



SinglFuse™ SF-0402S Series Features

- Slow blow thin film chip fuse for overcurrent protection
- 1005 (EIA 0402) miniature footprint
- Surface mount packaging for automated assembly
- UL listed (UL 248-14)
- RoHS compliant* and halogen free**

SF-0402S Series - Slow Blow Surface Mount Fuses

Electrical Characteristics

Model	Rated Current (Amps)	Fusing Time	Resistance (mΩ) Typ.***	Rated Voltage	Breaking Capacity	Typical I ² t (A ² s) ****
SF-0402S050	0.50	Open within 5 sec. at 250 % rated current	300	DC 32 V	DC 32 V 35 A	0.00370
SF-0402S080	0.80		78			0.00947
SF-0402S100	1.00		75			0.01479
SF-0402S125	1.25		44			0.02310
SF-0402S150	1.50		34.5			0.02400
SF-0402S160	1.60		29.5			0.03734
SF-0402S200	2.00		23			0.04040
SF-0402S250	2.50		18			0.06760
SF-0402S300	3.00		15			0.09860
SF-0402S315	3.15		14			0.10868
SF-0402S400	4.00		10			0.11450

*** Resistance value was measured with less than 10 % of rated current. Tolerance ±25 %.

****Typical I²t value is measured at 10x rated current.

Reliability Testing

No.	Test	Requirement	Test Condition
1	Carrying Capacity	No fusing	Rated current, 4 hours
2	Fusing Time	Within 5 seconds	250 % of its rated current
3	Interrupting Ability	No mechanical damages	After the fuse is interrupted, rated voltage applied for 30 seconds again
4	Bending Test	No mechanical damages	Distance between holding points: 90 mm, Bending: 3 mm, 1 time, 30 seconds
5	Resistance to Solder Heat	±20 %	260 °C ±5 °C, 10 seconds ±1 second
6	Solderability	95 % coverage minimum	235 °C ±5 °C, 2 ±0.5 second 245 °C ±5 °C, 2 ±0.5 second (lead free)
7	Temperature Rise	<75 °C	100 % of its rated current, measure of surface temperature
8	Resistance to Dry Heat	±20 %	105 °C ±5 °C, 1000 hours
9	Resistance to Solvent	No evident damage on protective coating and marking	23 °C ±5 °C of isopropyl alcohol, 90 seconds
10	Residual Resistance	10k ohms or more	Measure DC resistance after fusing
11	Thermal Shock	ΔR < 10 %	-20 °C / +25 °C / +125 °C / +25 °C, 10 cycles

Agency Recognition

UL File Number E198545

Environmental Characteristics

Operating Temperature.....-20 °C to +105 °C
 Storage Conditions
 Temperature+5 °C to +35 °C
 Humidity.....40 % to 75 %
 Shelf Life..... 2 years from manufacturing date
 Moisture Sensitivity Level 1
 ESD Classification (HBM)..... Class 6



WARNING Cancer and Reproductive Harm
www.P65Warnings.ca.gov

* RoHS Directive 2002/95/EC Jan. 27, 2003 including annex and RoHS Recast 2011/65/EU June 8, 2011.

** Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

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Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

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SingIFuse™ SF-0402S Series Applications

- Portable memory
- LCD monitors
- Disk drives
- PDAs
- Digital cameras
- DVDs
- Cell phones
- Rechargeable battery packs
- Battery chargers
- Set top boxes
- Industrial controllers

SF-0402S Series - Slow Blow Surface Mount Fuses BOURNS®

Typical Part Marking

Represents total content. Layout may vary.



RATED CURRENT (A)

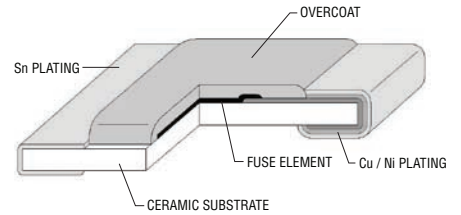
D = 0.315	N = 1.60
F = 0.50	S = 2.00
V = 0.75	T = 2.50
K = 0.80	3 = 3.00
L = 1.00	U = 3.15
M = 1.25	W = 4.00
P = 1.50	

How to Order

SF - 0402 S 050 - 2

SingIFuse™
 Product Designator
 SMD Footprint
 1005 (EIA 0402) size
 Fuse Blow Type
 S = Slow blow
 Rated Current
 050-400 (500 mA - 4.00 A)
 Packaging Type
 - 2 = Tape & Reel (10,000 pcs./reel)

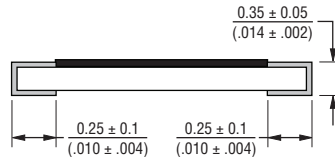
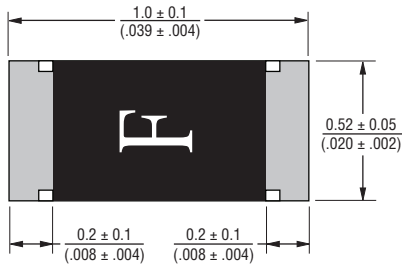
Construction & Material Content



Packaging Quantity

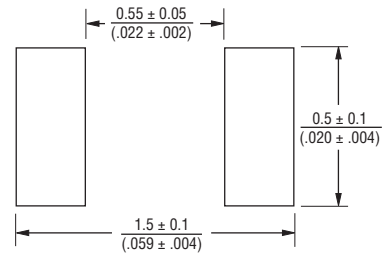
10,000 pieces per 7-inch reel

Product Dimensions

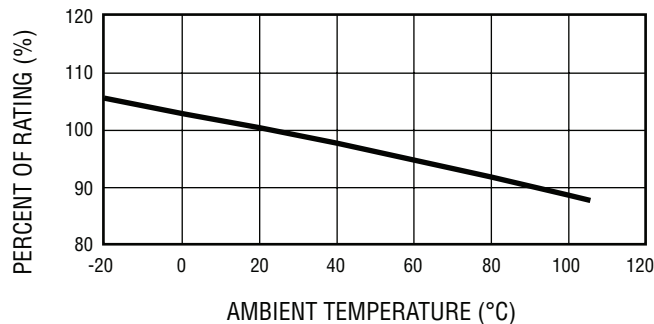


DIMENSIONS: $\frac{\text{MM}}{\text{(INCHES)}}$

Recommended Pad Layout



Thermal Derating Curve

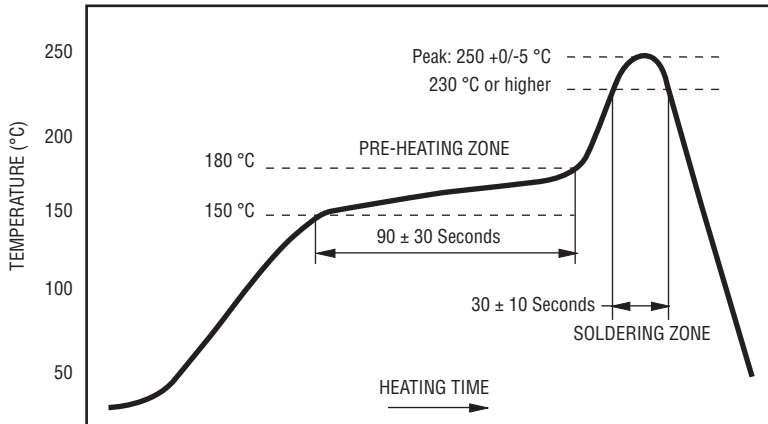


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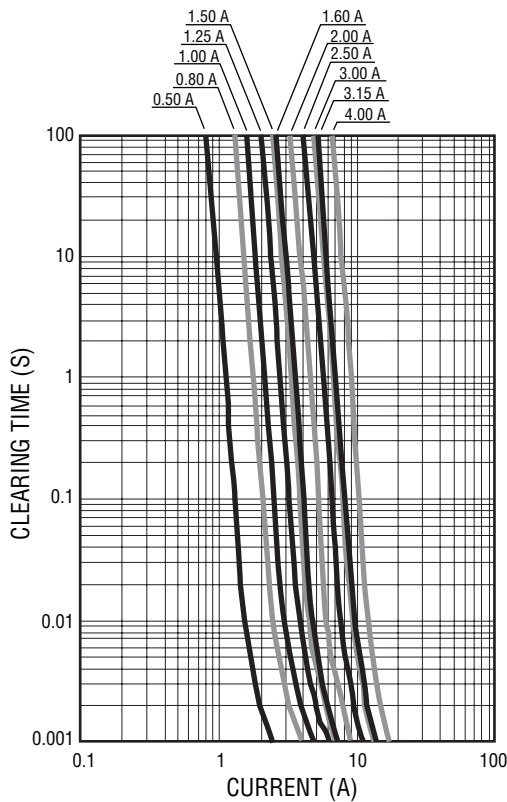
BOURNS®

Solder Reflow Recommendations

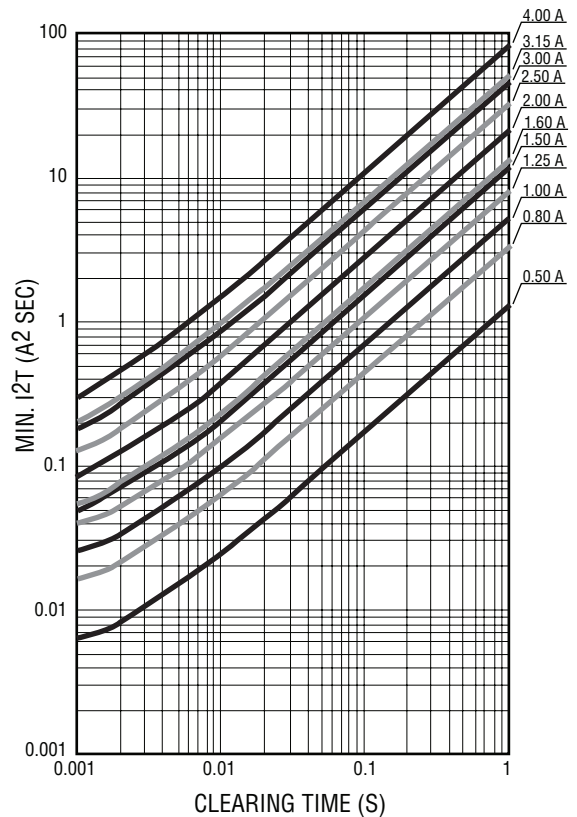


PEAK: 250 +0/-5 °C, 5 seconds
 PRE-HEATING ZONE: 150 to 180 °C, 90 ± 30 seconds
 SOLDERING ZONE: 230 °C or higher, 30 ± 10 seconds

Average Time Current Curves



Minimum I²T V Clear Time Curves



REV. I 01/19

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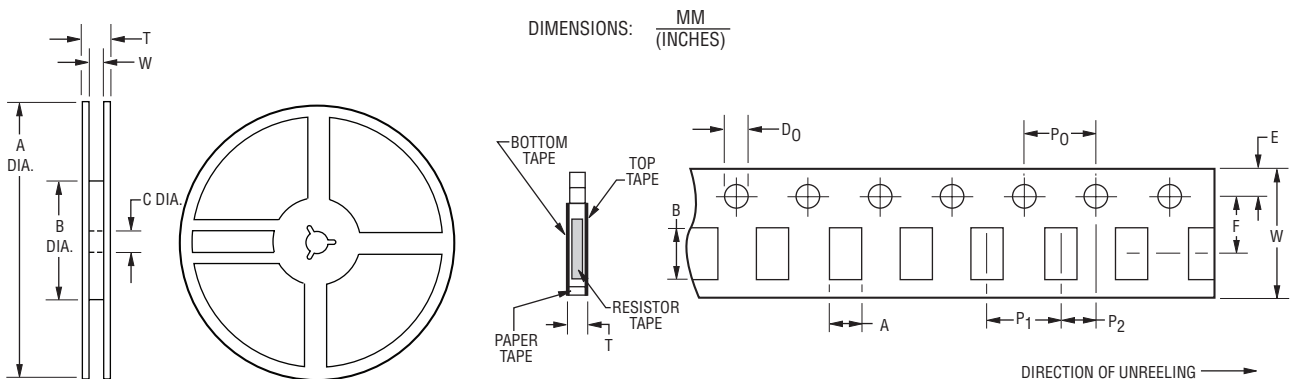
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SF-0402S Series Tape and Reel Specifications

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Tape Dimensions	SF-0402S Series per EIA 481-2
W	$\frac{8.0 \pm 0.2}{(.315 \pm .008)}$
P ₀	$\frac{4.0 \pm 0.1}{(.157 \pm .004)}$
P ₁	$\frac{2.0 \pm 0.1}{(.079 \pm .004)}$
P ₂	$\frac{2.0 \pm 0.05}{(.079 \pm .002)}$
A	$\frac{0.7 \pm 0.05}{(.028 \pm .002)}$
B	$\frac{1.2 \pm 0.05}{(.047 \pm .002)}$
F	$\frac{3.5 \pm 0.05}{(.138 \pm .002)}$
E	$\frac{1.75 \pm 0.1}{(.069 \pm .004)}$
D ₀	$\frac{1.5 \pm 0.1}{(.059 \pm .004)}$
T	$\frac{0.45 \pm 0.01}{(.018 \pm .004)}$
Reel Dimensions	
A	$\frac{180 \pm 0/-3.0}{(7.087 \pm 0/-118)}$
B Min.	$\frac{60.0}{(2.362)}$
C	$\frac{13.0 \pm 1.0}{(.512 \pm .039)}$
W	$\frac{9.0 \pm 1.0}{(.354 \pm .039)}$
T	$\frac{11.4 \pm 2.0}{(.449 \pm .079)}$



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