Data Pack D Issued November 2005 1504256263



# Magnetically coupled pump

RS stock numbers 266-597, 266-979, 445-986 & 445-992

#### General description

The range of RS magnetically-coupled pumps are centrifugal types of fully encapsulated construction. The pumps are continuously rated and are ideally suited to recirculation or similar applications. The pumps can be used with mild acid or alkaline solutions, such as those found in the photographic or printing industries, hygiene or sterilisation processes.

#### **Applications**

These pumps are continuously rated, provided adequate ventilation is given. A minimum of 12mm clearance must be allowed between the pump and surrounding parts of the installation to provide sufficient cooling for the motor. If the pump is to be mounted in an enclosure, a minimum total aperture size of 200mm² must be provided for ventilation, half adjacent to the pump end and the other half at the motor end. Inadequate ventilation will cause the motor to overheat and operation of the internal thermal cut-out will occur.

The pump must be mounted horizontally and not vertically with the motor above the pump. The pumps must not be run dry and should be provided with a minimum fluid head of 1 meter. They should be also provided with a flooded suction inlet as they are not self-priming. Any filters or restrictions should be installed downstream of the pump to prevent cavitation of the impeller. The pumps must not be run against a blocked outlet for more than 30 seconds. They should not be used with liquids containing large particles or abrasive materials such as sand.

The pumps may be used with the substances given in the chemical compatibility list, but these are for guidance only. The end user must ascertain the suitability of the pumps for use with a particular fluid, taking into account other parameters such as fluid concentration, viscosity, specific gravity, temperature, inlet pressure and any other relevant information. The RS Technical Helpline will be pleased to assist in choosing the correct product for an application. The wetted internal parts of the pump are as follows:

Pump body & Impeller	Polypropylene
Pump spindle	Alumina ceramic
Seals	Viton

#### Installation

Pipe connections:

The inlet and outlet connections to the pumps should be made with hoses of the correct diameter secured with worm-drive clips, or BSP threaded pipe-fittings as appropriate. Do not overtighten the clamps or fittings as this may cause damage to the pump ports or threads. The pump and pipework should be adequately supported and fitted to avoid any strain or loading on the inlet and outlet ports.

#### **Electrical connections**

# **Warning:** Ensure the power supply is switched-off before connecting.

These pumps are designed to be hard-wired to the supply and should be connected by a competent person in accordance with current IEE wiring regulations. The supply should provide a means of disconnection with a minimum contact separation of 3 mm on all poles. It is recommended that the supply is protected by a Residual Current Device. The pump cable is not replaceable. The supply cord should be routed and retained so that it does not come into contact with the pump, motor-body or any part of the pipework.

#### Operation & maintenance

The pump should be primed by operating it for short periods not exceeding 10 seconds to clear the air from the body & pipework. Once primed, check all pipe connections for leaks and ensure the fluid flow is not restricted.

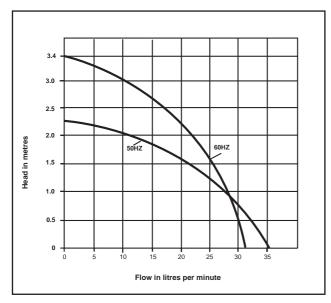
Where the pumped fluid causes a deposition or coating on the internals of the pump, periodic cleaning may be achieved by flushing through with an appropriate cleaning agent. Do not dismantle the pump or motor, as this will invalidate the guarantee.

#### Specifications (All models)

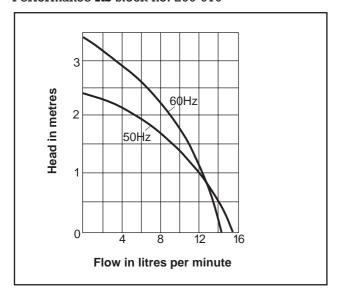
Output power\_\_\_

1.	/
Maximum specific gravity	1.20
Maximum viscosity	30Cp
Maximum body pressure _	1.4 bar (20psi)
Temperature range	20 to 65°C
Motor specifications	
<b>RS</b> stock no. 266-979	
Supply	Single phase 230Vac, 50/60Hz
Input power	51W
Output power	10W
Maximum current	0.7A
<b>RS</b> stock no. 266-597	
Supply	Single phase 230Vac, 50/60Hz
Input power	84W
Output power	18W
Maximum current	0.7A
<b>RS</b> stock no. 445-986	
Supply	Single phase 230Vac, 50/60Hz
Input power	95W
	60W
<b>RS</b> stock no. 445-992	
Supply	Single phase 230Vac, 50/60Hz
T	95W

### Performance RS stock no. 266-597

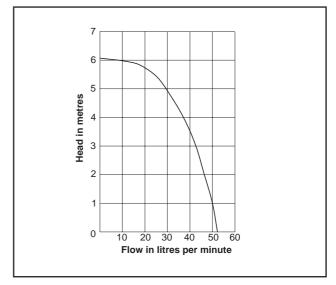


#### Performance RS stock no. 266-979

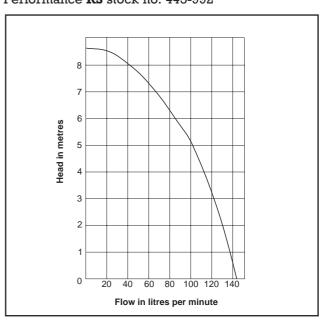


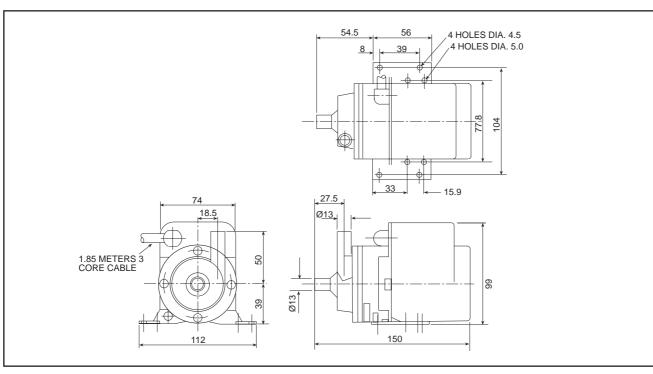
### Dimensions RS stock no. 266-979

### Performance RS stock no. 445-986

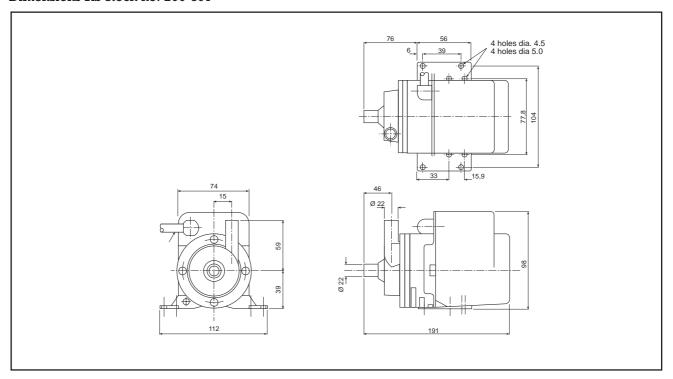


#### Performance RS stock no. 445-992

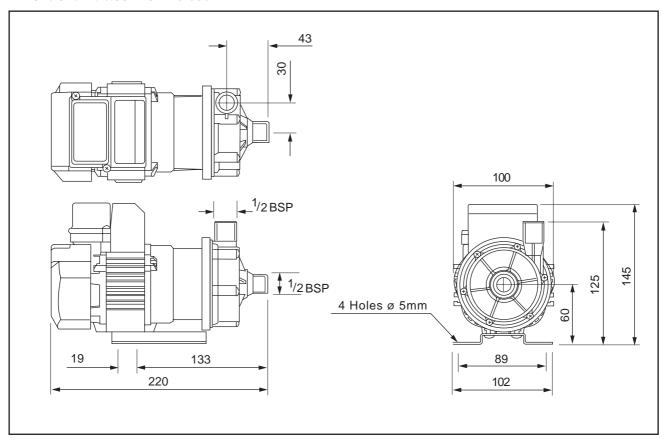


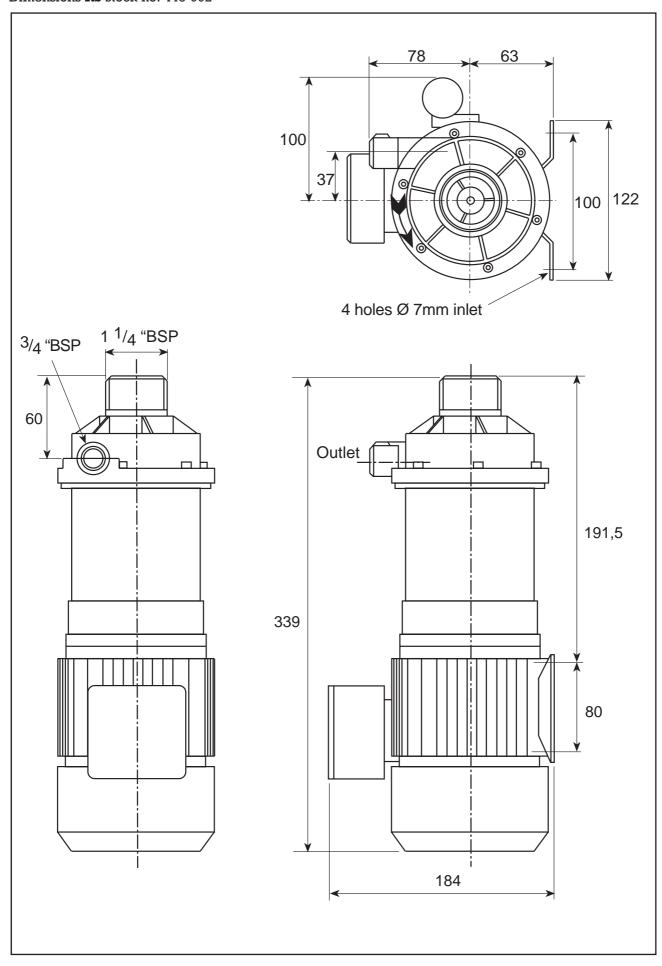


## Dimensions RS stock no. 266-597



## Dimensions RS stock no. 445-986





#### For guide only

### Chemical compatibility list

Aluminium chloride (10%) Ammonium sulphate (50%)

Aniline

Antimony trichloride

Arsenic acid Barium chloride Boric acid

Calcium chloride

Castor oil Chromic acid Citric acid Cod liver oil Copper sulphate

Cresols Diesel oil

Diethylene Glycol Ferric chloride

Formaldehyde (40%)

Freon - 113 Furfural Glycerol Hexane

Hydrochloric acid (10%) Hydrochloric acid (36%)

Hydrogen peroxide (35%)

Hydrogen sulphide gas

Iso-propanol Lactic acid (90%)

Linseed oil Lubricating oil

Magnesium chloride

Mercuric chloride

Molasses

Nickle chloride

Oleic acid

Olive oil

Paraffin oil

Petrol

Potassium cyanide

Potassium permanganate (25%)

Potassium sulphate

Rape seed oil

Silicone fluids

Silver nitrate

Sodium carbonate (10%)

Sodium chloride (25%) Sodium cyanide

Sodium nitrate

Stannic chloride

Sulphur dioxide

Tetrachloroethane Tricesyl phosphate

Water (distilled)

Water (sea)

White spirit

Wine

Zinc chloride (ad sol)

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