

## 3.5x2.8mm SURFACE MOUNT LED LAMP

Part Number: AA3528SURSK Hyper Red

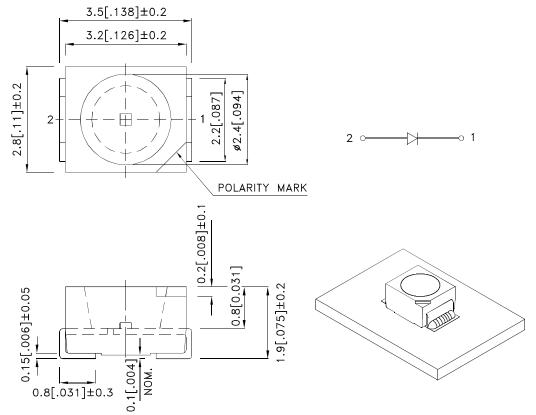
### **Features**

- Single color.
- Suitable for all SMT assembly and solder process.
- Available on tape and reel.
- Ideal for backlighting.
- Package: 2000pcs / reel.
- Moisture sensitivity level : level 3.
- RoHS compliant.

## Description

The Hyper Red source color devices are made with AlGaInP on GaAs substrate Light Emitting Diode.

## **Package Dimensions**



SPEC NO: DSAL0586

APPROVED: WYNEC

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ±0.25(0.01") unless otherwise noted.
- The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
   The device has a single mounting surface. The device must be mounted according to the specifications.

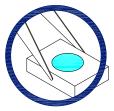
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### **Handling Precautions**

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force.

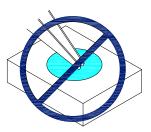
As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools.

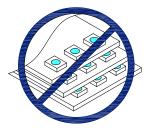


2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.

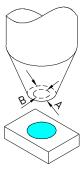




3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



- 4.1. The inner diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks.
- 4.2. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 4.3. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



5. As silicone encapsulation is permeable to gases, some corrosive substances such as  $H_2S$  might corrode silver plating of leadframe. Special care should be taken if an LED with silicone encapsulation is to be used near such substances.

All design applications should refer to Kingbright application notes available at <a href="http://www.KingbrightUSA.com/ApplicationNotes">http://www.KingbrightUSA.com/ApplicationNotes</a>

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## **Selection Guide**

Part No.	Dice	Lens Type	lv (mcd) [2] @ 20mA		Viewing Angle [1]
			Min.	Тур.	201/2
AA3528SURSK	Llymor Dod (AlColpD)	Water Clear	150	350	120°
	Hyper Red (AlGaInP)	water Clear	*55	*100	

- Notes:
  1. 01/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
  2. Luminous intensity/ luminous Flux: +/-15%.

  \* Luminous intensity value is traceable to the CIE127-2007 compliant national standards.

## Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Device	Ty	/p.	Max.	Units	Test Conditions	
λpeak	Peak Wavelength	Hyper Red	650 *645			nm	IF=20mA	
λD [1]	Dominant Wavelength	Hyper Red	630	*630		nm	IF=20mA	
Δλ1/2	Spectral Line Half-width	Hyper Red	28			nm	IF=20mA	
С	Capacitance	Hyper Red	35			pF	VF=0V;f=1MHz	
VF [2]	Forward Voltage	Hyper Red	1.95		2.5	V	IF=20mA	
lR	Reverse Current	Hyper Red			10	uA	V <sub>R</sub> =5V	

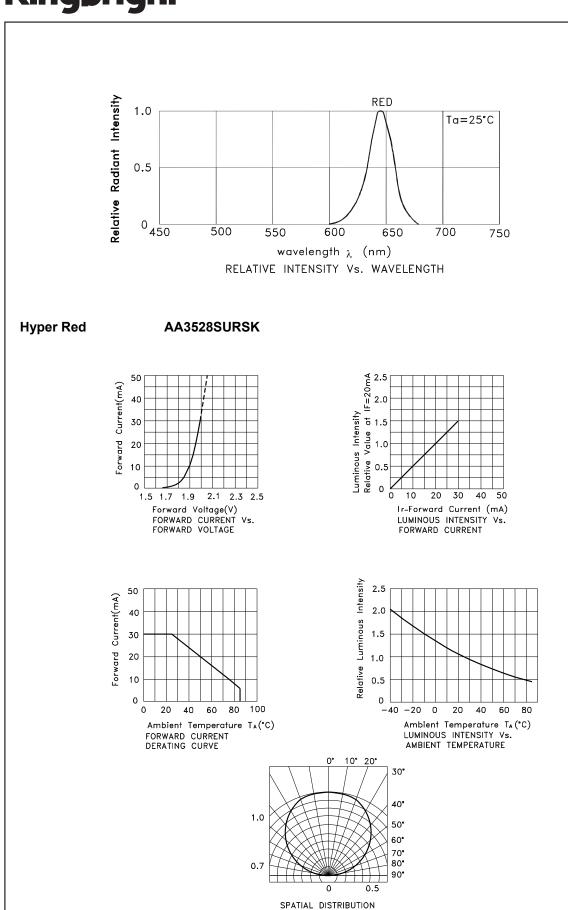
- Notes:
  1.Wavelength: +/-1nm.
  2. Forward Voltage: +/-0.1V.
  \* Wavelength value is traceable to the CIE127-2007 compliant national standards.

## Absolute Maximum Ratings at TA=25°C

Absolute maximum Natings at TA 20 0					
Parameter	Hyper Red				
Power dissipation	75	mW			
DC Forward Current	30	mA			
Peak Forward Current [1]	185	mA			
Reverse Voltage	5	V			
Operating Temperature	-40°C To +85°C				
Storage Temperature	-40°C To +85°C				

Note: 1. 1/10 Duty Cycle, 0.1ms Pulse Width.

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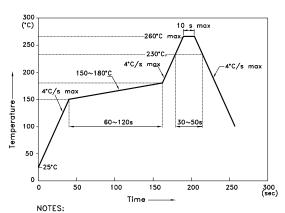
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### AA3528SURSK

Reflow soldering is recommended and the soldering profile is shown below. Other soldering methods are not recommended as they might cause damage to the product.

Reflow Soldering Profile For Lead-free SMT Process.



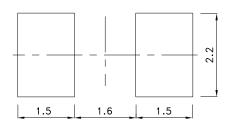
- NOTES:

  1.We recommend the reflow temperature 245°C(+/-5°C). The maximum soldering temperature should be limited to 260°C.

  2.Don't cause stress to the epoxy resin while it is exposed to high temperature.

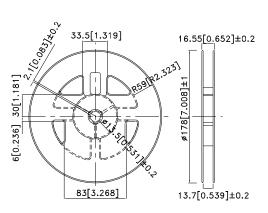
  3.Number of reflow process shall be 2 times or less.

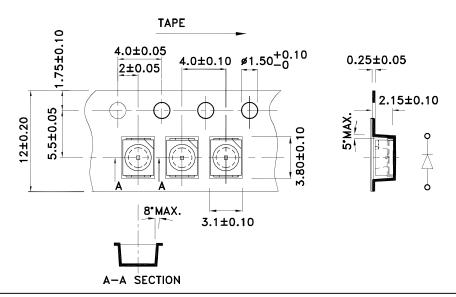
**Recommended Soldering Pattern** (Units: mm; Tolerance: ± 0.1)



## **Tape Dimensions** (Units : mm)

## **Reel Dimension**



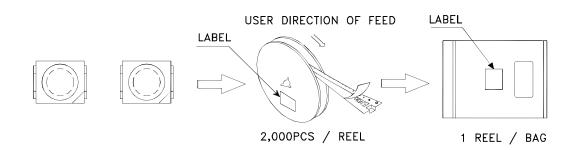


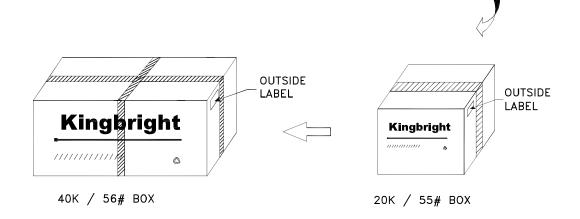
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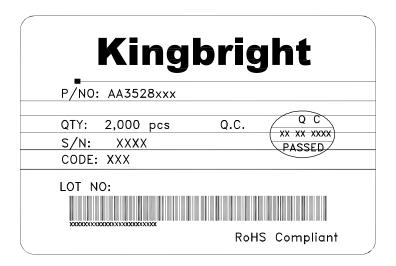
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**PACKING & LABEL SPECIFICATIONS** 

### AA3528SURSK







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