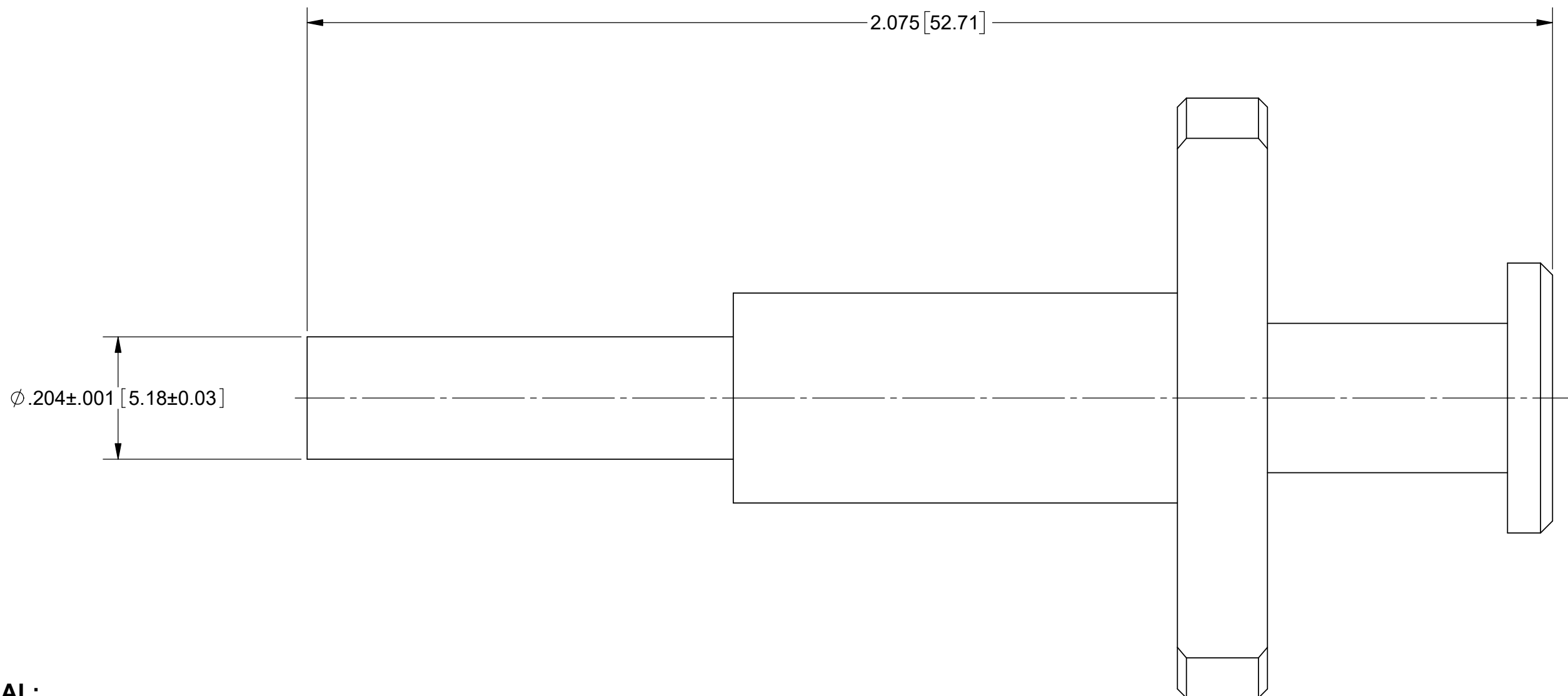


PRODUCT DATA DRAWING

| REVISION HISTORY | | | |
|------------------|-------------|-------|----------|
| REV | DESCRIPTION | DATE | APPROVED |
| B | DCN 48136 | 11/18 | STW |
| | | | |
| | | | |



MATERIAL:

BODY: STAINLESS STEEL PER ASTM A630, ALLOY UNS S17400, CONDITION A.

PUSH ROD & PLUNGER: STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1

SPRING: MUSIC WIRE

FINISH:

PUSH ROD & PLUNGER: PASSIVATED PER AMS-2700.

BODY: ELECTROLESS NICKEL PER SAE 2404, CLASS 1

NOTES:

1. REMOVAL TOOL FOR 3221-40020.
2. USED ON 67.X CONTACTS, RESPECTIVELY

| | | | |
|---|--|--|---|
| MATERIAL: SEE NOTES | DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ±1/64 ANGULAR: X° ±1'0" X°X' ±15' | UNLESS OTHERWISE SPECIFIED 1) ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) 2) ALL DIMENSIONS ARE AFTER PLATING. 3) BREAK CORNERS & EDGES .005 R. MAX. 4) CHAM. 1ST & LAST THREADS. 5) SURFACE ROUGHNESS 63-MIL-STD-10. 6) DIA. 'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 7) REMOVE ALL BURRS | SV Microwave, Inc. 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409 |
| FINISH: SEE NOTES | DECIMAL: X ±.030 .XX ±.010 .XXX ±.005 | INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994 | TITLE: VITA 67.3 BACKPLANE CONTACT REMOVAL TOOL |
| SURFACE AREA: N/A | THIRD ANGLE PROJECTION | DRAWN: NHR 01/31/11 | SIZE: B CAGE CODE: 95077 DWG. NO. 500-32-015 |
| PROPRIETARY THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED. | | CHECKED: STW 01/31/11 | SCALE: 5:1 |
| | | APPROVED: STW 01/31/11 | SHEET 1 OF 1 |

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