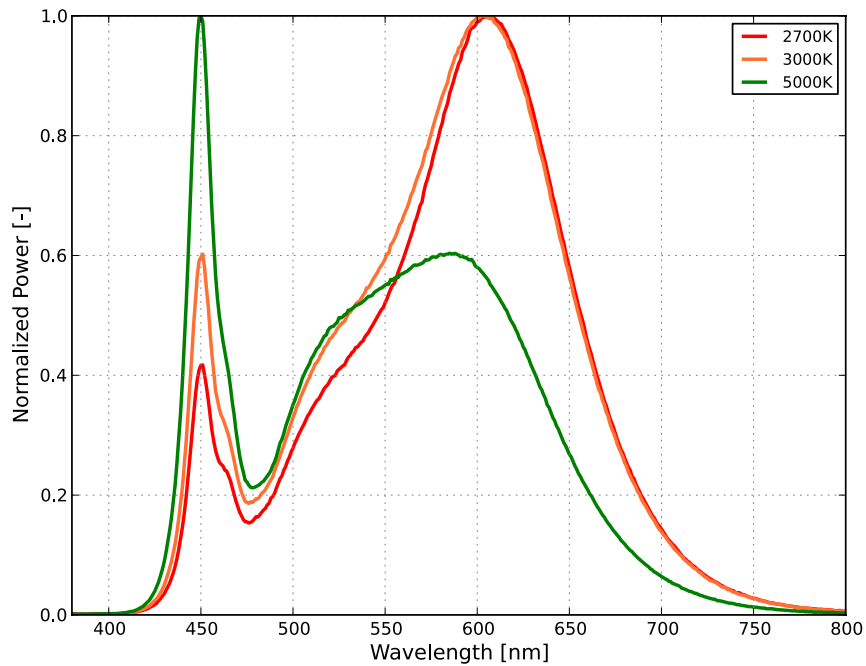


Figure 1b. Typical normalized power vs. wavelength for L150-xx80502400000 at test current, $T_j=25^{\circ}\text{C}$.

Light Output Characteristics

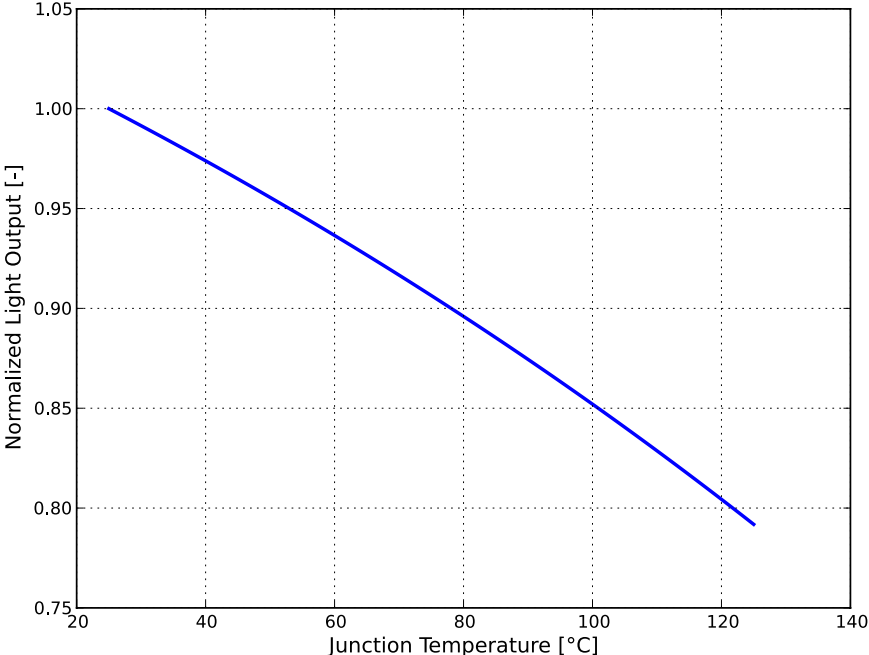


Figure 2. Typical normalized light output vs. junction temperature for L150-xxxx502400000 at test current.

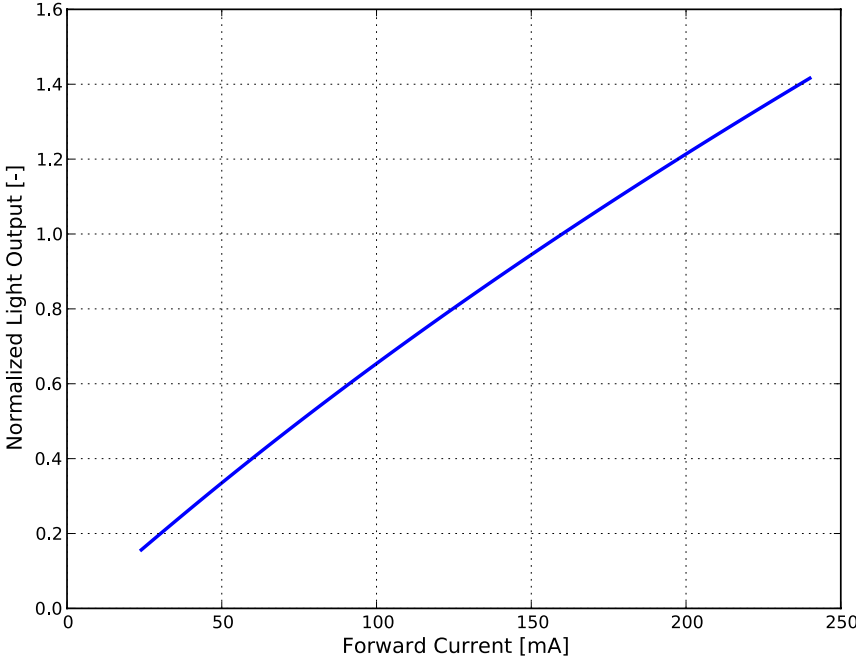


Figure 3. Typical normalized light output vs. forward current for L150-xxxx502400000, $T_j=25^\circ\text{C}$.

Forward Current Characteristics

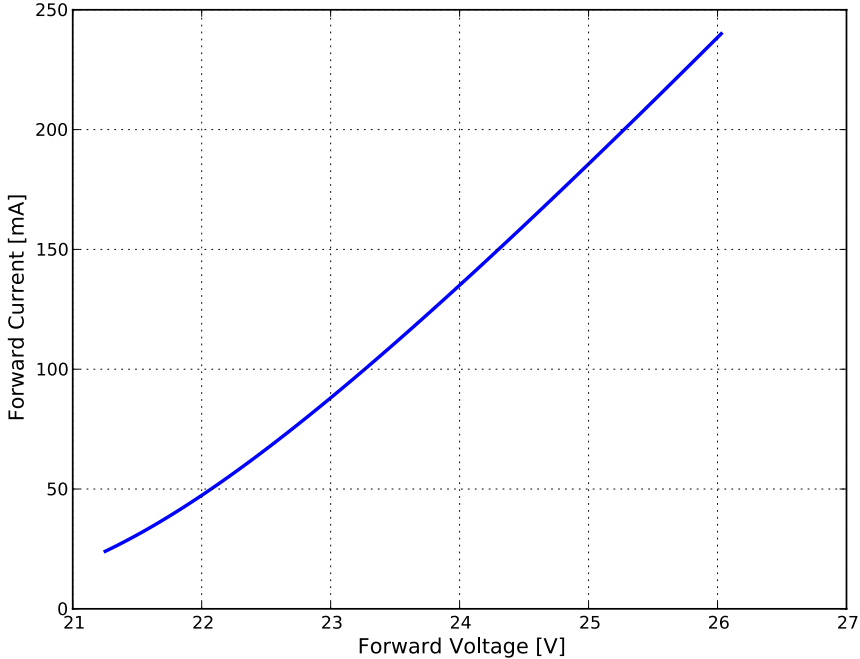


Figure 4. Typical forward current vs. forward voltage for L150-xxxx502400000, $T_j=25^\circ\text{C}$.

Radiation Pattern Characteristics

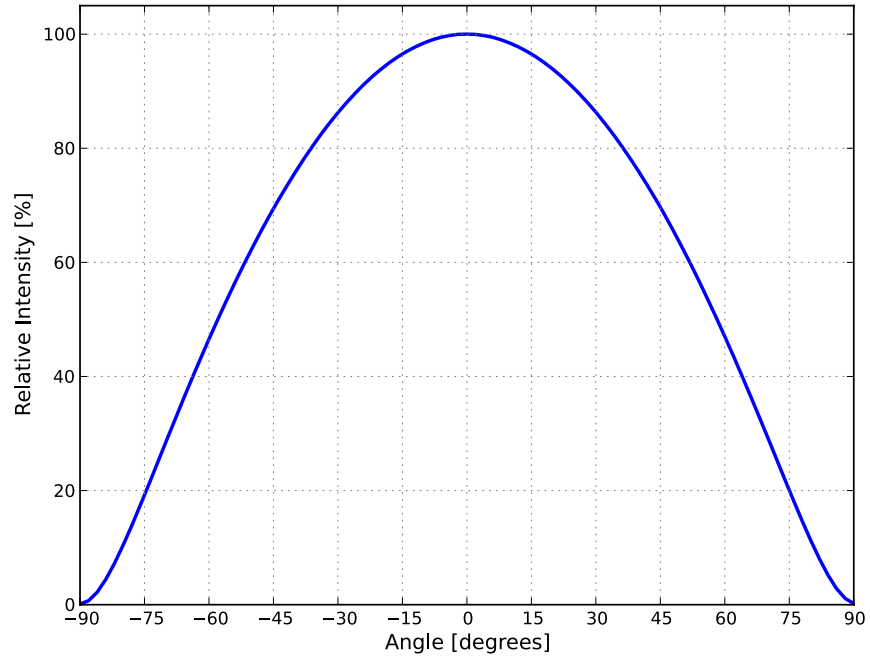


Figure 5. Typical radiation pattern for L150-xxxx502400000 at test current, $T_j=25^\circ\text{C}$.

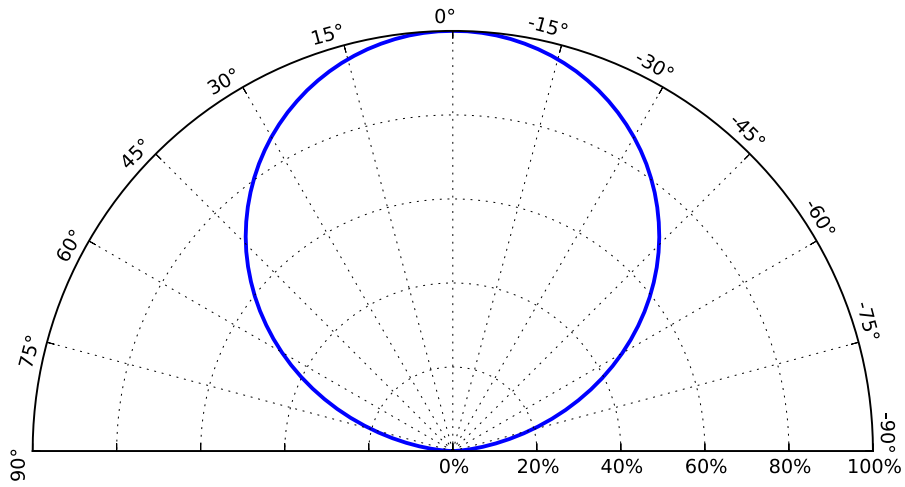


Figure 6. Typical polar radiation pattern for L150-xxxx502400000 at test current, $T_j=25^\circ\text{C}$.

Product Bin and Labeling Definitions

Decoding Product Bin Labeling

In the manufacturing of semiconductor products, there are variations in performance around the average values given in the technical datasheet. For this reason, Lumileds bins LED components for luminous flux or radiometric power, color point, peak or dominant wavelength and forward voltage.

LUXEON 5050 LEDs are labeled using a 3-digit alphanumeric CAT code following the format below:

A B C

Where:

- A** – designates luminous flux bin (example: H=450 to 500 lumens, L=600 to 650 lumens)
- B** – designates color bin (example: (example: 3=3 SDCM, 5=5 SDCM parts)
- C** – designates forward voltage bin (example: A=23.5 to 25.0V)

Therefore, a LUXEON 5050 with a lumen range of 600 to 650, color bin of 3 and forward voltage range of 23.5 to 25.0V has the following CAT code:

L 3 A

Luminous Flux Bins

Table 5 lists the standard luminous flux bins for LUXEON 5050 LEDs. Although several bins are outlined, product availability in a particular bin varies by production run and by product performance. Not all bins are available in all CCTs.

Table 5. Luminous flux bin definitions for LUXEON 5050, $T_j=25^\circ\text{C}$.

BIN	LUMINOUS FLUX ^[1] (lm)	
	MINIMUM	MAXIMUM
G	400	450
H	450	500
J	500	550
K	550	600
L	600	650
M	650	700
N	700	750

Notes for Table 5:

1. Lumileds maintains a tolerance of $\pm 7\%$ on luminous flux measurements.

Color Bin Definitions

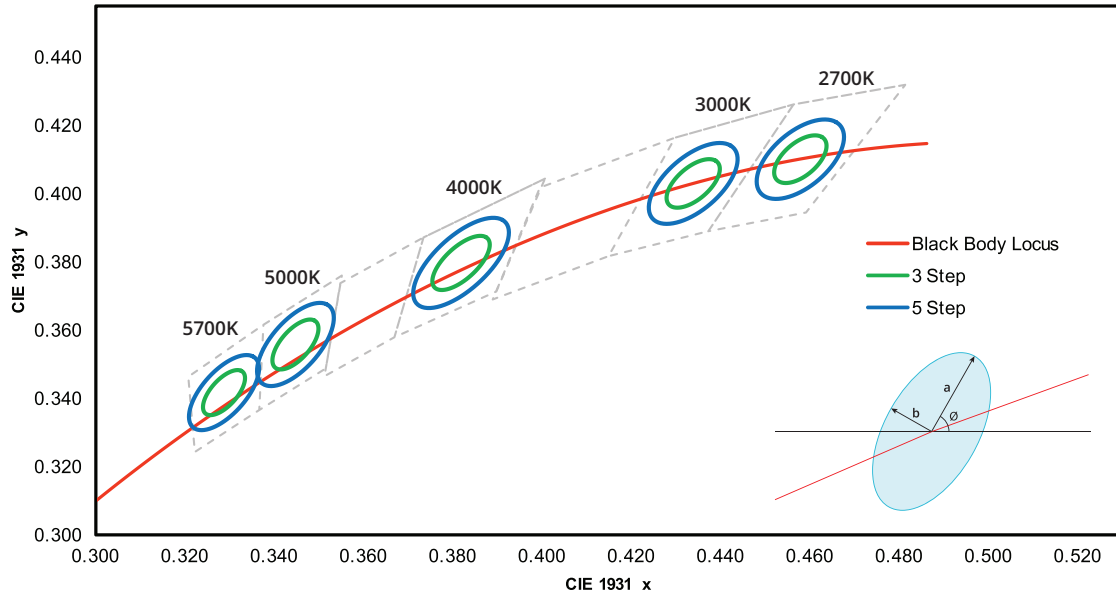


Figure 7. 3- and 5-step MacAdam ellipse illustration for hot-color targeting expected at 85°C.

Table 6. 3- and 5-step MacAdam ellipse color bin definitions for LUXEON 5050 at test current, hot-color targeted at $T_j=85^\circ\text{C}$.

NOMINAL CCT	COLOR SPACE	CENTER POINT ^[1] (cx, cy)	MAJOR AXIS, a	MINOR AXIS, b	ELLIPSE ROTATION ANGLE, θ
2700K	Single 3-step MacAdam ellipse	(0.4578, 0.4101)	0.00810	0.00420	53.70°
3000K	Single 3-step MacAdam ellipse	(0.4338, 0.4030)	0.00834	0.00408	53.22°
4000K	Single 3-step MacAdam ellipse	(0.3818, 0.3797)	0.00939	0.00402	53.72°
5000K	Single 3-step MacAdam ellipse	(0.3447, 0.3558)	0.00822	0.00354	59.62°
5700K	Single 3-step MacAdam ellipse	(0.3287, 0.3417)	0.00745	0.00320	59.09°
2700K	Single 5-step MacAdam ellipse	(0.4578, 0.4101)	0.01350	0.00700	53.70°
3000K	Single 5-step MacAdam ellipse	(0.4338, 0.4030)	0.01390	0.00680	53.22°
4000K	Single 5-step MacAdam ellipse	(0.3818, 0.3797)	0.01565	0.00670	53.72°
5000K	Single 5-step MacAdam ellipse	(0.3447, 0.3558)	0.01370	0.00590	59.62°
5700K	Single 5-step MacAdam ellipse	(0.3287, 0.3417)	0.01243	0.00533	59.09°

Notes for Table 6:

1. Lumileds maintains a tolerance of ± 0.01 on x and y coordinates in the CIE 1931 color space.

Forward Voltage Bins

Table 7. Forward voltage bin definitions for LUXEON 5050, $T_j=25^\circ\text{C}$.

BIN	FORWARD VOLTAGE ^[1] (V_f)	
	MINIMUM	MAXIMUM
A	23.5	25.0
B	25.0	26.5

Notes for Table 7:

1. Lumileds maintains a tolerance of $\pm 1\%$ on forward voltage measurements.

Mechanical Dimensions

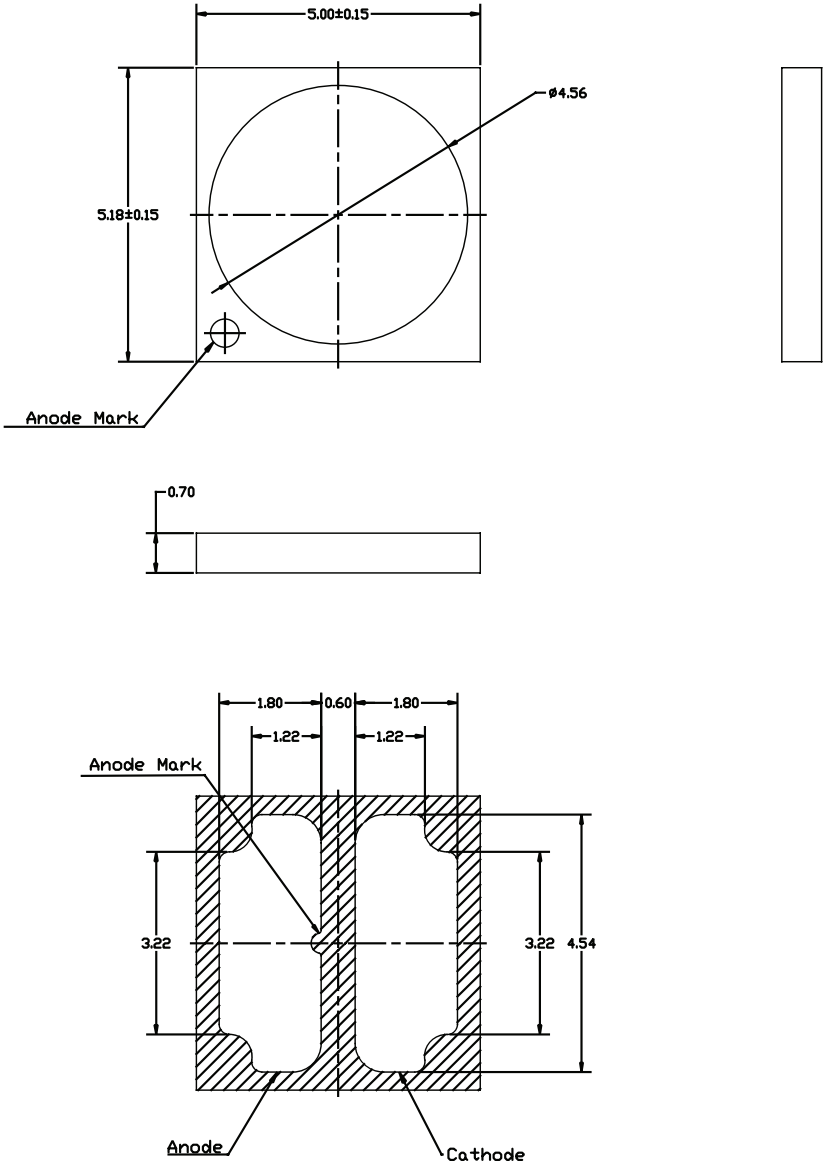


Figure 8. Mechanical dimensions for LUXEON 5050.

- Notes for Figure 8:
1. Drawings are not to scale.
 2. All dimensions are in millimeters.

Reflow Soldering Guidelines

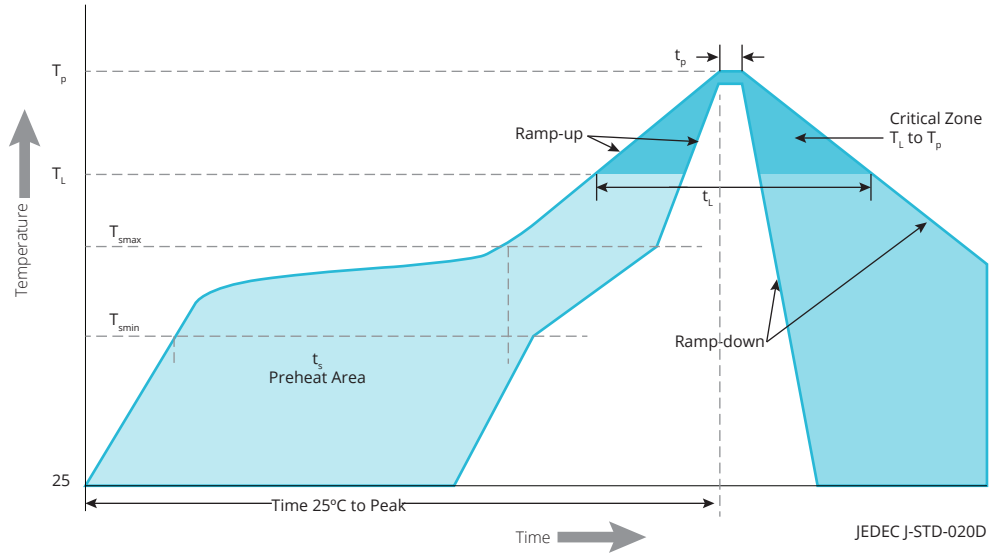


Figure 9. Visualization of the acceptable reflow temperature profile as specified in Table 8.

Table 8. Reflow profile characteristics for LUXEON 5050.

PROFILE FEATURE	LEAD-FREE ASSEMBLY
Preheat Minimum Temperature (T_{smin})	150°C
Preheat Maximum Temperature (T_{smax})	200°C
Preheat Time (t_{smin} to t_{smax})	60 to 180 seconds
Ramp-Up Rate (T_L to T_p)	3°C / second maximum
Liquidus Temperature (T_L)	217°C
Time Maintained Above Temperature T_L (t_t)	60 to 150 seconds
Peak / Classification Temperature (T_p)	260°C
Time Within 5°C of Actual Temperature (t_p)	20 to 40 seconds
Ramp-Down Rate (T_p to T_L)	6°C / second maximum
Time 25°C to Peak Temperature	8 minutes maximum

JEDEC Moisture Sensitivity

Table 9. Moisture sensitivity levels for LUXEON 5050.

LEVEL	FLOOR LIFE		SOAK REQUIREMENTS STANDARD	
	TIME	CONDITIONS	TIME	CONDITIONS
3	168 Hours	≤30°C / 60% RH	192 Hours +5 / -0	30°C / 60% RH

Solder Pad Design

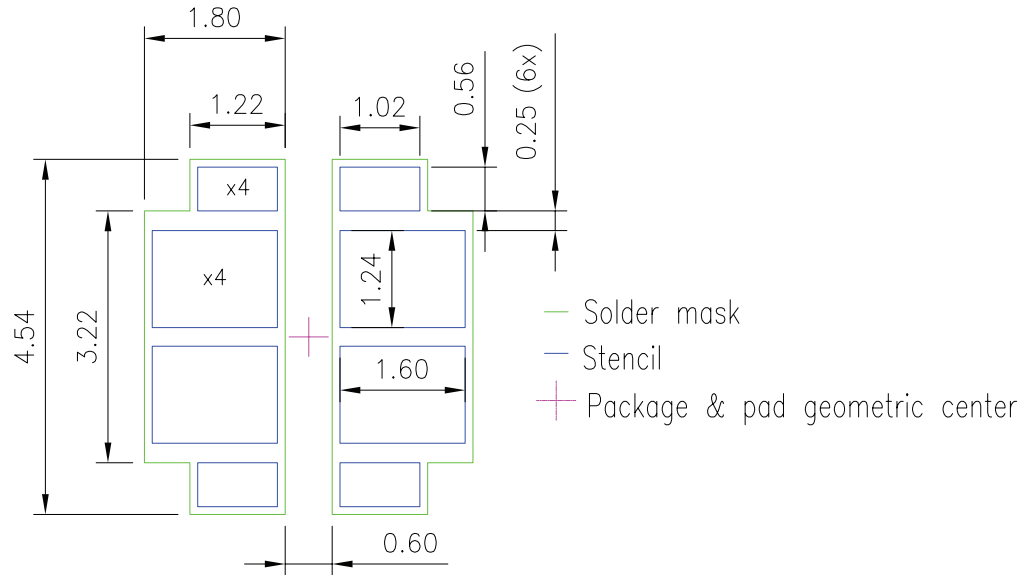


Figure 10. Recommended PCB solder pad layout for LUXEON 5050.

Notes for Figure 10:

1. Drawings are not to scale.
2. All dimensions are in millimeters.

Packaging Information

Pocket Tape Dimensions

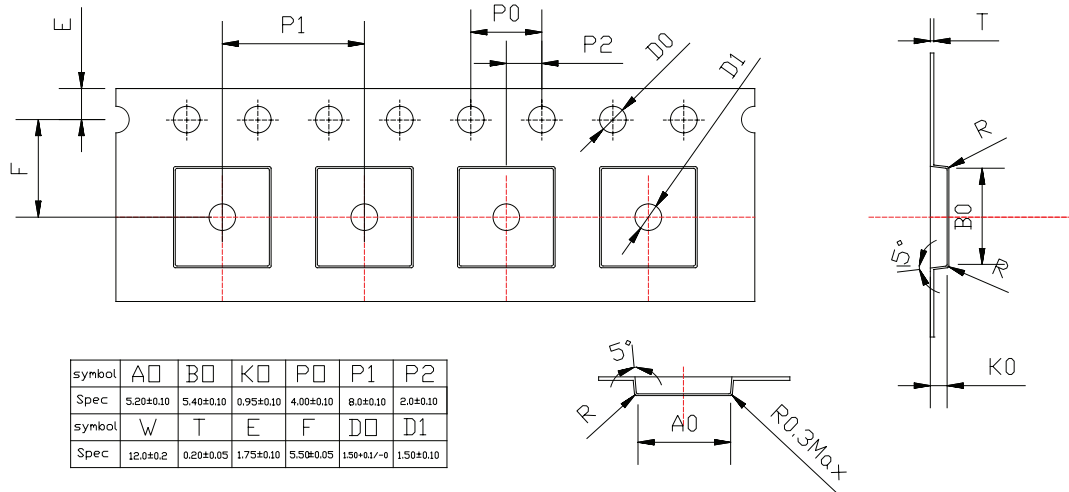


Figure 11. Pocket tape dimensions for LUXEON 5050.

Notes for Figure 11:

1. Drawings are not to scale.
2. All dimensions are in millimeters.

Reel Dimensions

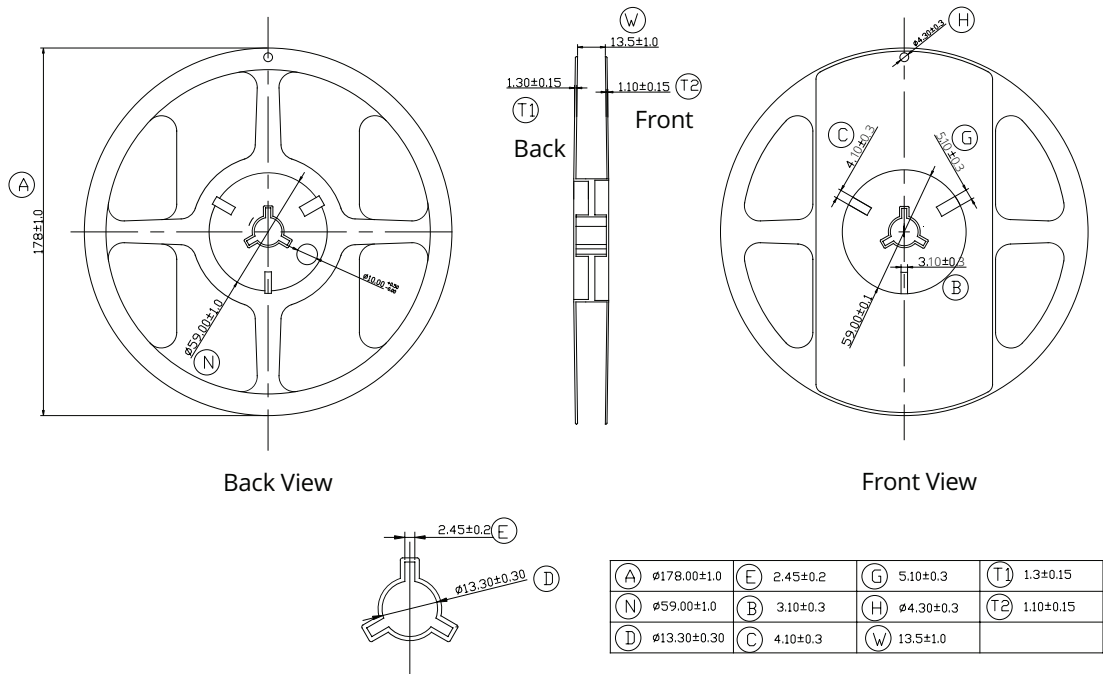


Figure 12. Reel dimensions for LUXEON 5050.

Notes for Figure 12:

1. Drawings are not to scale.
2. All dimensions are in millimeters.

About Lumileds

Lumileds is the global leader in light engine technology. The company develops, manufactures and distributes groundbreaking LEDs and automotive lighting products that shatter the status quo and help customers gain and maintain a competitive edge.

With a rich history of industry “firsts,” Lumileds is uniquely positioned to deliver lighting advancements well into the future by maintaining an unwavering focus on quality, innovation and reliability.

To learn more about our portfolio of light engines, visit lumileds.com.



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