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LM2585

SNVS120G - APRIL 2000 - REVISED MAY 2019

LM2585 4-V to 40-V, 3-A Step-Up Wide V_{IN} Flyback Converter

Technical

Documents

1 Features

- Requires Few External Components
- Family of Standard Inductors and Transformers
- NPN Output Switches 3 A, Can Stand Off 65 V
- Wide Input Voltage Range: 4 V to 40 V
- Current-mode Operation for Improved Transient Response, Line Regulation, and Current Limit
- 100-kHz Switching Frequency
- Internal Soft-Start Function Reduces In-rush Current During Start-up
- Output Transistor Protected by Current Limit, Undervoltage Lockout, and Thermal Shutdown
- System Output Voltage Tolerance of ±4% Maximum Over Line and Load Conditions
- Create a Custom Design Using the LM2585 With the WEBENCH[®] Power Designer

2 Applications

- Flyback Regulator
- Multiple-output Regulator
- Simple Boost Regulator
- Forward Converter

3 Description

Tools &

Software

The LM2585 series of regulators are monolithic integrated circuits specifically designed for flyback, step-up (boost), and forward converter applications. The device is available in 4 different output voltage versions: 3.3 V, 5 V, 12 V, and adjustable.

Support &

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Requiring a minimum number of external components, these regulators are cost effective and simple to use. Included in the datasheet are typical circuits of boost and flyback regulators. Also listed are selector guides for diodes and capacitors and a family of standard inductors and flyback transformers designed to work with these switching regulators.

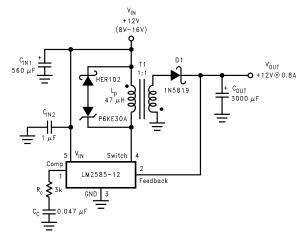
The power switch is a 3-A NPN device that can stand off 65 V. Protecting the power switch are current and thermal limiting circuits, and an undervoltage lockout circuit. This IC contains a 100-kHz fixed-frequency internal oscillator that permits the use of small magnetics. Other features include soft start mode to reduce in-rush current during start-up, current mode control for improved rejection of input voltage and output load transients and cycle-by-cycle current limiting. An output voltage tolerance of $\pm 4\%$, within specified input voltages and output load conditions, is specified for the power supply system.

Device Information⁽¹⁾

PART NUMBER	PACKAGE	BODY SIZE (NOM)	
LM2585	DDPAK/ TO-263 (5)	10.16 mm × 8.42 mm	
	TO-220 (5)	14.986 mm × 10.16 mm	

(1) For all available packages, see the orderable addendum at the end of the data sheet.

12-V Flyback Regulator Design Example



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4 Revision History

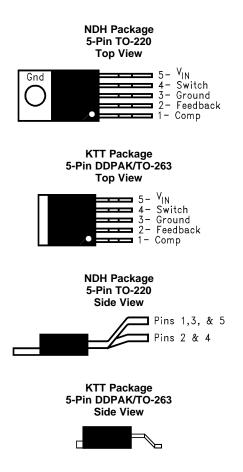
NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

Changes from Revision F (April 2013) to Revision G	Page
Editorial changes only, no technical revisions; add links for WEBENCH	1
Changes from Revision E (April 2013) to Revision F	Page
Changed layout of National Semiconductor data sheet to TI format	

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5 Pin Configurations



6 Specifications

6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)⁽¹⁾⁽²⁾

$-0.4 \text{ V} \leq \text{V}_{\text{IN}} \leq 45 \text{ V}$	
$-0.4 \text{ V} \leq \text{V}_{SW} \leq 65 \text{ V}$	
Internally Limited	
$-0.4 \text{ V} \leq \text{V}_{\text{COMP}} \leq 2.4 \text{ V}$	
$-0.4 \text{ V} \le \text{V}_{\text{FB}} \le 2 \text{ V}$	
−65°C to +150°C	
260°C	
150°	
Internally Limited	

(1) Absolute Maximum Ratings indicate limits beyond which damage to the device may occur. Operating ratings indicate conditions the device is intended to be functional, but device parameter specifications may not be specified under these conditions. For specifications and test conditions see *Electrical Characteristics: All Versions*.

(2) If Military/Aerospace specified devices are required, contact the Texas Instruments Sales Office/ Distributors for availability and specifications.

(3) Note that switch current and output current are not identical in a step-up regulator. Output current cannot be internally limited when the LM2585 is used as a step-up regulator. To prevent damage to the switch, the output current must be externally limited to 3 A. However, output current is internally limited when the LM2585 is used as a flyback regulator (see *Typical Flyback Regulator Applications* for more information).

(4) The junction temperature of the device (T_J) is a function of the ambient temperature (T_A) , the junction-to-ambient thermal resistance (θ_{JA}) , and the power dissipation of the device (P_D) . A thermal shutdown will occur if the temperature exceeds the maximum junction temperature of the device: $P_D \times \theta_{JA} + T_{A(MAX)} \ge T_{J(MAX)}$. For a safe thermal design, check that the maximum power dissipated by the device is less than: $P_D \le [T_{J(MAX)} - T_{A(MAX)})]/\theta_{JA}$. When calculating the maximum allowable power dissipation, derate the maximum junction temperature—this ensures a margin of safety in the thermal design.

6.2 ESD Ratings

			VALUE	UNIT
V _(ESD)	Electrostatic discharge (minimum)	Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 $^{(1)}$ (C = 100 pF, R = 1.5 k $\Omega)$	2000	V

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

6.3 Recommended Operating Ratings

Supply Voltage	$4 \ V \leq V_{IN} \leq 40 \ V$
Output Switch Voltage	$0 \text{ V} \leq \text{V}_{SW} \leq 60 \text{ V}$
Output Switch Current	I _{SW} ≤3 A
Junction Temperature Range	−40°C ≤ T _J ≤ +125°C



6.4 Thermal Information

THERMAL METRIC ⁽¹⁾		LM2585		
		KTT (DDPAK/TO-263	NDH (TO-220)	UNIT
		5 PINS	5 PINS	
	Junction-to-ambient thermal resistance	56 ⁽²⁾	65 ⁽³⁾	
$R_{ hetaJA}$		35 ⁽⁴⁾	45 ⁽⁵⁾	°C/W
		26 ⁽⁶⁾	_	
$R_{\theta JC}$	Junction-to-case thermal resistance	2	2	°C/W

(1) For more information about traditional and new thermal metrics, see the Semiconductor and IC package thermal metrics application report.

- (2) Junction-to-ambient thermal resistance for the 5-lead TO-263 mounted horizontally against a PC board area of 0.136 square inches (the same size as the DDPAK/TO-263 package) of 1 oz. (0.0014 in. thick) copper.
- (3) Junction-to-ambient thermal resistance (no external heat sink) for the 5-lead TO-220 package mounted vertically, with ½ inch leads in a socket, or on a PC board with minimum copper area.
- (4) Junction-to-ambient thermal resistance for the 5-lead TO-263 mounted horizontally against a PC board area of 0.4896 square inches (3.6 times the area of the DDPAK/TO-263 package) of 1 oz. (0.0014 in. thick) copper.
- (5) Junction-to-ambient thermal resistance (no external heat sink) for the 5-lead TO-220 package mounted vertically, with ½ inch leads soldered to a PC board containing approximately 4 square inches of (1 oz.) copper area surrounding the leads.
- (6) Junction-to-ambient thermal resistance for the 5-lead TO-263 mounted horizontally against a PC board copper area of 1.0064 square inches (7.4 times the area of the DDPAK/TO-2633 package) of 1 oz. (0.0014 in. thick) copper. Additional copper area reduces thermal resistance further.

6.5 Electrical Characteristics: 3.3 V

Specifications with standard type face are for $T_J = 25^{\circ}C$, and those in **bold type face** apply over full **Operating Temperature Range.** Unless otherwise specified, $V_{IN} = 5V$.

	PARAMETER	TEST CONDITIONS	ТҮР	MIN	MAX	UNIT
SYSTEM	PARAMETERS Test Circ	uit of Figure 47 ⁽¹⁾				
V _{OUT}	Output Voltage	$V_{IN} = 4V$ to 12V	3.3	3.17/ 3.14	3.43/ 3.46	V
		$I_{LOAD} = 0.3A$ to 1.2A				
$\Delta V_{OUT}/$	Line Regulation	$V_{IN} = 4V$ to 12V	20		50/ 100	mV
ΔV_{IN}		$I_{LOAD} = 0.3A$				
$\Delta V_{OUT}/$	Load Regulation	V _{IN} = 12V	20		50/ 100	mV
ΔI_{LOAD}		$I_{LOAD} = 0.3A$ to 1.2A				
η	Efficiency	$V_{IN} = 5V, I_{LOAD} = 0.3A$	76%			
UNIQUE	DEVICE PARAMETERS (2)				
V _{REF}	Output Reference	Measured at Feedback Pin	3.3	3.242/ 3.234	3.358/ 3.366	V
	Voltage	$V_{COMP} = 1.0V$				
ΔV_{REF}	Reference Voltage	$V_{IN} = 4V$ to $40V$	2.0			mV
	Line Regulation					
G _M	Error Amp	$I_{COMP} = -30 \ \mu A \text{ to } +30 \ \mu A$	1.193	0.678	2.259	mmho
	Transconductance	$V_{COMP} = 1.0V$				
A _{VOL}	Error Amp	$V_{COMP} = 0.5V$ to 1.6V	260	151/ 75		V/V
	Voltage Gain	R_{COMP} = 1.0 M Ω ⁽³⁾				

(1) External components such as the diode, inductor, input and output capacitors can affect switching regulator performance. When the LM2585 is used as shown in Figure 47 and Figure 48, system performance will be as specified by the system parameters.

(2) All room temperature limits are 100% production tested, and all limits at temperature extremes are specified via correlation using standard Statistical Quality Control (SQC) methods.

(3) A 1-MΩ resistor is connected to the compensation pin (which is the error amplifier output) to ensure accuracy in measuring A_{VOL}.

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6.6 Electrical Characteristics: 5 V

	PARAMETER	TEST CONDITIONS	TYP	MIN	MAX	UNIT
SYSTEM	PARAMETERS Test Circu	uit of Figure 47 ⁽¹⁾				
V _{OUT}	Output Voltage	$V_{IN} = 4V$ to $12V$	5.0	4.80/ 4.75	5.20/ 5.25	V
		$I_{LOAD} = 0.3A$ to 1.1A				
$\Delta V_{OUT}/$	Line Regulation	$V_{IN} = 4V$ to $12V$	20		50/ 100	mV
ΔV_{IN}		$I_{LOAD} = 0.3A$				
$\Delta V_{OUT}/$	Load Regulation	V _{IN} = 12V	20		50/ 100	mV
ΔI_{LOAD}		$I_{LOAD} = 0.3A$ to 1.1A				
η	Efficiency	$V_{IN} = 12V, I_{LOAD} = 0.6A$	80			%
	DEVICE PARAMETERS (2)				
V _{REF}	Output Reference	Measured at Feedback Pin	5.0	4.913/ 4.900	5.088/ 5.100	V
	Voltage	$V_{COMP} = 1.0V$				
ΔV_{REF}	Reference Voltage	$V_{IN} = 4V$ to $40V$	3.3			mV
	Line Regulation					
G _M	Error Amp	$I_{COMP} = -30 \ \mu A \text{ to } +30 \ \mu A$	0.750	0.447	1.491	mmho
	Transconductance	$V_{COMP} = 1.0V$				
A _{VOL}	Error Amp	$V_{COMP} = 0.5V$ to 1.6V	165	99/ 49		V/V
	Voltage Gain	$R_{COMP} = 1.0 M\Omega$ ⁽³⁾				

(1) External components such as the diode, inductor, input and output capacitors can affect switching regulator performance. When the LM2585 is used as shown in Figure 47 and Figure 48, system performance will be as specified by the system parameters.

(2) All room temperature limits are 100% production tested, and all limits at temperature extremes are specified via correlation using standard Statistical Quality Control (SQC) methods.

(3) A 1-MΩ resistor is connected to the compensation pin (which is the error amplifier output) to ensure accuracy in measuring A_{VOL}.

6.7 Electrical Characteristics: 12-V

	PARAMETER	TEST CONDITIONS	ТҮР	MIN	MAX	UNIT
SYSTEM	PARAMETERS Test Circ	uit of Figure 48 ⁽¹⁾	.1	.1	1	-!
V _{OUT}	Output Voltage	$V_{IN} = 4V$ to 10V	12.0	11.52/ 11.40	12.48/ 12.60	V
		$I_{LOAD} = 0.2A$ to 0.8A				
$\Delta V_{OUT}/$	Line Regulation	$V_{IN} = 4V$ to 10V	20		100/ 200	mV
ΔV_{IN}		$I_{LOAD} = 0.2A$				
$\Delta V_{OUT}/$	Load Regulation	V _{IN} = 10V	20		100/ 200	mV
ΔI_{LOAD}		$I_{LOAD} = 0.2A$ to 0.8A				
η	Efficiency	$V_{IN} = 10V$, $I_{LOAD} = 0.6A$	93%			
UNIQUE	DEVICE PARAMETERS	2)				
V_{REF}	Output Reference	Measured at Feedback Pin	12.0	11.79/ 11.76	12.21/ 12.24	V
	Voltage	$V_{COMP} = 1.0V$				
ΔV_{REF}	Reference Voltage	$V_{IN} = 4V$ to $40V$	7.8			mV
	Line Regulation					
G _M	Error Amp	$I_{COMP} = -30 \ \mu A \text{ to } +30 \ \mu A$	0.328	0.186	0.621	mmho
	Transconductance	$V_{COMP} = 1.0V$				
A _{VOL}	Error Amp	V _{COMP} = 0.5V to 1.6V	70	41/ 21		V/V
	Voltage Gain	$R_{COMP} = 1.0 M\Omega$ ⁽³⁾				

(1) External components such as the diode, inductor, input and output capacitors can affect switching regulator performance. When the LM2585 is used as shown in Figure 47 and Figure 48, system performance will be as specified by the system parameters.

(2) All room temperature limits are 100% production tested, and all limits at temperature extremes are specified via correlation using standard Statistical Quality Control (SQC) methods.

(3) A 1-MΩ resistor is connected to the compensation pin (which is the error amplifier output) to ensure accuracy in measuring A_{VOL}.

6.8 Electrical Characteristics: Adjustable

	PARAMETER	TEST CONDITIONS	ТҮР	MIN	MAX	UNIT
SYSTEM	PARAMETERS Test Circ	uit of Figure 48 ⁽¹⁾				
V _{OUT}	Output Voltage	$V_{IN} = 4V$ to 10V	12.0	11.52/ 11.40	12.48/ 12.60	V
		$I_{LOAD} = 0.2A$ to 0.8A				
$\Delta V_{OUT}/$	Line Regulation	$V_{IN} = 4V$ to 10V	20		100/ 200	mV
ΔV_{IN}		$I_{LOAD} = 0.2A$				
$\Delta V_{OUT}/$	Load Regulation	V _{IN} = 10V	20		100/ 200	mV
ΔI_{LOAD}		$I_{LOAD} = 0.2A$ to 0.8A				
η	Efficiency	$V_{IN} = 10V, I_{LOAD} = 0.6A$	93%			
UNIQUE	DEVICE PARAMETERS	(2)	i.			
V _{REF}	Output Reference	Measured at Feedback Pin	1.230	1.208/ 1.205	1.252/ 1.255	V
	Voltage	$V_{COMP} = 1.0V$				
ΔV_{REF}	Reference Voltage	$V_{IN} = 4V$ to $40V$	1.5			mV
	Line Regulation					
G _M	Error Amp	I _{COMP} = -30 μA to +30 μA	3.200	1.800	6.000	mmho
	Transconductance	$V_{COMP} = 1.0V$				
A _{VOL}	Error Amp	V _{COMP} = 0.5V to 1.6V	670	400/ 200		V/V
	Voltage Gain	$R_{COMP} = 1.0 M\Omega$ ⁽³⁾				
I _B	Error Amp	$V_{COMP} = 1.0V$	125		425/ 600	nA
	Input Bias Current					

(1) External components such as the diode, inductor, input and output capacitors can affect switching regulator performance. When the LM2585 is used as shown in Figure 47 and Figure 48, system performance will be as specified by the system parameters. All room temperature limits are 100% production tested, and all limits at temperature extremes are specified via correlation using

(2) standard Statistical Quality Control (SQC) methods.

A 1-MΩ resistor is connected to the compensation pin (which is the error amplifier output) to ensure accuracy in measuring A_{VOL}. (3)

6.9 Electrical Characteristics: All Versions

	PARAMETER TEST CONDITIONS		ТҮР	MIN	MAX	UNIT	
соммо	N DEVICE PARAMETERS	or all versions ⁽¹⁾	·		·		
Is Input Supply Current		(Switch Off) ⁽²⁾	11		15.5/ 16.5	mA	
		I _{SWITCH} = 1.8A	50		100/ 115	mA	
V _{UV}	Input Supply Undervoltage Lockout	$R_{LOAD} = 100\Omega$	3.30	3.05	3.75	V	
f _O	Oscillator Frequency	Measured at Switch Pin					
		$R_{LOAD} = 100\Omega$	100	85/ 75	115/ 125	kHz	
		$V_{COMP} = 1.0V$					
f _{SC}	Short-Circuit	Measured at Switch Pin					
	Frequency	$R_{LOAD} = 100\Omega$	25			kHz	
		V _{FEEDBACK} = 1.15V					
V _{EAO}	Error Amplifier	Upper Limit ⁽³⁾	2.8	2.6/ 2.4		V	
Output Swing		Lower Limit ⁽²⁾	0.25		0.40/ 0.55	V	
I _{EAO}	Error Amp Output Current (Source or Sink)	See ⁽⁴⁾	165	110/ 70	260/ 320	μΑ	
I _{SS}	Soft Start Current	V _{FEEDBACK} = 0.92V	11.0	8.0/ 7.0	17.0/ 19.0	μA	
		$V_{COMP} = 1.0V$					
D	Maximum Duty Cycle	$R_{LOAD} = 100\Omega^{(3)}$	98	93/ 90		%	
۱ _L	Switch Leakage	Switch Off	15		300/ 600	μA	
	Current	$V_{SWITCH} = 60V$					
V _{SUS}	Switch Sustaining Voltage	dV/dT = 1.5V/ns		65		V	
V _{SAT}	Switch Saturation Voltage	I _{SWITCH} = 3.0A	0.45		0.65/ 0.9	V	
I _{CL}	NPN Switch Current Limit		4	3	7.0	А	

(1) All room temperature limits are 100% production tested, and all limits at temperature extremes are specified via correlation using standard Statistical Quality Control (SQC) methods.

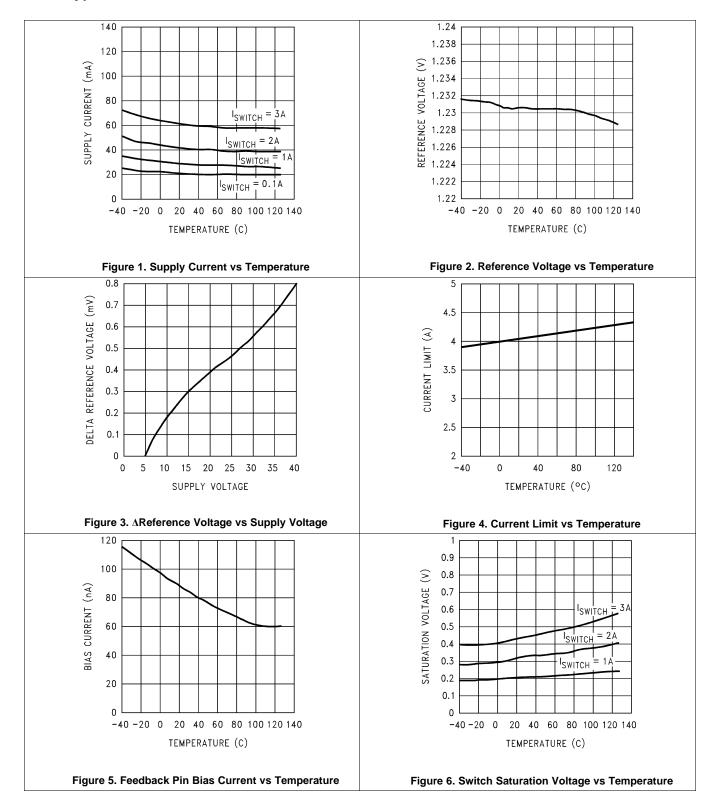
(2) To measure this parameter, the feedback voltage is set to a high value, depending on the output version of the device, to force the error amplifier output low. Adj: V_{FB} = 1.41 V; 3.3 V: V_{FB} = 3.8 V; 5 V: V_{FB} = 5.75 V; 12 V: V_{FB} = 13.8 V.
(3) To measure this parameter, the feedback voltage is set to a low value, depending on the output version of the device, to force the error amplifier output high. Adj: V_{FB} = 1.05 V; 3.3 V: V_{FB} = 2.81 V; 5 V: V_{FB} = 4.25 V; 12 V: V_{FB} = 10.2 V.
(4) To measure the worst-case error amplifier output current, the LM2585 is tested with the feedback voltage set to its low value (specified in Tableaute 2)

in Tablenote 3) and at its high value (specified in Tablenote 2).

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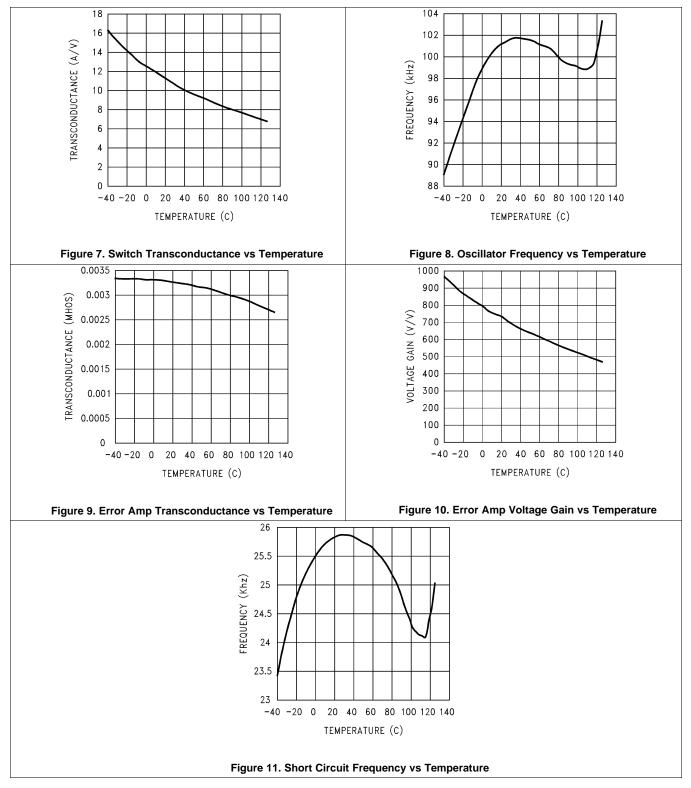


6.10 Typical Characteristics





Typical Characteristics (continued)





7 Detailed Description

7.1 Overview

The LM2585 is ideally suited for use in the flyback regulator topology. The flyback regulator can produce a single output voltage, such as the one shown in Figure 12, or multiple output voltages. In Figure 12, the flyback regulator generates an output voltage that is inside the range of the input voltage. This feature is unique to flyback regulators and cannot be duplicated with buck or boost regulators.

The operation of a flyback regulator is as follows (refer to Figure 12): when the switch is on, current flows through the primary winding of the transformer, T1, storing energy in the magnetic field of the transformer. Note that the primary and secondary windings are out of phase, so no current flows through the secondary when current flows through the primary. When the switch turns off, the magnetic field collapses, reversing the voltage polarity of the primary and secondary windings. Now rectifier D1 is forward biased and current flows through it, releasing the energy stored in the transformer. This produces voltage at the output.

The output voltage is controlled by modulating the peak switch current. This is done by feeding back a portion of the output voltage to the error amp, which amplifies the difference between the feedback voltage and a 1.23-V reference. The error amp output voltage is compared to a ramp voltage proportional to the switch current (in other words, inductor current during the switch on time). The comparator terminates the switch on time when the two voltages are equal, thereby controlling the peak switch current to maintain a constant output voltage.

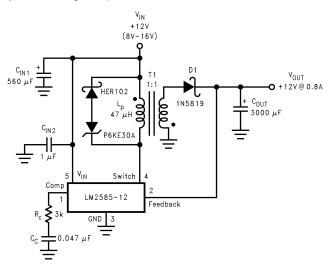
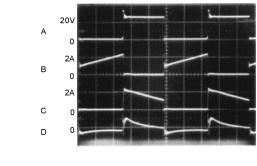


Figure 12. 12-V Flyback Regulator Design Example

As shown in Figure 12, the LM2585 can be used as a flyback regulator by using a minimum number of external components. The switching waveforms of this regulator are shown in Figure 13. Typical characteristics observed during the operation of this circuit are shown in Figure 14.



Overview (continued)



A: Switch Voltage, 20 V/div B: Switch Current, 2 A/div C: Output Rectifier Current, 2 A/div D: Output Ripple Voltage, 50 mV/div AC-Coupled Horizontal: 2 μs/div



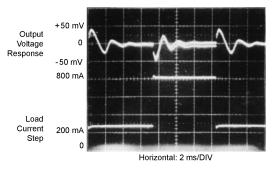
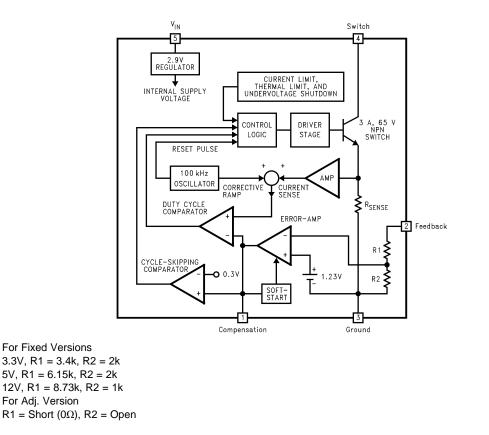


Figure 14. V_{OUT} Load Current Step Response



7.2 Functional Block Diagram



7.3 Feature Description

7.3.1 Step-Up (Boost) Regulator Operation

Figure 15 shows the LM2585 used as a step-up (boost) regulator. This is a switching regulator that produces an output voltage greater than the input supply voltage.

A brief explanation of how the LM2585 boost regulator works is as follows (refer to Figure 15). When the NPN switch turns on, the inductor current ramps up at the rate of V_{IN}/L , storing energy in the inductor. When the switch turns off, the lower end of the inductor flies above V_{IN} , discharging its current through diode (D) into the output capacitor (C_{OUT}) at a rate of ($V_{OUT} - V_{IN}$)/L. Thus, energy stored in the inductor during the switch on time is transferred to the output during the switch off time. The output voltage is controlled by adjusting the peak switch current, as described in .

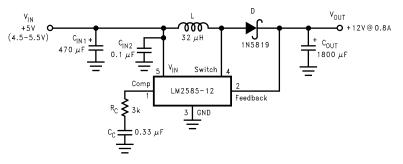


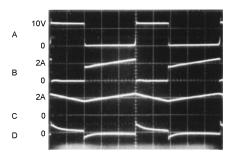
Figure 15. 12-V Boost Regulator

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Feature Description (continued)

By adding a small number of external components (as shown in Figure 15), the LM2585 can be used to produce a regulated output voltage that is greater than the applied input voltage. The switching waveforms observed during the operation of this circuit are shown in Figure 16. Typical performance of this regulator is shown in Figure 17.



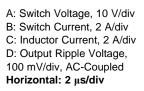


Figure 16. Switching Waveforms

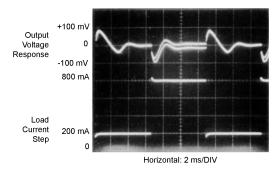


Figure 17. V_{OUT} Response To Load Current Step



8 Application and Implementation

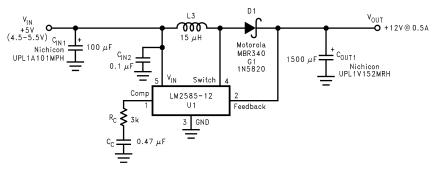
8.1 Application Information

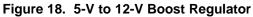
The LM2585 series of regulators are monolithic integrated circuits specifically designed for flyback, step-up (boost), and forward converter applications. Requiring a minimum number of external components, these regulators are cost effective and simple to use.

8.2 Typical Applications

8.2.1 Typical Boost Regulator Applications

Figure 18 through Figure 21 show four typical boost applications)—one fixed and three using the adjustable version of the LM2585. Each drawing contains the part number(s) and manufacturer(s) for every component. For the fixed 12-V output application, the part numbers and manufacturers' names for the inductor are listed in Table 3. For applications with different output voltages, refer to the *Switchers Made Simple* software.





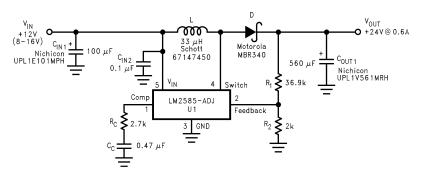


Figure 19. 12-V to 24-V Boost Regulator

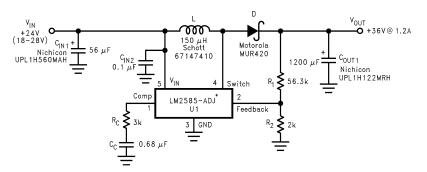
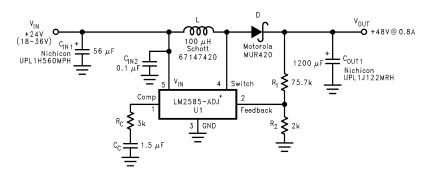


Figure 20. 24-V to 36-V Boost Regulator



Typical Applications (continued)



*The LM2585 will require a heat sink in these applications. The size of the heat sink will depend on the maximum ambient temperature. To calculate the thermal resistance of the IC and the size of the heat sink needed, see *Heat Sink/Thermal Considerations*

Figure 21. 24-V to 48-V Boost Regulator

8.2.2 Typical Flyback Regulator Applications

Figure 22 through Figure 27 show six typical flyback applications, varying from single output to triple output. Each drawing contains the part number(s) and manufacturer(s) for every component except the transformer. For the transformer part numbers and manufacturers names, the table in Table 1.

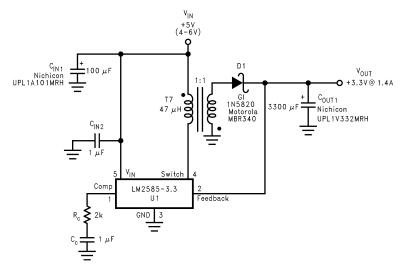
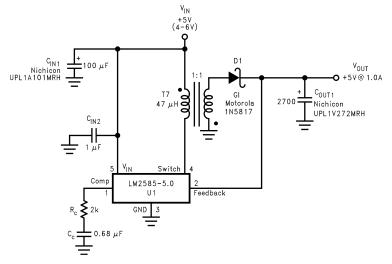


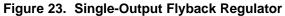
Figure 22. Single-Output Flyback Regulator



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Typical Applications (continued)





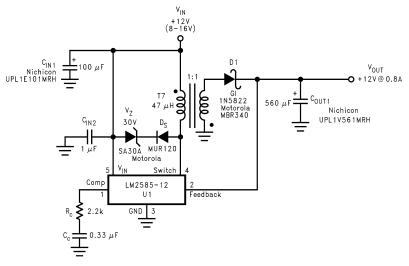
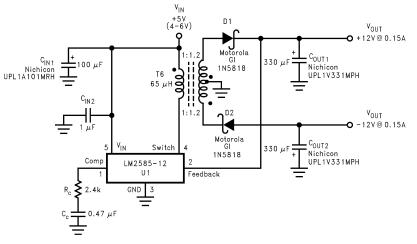


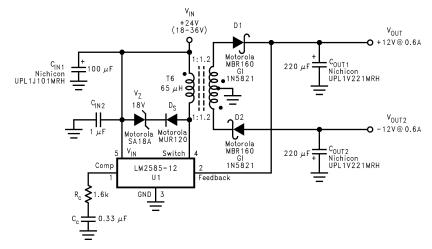
Figure 24. Single-Output Flyback Regulator



Typical Applications (continued)











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Typical Applications (continued)

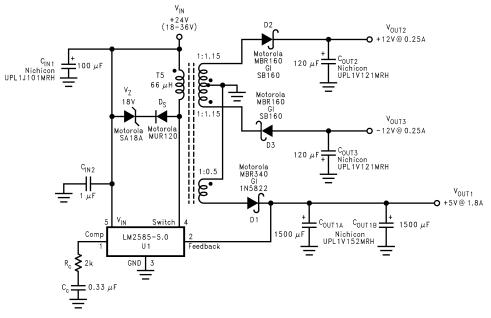


Figure 27. Triple-Output Flyback Regulator

Typical Applications (continued)

8.2.2.1 Transformer Selection (T)

Table 1 lists the standard transformers available for flyback regulator applications. Included in the table are the turns ratio(s) for each transformer, as well as the output voltages, input voltage ranges, and the maximum load currents for each circuit.

Applications	Figure 22	Figure 23	Figure 24	Figure 25	Figure 26	Figure 27	
Transformers	T7	T7	T7	Т6	Т6	Т5	
V _{IN}	4V–6V	4V–6V	8V–16V	4V–6V	18V–36V	18V–36V	
V _{OUT1}	3.3V	5V	12V	12V	12V	5V	
I _{OUT1} (Max)	1.4A	1A	0.8A	0.15A	0.6A	1.8A	
N ₁	1	1	1	1.2	1.2	0.5	
V _{OUT2}				-12V	-12V	12V	
I _{OUT2} (Max)				0.15A	0.6A	0.25A	
N ₂				1.2	1.2	1.15	
V _{OUT3}						-12V	
I _{OUT3} (Max)						0.25A	
N ₃						1.15	

Table 1. Transformer Selection Table

Table 2. Transformer Manufacturer Guide

	Manufacturers' Part Numbers												
Transform er Type	Coilcraft Coilcraft (1) Coilcraft Coilcraft (1)		Pulse ⁽²⁾ Surface Mount	Pulse (2)	Renco ⁽³⁾	Schott (4)							
T5	Q4338-B	Q4437-B	PE-68413	_	RL-5532	67140890							
T6	Q4339-B	Q4438-B	PE-68414	—	RL-5533	67140900							
T7	S6000-A	S6057-A	—	PE-68482	RL-5751	26606							

(1) Coilcraft Inc. Phone: (800) 322-2645 www.coilcraft.com

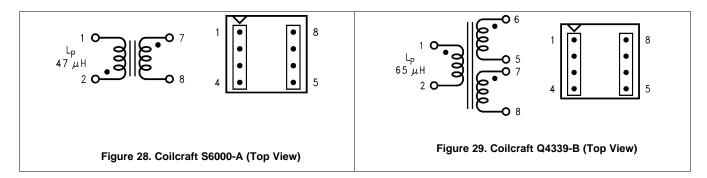
(2) Pulse Engineering Inc. Phone: (619) 674-8100 www.digikey.com

(3) Renco Electronics Inc. Phone: (800) 645-5828 www.cdiweb.com/renco

(4) Schott Corp. Phone: (612) 475-1173 www.schottcorp.com/

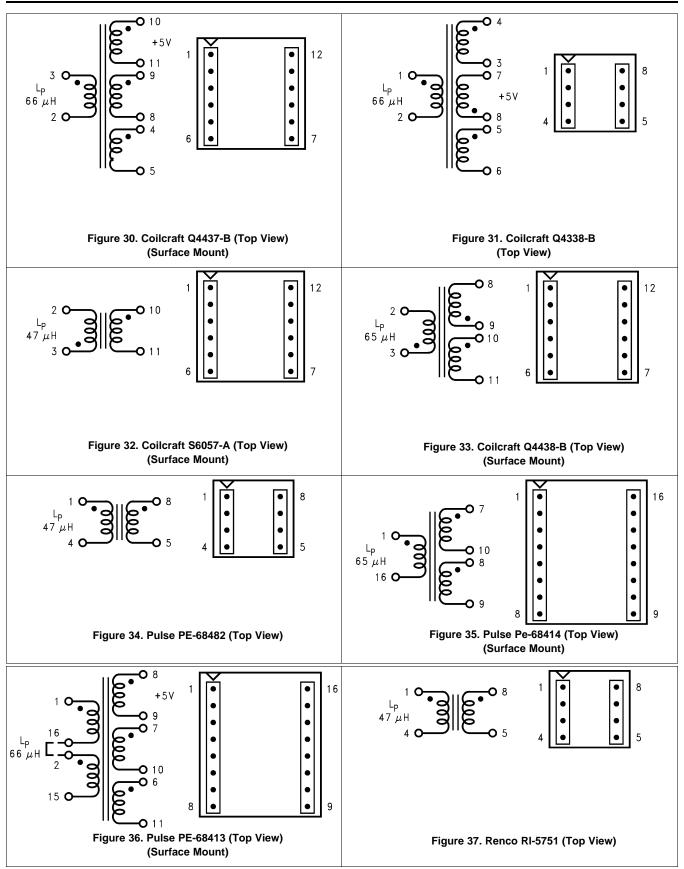
8.2.2.2 Transformer Footprints

Figure 28 through Figure 42 show the footprints of each transformer, listed in Table 1.





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www.ti.com **O** 3 **O** 5 **+**5V • 8 Lp • 4 6 66 [']µH 8 • D 5 • • Lp 2 • 5 65 μH • • **D** 8 16 6 5 7 D **O** 8 Figure 38. Renco RI-5533 Figure 39. Renco RI-5532 (Top View) (Top View) **O** 6 6 10 10 ٠ • ٠ 10 2 7 • • 000 • L_P 47 μΗ Lp • • • 66 µH 9 00 • • • • 9 4 • • 5 5 6 • 6 • 2 **O** 10 10 0 Figure 40. Schott 26606 (Top View) Figure 41. Schott 67140900 (Top View) **O** 4 **+**5V 1 10 5 . 0000000 6 . L_P 65 μΗ • • 7 9 • 5 6 n 2 0 **O** 10 Figure 42. Schott 67140890

(Top View)



8.2.3 Design Requirements

Table 3 contains a table of standard inductors, by part number and corresponding manufacturer, for the fixed output regulator of Figure 18.

Coilcraft ⁽¹⁾	Pulse ⁽²⁾	Renco ⁽³⁾	Schott ⁽⁴⁾	Schott (Surface Mount) ⁽⁴⁾
D03316-153	PE-53898	RL-5471-7	67146510	67146540

Table 3. Inductor Selection Table

(1) Coilcraft Inc. Phone: (800) 322-2645 1102 Silver Lake Road, Cary, IL 60013 Fax: (708) 639-1469

(2) Pulse Engineering Inc. Phone: (619) 674-8100 12220 World Trade Drive, San Diego, CA 92128 Fax: (619) 674-8262

(3) Renco Electronics Inc. Phone (800) 645-5828 60 Jeffryn Blvd. East, Deer Park, NY 11729 Fax: (516) 586-5562

(4) Schott Corp. Phone: (612) 475-1173 1000 Parkers Lane Road, Wayzata, MN 55391 Fax: (612) 475-1786

8.2.4 Detailed Design Procedure

8.2.4.1 Custom Design With WEBENCH® Tools

Click here to create a custom design using the LM2585 device with the WEBENCH® Power Designer.

- 1. Start by entering the input voltage (V_{IN}), output voltage (V_{OUT}), and output current (I_{OUT}) requirements.
- 2. Optimize the design for key parameters such as efficiency, footprint, and cost using the optimizer dial.

3. Compare the generated design with other possible solutions from Texas Instruments.

The WEBENCH Power Designer provides a customized schematic along with a list of materials with real-time pricing and component availability.

In most cases, these actions are available:

- Run electrical simulations to see important waveforms and circuit performance
- Run thermal simulations to understand board thermal performance
- Export customized schematic and layout into popular CAD formats
- Print PDF reports for the design, and share the design with colleagues

Get more information about WEBENCH tools at www.ti.com/WEBENCH.

8.2.4.2 Programming Output Voltage (Selecting R₁ And R₂)

Referring to the adjustable regulator in Figure 50, the output voltage is programmed by the resistors R_1 and R_2 by the following formula:

 $V_{OUT} = V_{REF} (1 + R_1/R_2)$

where

V_{REF} = 1.23 V

Resistors R_1 and R_2 divide the output voltage down so that it can be compared with the 1.23-V internal reference. With R_2 between 1k and 5k, R_1 is:

 $R_1 = R_2 (V_{OUT}/V_{REF} - 1)$

where

• V_{REF} = 1.23V

For best temperature coefficient and stability with time, use 1% metal film resistors.

8.2.4.3 Short Circuit Condition

Due to the inherent nature of boost regulators, when the output is shorted (Figure 50), current flows directly from the input, through the inductor and the diode, to the output, bypassing the switch. The current limit of the switch *does not* limit the output current for the entire circuit. To protect the load and prevent damage to the switch, the current must be externally limited, either by the input supply or at the output with an external current limit circuit. The external limit should be set to the maximum switch current of the device, which is 3A.

In a flyback regulator application (Figure 43), using the standard transformers, the LM2585 will survive a short circuit to the main output. When the output voltage drops to 80% of its nominal value, the frequency drops to 25 kHz. With a lower frequency, off times are larger. With the longer off times, the transformer can release all of its stored energy before the switch turns back on. Hence, the switch turns on initially with zero current at its collector. In this condition, the switch current limit will limit the peak current, saving the device.

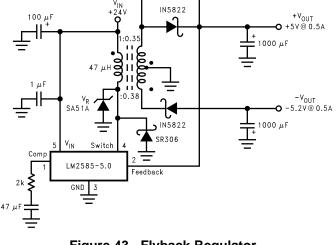
100Ω 0.01 µF



8.2.4.4 Flyback Regulator Input Capacitors

A flyback regulator draws discontinuous pulses of current from the input supply. Therefore, there are two input capacitors needed in a flyback regulator; one for energy storage and one for filtering (Figure 43). Both are required due to the inherent operation of a flyback regulator. To keep a stable or constant voltage supply to the LM2585, a storage capacitor ($\geq 100 \ \mu$ F) is required. If the input source is a rectified DC supply and/or the application has a wide temperature range, the required rms current rating of the capacitor might be very large. This means a larger value of capacitance or a higher voltage rating will be needed of the input capacitor. The storage capacitor will also attenuate noise which may interfere with other circuits connected to the same input supply voltage.

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(2)

(1)



In addition, a small bypass capacitor is required due to the noise generated by the input current pulses. To eliminate the noise, insert a 1.0 μ F ceramic capacitor between V_{IN} and ground as close as possible to the device.

8.2.4.5 Switch Voltage Limits

In a flyback regulator, the maximum steady-state voltage appearing at the switch, when it is off, is set by the transformer turns ratio, N, the output voltage, V_{OUT} , and the maximum input voltage, V_{IN} (maximum):

 $V_{SW(OFF)} = V_{IN} (Max) + (V_{OUT} + V_F)/N$

where

V_F is the forward biased voltage of the output diode and is 0.5 V for Schottky diodes and 0.8 V for ultra-fast recovery diodes (typically).
 (3)

In certain circuits, there exists a voltage spike, V_{LL} , superimposed on top of the steady-state voltage (Figure 13, waveform A). Usually, this voltage spike is caused by the transformer leakage inductance and/or the output rectifier recovery time. To "clamp" the voltage at the switch from exceeding its maximum value, a transient suppressor in series with a diode is inserted across the transformer primary (as shown in the circuit on the front page and other flyback regulator circuits throughout the datasheet). The schematic in Figure 43 shows another method of clamping the switch voltage. A single voltage transient suppressor (the SA51A) is inserted at the switch pin. This method clamps the total voltage across the switch, not just the voltage across the primary.

If poor circuit layout techniques are used (see *Layout Guidelines*), negative voltage transients may appear on the Switch pin (pin 4). Applying a negative voltage (with respect to the IC's ground) to any monolithic IC pin causes erratic and unpredictable operation of that IC. This holds true for the LM2585 IC as well. When used in a flyback regulator, the voltage at the Switch pin (pin 4) can go negative when the switch turns on. The "ringing" voltage at the switch pin is caused by the output diode capacitance and the transformer leakage inductance forming a resonant circuit at the secondary(ies). The resonant circuit generates the "ringing" voltage, which gets reflected back through the transformer to the switch pin. There are two common methods to avoid this problem. One is to add an RC snubber around the output rectifier(s), as in Figure 43. The values of the resistor and the capacitor must be chosen so that the voltage at the Switch pin does not drop below -0.4 V. The resistor may range in value between 10 Ω and 1 k Ω , and the capacitor will vary from 0.001 μ F to 0.1 μ F. Adding a snubber will (slightly) reduce the efficiency of the overall circuit.

The other method to reduce or eliminate the "ringing" is to insert a Schottky diode clamp between pins 4 and 3 (ground), also shown in Figure 43. This prevents the voltage at pin 4 from dropping below -0.4 V. The reverse voltage rating of the diode must be greater than the switch off voltage.

8.2.4.6 Output Voltage Limitations

The maximum output voltage of a boost regulator is the maximum switch voltage minus a diode drop. In a flyback regulator, the maximum output voltage is determined by the turns ratio, N, and the duty cycle, D, by the equation:

$$V_{OUT} \approx N \times V_{IN} \times D/(1 - D)$$
(4)

The duty cycle of a flyback regulator is determined by the following equation:

$$D = \frac{V_{OUT} + V_F}{N(V_{IN} - V_{SAT}) + V_{OUT} + V_F} \approx \frac{V_{OUT}}{N(V_{IN}) + V_{OUT}}$$
(5)

Theoretically, the maximum output voltage can be as large as desired—just keep increasing the turns ratio of the transformer. However, there exists some physical limitations that prevent the turns ratio, and thus the output voltage, from increasing to infinity. The physical limitations are capacitances and inductances in the LM2585 switch, the output diode(s), and the transformer—such as reverse recovery time of the output diode (mentioned above).



(6)

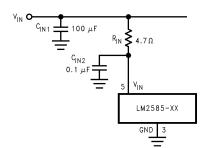


Figure 44. Input Line Filter

8.2.4.7 Noisy Input Line Condition

A small, low-pass RC filter should be used at the input pin of the LM2585 if the input voltage has an unusual large amount of transient noise, such as with an input switch that bounces. The circuit in Figure 44 demonstrates the layout of the filter, with the capacitor placed from the input pin to ground and the resistor placed between the input supply and the input pin. Note that the values of R_{IN} and C_{IN} shown in the schematic are good enough for most applications, but some readjusting might be required for a particular application. If efficiency is a major concern, replace the resistor with a small inductor (say 10 μ H and rated at 100 mA).

8.2.4.8 Stability

All current-mode controlled regulators can suffer from an instability, known as subharmonic oscillation, if they operate with a duty cycle above 50%. To eliminate subharmonic oscillations, a minimum value of inductance is required to ensure stability for all boost and flyback regulators. The minimum inductance is given by:

$$L(Min) = \frac{2.92 \left[(V_{IN}(Min) - V_{SAT}) \times (2D(Max) - 1) \right]}{1 - D(Max)} \, (\mu H)$$

where

• V_{SAT} is the switch saturation voltage and can be found in the Characteristic Curves.

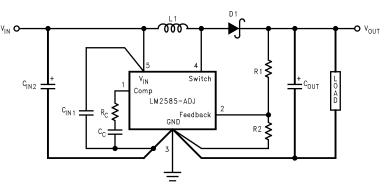
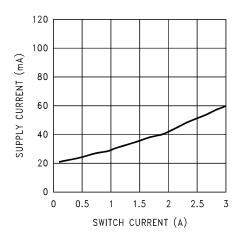


Figure 45. Circuit Board Layout



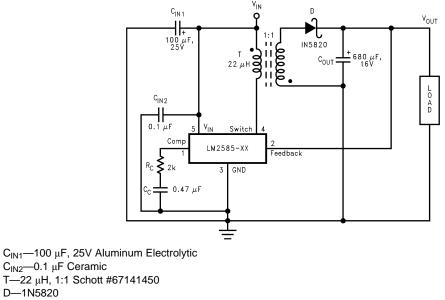
8.2.5 Application Curve





8.3 Additional Application Examples

8.3.1 Test Circuits



COUT-680 µF, 16V Aluminum Electrolytic

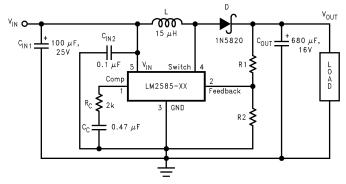
C_C-0.47 µF Ceramic

CIN2-0.1 µF Ceramic

R_C—2k

Figure 47. Lm2585-3.3 And Lm2585-5.0

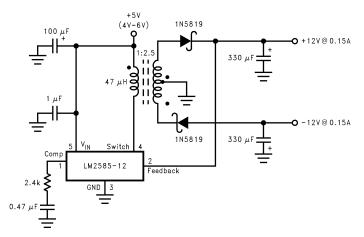
Additional Application Examples (continued)

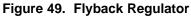


 $\begin{array}{l} C_{IN1} & \longrightarrow 100 \ \mu\text{F}, 25\text{V} \ \text{Aluminum Electrolytic} \\ C_{IN2} & \longrightarrow 0.1 \ \mu\text{F} \ \text{Ceramic} \\ L & \longrightarrow 15 \ \mu\text{H}, \ \text{Renco} \ \#\text{RL}\text{-}5472\text{-}5 \\ D & \longrightarrow 1N5820 \\ C_{OUT} & \longrightarrow 680 \ \mu\text{F}, \ 16\text{V} \ \text{Aluminum Electrolytic} \\ C_{C} & \longrightarrow 0.47 \ \mu\text{F} \ \text{Ceramic} \\ R_{C} & \longrightarrow 2k \\ \text{For } 12\text{V} \ \text{Devices:} \ R_{1} = \text{Short} \ (0\Omega) \ \text{and} \ R_{2} = \text{Open} \end{array}$

For ADJ Devices: $R_1 = 48.75k$, ±0.1% and R2 = 5.62k, ±1%

Figure 48. Lm2585-12 And Lm2585-Adj





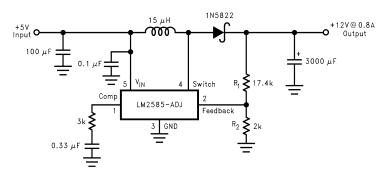


Figure 50. Boost Regulator



9 Layout

9.1 Layout Guidelines

As in any switching regulator, layout is very important. Rapidly switching currents associated with wiring inductance generate voltage transients which can cause problems. For minimal inductance and ground loops, keep the length of the leads and traces as short as possible. Use single point grounding or ground plane construction for best results. Separate the signal grounds from the power grounds (as indicated in Figure 45). When using the Adjustable version, physically locate the programming resistors as near the regulator IC as possible, to keep the sensitive feedback wiring short.

9.2 Heat Sink/Thermal Considerations

In many cases, no heat sink is required to keep the LM2585 junction temperature within the allowed operating range. For each application, to determine whether or not a heat sink will be required, the following must be identified:

1) Maximum ambient temperature (in the application).

2) Maximum regulator power dissipation (in the application).

3) Maximum allowed junction temperature (125°C for the LM2585). For a safe, conservative design, a temperature approximately 15°C cooler than the maximum junction temperature should be selected (110°C).

4) LM2585 package thermal resistances θ_{JA} and θ_{JC} (given in *Thermal Information*).

Total power dissipated (P_D) by the LM2585 can be estimated as follows:

Boost:

F

where

- V_{IN} is the minimum input voltage
- V_{OUT} is the output voltage
- N is the transformer turns ratio
- D is the duty cycle
- I_{LOAD} is the maximum load current (and ∑I_{LOAD} is the sum of the maximum load currents for multiple-output flyback regulators)

The duty cycle is given by:

Boost:

$$\mathsf{D} = \frac{\mathsf{V}_{\mathsf{OUT}} + \mathsf{V}_{\mathsf{F}} - \mathsf{V}_{\mathsf{IN}}}{\mathsf{V}_{\mathsf{OUT}} + \mathsf{V}_{\mathsf{F}} - \mathsf{V}_{\mathsf{SAT}}} \approx \frac{\mathsf{V}_{\mathsf{OUT}} - \mathsf{V}_{\mathsf{IN}}}{\mathsf{V}_{\mathsf{OUT}}}$$

Flyback:

$$D = \frac{V_{OUT} + V_F}{N(V_{IN} - V_{SAT}) + V_{OUT} + V_F} \approx \frac{V_{OUT}}{N(V_{IN}) + V_{OUT}}$$

where

- V_F is the forward biased voltage of the diode and is typically 0.5V for Schottky diodes and 0.8V for fast recovery diodes
 - V_{SAT} is the switch saturation voltage and can be found in the Characteristic Curves (8)

When no heat sink is used, the junction temperature rise is:

$$\Delta \mathsf{T}_{\mathsf{J}} = \mathsf{P}_{\mathsf{D}} \times \theta_{\mathsf{J}\mathsf{A}}.$$

Adding the junction temperature rise to the maximum ambient temperature gives the actual operating junction temperature:

$$\mathsf{T}_\mathsf{J} = \Delta \mathsf{T}_\mathsf{J} + \mathsf{T}_\mathsf{A}.$$

(9)

(10)

Heat Sink/Thermal Considerations (continued)

If the operating junction temperature exceeds the maximum junction temperatue in item 3 above, then a heat sink is required. When using a heat sink, the junction temperature rise can be determined by the following:

$$\Delta T_{J} = P_{D} \times (\theta_{JC} + \theta_{Interface} + \theta_{Heat Sink})$$

Again, the operating junction temperature will be:

$$\mathsf{T}_\mathsf{J} = \Delta \mathsf{T}_\mathsf{J} + \mathsf{T}_\mathsf{A}$$

As before, if the maximum junction temperature is exceeded, a larger heat sink is required (one that has a lower thermal resistance).

Included in the **Switchers Made Simple** design software is a more precise (non-linear) thermal model that can be used to determine junction temperature with different input-output parameters or different component values. It can also calculate the heat sink thermal resistance required to maintain the regulator junction temperature below the maximum operating temperature.



(11)

(12)



10 Device and Documentation Support

10.1 Device Support

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10.1.2 Development Support

10.1.2.1 Custom Design With WEBENCH® Tools

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In most cases, these actions are available:

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- · Run thermal simulations to understand board thermal performance
- Export customized schematic and layout into popular CAD formats
- Print PDF reports for the design, and share the design with colleagues

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ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.



10.6 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

11 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.



PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead finish/ Ball material (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
LM2585S-12/NOPB	ACTIVE	DDPAK/ TO-263	КТТ	5	45	RoHS-Exempt & Green	SN	Level-3-245C-168 HR	-40 to 125	LM2585S -12 P+	Samples
LM2585S-3.3/NOPB	ACTIVE	DDPAK/ TO-263	КТТ	5	45	RoHS-Exempt & Green	SN	Level-3-245C-168 HR	-40 to 125	LM2585S -3.3 P+	Samples
LM2585S-5.0/NOPB	ACTIVE	DDPAK/ TO-263	КТТ	5	45	RoHS-Exempt & Green	SN	Level-3-245C-168 HR	-40 to 125	LM2585S -5.0 P+	Samples
LM2585S-ADJ	NRND	DDPAK/ TO-263	КТТ	5	45	Non-RoHS & Green	Call TI	Call TI	-40 to 125	LM2585S -ADJ P+	
LM2585S-ADJ/NOPB	ACTIVE	DDPAK/ TO-263	КТТ	5	45	RoHS-Exempt & Green	SN	Level-3-245C-168 HR	-40 to 125	LM2585S -ADJ P+	Samples
LM2585SX-12/NOPB	ACTIVE	DDPAK/ TO-263	КТТ	5	500	RoHS-Exempt & Green	SN	Level-3-245C-168 HR	-40 to 125	LM2585S -12 P+	Samples
LM2585SX-5.0	NRND	DDPAK/ TO-263	КТТ	5	500	Non-RoHS & Green	Call TI	Call TI	-40 to 125	LM2585S -5.0 P+	
LM2585SX-5.0/NOPB	ACTIVE	DDPAK/ TO-263	КТТ	5	500	RoHS-Exempt & Green	SN	Level-3-245C-168 HR	-40 to 125	LM2585S -5.0 P+	Samples
LM2585SX-ADJ/NOPB	ACTIVE	DDPAK/ TO-263	КТТ	5	500	RoHS-Exempt & Green	SN	Level-3-245C-168 HR	-40 to 125	LM2585S -ADJ P+	Samples
LM2585T-12/NOPB	ACTIVE	TO-220	NDH	5	45	RoHS-Exempt & Green	SN	Level-1-NA-UNLIM	-40 to 125	LM2585T -12 P+	Samples
LM2585T-3.3/NOPB	ACTIVE	TO-220	NDH	5	45	RoHS-Exempt & Green	SN	Level-1-NA-UNLIM	-40 to 125	LM2585T -3.3 P+	Samples
LM2585T-5.0/NOPB	ACTIVE	TO-220	NDH	5	45	RoHS-Exempt & Green	SN	Level-1-NA-UNLIM	-40 to 125	LM2585T -5.0 P+	Samples
LM2585T-ADJ	NRND	TO-220	NDH	5	45	Non-RoHS & Green	Call TI	Call TI	-40 to 125	LM2585T -ADJ P+	
LM2585T-ADJ/NOPB	ACTIVE	TO-220	NDH	5	45	RoHS-Exempt & Green	SN	Level-1-NA-UNLIM	-40 to 125	LM2585T -ADJ P+	Samples

⁽¹⁾ The marketing status values are defined as follows: **ACTIVE:** Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design. **PREVIEW**: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.



⁽²⁾ RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <= 1000ppm threshold. Antimony trioxide based flame retardants must also meet the <= 1000ppm threshold requirement.

⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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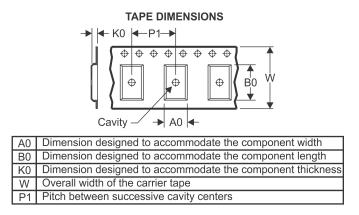
PACKAGE MATERIALS INFORMATION

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TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal												
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
LM2585SX-12/NOPB	DDPAK/ TO-263	KTT	5	500	330.0	24.4	10.75	14.85	5.0	16.0	24.0	Q2
LM2585SX-5.0	DDPAK/ TO-263	КТТ	5	500	330.0	24.4	10.75	14.85	5.0	16.0	24.0	Q2
LM2585SX-5.0/NOPB	DDPAK/ TO-263	КТТ	5	500	330.0	24.4	10.75	14.85	5.0	16.0	24.0	Q2
LM2585SX-ADJ/NOPB	DDPAK/ TO-263	КТТ	5	500	330.0	24.4	10.75	14.85	5.0	16.0	24.0	Q2

TEXAS INSTRUMENTS

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PACKAGE MATERIALS INFORMATION

29-Sep-2019



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
LM2585SX-12/NOPB	DDPAK/TO-263	KTT	5	500	367.0	367.0	45.0
LM2585SX-5.0	DDPAK/TO-263	КТТ	5	500	367.0	367.0	45.0
LM2585SX-5.0/NOPB	DDPAK/TO-263	КТТ	5	500	367.0	367.0	45.0
LM2585SX-ADJ/NOPB	DDPAK/TO-263	КТТ	5	500	367.0	367.0	45.0

NDH0005D





MECHANICAL DATA

KTT0005B





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