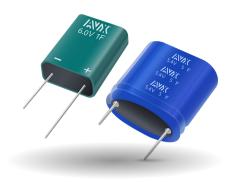
## **Series-Connected Super Capacitor Modules**





This new series of electrochemical, double-layer, series-connected SuperCapacitor modules offers excellent pulse power handling characteristics based on the combination of very high capacitance and very low ESR. Used by themselves or in conjunction with primary or secondary batteries, they provide extended back up time, longer battery life, and provide instantaneous power pulses as needed. Offers great solutions to hold up, energy harvesting, pulse power applications, and battery replacement.

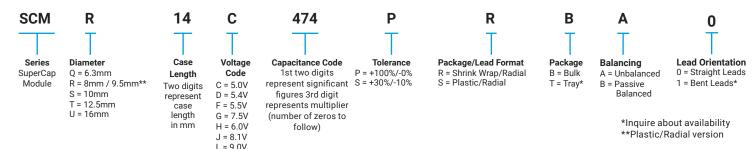
#### **FEATURES**

- · High Pulse Power Capability
- · Low ESR
- · Low Leakage Current
- · Plastic, Moisture Resistant Version

#### **APPLICATIONS**

- · Camera Flash Systems
- · Energy Harvesting
- · GSM/GPRS Pulse Applications
- UPS/Industrial
- · Wireless Alarms
- · Remote Metering
- Scanners
- · Toys and Games

#### **HOW TO ORDER**



### **QUALITY INSPECTION**

Parts are tested for life cycle, high temperature load life, temperature characteristics, vibration resistance, and humidity characteristics. See pages 2-5 for more information.

### **TERMINATION**

These SuperCapacitors are compatible with hand soldering and wave soldering processes, so long as appropriate precautions are followed. See 12 for more information.





For RoHS compliant products, please select correct termination style.



# 5.4V/5.0V Series-Connected SuperCapacitors Modules

AVX Part Number	Diameter (mm)	Length (mm)	Rated Capacitance (F)	Capacitance Tolerance	Rated Voltage (V)	Rated Temperature (°C)	DCL Max @ 72 Hrs (µA)	ESR Max @ 1000 Hz (mΩ)	ESR Max @ DC (mΩ)	Peak Current (A)	Power Density (W/kg)	Max Energy (Wh)	Energy Density (Wh/kg)
	Shrink Wrap / Radial Lead												
SCMQ14C474PRBA0	6.3	14	0.47	+100%/-0%	5.0/4.2*	65/85*	6	400	1000	0.80	2143	0.0016	1.17
SCMQ14C474PRTA0	6.3	14	0.47	+100%/-0%	5.0/4.2*	65/85*	6	400	1000	0.80	2143	0.0016	1.17
SCMQ14D474PRBB0	6.3	14	0.47	+100%/-0%	5.4/4.6*	65/85*	6	400	1000	0.86	2499	0.0019	1.36
SCMQ14D474PRTB0	6.3	14	0.47	+100%/-0%	5.4/4.6*	65/85*	6	400	1000	0.86	2499	0.0019	1.36
SCMR14C474PRBA0	8	14	0.47	+100%/-0%	5.0/4.2*	65/85*	6	300	1000	0.80	1429	0.0016	0.78
SCMR14D474PRBB0	8	14	0.47	+100%/-0%	5.4/4.6*	65/85*	6	300	1000	0.86	1666	0.0019	0.91
SCMR18C105PRBA0	8	18	1	+100%/-0%	5.0/4.2*	65/85*	8	200	720	1.45	1667	0.0035	1.39
SCMR18D105PRBB0	8	18	1	+100%/-0%	5.4/4.6*	65/85*	10	200	720	1.57	1944	0.0041	1.62
SCMR22C155PRBA0	8	22	1.5	+100%/-0%	5.0/4.2*	65/85*	10	190	580	2.01	1669	0.0052	1.68
SCMR22D155PRBB0	8	22	1.5	+100%/-0%	5.4/4.6*	65/85*	15	190	580	2.17	1946	0.0061	1.96
SCMS22C255PRBA0	10	22	2.5	+100%/-0%	5.0/4.2*	65/85*	20	140	360	3.29	1852	0.0087	1.93
SCMS22D255PRBB0	10	22	2.5	+100%/-0%	5.4/4.6*	65/85*	25	140	360	3.55	2113	0.0101	2.20
SCMT22C505PRBA0	12.5	22	5	+100%/-0%	5.0/4.2*	65/85*	25	100	150	7.14	2740	0.0174	2.38
SCMT22D505PRBB0	12.5	22	5	+100%/-0%	5.4/4.6*	65/85*	30	100	150	7.71	3069	0.0203	2.66
SCMT32C755SRBA0	12.5	32	7.5	+30%/-10%	5.0/4.2*	65/85*	65	70	160	8.52	1953	0.0260	2.71
SCMT32D755SRBB0	12.5	32	7.5	+30%/-10%	5.4/4.6*	65/85*	70	70	160	9.20	2209	0.0304	3.07

<sup>\*</sup>with appropriate voltage derating operating temperature can be extended to 85°C

### **OPERATING TEMPERATURE RANGE**

-40°C to +65°C @ 5.4V Balanced, 5.0V Unbalanced -40°C to +85°C @ 4.6V Balanced, 4.2V Unbalanced

Test	Test Method	Parameter	Limits
Life Cycle	Capacitors are cycled between rated voltage and half-rated voltage under constant current at +25°C for 500,000 cycles	Capacitance ESR Appearance	≤30% of spec value ≤200% of spec value No remarkable defects
High Temperature Load Life	Temperature: +65°C Voltage: Rated Voltage Test Duration: 1,000 hours	Capacitance ESR Appearance	≤30% of spec value ≤200% of spec value No remarkable defects
Storage Temperature Characteristics	Storage Duration: 2 years No Load Temperature: +35°C	Capacitance ESR Appearance	≤30% of spec value ≤200% of spec value No remarkable defects
Vibration Resistance	Amplitude: 1.5mm Frequency: 10 ~ 55Hz Direction: X, Y, Z for 2 hours each	Capacitance ESR Appearance	≤30% of spec value ≤200% of spec value No remarkable defects
Humidity	Voltage: Rated Voltage RH: 90% Temperature: +60°C Test Duration: 1,000 hours	Capacitance ESR Appearance	≤30% of spec value ≤200% of spec value No remarkable defects



# 6.0V/5.5V Series-Connected SuperCapacitors Modules

AVX Part Number	Diameter (mm)	Length (mm)	Rated Capacitance (F)	Capacitance Tolerance	Rated Voltage (V)	Rated Temperature (°C)	DCL Max @ 72 Hrs (µA)	ESR Max @ 1000 Hz (mΩ)	ESR Max @ DC (mΩ)	Peak Current (A)	Power Density (W/kg)	Max Energy (Wh)	Energy Density (Wh/kg)
					Shrink W	rap / Radial Lea	d						
SCMQ14F474PRBA0	6.3	14	0.47	+100%/-0%	5.5/4.6*	65/85*	6	500	3000	0.54	864	0.0020	1.41
SCMQ14H474PRBB0	6.3	14	0.47	+100%/-0%	6.0/5.0*	65/85*	7	500	3000	0.59	1029	0.0024	1.68
SCMR14F474PRBA0	8	14	0.47	+100%/-0%	5.5/4.6*	65/85*	6	380	1720	0.71	1005	0.0020	0.94
SCMR14H474PRBB0	8	14	0.47	+100%/-0%	6.0/5.0*	65/85*	7	380	1720	0.78	1196	0.0024	1.12
SCMR18F105PRBA0	8	18	1	+100%/-0%	5.5/4.6*	65/85*	9	250	720	1.60	2017	0.0042	1.68
SCMR18H105PRBB0	8	18	1	+100%/-0%	6.0/5.0*	65/85*	11	250	720	1.74	2400	0.0050	2.00
SCMR22F155PRBA0	8	22	1.5	+100%/-0%	5.5/4.6*	65/85*	12	200	560	2.24	2091	0.0063	2.03
SCMR22H155PRBB0	8	22	1.5	+100%/-0%	6.0/5.0*	65/85*	18	200	560	2.45	2488	0.0075	2.42
SCMS22F255PRBA0	10	22	2.5	+100%/-0%	5.5/4.6*	65/85*	24	180	340	3.72	2373	0.0105	2.33
SCMS22H255PRBB0	10	22	2.5	+100%/-0%	6.0/5.0*	65/85*	30	180	340	4.05	2762	0.0125	2.72
SCMS32F505PRBA0	10	32	5	+100%/-0%	5.5/4.6*	65/85*	30	120	150	7.86	3580	0.0210	3.11
SCMS32H505PRBB0	10	32	5	+100%/-0%	6.0/5.0*	65/85*	36	120	150	8.57	4235	0.0250	3.68
SCMT22F505PRBA0	12.5	22	5	+100%/-0%	5.5/4.6*	65/85*	30	120	150	7.86	3176	0.0210	2.76
SCMT32F755SRBA0	12.5	32	7.5	+30%/-10%	5.5/4.6*	65/85*	78	90	120	10.86	3151	0.0315	3.28
SCMT32H755SRBB0	12.5	32	7.5	+30%/-10%	6.0/5.0*	65/85*	84	90	120	11.84	3600	0.0375	3.75
SCMU33F156SRBA0	16	33	15	+30%/-10%	5.5/4.6*	65/85*	85	35	50	23.57	4033	0.0630	3.50
SCMU33F156SRBB0	16	33	15	+30%/-10%	5.5/4.6*	65/85*	90	35	50	23.57	3946	0.0630	3.43
					Plastic	/ Radial Lead							
SCMR14F474PSBA0	9.5	16	0.47	+100%/-0%	5.5/4.6*	65/85*	6	380	1720	0.71	541	0.0020	0.51
SCMR14H474PSBB0	9.5	16	0.47	+100%/-0%	6.0/5.0*	65/85*	7	380	1720	0.78	644	0.0024	0.60
SCMR18F105PSBA0	9.5	20	1	+100%/-0%	5.5/4.6*	65/85*	9	250	720	1.60	1096	0.0042	0.91
SCMR18H105PSBB0	9.5	20	1	+100%/-0%	6.0/5.0*	65/85*	11	250	720	1.74	1304	0.0050	1.09
SCMR22F155PSBA0	9.5	24	1.5	+100%/-0%	5.5/4.6*	65/85*	12	200	560	2.24	1179	0.0063	1.15
SCMR22H155PSBB0	9.5	24	1.5	+100%/-0%	6.0/5.0*	65/85*	18	200	560	2.45	1403	0.0075	1.36

### **OPERATING TEMPERATURE RANGE**

-40°C to +65°C @ 6.0V Balanced, 5.5V Unbalanced -40°C to +85°C @ 5.0V Balanced, 4.6V Unbalanced

Test	Test Method	Parameter	Limits
Life Cycle	Capacitors are cycled between rated voltage and half-rated voltage under constant current at +25°C for 500,000 cycles	Capacitance ESR Appearance	≤30% of spec value ≤200% of spec value No remarkable defects
High Temperature Load Life	Temperature: +65°C Voltage: Rated Voltage Test Duration: 1,000 hours	Capacitance ESR Appearance	≤30% of spec value ≤200% of spec value No remarkable defects
Storage Temperature Characteristics	No Load		≤30% of spec value ≤200% of spec value No remarkable defects
Vibration Resistance	Amplitude: 1.5mm Frequency: 10 ~ 55Hz Direction: X, Y, Z for 2 hours each	Capacitance ESR Appearance	≤30% of spec value ≤200% of spec value No remarkable defects
Humidity	Voltage: Rated Voltage RH: 90%		≤30% of spec value ≤200% of spec value No remarkable defects



# 7.5V Series-Connected Super Capacitor Modules

AVX Part Number	Diameter (mm)	Length (mm)	Rated Capacitance (F)	Capacitance Tolerance	Rated Voltage (V)	Rated Temperature (°C)	DCL Max @ 72 Hrs (μA)	ESR Max @ 1000 Hz (mΩ)	ESR Max @ DC (mΩ)	Peak Current (A)	Power Density (W/kg)	Max Energy (Wh)	Energy Density (Wh/kg)
					Shrink W	rap / Radial Lea	ıd						
SCMR14G334SRBA0	8	14	0.33	+30%/-10%	7.5/6.4*	65/85*	6	450	900	0.95	2419	0.0026	0.83
SCMR14G334SRBB0	8	14	0.33	+30%/-10%	7.5/6.4*	65/85*	7	450	900	0.95	2419	0.0026	0.83
SCMR18G604SRBA0	8	18	0.6	+30%/-10%	7.5/6.4*	65/85*	9	225	450	1.77	3947	0.0047	1.23
SCMR18G604SRBB0	8	18	0.6	+30%/-10%	7.5/6.4*	65/85*	11	225	450	1.77	3846	0.0047	1.20
SCMR22G105SRBA0	8	22	1	+30%/-10%	7.5/6.4*	65/85*	10	180	360	2.76	4076	0.0078	1.70
SCMR22G105SRBB0	8	22	1	+30%/-10%	7.5/6.4*	65/85*	15	180	360	2.76	3989	0.0078	1.66

<sup>\*</sup>with appropriate voltage derating operating temperature can be extended to 85°C

### **OPERATING TEMPERATURE RANGE**

-40°C to +65°C @ 7.5V

Test	Test Method	Parameter	Limits
Life Cycle	Capacitors are cycled between rated voltage and half-rated voltage under constant current at +25°C for 500,000 cycles	Capacitance ESR Appearance	≤30% of spec value ≤200% of spec value No remarkable defects
High Temperature Load Life	Temperature: +65°C Voltage: Rated Voltage Test Duration: 1,000 hours	Capacitance ESR Appearance	≤30% of spec value ≤200% of spec value No remarkable defects
Storage Temperature Characteristics	Storage Duration: 2 years No Load Temperature: +35°C	Capacitance ESR Appearance	≤30% of spec value ≤200% of spec value No remarkable defects
Vibration Resistance	Amplitude: 1.5mm Frequency: 10 ~ 55Hz Direction: X, Y, Z for 2 hours each	Capacitance ESR Appearance	≤30% of spec value ≤200% of spec value No remarkable defects
Humidity	Voltage: Rated Voltage RH: 90%		≤30% of spec value ≤200% of spec value No remarkable defects

<sup>-40°</sup>C to +85°C @ 6.4V



## 9.0V/8.1V Series-Connected Super Capacitor Modules

AVX Part Number	Diameter (mm)	Length (mm)	Rated Capacitance (F)	Capacitance Tolerance	Rated Voltage (V)	Rated Temperature (°C)	DCL Max @ 72 Hrs (μA)	ESR Max @ 1000 Hz (mΩ)	ESR Max @ DC (mΩ)	Peak Current (A)	Power Density (W/kg)	Max Energy (Wh)	Energy Density (Wh/kg)
Shrink Wrap / Radial Lead													
SCMR14J334SRBA0	8	14	0.33	+30%/-10%	8.1/6.9*	65/85*	6	500	2850	0.69	897	0.0030	0.98
SCMR14J334SRBB0	8	14	0.33	+30%/-10%	8.1/6.9*	65/85*	7	500	2850	0.69	869	0.0030	0.95
SCMR14L334SRBB0	8	14	0.33	+30%/-10%	9.0/7.6*	65/85*	7	500	2850	0.77	1072	0.0037	1.17
SCMR18J604SRBA0	8	18	0.6	+30%/-10%	8.1/6.9*	65/85*	9	400	1080	1.47	1934	0.0055	1.45
SCMR18J604SRBB0	8	18	0.6	+30%/-10%	8.1/6.9*	65/85*	12	400	1080	1.47	1869	0.0055	1.40
SCMR18L604SRBB0	8	18	0.6	+30%/-10%	9.0/7.6*	65/85*	12	400	1080	1.64	2308	0.0068	1.73
SCMR22J105SRBA0	8	22	1	+30%/-10%	8.1/6.9*	65/85*	12	350	840	2.20	1986	0.0091	1.93
SCMR22J105SRBB0	8	22	1	+30%/-10%	8.1/6.9*	65/85*	15	350	840	2.20	1894	0.0091	1.84
SCMR22L105SRBB0	8	22	1	+30%/-10%	9.0/7.6*	65/85*	18	350	840	2.45	2338	0.0113	2.27
					Plastic	/ Radial Lead							
SCMR14J334SSBA0	9.5	16	0.33	+30%/-10%	8.1/6.9*	65/85*	6	500	2850	0.69	498	0.0030	0.54
SCMR14L334SSBB0	9.5	16	0.33	+30%/-10%	9.0/7.6*	65/85*	7	500	2850	0.77	598	0.0037	0.65
SCMR18J604SSBA0	9.5	20	0.6	+30%/-10%	8.1/6.9*	65/85*	9	400	1080	1.47	1063	0.0055	0.80
SCMR18L604SSBB0	9.5	20	0.6	+30%/-10%	9.0/7.6*	65/85*	12	400	1080	1.64	1286	0.0068	0.96
SCMR22J105SSBA0	9.5	24	1	+30%/-10%	8.1/6.9*	65/85*	12	350	840	2.20	1129	0.0091	1.10
SCMR22L105SSBB0	9.5	24	1	+30%/-10%	9.0/7.6*	65/85*	18	350	840	2.45	1361	0.0113	1.32

### **OPERATING TEMPERATURE RANGE**

-40°C to +65°C @ 9.0V Balanced, 8.1V Unbalanced

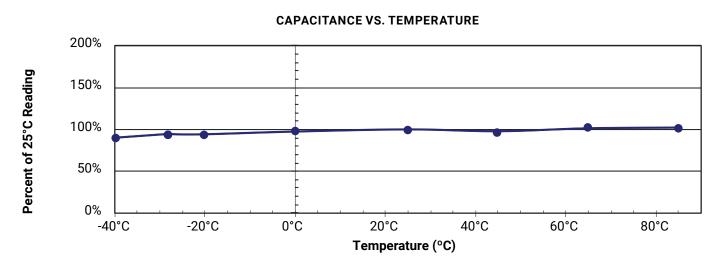
-40°C to +85°C @ 7.6V Balanced, 6.9V Unbalanced

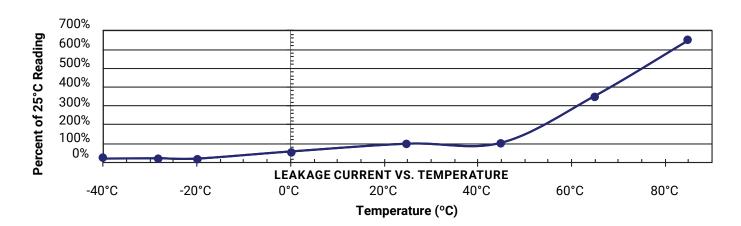
Test	Test Method	Parameter	Limits
Life Cycle	Capacitors are cycled between rated voltage and half-rated voltage under constant current at +25°C for 500,000 cycles	Capacitance ESR Appearance	≤30% of spec value ≤200% of spec value No remarkable defects
High Temperature Load	Temperature: +65°C	Capacitance ESR	≤30% of spec value
Life			≤200% of spec value No remarkable defects
a. <b>-</b> .	Storage Duration: 2 years	Capacitance	≤30% of spec value
Storage Temperature Characteristics	No Load	ESR	≤200% of spec value
Ondracteristics	Temperature: +35°C	Appearance	No remarkable defects
	Amplitude: 1.5mm	Capacitance	≤30% of spec value
Vibration Resistance	Frequency: 10 ~ 55Hz	ESR	≤200% of spec value
	Direction: X, Y, Z for 2 hours each	Appearance	No remarkable defects
	Voltage: Rated Voltage		
11!	RH: 90%	Capacitance ESR	≤30% of spec value ≤200% of spec value
Humidity	Temperature: +60°C	Appearance	No remarkable defects
	Test Duration: 1,000 hours		

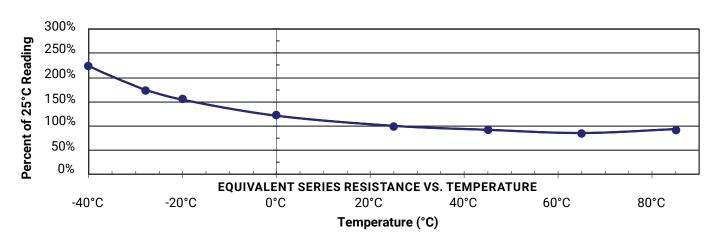




## **QUALITY AND RELIABILITY**







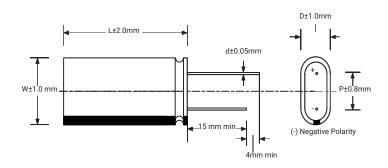
## **Series-Connected Super Capacitor Modules**

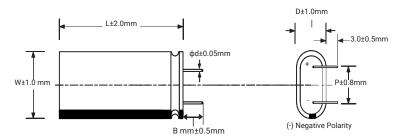


## **MECHANICAL SPECIFICATIONS**

### 5.4V, 6.0V SHRINK WRAP TYPE - STRAIGHT LEADS

### 5.4V, 6.0V SHRINK WRAP TYPE - BENT LEADS



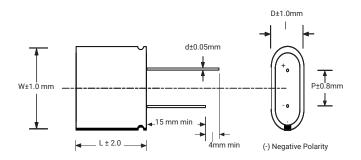


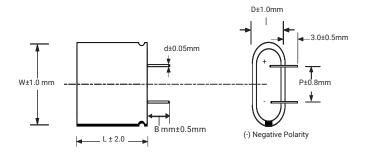
Cap (F)	D (mm)	W (mm)	L (mm)	P (mm)	d (mm)	B (mm)*
0.47	6.3	13.6	14.0	9.0	0.6	2.0
0.47	8.0	16.0	14.0	11.5	0.6	2.0
1	8.0	16.0	18.0	11.5	0.6	2.0
1.5	8.0	16.0	22.0	11.5	0.6	2.0
2.5	10.0	20.0	22.0	15.5	0.6	2.0
5	10.0	20.0	32.0	15.5	0.6	2.0
5	12.5	25.0	22.0	18.0	0.6	2.0
7.5	12.5	25.0	32.0	18.0	0.6	2.0
15	16.0	32.0	33.0	23.7	0.8	2.0

<sup>\*</sup>for version with bent leads

## 7.5V, 9.0V SHRINK WRAP TYPE - STRAIGHT LEADS

## 7.5V, 9.0V SHRINK WRAP TYPE - BENT LEADS





Cap (F)	D (mm)	W (mm)	L (mm)	P (mm)	d (mm)	B (mm)*
0.33	8.0	24.0	14.0	13.5	0.6	2.0
0.6	8.0	24.0	18.0	13.5	0.6	2.0
1	8.0	24.0	22.0	13.5	0.6	2.0

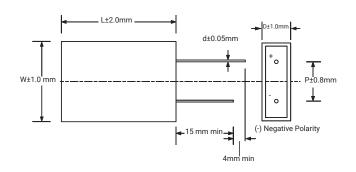
<sup>\*</sup>for version with bent leads

## **Series-Connected Super Capacitor Modules**

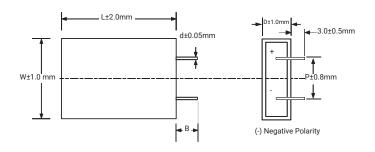


### **MECHANICAL SPECIFICATIONS**

#### **6.0V PLASTIC TYPE - STRAIGHT LEADS**



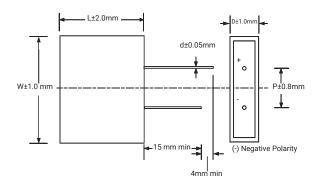
#### **6.0V PLASTIC TYPE - BENT LEADS**



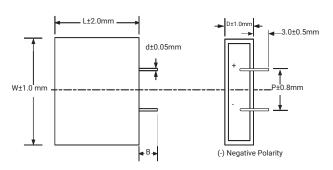
Cap (F)	D (mm)	W (mm)	L (mm)	P (mm)	d (mm)	B (mm)*
0.47	9.5	18.5	16.0	11.5	0.6	2.0
1	9.5	18.5	20.0	11.5	0.6	2.0
1.5	9.5	18.5	24.0	11.5	0.6	2.0

<sup>\*</sup>for version with bent leads

#### 9.0V PLASTIC TYPE - STRAIGHT LEADS



## 9.0V Plastic Type - Bent Leads



Cap (F)	D (mm)	W (mm)	L (mm)	P (mm)	d (mm)	B (mm)*
0.33	9.5	26.6	16.0	13.5	0.6	2.0
0.6	9.5	26.6	20.0	13.5	0.6	2.0
1	9.5	26.6	24.0	13.5	0.6	2.0

<sup>\*</sup>for version with bent leads

## **Series-Connected Super Capacitor Modules**

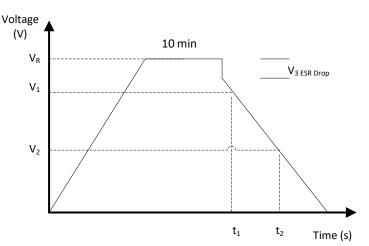


#### **TEST METHODS**

## **IEC CAPACITANCE TEST METHOD**

Procedure:

Charge module under constant current to rated voltage at room temperature, then hold 10 minutes on charge under constant voltage. After 10 minutes, discharge under constant current (as shown in chart below), recording voltage at V1, V2, and time intervals at t1 and t2. Use the capacitance formula to determine cap value.



I - Discharge Current, 4 × C × V<sub>R</sub> (mA)

V<sub>p</sub> - Rated Voltage (V)

V<sub>1</sub> - Initial Test Voltage, 80% Of V<sub>p</sub> (V)

V<sub>2</sub> - Final Test Voltage, 40% Of V<sub>R</sub> (V)

t<sub>1</sub> - Initial Test Time (s)

T<sub>2</sub> - Final Test Time (s)

$$C = \frac{1 \times (t_2 - t_1)}{V1 - V2}$$

## DC ESR MEASUREMENT

A six-step  $\mathsf{ESR}_{\mathtt{DC}}$  test method is illustrated to the right and carried out as follows:

Rest 10 Seconds

Charge under constant current (I<sub>1</sub>) to rated voltage (V<sub>P</sub>)

Rest 5 seconds

Rest 10 seconds, record V<sub>3</sub> and t<sub>4</sub>

Discharge under constant current (I<sub>2</sub>) to half rated voltage, Record I<sub>2</sub>, V<sub>4</sub>, And t<sub>5</sub>

Rest 5 seconds, record V<sub>5</sub> And t<sub>6</sub>

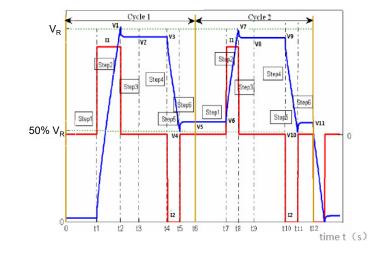
Repeat steps 1-6 recording I, V, And t accordingly, finally discharging to below 0.1V under constant current (I<sub>2</sub>).

Formulas to calculate:

 $Two \ cycle \ discharge \ capacitances: \ C_{\tiny deh1} = I_{\tiny 2} \times \frac{(t_{\tiny 5} - t_{\tiny 4})}{V_{\tiny 3} - V_{\tiny 4}}; \ C_{\tiny deh2} = I_{\tiny 2} \times \frac{(t_{\tiny 11} - t_{\tiny 10})}{(V_{\tiny 9} - V_{\tiny 10})}$ 

Discharge capacitance:  $C_{dch} = \frac{(C_{dch1} + C_{dch2})}{2}$ 

• Two cycle discharge DC ESR:  $ESR_{dch1} = \frac{(V_5 - V_4)}{I_2}$ ;  $ESR_{dch2} = \frac{(V_{11} - V_{10})}{I_2}$ • Discharge DC ESR:  $ESR_{dch} = \frac{(ESR_{dch1} + ESR_{dch2})}{2}$ 



Note: I<sub>1</sub> = I<sub>2</sub> = 75mA/F, the rated capacitance in the chart means discharge capacitance, and DC ESR (ESR<sub>DC</sub>) means discharge DC resistance.

# **Series-Connected Super Capacitor Modules**



**TEST METHODS** (continued)

#### **MAXIMUM CONTINUOUS CURRENT**

• This is the maximum current when temperature rise of the supercapacitor during its operation is less than 15°C

#### **MAXIMUM PEAK CURRENT**

· This is the maximum current during 1 second time interval (dt)

#### WATT DENSITY

• Watt Density =  $(0.12*V^2 / R_{pc})$  / mass

#### **ENERGY DENSITY**

Energy Density = (½ CV²) / (3600\*mass)

#### **POLARITY AND REVERSE VOLTAGE**

For product consistency and optimum performance, it is recommended that the capacitor be connected with polarity indicated. Reversing polarity could result in permanent damage to the circuit including much higher leakage current for a short duration of time and the life time of the supercapacitors will be reduced.

#### LIFE TIME AND TEMPERATURE PERFORMANCE

The life of a supercapacitor is impacted by a combination of operating voltage and the operating temperature according to the following Time to Failure equation:

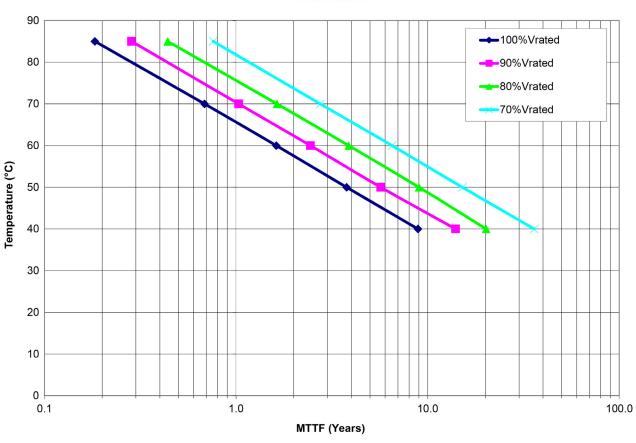
$$t \propto V^n \times e^{\left(\frac{-Q}{kT}\right)}$$

where V is the operating voltage, Q is the activation energy in electron volts (eV), k is the Boltzmann constant in eV, and T is the operating temperature in Kelvin (K). Typical values for the voltage exponent, n, is between 2.5-3.5, and Q is between 1.0-1.2 eV in the normal operating temperature range of -40° to 65°C.

The industry standard for supercapacitor end of life is when the equivalent series resistance, ESR, increases to 200% of the specified value and the capacitance drops by 30% from specified value. Typically a supercapacitor shows an initial "jump" in the ESR value and then levels off. If the supercapacitors are exposed to excessive temperatures the ESR will show a continuous degradation (increase). In the extreme case, if the temperature or voltage are substantially higher than the rated specifications, this could result in the part venting and the product showing a faster degradation of capacitance and ESR, which may be many times the specified value.



# Expected Lifetime at Various Voltages SCM Series



## **Series-Connected Super Capacitor Modules**



#### SOLDERING RECOMMENDATIONS

When soldering SuperCapacitors to a PCB, the temperature & time that the body of the SuperCapacitor sees during soldering can have a negative effect on performance. We advise following these guidelines:

- Do not immerse the SuperCapacitors in solder. Only the leads should come in contact with the solder.
- Ensure that the body of the SuperCapacitor is never in contact with the molten solder, the PCB or other components during soldering.
- Excessive temperatures or excessive temperature cycling during soldering may cause the safety vent to burst or the case to shrink or crack, potentially damaging the PCB or other components, and significantly reduce the life of the capacitor.

PRECAUTION: For all products with shrink wrap sleeves, washing in any type of cleaning agent is prohibited. During all soldering processes, it's recommended to protect the shrink wrap from any kind of liquid (including but not limited to: water, strong acid, strong alkali, strong oxidizing solutions, and strong solvents) to avoid the risk of damage, cracking, and fading of the outer shrink wrap.

#### **HAND SOLDERING**

Keep some distance between the SuperCapacitor body and the tip of the soldering iron; contact between SuperCapacitor body and soldering iron will cause extensive damage to the SuperCapacitor. It is recommended that the soldering iron temperature should be less than 350°C, and contact time should be limited to no more than 4 seconds. Too much exposure to terminal heat during soldering can cause heat to transfer to the body of the SuperCapacitor, potentially damaging the SuperCapacitor.

#### **WAVE SOLDERING**

Only use wave soldering on Radial type SuperCapacitors. The PCB should be preheated only from the bottom and for less than 60 seconds, with temperature at, or below, 100°C on the top side of the board for PCBs equal to or greater than 0.8 mm thick.

Solder Temperature (°C)	Suggested Solder Time (s)	Maximum Solder Time (s)
220	7	9
240	7	9
250	5	7
260	3	5

#### **SAFETY RECOMMENDATIONS**

#### **WARNINGS**

- To avoid short circuit, after usage or test, SuperCapacitor voltage needs to discharge to ≤ 0.1V
- Do not apply over-voltage, reverse charge, burn or heat higher than 150°C, explosion-proof valve may break open
- Do not press, damage or disassemble the SuperCapacitor, housing could heat to high temperature causing burns
- If you observe overheating or burning smell from the capacitor disconnect power immediately, and do not touch

#### **EMERGENCY APPLICATIONS**

If housing is leaking:

- · Skin contact: use soap and water thoroughly to wash the area of the skin
- Eye contact: flush with flowing water or saline, and immediately seek medical treatment
- · Ingestion: immediately wash with water and seek medical treatment

#### **TRANSPORTATION**

Not subjected to US DOT or IATA regulations UN3499, <10Wh, Non-Hazardous Goods International shipping description  ${\mathord{\text{--}}}$ 

"Electronic Products - Capacitor"

#### **REGULATORY**

- UL 810A
- · RoHS Compliant
- · REACH Compliant
- Halogen free according to IEC 61249-2-21: 2003 and IPC/JEDEC-J-STD-709

#### **STORAGE**

Capacitors may be stored within the temperature range of -40°C to +70°C with humidity < 60%. Lower storage temperature is preferred as it extends the shelf life of the capacitor. Product over one year and within two years of the date code, we recommend recharging the product at the beginning of use for at least 24 hours.

Optimum storage conditions are as follows:

- 25°C and RH ≤ 60% without voltage applied
- Not in direct sunlight
- · Not in direct contact with water, salt oil or other chemicals
- Not in direct contact with corrosive materials, acids, alkalis, or toxic gases
- · Not in dusty environments
- · Not in environments with shock and vibration conditions

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## **Kyocera AVX:**

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SCMR22C155MSBA0 SCMR14C474MRBA0 SCMS22C255MRBA0 SCMR14C474MSBA0 SCMT32C755MRBA0
SCMR22C155MRBA0 SCMR18C105MRBA0 SCMR18C105MSBA0 SCMT22C505MRBA0 SCMQ14C474MRBA0
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               SCMT22F505MRBA0 SCMS32F505MRBA0
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