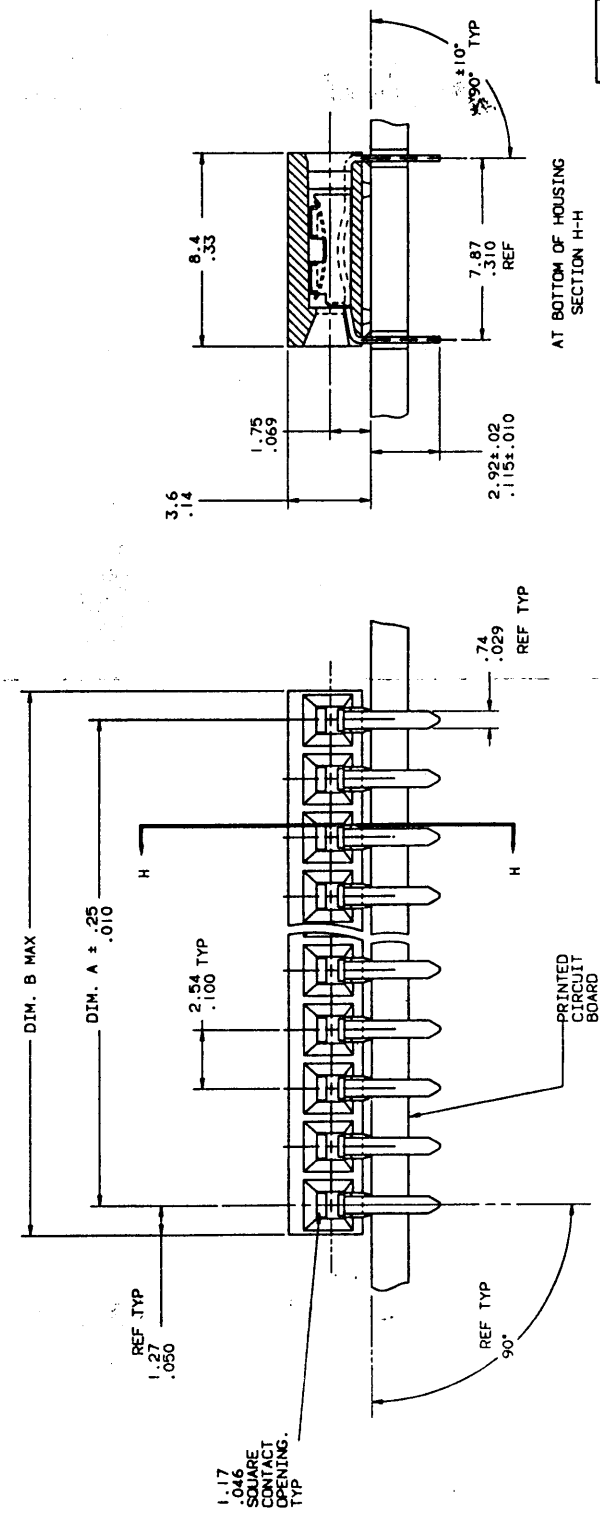
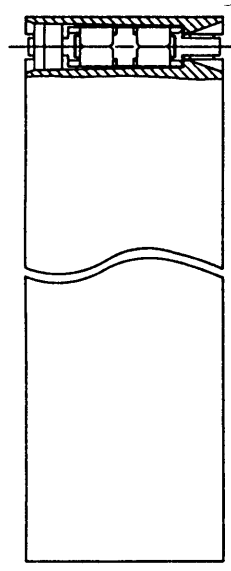


1 2 3 4 5 6 7 8

REV	DESCRIPTION	BY	DATE
C	REDRAWN-REV. NOTES	EJH	8/28/85
D	ADD STAND-OFFS. & REDRAW FROM IGES FILES	JGS	11/10/89

REV	DESCRIPTION	BY	DATE
C	REDRAWN-REV. NOTES	EJH	8/28/85
D	ADD STAND-OFFS. & REDRAW FROM IGES FILES	JGS	11/10/89

PRODUCT NO  
SEE TABLE



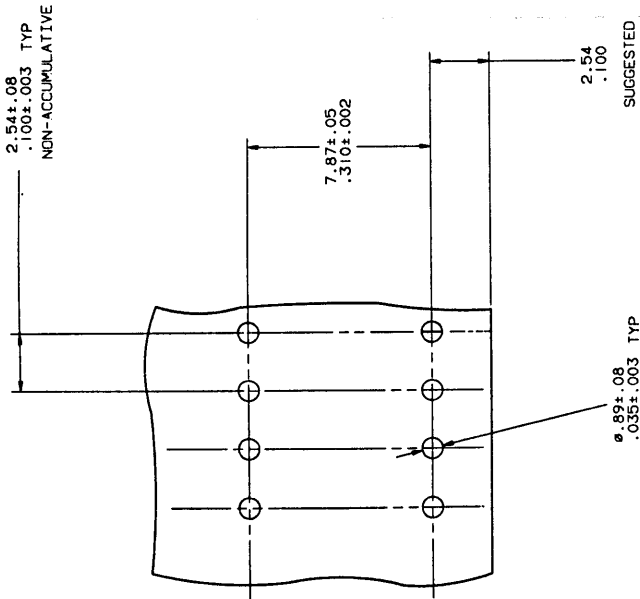
**CONTROLLED DOCUMENT**

CUSTOMER COPY	CODE IDENT	DATE	TITLE
	22326	11/29/89	IX 100 CARD CONNECTOR
DR	J. SHREINER	ENGR	M. HANEN
CHK		APPR	M. HANEN
DATE	11/29/89	SCALE	10/1 D 6/730
SCALE	10/1 D 6/730	SHEET	1 OF 3

ISSUE	SH NO	ISSUE	SH NO	ISSUE	SH NO	ISSUE	SH NO
D	D	D	D	D	D	D	D
1	1	2	2	3	3		
DO NOT SCALE DRAWING	TOLERANCE UNLESS OTHERWISE NOTED	FINISH	FINISH	FINISH	FINISH	FINISH	FINISH
0.010, .25/.001, .01	0.010, .13/.0002, .005	0.00010, .001/.00002, .0020	0.00010, .001/.00002, .0020	0.00010, .001/.00002, .0020	0.00010, .001/.00002, .0020	0.00010, .001/.00002, .0020	0.00010, .001/.00002, .0020
LINEAR	LINEAR	LINEAR	LINEAR	LINEAR	LINEAR	LINEAR	LINEAR
THIRD ANGLE PROJECTION	THIRD ANGLE PROJECTION	THIRD ANGLE PROJECTION	THIRD ANGLE PROJECTION	THIRD ANGLE PROJECTION	THIRD ANGLE PROJECTION	THIRD ANGLE PROJECTION	THIRD ANGLE PROJECTION
IN	IN	IN	IN	IN	IN	IN	IN
TINCH	TINCH	TINCH	TINCH	TINCH	TINCH	TINCH	TINCH
ANGLES ±2°	ANGLES ±2°	ANGLES ±2°	ANGLES ±2°	ANGLES ±2°	ANGLES ±2°	ANGLES ±2°	ANGLES ±2°

PRODUCT NO  
SEE TABLE

REVISIONS		
REV	DESCRIPTION	BY DATE
D		



NOTES

- HOUSING MATERIAL.  
30% GLASS-FILLED THERMOPLASTIC POLYESTER PER UL 94V-0. COLOR BLACK.
- TERMINAL MATERIAL.  
BODY, 1/2 HARD BRASS, ALLOY C26000 .25/.010 THICK.  
SPRING, BE-CU, ALLOY C17200 HEAT TREATED.  
BODY PLATING.  
0.762 MICRON /30 MICROINCH GOLD OVER 1.27/ MICRON/50 MICROINCH NICKEL IN CONTACT AREA.  
0.25 MICRON/10 MICROINCH POSTPLATED GOLD FLASH OVER 1.27 MICRON/50 MICROINCH, NICKEL ON REMAINDER.  
SPRING PLATING, GOLD FLASH
- APPLICATION INFORMATION.  
A. RECOMMENDED MOUNTING HOLE PATTERN IS SHOWN IN FIGURE #1.  
B. ALL MATING PINS TO BE .64/.025 SQUARE ON TRUE CENTER OF GIVEN TERMINAL SPACINGS WITHIN .38/.015 DIA.  
C. SUGGESTED MATING PIN LENGTH 8.89±.51/.350±.020.

**CONTROLLED  
DOCUMENT**

SHEET INDEX	ISSUE SH NO	1
MODEL	XXXX	
TABULATION SHEETS REQUIRED	YES	

DO NOT SCALE DRAWING	DO NOT SCALE UNLESS OTHERWISE NOTED	MAIL	XXXXXX
LINEAR	0.0010, .13/.0001, .005	FINISH	XXXXXX
ANGLES 12° 0'	0.0010, .051/.00001, .0020	ENGR	M. HAHN
		APPRO	M. HAHN

OR SHIRE TOLER	DATE	SCALE SIZE	XXX
CM	11/19/89	XXX	XXX
		XXX	XXX
		XXX	XXX

CUSTOMER COPY		CODE IDENT		DATE	
22526		22526		11/19/89	
DuPont Electronics		TITLE		IX .100	
		CARD CONNECTOR		NO	
		SCALE SIZE		XXX	
		XXX		D	
		67230		SHEET 2	

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