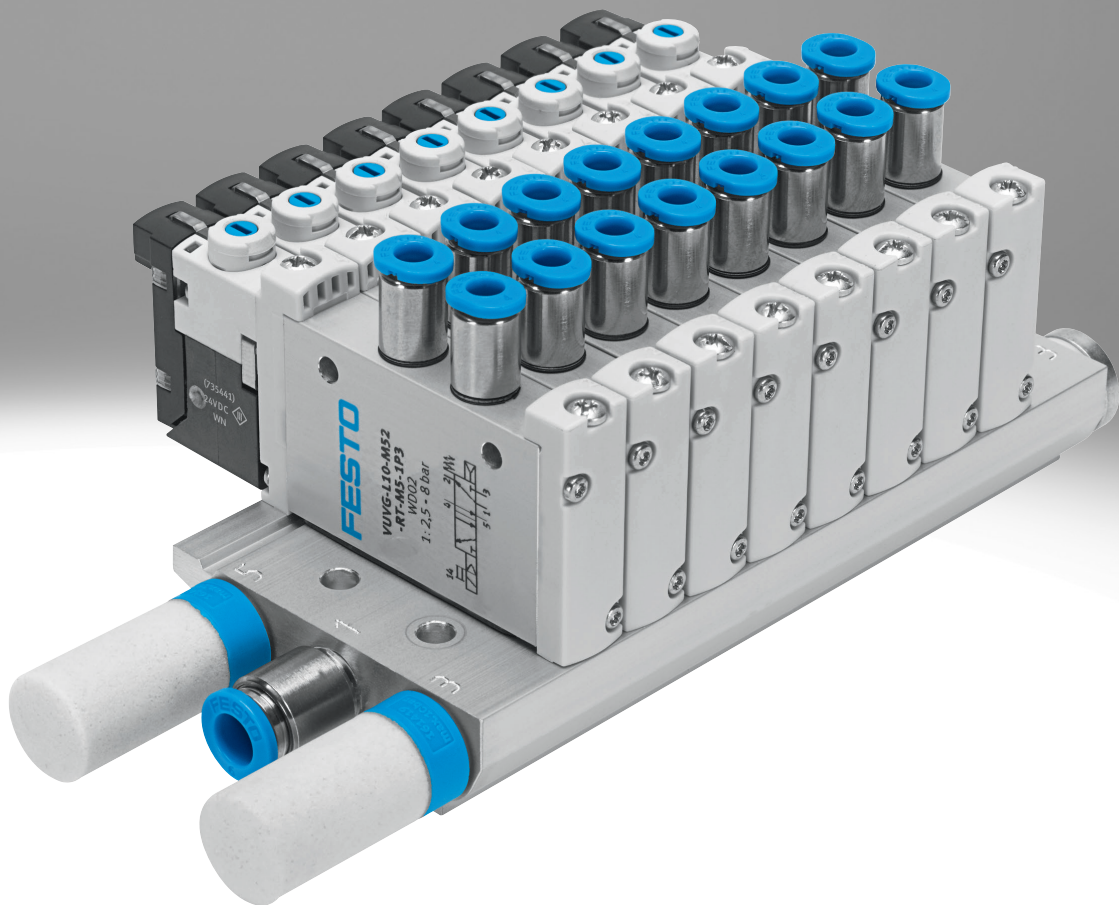


Solenoid valves VUVG/valve terminals VTUG

FESTO



Festo core product range
Covers 80% of your automation tasks

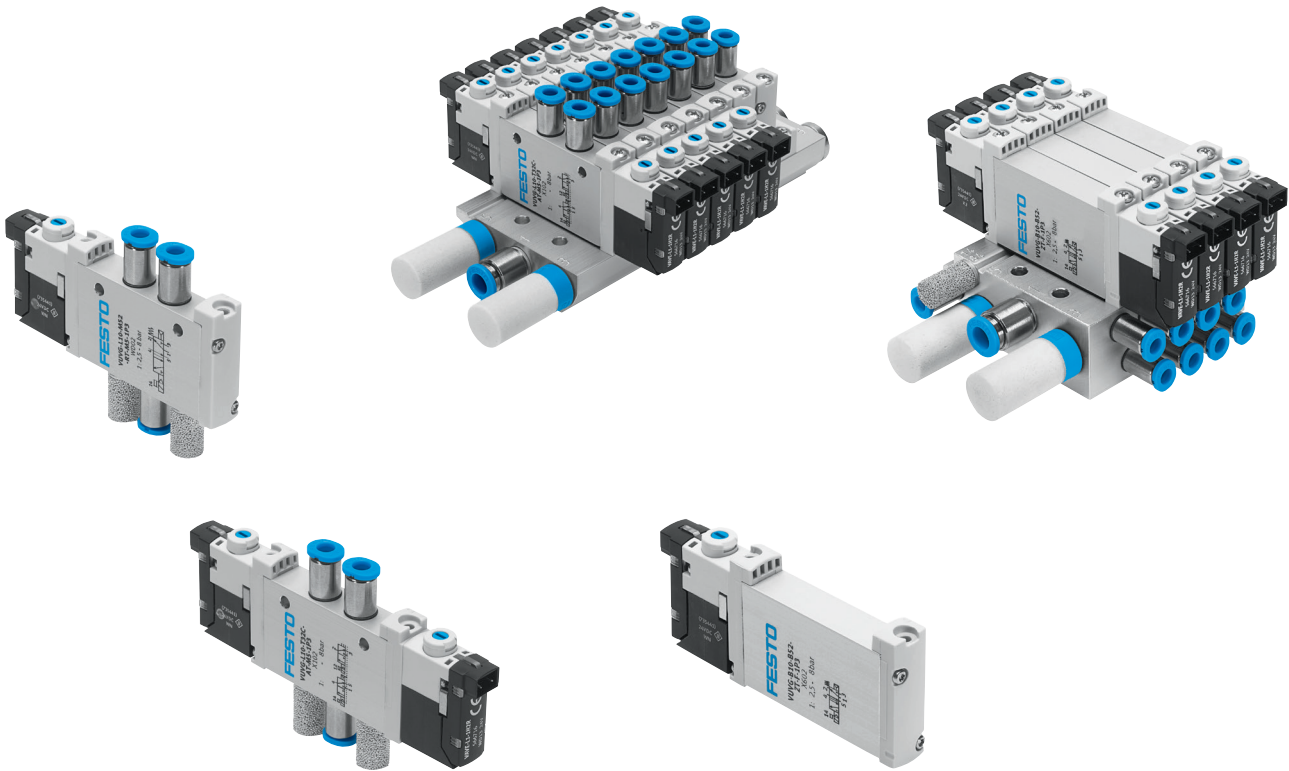
Worldwide:
Superb:
Easy:

Always in stock
Festo quality at an attractive price
Simplified procurement and warehousing

- ★ Generally ready for dispatch from the factory within 24 hours
In stock at 13 Service Centres worldwide
More than 2200 products
- ★ Generally ready for dispatch from the factory within 5 days
Assembled for you at 4 Service Centres worldwide
Up to 6×10^{12} variants per product family

Just look
for the
star!

Key features



Innovative

- Can be set to internal or external pilot air supply for manifold assemblies with sub-base valves
- Maximum pressure 10 bar
- Design principle:
 - Piston spool with sealing ring (VUVG-LK, VUVG-BK)
 - Piston spool with sealing cartridge (VUVG-L, VUVG-B)

Flexible

- Wide range of valve functions
- Choice of quick push-in connectors
- In-line valves
- Semi in-line valves for manifold assembly
- M5 and M7 in-line valves can be combined on one manifold rail
- Valve manifold assembly with pressure zones
- IP40, IP65
- Connection technology via:
 - E-box
 - Pneumatic interface CNOMO, to ISO 15218

Reliable

- Sturdy and durable metal components
 - Valves
 - Manifold rails
- Fast troubleshooting thanks to 360° LED display
- Reliable servicing thanks to valves that can be replaced quickly and easily
- Choice of manual override: non-detenting, covered, non-detenting/detenting (without accessories)

Easy to install

- Secure mounting on wall or H-rail
- Easy mounting, captive screws and seal
- Connection technology easy to change via the E-box
- Identification holder for labelling the valves

Valve terminal configurator

A valve terminal configurator is available to help you select a suitable valve terminal VTUG. This makes it much easier to order the right product.

Valve terminals VTUG are ordered via an ident. code. All valve terminals are supplied fully assembled and individually tested.

This reduces assembly and installation time to a minimum.

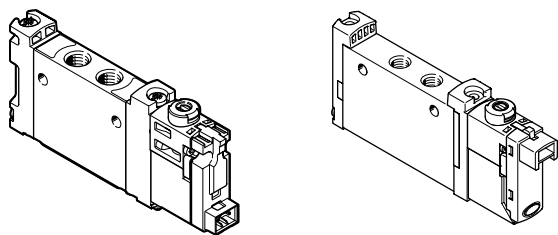
Download CAD data → www.festo.com

Ordering system for valve terminal VTUG
→ Internet: vtug

Key features – Pneumatic components

Individual valves and valve manifold assemblies

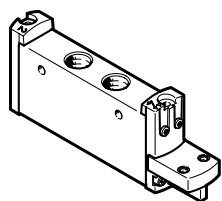
In-line valves as individual valve



In-line valve VUVG-LK/VUVG-L

In-line valves are designed to be used without pneumatic links, as all connections to the fittings/tubing are on the valve. The electrical connection is provided by different E-boxes.

If a special seal set is used, in-line valves VUVG can also be mounted on a manifold rail (pneumatic linking) as semi in-line valves.

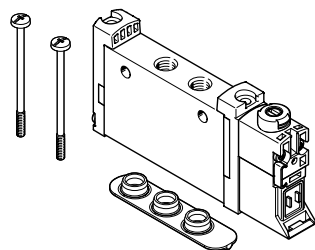


In-line valve VUVG-L to ISO 15218 (CNOMO)

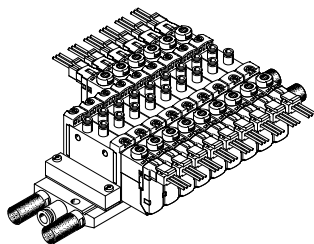
The in-line valve VTUG-L...-P1 to ISO 15218 is a solenoid valve without electrical pilot control. The basic valve with the CNOMO pneumatic interface to ISO 15218 can be equipped with the following electrical pilot controls:

- Connection type C (DIN EN175301-803) or
- M12 connection (IEC 61076-2-101)

Semi in-line valves for manifold assembly



Semi in-line valve VUVG-S

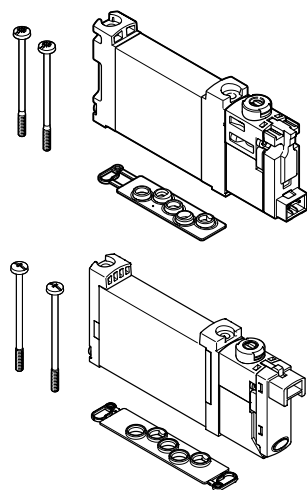


Valve manifold assembly VTUG comprising semi in-line valves VUVG-S

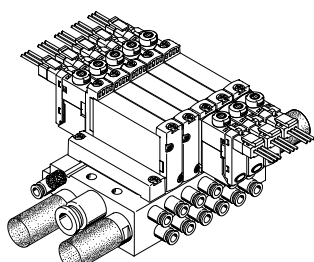
The supply ports (1, 3 and 5) for semi in-line valves are connected to the valve by common pneumatic links (e.g. sub-base).

The working ports (2, 4) are on the valve. The electrical connection is provided by different E-boxes.

Sub-base valves for manifold assembly



Sub-base valve VUVG-BK/VUVG-B



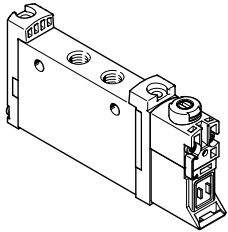
Valve manifold assembly VTUG comprising sub-base valves VUVG-BK/VUVG-B

The supply ports (1, 3 and 5) and the working ports (2, 4) of sub-base valves are connected through the sub-base or manifold to the valve.

The electrical connection is provided by different E-boxes.

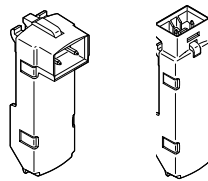
Key features – Pneumatic components

Basic valves VUVG



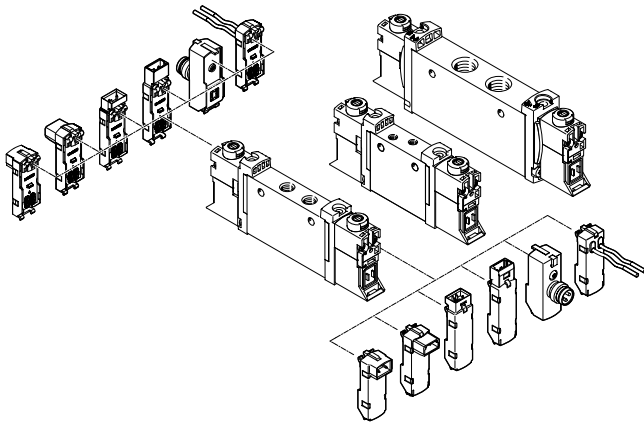
- Size 10, 14 and 18 mm
- In-line valves and semi in-line valves
- Sub-base valves
- 2x 3/2-, 5/2- and 5/3-way valves


E-boxes



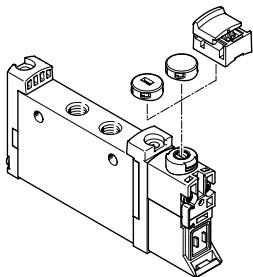
- 5, 12 and 24 V DC
- With or without holding current reduction
- LED

Combinations of basic valve and E-boxes



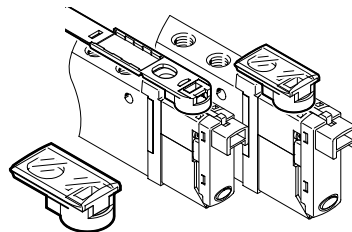
 **Note**
More E-boxes → page 102

Cover caps for manual override



- Closed cover cap, covered manual override
- Slotted cover cap, non-detenting manual override
- Cover, detenting manual override

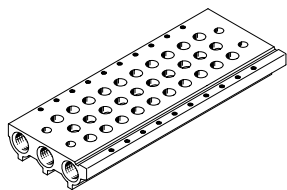
Identification holder




- The identification holder is mounted in the same way as a cover cap for manual override
- The hinged identification holder covers the retaining screw and the manual override

Key features – Pneumatic components

Manifold rail for in-line valves

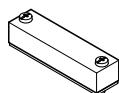


- For in-line valves M3, M5, M7, G1/8 and G1/4
- For 2x 3/2-way, 5/2-way and 5/3-way valves
- 2 to 10 and 12, 14, 16 valve positions

 **Note**

Pressurisation and exhaust at both ends is recommended for an optimised flow rate in cases where multiple valves switch simultaneously.

Cover plate for vacant position



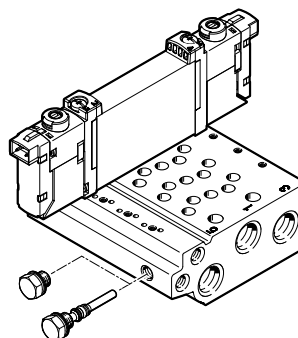
Vacant position cover

Separator for pressure zones



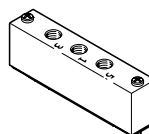
For creating multiple pressure zones in a valve manifold assembly

Manifold rail for sub-base valves



- For sub-base valves 10A, 10, 14 and 18
- Manifold rail with M5, M7, G1/8 and G1/4 working ports
- For 2x 3/2-way, 5/2-way and 5/3-way valves
- 2 to 10, 12, 14 and 16 valve positions
- The sub-base valves always have external pilot air. The pilot air is set via the manifold rail. A short and a long blanking plug are included in the scope of delivery of the manifold rail for this purpose.

Supply plate

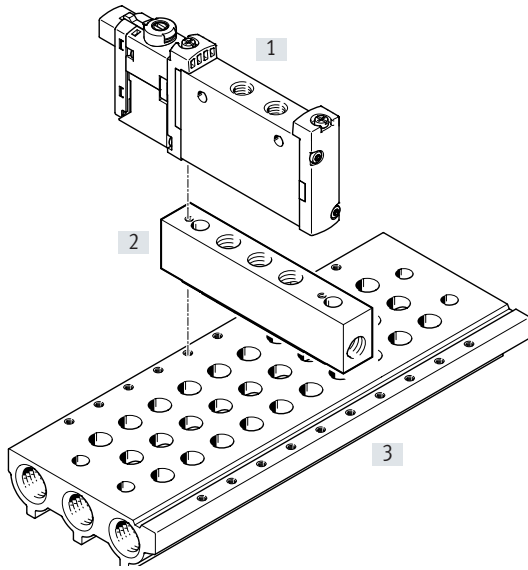


For additional air supply and exhaust via a valve position

Key features – Pneumatic components

Vertical pressure supply plate

For in-line valves M5/M7 and G1/8



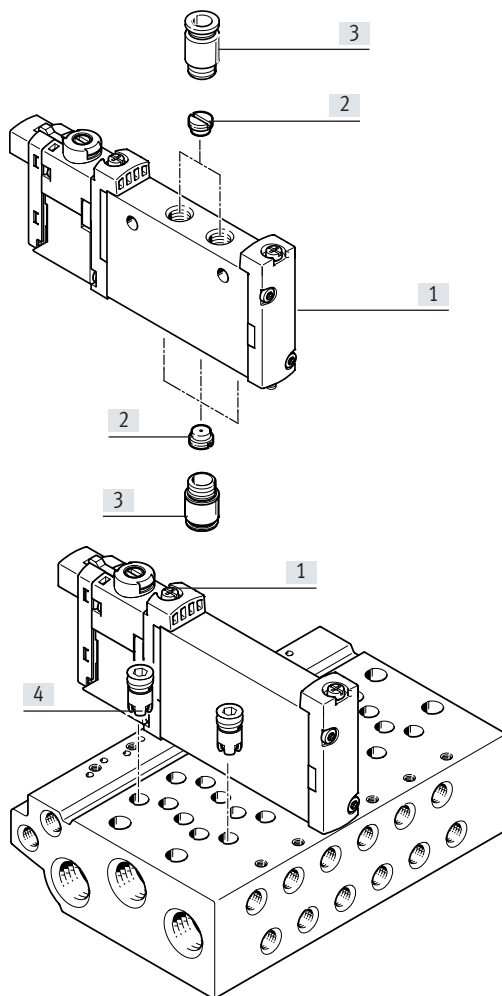
- [1] In-line valves VUVG
- [2] Vertical pressure supply plate
- [3] Manifold rail

The vertical pressure supply plate allows for separate pressurisation and exhausting of the valve mounted on it. If two vertical pressure supply plates are mounted one on top of the other, the valve can be supplied with compressed air and exhausted completely independently of the valve terminal (terminal code CS).

Code	Type	For in-line valves		Description
		M5/M7	G1/8	
ZU	VABF-L1-P3A	■	■	Plate with port 1 for supplying an individual operating pressure or separate exhausting (reverse operation) for a valve position.
ZV	VABF-L1-P7A	■	■	Plate with ports 3 and 5 for exhausting the valve or supplying an individual operating pressure (reverse operation) for a valve position.

Key features – Pneumatic components

Exhaust functions



- [1] Valves VUVG with individual electrical connection
- [2] Flow restrictor for M5 thread
- [3] Fitting
- [4] Fixed flow restrictor, self-tapping/check valve

Flow restrictor for M5 thread

In-line valve, individual electrical connection: flow restrictor can be fitted in port 1, 3, 5 and/or in port 2, 4.

Sub-base valve, individual electrical connection: flow restrictor can be fitted in port 2, 4.

Fixed flow restrictor, self-tapping

The fixed flow restrictor can be used to permanently set the exhaust flow rate in ducts 3 and 5.

The fixed flow restrictors are screwed into ducts 3 and 5 in the manifold rail.

Please see the relevant assembly instructions:

→ www.festo.com/sp

Check valve

Check valves block the flow towards the valves if back pressure develops in ducts 3 and 5 in the case of a high exhaust capacity, thereby preventing actuators from switching unexpectedly. The check valves are screwed into ducts 3 and 5 in the manifold rail. Please see the relevant assembly instructions:

→ www.festo.com/sp

Note

- It is not possible to use a check valve and a fixed flow restrictor (in the same duct) at the same time.
- When screwing in again, use the threads already present.

Key features – Pneumatic components

Creating pressure zones and separating exhaust air

Compressed air is supplied and exhausted via the manifold rail and via supply plates.

The position of the supply plates and channel separations can be freely selected with the VUVG.

Pressure zones are created by isolating the internal supply ducts between the manifold sub-bases by appropriate duct separation.

Pressure zone separation can be used for the following ducts:

- Duct 1
- Duct 3
- Duct 5



Note

- Use a separator if the exhaust air pressures are high
- Use at least one supply plate/air supply for each pressure zone
- Pressure zone separation is not possible in duct 12/14 (pilot air supply)

Duct separation

Description

The pressure zones can be freely configured with the VUVG. The following duct separations are possible:

Duct 1 closed



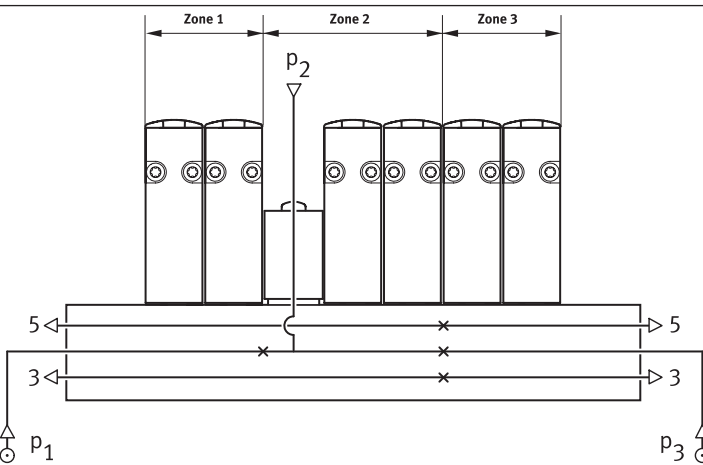
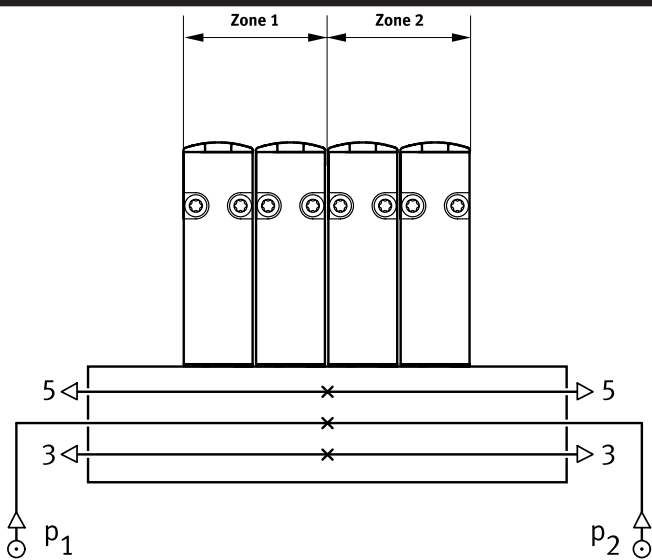
Duct 1, 3, 5 closed



Duct 3, 5 closed



The number of pressure zones with the VUVG is only limited by the number of valve positions on the manifold rail. Note that each supply plate occupies one valve position.

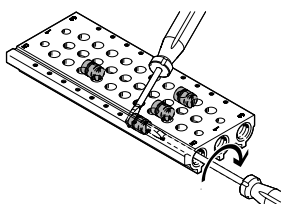


Separator VABD



Note

As the separators are fitted from only one side using a slotted screwdriver, several pressure zones can be created in one profile.



Key features – Pneumatic components

Pilot air supply

Internal pilot air supply

Internal pilot air supply can be chosen with an operating pressure between 1.5 ... 8 bar, 2.5 ... 8 bar, or 3 ... 8 bar (depending on the valve used).

The pilot air supply is branched from duct 1 (compressed air supply) using an internal connection.

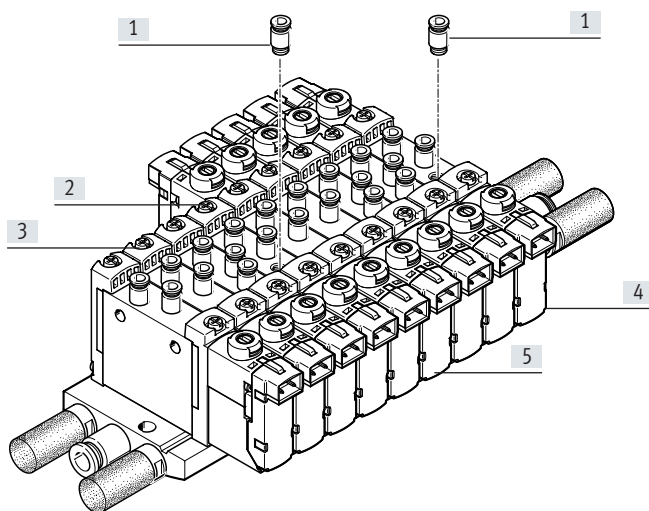
External pilot air supply

External pilot air supply is required for vacuum operation. The port for external pilot air supply (port 12/14) is located on the valve in the case of in-line valves and on the manifold rail in the case of sub-base valves.

Pilot exhaust air

With in-line valves, the pilot exhaust air escapes via exhaust holes. With sub-base valves, the pilot exhaust air is discharged via duct 82/84 of the manifold rail.

Pilot air supply with in-line and semi in-line valves



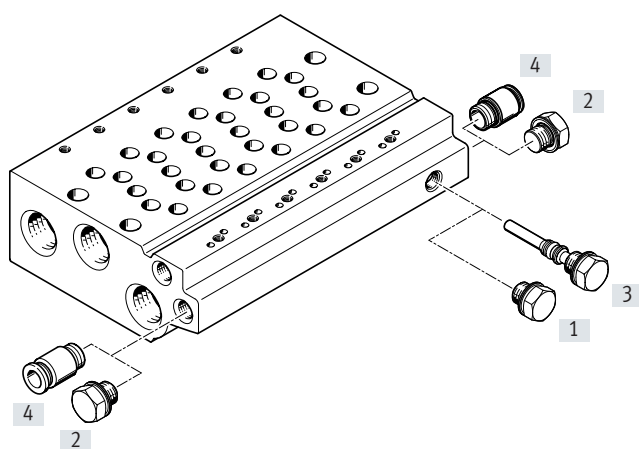
- [1] Push-in fitting for external pilot air supply at port 12/14
- [2] Single solenoid valve with external pilot air supply
- [3] Single solenoid valve with internal pilot air supply
- [4] Double solenoid valve with external pilot air supply
- [5] Double solenoid valve with internal pilot air supply

The internal pilot air is branched from port 1 in the valve body. The external pilot air (port 12/14) is supplied individually at each valve housing.

Note

Semi in-line valves cannot be supplied centrally with pilot air via the manifold rail.

Pilot air supply with sub-base valves



- [1] Blanking plug, short, with internal pilot air
- [2] Blanking plug for duct 12/14 with internal pilot air
- [3] Blanking plug, long, with external pilot air
- [4] Push-in fitting in duct 12/14 with external pilot air

The manifold rails for sub-base valves have an internal connection between duct 12/14 and duct 1. By inserting a blanking plug into this connection, it is possible to switch between internal and external pilot air.

Key features – Pneumatic components

Operation with different pressures

Vacuum operation

Points to note with 3/2-way valves

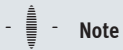
The 3/2-way valves are available in a design with two valves in one valve body and with pneumatic spring return. With these valves, the force for the return movement is obtained from port 1.

Vacuum operation is therefore only possible at port 3 and 5, not at port 1.

With external pilot air supply, vacuum can be connected at port 1, 3, 5 of the 5/2-way and 5/3-way valves.

Reverse operation

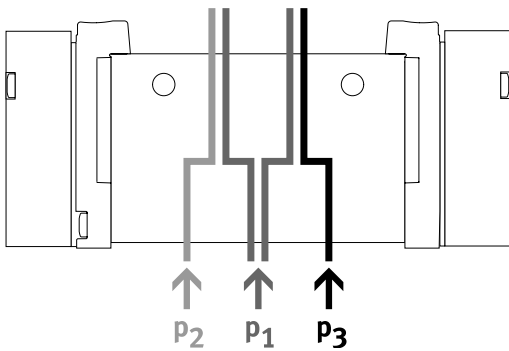
The 3/2-way valves with pneumatic spring are not suitable for reverse operation, since at least the minimum pilot pressure must be present in duct 1.



Note

Pressure must be present at port 1.

Pressure deflector (internal pilot air)



- If two different pressures are required.

- Different pressures can be supplied at duct 1, 3 and 5.



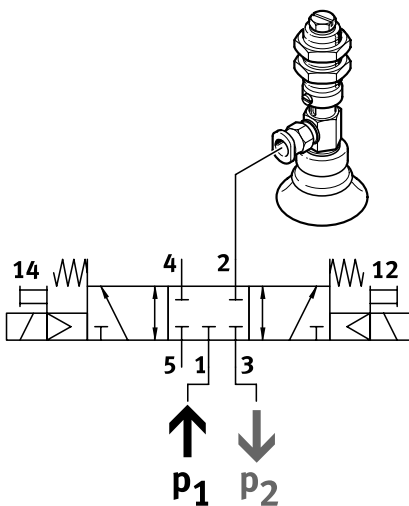
Note

- With internal pilot air supply, the minimum pilot pressure must be adhered to in duct 1
- With 2x 3/2-way valves without spring return, the minimum pilot pressure must always be adhered to in duct 1

Advantages

Any pressure or vacuum can be connected at ducts 3 and 5 both with external and internal pilot air.

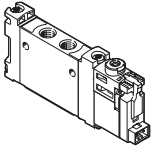
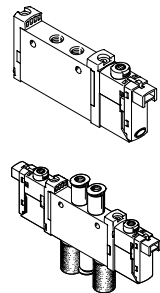
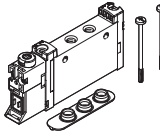
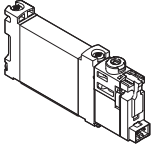
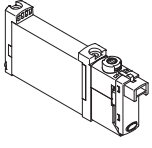
Vacuum, ejector pulse and normal position



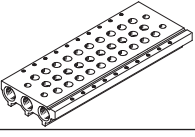
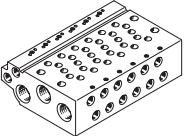
Vacuum, ejector pulse and normal position can be achieved as follows:

- Internal pilot air supply
- Vacuum in duct 3
- Pressure for the ejector pulse in duct 1

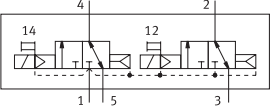
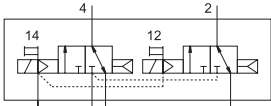
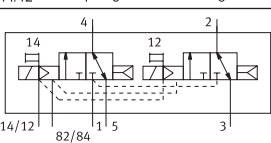
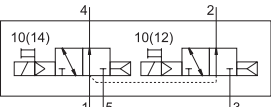
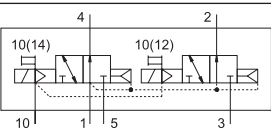
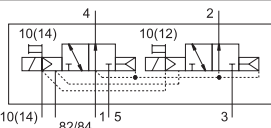
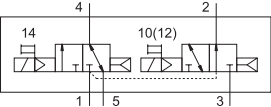
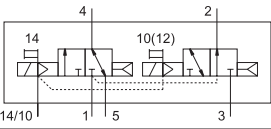
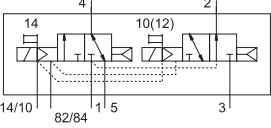
Product range overview

Design	Working port	Size	Functions and flow rate [l/min]												→ Page/ Internet		
			T32C	T32U	T32H	T32C/M	T32U/M	T32H/M	M52	M52/M	B52	P53C	P53U	P53E			
In-line valve as individual valve, solenoid valve VUVG-LK																	
	M5	10	■ 180	-	-	-	-	-	-	■ 195	-	■ 195	-	-	-	27	
	M7	10	■ 280	-	-	-	-	-	-	■ 340	-	■ 340	-	-	-		31
	G1/8	14	■ 570	-	-	-	-	-	-	■ 660	-	■ 660	-	-	-		
In-line valve as individual valve, solenoid valve VUVG-L																	
	M3	10A	-	-	-	-	-	-	-	■ 100	■ 80	■ 100	■ 90	■ 90	■ 90	21	
	M5	10	■ 150	■ 150	■ 150	■ 135	■ 125	■ 125	■ 220	■ 190	■ 220	■ 210	■ 210	■ 210	35		
	M7	10	■ 190	■ 190	■ 190	■ 150	■ 140	■ 140	■ 380	■ 320	■ 380	■ 320	■ 320	■ 320			39
	G1/8	14	■ 650	■ 600	■ 650	■ 550	■ 500	■ 500	■ 780	■ 780	■ 780	■ 650	■ 600	■ 600	50		
	G1/4	18	■ 1000	■ 1000	■ 1000	■ 1000	■ 1000	■ 1000	■ 1300	■ 1300	■ 1380	■ 1200	■ 1000	■ 1000			
Semi in-line valve for manifold assembly, solenoid valve VUVG-S																	
	M3	10A	-	-	-	-	-	-	-	■ 100	■ 80	■ 100	■ 90	■ 90	■ 90	21	
	M5	10	■ 150	■ 150	■ 150	■ 135	■ 125	■ 125	■ 220	■ 190	■ 220	■ 210	■ 210	■ 210	35		
	M7	10	■ 170	■ 170	■ 170	■ 140	■ 130	■ 130	■ 340	■ 290	■ 340	■ 300	■ 300	■ 300			39
	G1/8	14	■ 620	■ 580	■ 580	■ 520	■ 480	■ 480	■ 730	■ 730	■ 730	■ 620	■ 580	■ 580	50		
	G1/4	18	■ 1000	■ 1000	■ 1000	■ 1000	■ 1000	■ 1000	■ 1300	■ 1300	■ 1380	■ 1200	■ 1000	■ 1000			
Sub-base valve, solenoid valve VUVG-BK																	
	M5	10	■ 160	-	-	-	-	-	-	■ 160	-	■ 160	-	-	-	75	
	M7	10	■ 160	-	-	-	-	-	-	■ 160	-	■ 160	-	-	-		75
	G1/8	14	■ 350	-	-	-	-	-	-	■ 380	-	■ 380	-	-	-		
Sub-base valve, solenoid valve VUVG-B																	
	M3	10A	-	-	-	-	-	-	-	■ 100	■ 80	■ 100	■ 90	■ 90	■ 90	70	
	M5	10	■ 150	■ 150	■ 150	■ 130	■ 120	■ 120	■ 210	■ 180	■ 210	■ 200	■ 200	■ 200	78		
	M7	10	■ 160	■ 160	■ 160	■ 140	■ 130	■ 130	■ 270	■ 230	■ 270	■ 250	■ 250	■ 250			78
	G1/8	14	■ 540	■ 510	■ 540	■ 430	■ 410	■ 410	■ 580	■ 580	■ 580	■ 540	■ 510	■ 510	84		
	G1/4	18	■ 800	■ 800	■ 800	■ 800	■ 800	■ 800	■ 1000	■ 1000	■ 1000	■ 950	■ 950	■ 950			

Product range overview

Design	Size	Description	→ Page/ Internet
Manifold rail VABM- ... -S- ... , for in-line valves (manifold assembly)			
	10AS	Size M3	26, 44, 58, 68
	10S	Size M5, M7	
	14S	Size G1/8	
	18S	Size G1/4	
Manifold rail VABM, for sub-base valves (manifold assembly)			
	10AW	Size M3	74, 83, 93, 98
	10W	Size M5	
	10HW	Size M7	
	14W	Size G1/8	
	18W	Size G1/4	

Overview of valve functions

Valve	Valve code	Description	VUVG-LK, VUVG-BK		VUVG-L, VUVG-B			
			Size		Size			
			M5/M7	G1/8	M3	M5/M7	G1/8	G1/4
2x 3/2-way valve, normally closed, pneumatic spring								
	T32C-A	In-line valve, pilot air supply Internal	■	■	-	■	■	■
		In-line valve, pilot air supply External	-	-	-	■	■	-
		Sub-base valve, external pilot air supply	-	-	-	■	■	■
2x 3/2-way valve, normally open, pneumatic spring								
	T32U-A	In-line valve, pilot air supply Internal	-	-	-	■	■	■
		In-line valve, pilot air supply External	-	-	-	■	■	-
		Sub-base valve, external pilot air supply	-	-	-	■	■	■
2x 3/2-way valve, 1x normally open, 1x normally closed, pneumatic spring								
	T32H-A	In-line valve, pilot air supply Internal	-	-	-	■	■	■
		In-line valve, pilot air supply External	-	-	-	■	■	-
		Sub-base valve, external pilot air supply	-	-	-	■	■	■

Overview of valve functions

Valve	Valve code	Description	VUVG-LK, VUVG-BK		VUVG-L, VUVG-B			
			Size		Size			
			M5/M7	G1/8	M3	M5/M7	G1/8	G1/4
2x 3/2-way valve, normally closed, mechanical spring								
	T32C-M	In-line valve, pilot air supply Internal	-	-	-	■	■	■
		In-line valve, pilot air supply External	-	-	-	■	■	■
		Sub-base valve, external pilot air supply	-	-	-	■	■	■
2x 3/2-way valve, normally open, mechanical spring								
	T32U-M	In-line valve, pilot air supply Internal	-	-	-	■	■	■
		In-line valve, pilot air supply External	-	-	-	■	■	■
		Sub-base valve, external pilot air supply	-	-	-	■	■	■
2x 3/2-way valve, 1x normally open, 1x normally closed, mechanical spring								
	T32H-M	In-line valve, pilot air supply Internal	-	-	-	■	■	■
		In-line valve, pilot air supply External	-	-	-	■	■	■
		Sub-base valve, external pilot air supply	-	-	-	■	■	■

Overview of valve functions

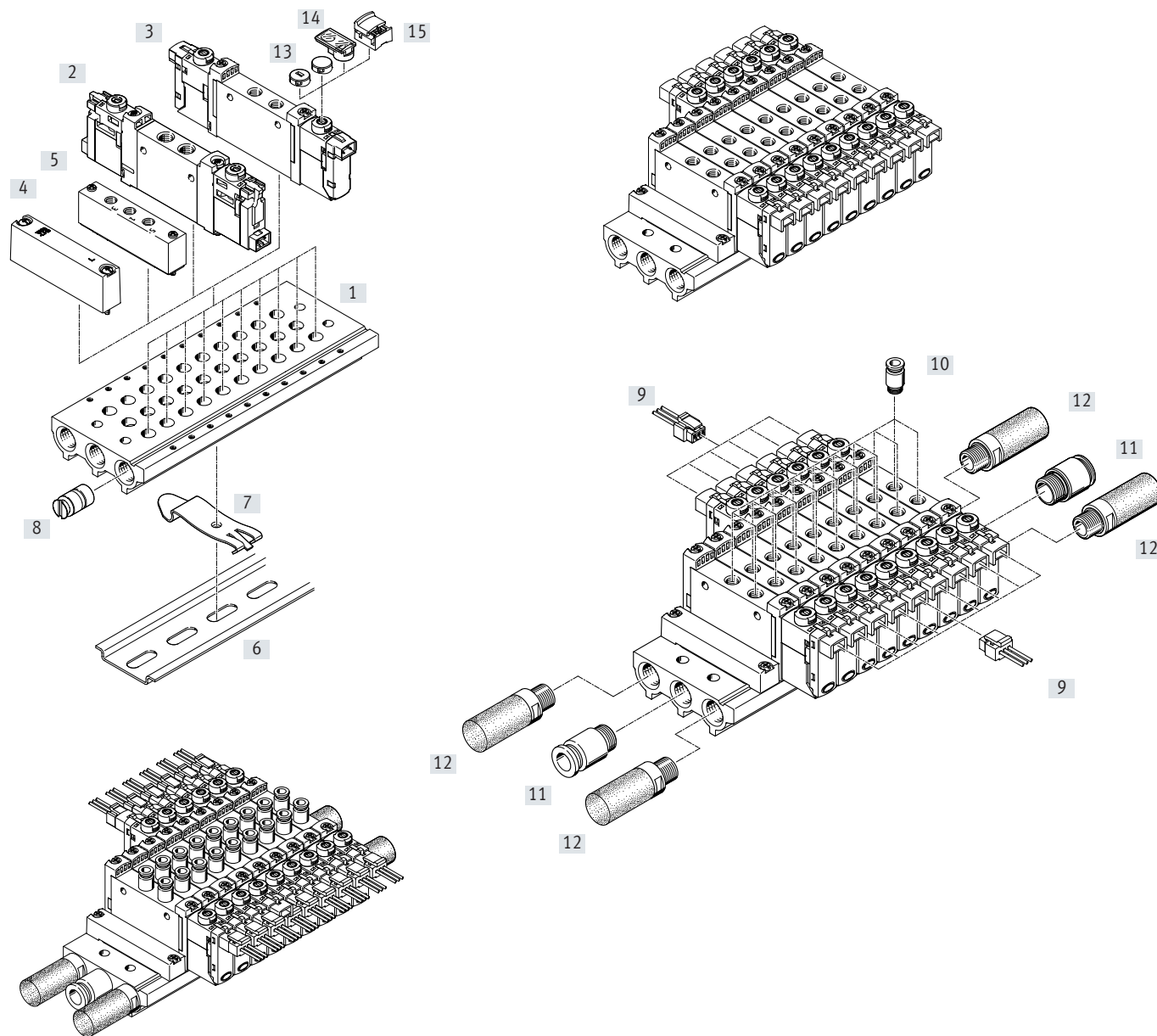
Valve	Valve code	Description	VUVG-LK, VUVG-BK		VUVG-L, VUVG-B			
			Size		Size			
			M5/M7	G1/8	M3	M5/M7	G1/8	G1/4
5/2-way double solenoid valve								
	B52	In-line valve, pilot air supply Internal	■	■	■	■	■	■
		In-line valve, pilot air supply External	-	-	■	■	■	■
		Sub-base valve, external pilot air supply	-	-	■	■	■	■
5/2-way valve, single solenoid, pneumatic spring								
	M52-A	In-line valve, pilot air supply Internal	■	■	-	-	■	-
		In-line valve, pilot air supply External	-	-	-	-	■	-
		Sub-base valve, external pilot air supply	-	-	-	-	■	-
5/2-way single solenoid valve, mechanical spring								
	M52-M	In-line valve, pilot air supply Internal	-	-	■	■	■	■
		In-line valve, pilot air supply External	-	-	■	■	■	■
		Sub-base valve, external pilot air supply	-	-	■	■	■	■
5/2-way valve, single solenoid, pneumatic/mechanical spring								
	M52-R	In-line valve, pilot air supply Internal	-	-	■	■	-	■
		In-line valve, pilot air supply External	-	-	■	■	-	■
		Sub-base valve, external pilot air supply	-	-	■	■	-	■

Overview of valve functions

Valve	Valve code	Description	VUVG-LK, VUVG-BK		VUVG-L, VUVG-B			
			Size		Size			
			M5/M7	G1/8	M3	M5/M7	G1/8	G1/4
5/3-way valve, mid-position closed								
	P53C	In-line valve, pilot air supply Internal	-	-	■	■	■	■
		In-line valve, pilot air supply External	-	-	■	■	■	■
		Sub-base valve, external pilot air supply	-	-	■	■	■	■
5/3-way valve, mid-position pressurised								
	P53U	In-line valve, pilot air supply Internal	-	-	■	■	■	■
		In-line valve, pilot air supply External	-	-	■	■	■	■
		Sub-base valve, external pilot air supply	-	-	■	■	■	■
5/3-way valve, mid-position exhausted								
	P53E	In-line valve, pilot air supply Internal	-	-	■	■	■	■
		In-line valve, pilot air supply External	-	-	■	■	■	■
		Sub-base valve, external pilot air supply	-	-	■	■	■	■

Peripherals overview example – In-line valves

Manifold assembly

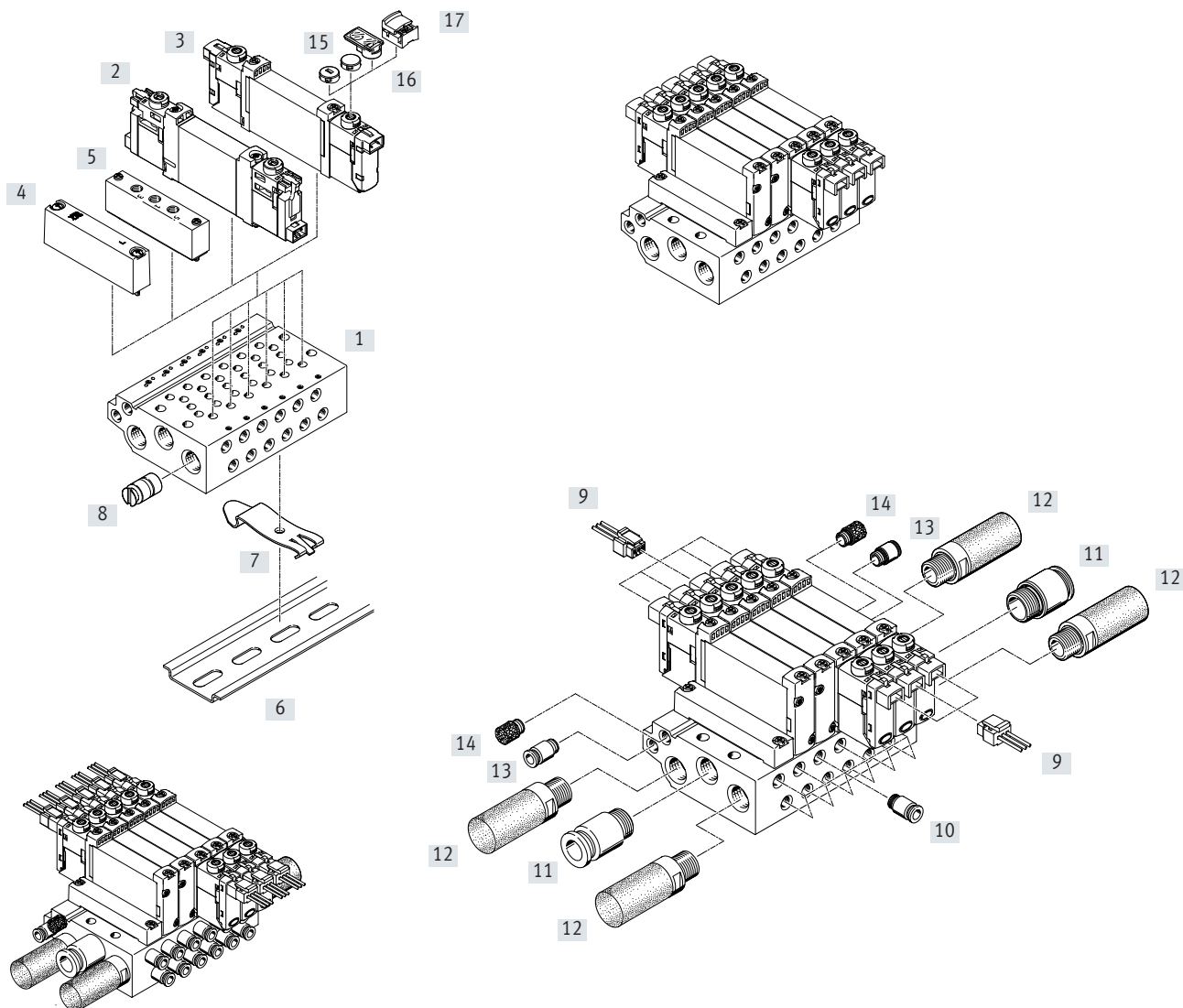


Manifold assembly and accessories

	Type	Description	→ Page/Internet	
[1]	Manifold rail	VABM-L1-...	For 2 to 10, 12, 14 and 16 valve positions	11
[2]	Solenoid valve	VUVG-LK...	In-line valve 2x 3/2-way, 5/2-way and 5/3-way	27
[3]	Solenoid valve	VUVG-L...	In-line valve 2x 3/2-way, 5/2-way and 5/3-way	27
[4]	Cover plate	VABB-L1-...	For covering a vacant position	26
[5]	Supply plate	VABF-L1-...	For air supply at duct 1 and duct 3 and 5	26
[6]	H-rail	NRH-35-2000	For mounting the valve manifold assembly	107
[7]	H-rail mounting	VAME-T-M4	2 pieces for fitting the valve manifold assembly on an H-rail	107
[8]	Separator	VABD-...	For creating pressure zones	26
[9]	Plug socket with cable	NEBV-H1G2-...-LE2	For E-box H2 and H3	105
[10]	Push-in fitting	QS...	Push-in fitting for duct 2 and 4	106
[11]	Push-in fitting	QS...	Push-in fitting for air supply at duct 1	106
[12]	Silencer	U...	For duct 3 and 5	107
[13]	Cover cap	VMPA-HB...-B	For manual override	107
[14]	Identification holder	ASLR-D	For labelling the valves, covering the retaining screw and the manual override	107
[15]	Cover	VAMC	For manual override	107

Peripherals overview example – Sub-base valves

Manifold assembly



Manifold assembly and accessories

	Type	Description	→ Page/Internet	
[1]	Manifold rail	VABM-L1-...	For 2 to 10, 12, 14 and 16 valve positions	82
[2]	Solenoid valve	VUVG-BK...	Sub-base valve 2x 3/2-way, 5/2-way and 5/3-way	75
[3]	Solenoid valve	VUVG-B...	Sub-base valve 2x 3/2-way, 5/2-way and 5/3-way	75
[4]	Cover plate	VABB-L1-...	For covering a vacant position	83
[5]	Supply plate	VABF-L1-...	For air supply at duct 1 and duct 3 and 5	83
[6]	H-rail	NRH-35-2000	For mounting the valve manifold assembly	107
[7]	H-rail mounting	VAME-T-M4	2 pieces for fitting the valve manifold assembly on an H-rail	107
[8]	Separator	VABD- ...	For creating pressure zones	83
[9]	Plug socket with cable	NEBV-H1G2-KN-...-LE2	For E-box H2 and H3	105
[10]	Push-in fitting	QS...	Push-in fitting for duct 2 and 4	106
[11]	Push-in fitting	QS...	Push-in fitting for air supply at duct 1	106
[12]	Silencer	U...	For duct 3 and 5	107
[13]	Push-in fitting	QS...	Push-in fitting for pilot air supply at duct 12/14	106
[14]	Silencer	U...	Silencer for pilot air exhaust at duct 82/84	107
[15]	Cover cap	VMPA-HB...-B	For manual override	107
[16]	Identification holder	ASLR-D	For labelling the valves, covering the retaining screw and the manual override	107
[17]	Cover	VAMC	For manual override	107

Type codes

001	Series	
VUVG	Solenoid valve	
002	Directional control valve type	
L	In-line valve	
S	Semi-inline valve	
B	Sub-base valve	
003	Design principle	
	Piston spool	
K	Piston spool with sealing ring	
004	Size	
10A	Size 10, deviating flow	
10	Size 10	
14	Size 14	
18	Size 18	
005	Valve function	
T32U	2x3/2-way valve, normally open	
T32C	2x3/2-way valve, normally closed	
T32H	2x3/2-way valve, 1x normally closed, 1x normally open	
M52	5/2-way valve, single solenoid/monostable	
B52	5/2-way valve, double solenoid/bistable	
P53U	5/3-way valve, mid-position pressurised	
P53E	5/3-way valve, mid-position exhausted	
P53C	5/3-way valve, mid-position closed	
006	Reset method for monostable/single solenoid valves	
	None	
A	Pneumatic spring	
M	Mechanical spring	
R	Mixed, pneumatic/mechanical spring	
007	Pilot air	
	Internal	
Z	External	
008	Manual override	
	None	
H	Non-detenting	
S	Covered	
Y	Detenting	
T	Non-detenting, detenting with accessories	

009	Pneumatic connection	
F	Flange/sub-base	
M3	M3	
M5	M5	
M7	M7	
G18	G1/8	
G14	G1/4	
Q3	Push-in connector 3 mm	
Q4	Push-in connector 4 mm	
Q4H	Push-in connector 4 mm, with connecting thread M7	
Q6	Push-in connector 6 mm	
Q6H	Push-in connector 6 mm, with connecting thread M7	
Q8	Push-in connector 8 mm	
Q10	Push-in connector 10 mm	
T18	Push-in connector 1/8"	
T532	Push-in connector 5/32"	
T316	Push-in connector 3/16"	
T316H	Push-in connector for 3/16", M7	
T14	Push-in connector 1/4"	
T14H	Push-in connector for 1/4", M7	
T38	Push-in connector 3/8"	
T516	Push-in connector 5/16"	
T516H	Push-in connector 5/16", M7	

010	Exhaust	
	No fitting	
QN	With fitting	
U	Silencer	

011	Nominal operating voltage	
	None	
4	5 V DC	
5	12 V DC	
1	24 V DC	
1A	24 V AC/50-60 Hz	

012	Electrical connection	
	None	
P3	Without electrical sub-base	
C1	Connection pattern type C, to EN 175 301	
H2	Connection pattern H, horizontal plug	
H3	Connection pattern H, vertical plug	
S2	Connection pattern S, horizontal plug	
S3	Connection pattern S, vertical connector	
L1	Leads 0.5 m	
L2	Leads 1 m	
L3	Leads 2.5 m	
L4	Leads 5 m	
K6	Cable 0.5 m	
K7	Cable 1 m	
K8	Cable 2.5 m	
K9	Cable 5 m	
R8	Individual connector M8, 3-pin	
R1	Individual connector M8, 4-pin	
R3	Individual connector M12	
P1	Interface for pilot valve (CNOMO small)	

013	Circuitry	
	None	
R	Holding current reduction with integrated protective circuit	

Type codes

014	Display	
	None	
L	LED	

015	Electrical valve accessories	
	None	
C1	Connecting cable, 0.5 m	
C2	Connecting cable 1 m	
C3	Connecting cable 2.5 m	
C4	Connecting cable, 5 m	
D	Connector socket type C	
D3	Connecting cable 2.5 m, with plug socket type C	
D4	Connecting cable 5 m, with plug socket type C	
DL3	Connecting cable 2.5 m, with plug socket type C, LED	
DL4	Connecting cable 5 m, with plug socket type C, LED	
DL5	Connecting cable 10 m, with plug socket type C, LED	
E3	Connecting cable 2.5 m, straight plug socket M12	
E4	Connecting cable 5 m, straight plug socket M12	
E6	Connecting cable 2.5 m, angled plug socket M12	
E7	Connecting cable 5 m, angled plug socket M12	
N1	Connecting cable 2.5 m, straight plug socket M8, 3-pin	
N2	Connecting cable 5 m, straight plug socket M8, 3-pin	
N3	Connecting cable 2.5 m, angled plug socket M8, 3-pin	
N4	Connecting cable 5 m, angled plug socket M8, 3-pin	
N5	Connecting cable 2.5 m, straight plug socket M8, 4-pin	
N6	Connecting cable 5 m, straight plug socket M8, 4-pin	
N7	Connecting cable 2.5 m, angled plug socket M8, 4-pin	
N8	Connecting cable 5 m, angled plug socket M8, 4-pin	
S1	Connecting cable, 0.5 m, S-connector	
S2	Connecting cable 1 m, S-connector	
S3	Connecting cable 2.5 m, S-connector	
S4	Connecting cable, 5 m, S-plug	
W1	Connecting cable, flying leads, 0.5 m	
W2	Connecting cable, flying leads, 1 m	
W3	Connecting cable, flying leads, 2.5 m	
W4	Connecting cable, flying leads, 5 m	
WS1	Connecting cable, S-plug with flying leads, 0.5 m	
WS2	Connecting cable, S-plug with flying leads, 1 m	
WS3	Connecting cable, S-plug with flying leads, 2.5 m	
WS4	Connecting cable, S-plug with flying leads, 5 m	




016	Version	
	Expanded properties	
S	Focused properties	

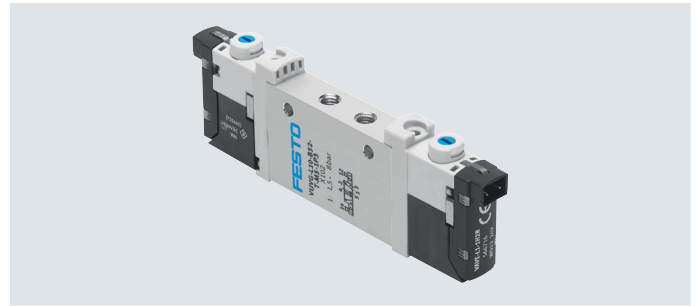
Data sheet

Function

5/2-way, single solenoid
5/2-way, double solenoid valve
5/3C, 5/3U, 5/3E

Circuit symbols → page 13

-  - Size 10 mm
-  - Flow rate
90 ... 100 l/min
-  - Voltage
5, 12 and 24 V DC



General technical data VUVG-L						
Valve function		M52-R	B52	M52-M	P53	
Normal position		–	–	–	C ¹⁾	U ²⁾ E ³⁾
Stable position		Monostable	Bistable	Monostable	Monostable	
Pneumatic spring reset		Yes ⁴⁾	–	No	–	
Mechanical spring reset		Yes ⁴⁾	–	Yes	Yes	
Vacuum operation at port 1		Only with external pilot air supply				
Design		Piston spool				
Sealing principle		Soft				
Type of actuation		Electrical				
Type of control		Piloted				
Pilot air supply		Internal or external				
Exhaust function		Can be throttled				
Manual override		Choice of non-detenting, covered, non-detenting/detenting or detenting				
Type of mounting		Optionally via through-holes ⁵⁾ or on manifold rail				
Mounting position		Any				
Nominal width	[mm]	2		1.4	2	
Standard nominal flow rate	[l/min]	100		80	90	
Flow rate on manifold rail	[l/min]	100		80	90	
Switching time on/off	[ms]	7/15	–	7/21	8/25	
Switching time changeover	[ms]	–	5	–	14	
Size	[mm]	10				
Connection	1, 2, 3, 4, 5, 12/14	M3				
Product weight	[g]	38	49	37		
Certification		c UL us - Recognized (OL)				
		c CSA us (OL)				
		RCM compliance mark				
CE marking (see declaration of conformity) ⁶⁾		To EU EMC Directive				
Corrosion resistance class CRC ⁷⁾		2				

1) C=Normally closed/mid-position closed

2) U=Normally open/mid-position pressurised

3) E=Mid-position exhausted

4) Combined reset method

5) If several valves are to be screwed together via the through-holes to form a block, a minimum distance of 0.3 mm must be ensured by placing spacer discs between them.

6) For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/VUVG → Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

7) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Data sheet

Operating and environmental conditions			M52-R ¹⁾	B52	M52-M ²⁾	P53
Valve function						
Operating medium			Compressed air to ISO 8573-2010 [7:4:4]			
Operating pressure	Internal	[bar]	2.5 ... 8	1.5 ... 8	3 ... 8	3 ... 8
	External	[bar]	-0.9 ... 10			-0.9 ... 8
Pilot pressure		[bar]	2.5 ... 8	1.5 ... 8	3 ... 8	
Ambient temperature		[°C]	-5 ... +50, with holding current reduction -5 ... +60			
Temperature of medium		[°C]	-5 ... +50, with holding current reduction -5 ... +60			

1) Mixed, pneumatic/mechanical spring

2) Mechanical spring

Electrical data			
Electrical connection			Via E-box → page 100
Operating voltage	[V DC]	5, 12 and 24 ±10%	
Power	[W]	1, reduced to 0.35 with holding current reduction	
Duty cycle	[%]	100	
Degree of protection to EN 60529			IP40 (with plug socket), IP65 (with M8)

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant

Data sheet

Dimensions

Download CAD data → www.festo.com

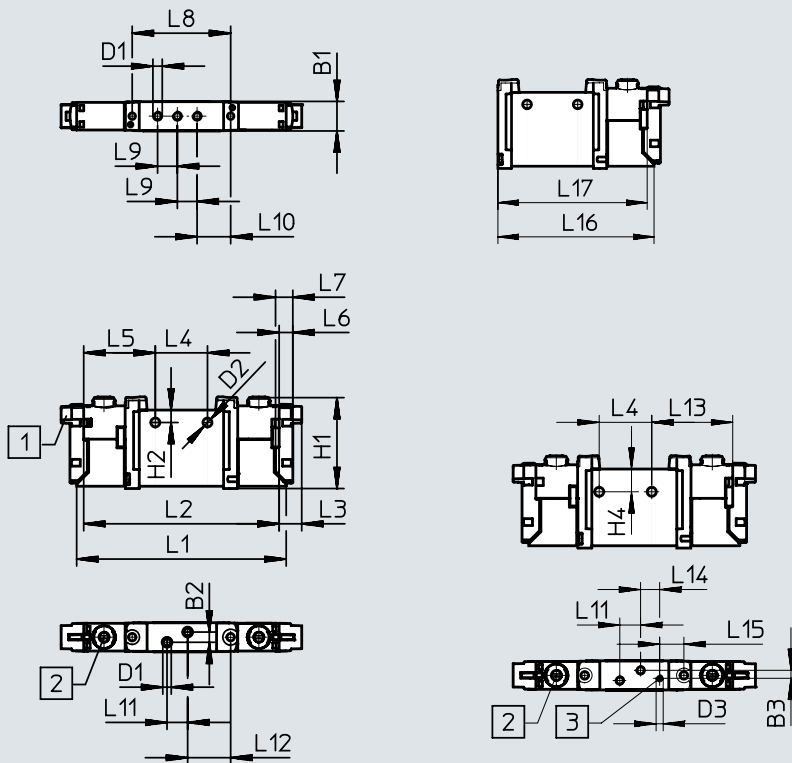
5/2-way and 5/3-way valve

 **Note**

Additional dimensions

E-boxes

→ Page 102



[1] Electrical connection for solenoid valve, horizontal

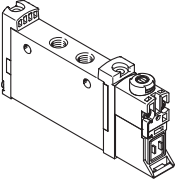
[2] Manual override

[3] Port for external pilot air supply

Type	B1	B2	B3	D1	D2	D3	H1	H2	L1	L2	L3	L4	L5
VUVG-L10A-...-M3...	10.2	3.6	2.83	M3	3.2	M3	32.5	4.4	74.3	69.3	8	18.5	25.4
VUVG-S10A-...-M3...													

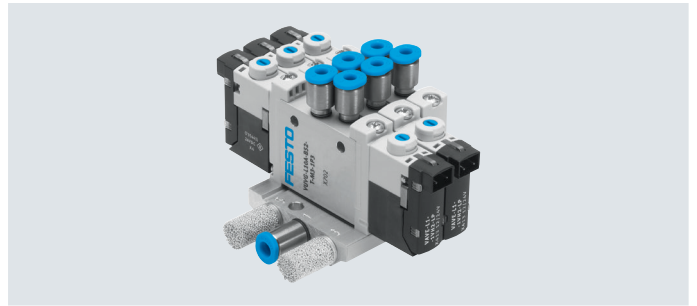
Type	L6	L7	L8	L9	L10	L11	L12	L13	L14	L15	L16	L17
VUVG-L10A-...-M3...	4.85	6.15	34.9	7	11.9	7.3	15.25	28.5	6.7	8.54	57.06	54.56
VUVG-S10A-...-M3...												

Ordering data

Ordering data	Description	Part no.	Type	
In-line valve M3, without E-box				
	5/2-way single solenoid valve			
	Internal pilot air supply	Pneumatic/mechanical spring reset	566437	VUVG-L10A-M52-RT-M3-1P3
		Mechanical spring reset	574345	VUVG-L10A-M52-MT-M3-1P3
	External pilot air supply	Pneumatic/mechanical spring reset	566443	VUVG-L10A-M52-RZT-M3-1P3
		Mechanical spring reset	574346	VUVG-L10A-M52-MZT-M3-1P3
	5/2-way double solenoid valve			
	Internal pilot air supply		566438	VUVG-L10A-B52-T-M3-1P3
	External pilot air supply		566444	VUVG-L10A-B52-ZT-M3-1P3
	5/3-way valve			
	Internal pilot air supply	Mid-position closed, mechanical spring reset	566439	VUVG-L10A-P53C-T-M3-1P3
		Mid-position exhausted, mechanical spring reset	566440	VUVG-L10A-P53E-T-M3-1P3
		Mid-position pressurised, mechanical spring reset	566441	VUVG-L10A-P53U-T-M3-1P3
External pilot air supply	Mid-position closed, mechanical spring reset	566445	VUVG-L10A-P53C-ZT-M3-1P3	
	Mid-position exhausted, mechanical spring reset	566446	VUVG-L10A-P53E-ZT-M3-1P3	
	Mid-position pressurised, mechanical spring reset	566447	VUVG-L10A-P53U-ZT-M3-1P3	

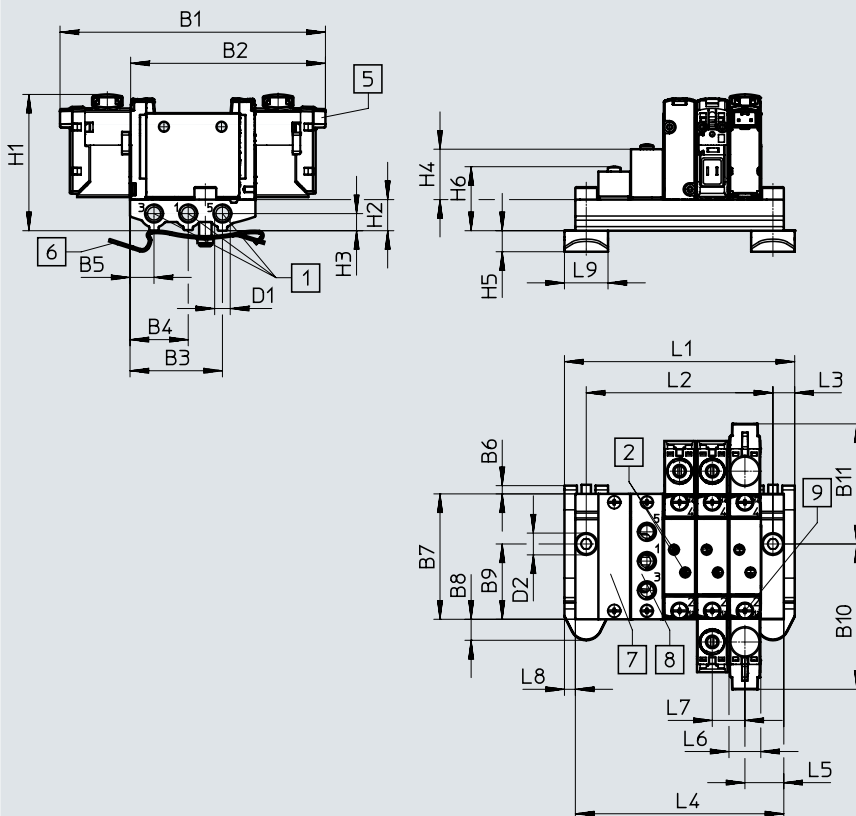
Manifold assembly


In-line valves for manifold assembly



Dimensions

Download CAD data → www.festo.com



 **Note**
Additional dimensions
E-boxes
→ Page 102

- | | | | |
|---|---|--|---|
| [1] Ports 1, 3 and 5: M5 (at both ends) | [5] Electrical connection for E-boxes and accessories | [6] H-rail mounting (two M4x16 screws are required for mounting) | [8] Supply plate, ports 1, 3 and 5: M5 |
| [2] Ports 2 and 4: M3 | | [7] Cover plate | [9] Valves/cover plate mounting on manifold rail: M2 thread |

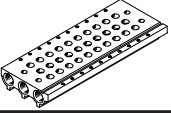
Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	D1
VABM-L1-10AS-M5	85.3	62.6	29.7	18.7	7.7	3	40.3	6.8	24.2	46.7	38.6	M5

Type	D2	H1	H2	H3	H4	H5	H6	L3	L5	L6	L7	L8	L9
VABM-L1-10AS-M5	∅ 4.5	43.8	10	5.5	16.2	6.8	20.3	7	12.5	10.3	10.5	3.5	14

Valve positions	2	3	4	5	6	7	8	9	10	12	14	16
L1	42.5	53	63.5	74	84.5	95	105.5	116	126.5	147.5	168.5	189.5
L2	28.5	39	49.5	60	70.5	81	91.5	102	112.5	133.5	154.5	175.5
L4	35.5	46	56.5	67	77.5	88	98.5	109	119.5	140.5	161.5	182.5
VABM weight [g]	26	34	42	50	58	66	74	82	90	106	122	138

Ordering data

Technical data – Manifold rails

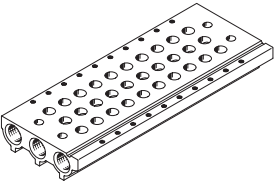
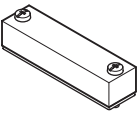

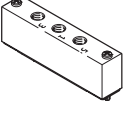
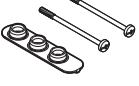
	Connection	CRC	Material ²⁾	Operating pressure [bar]	Max. tightening torque for assembly [Nm]		
	1, 3, 5				Valve	H-rail	Wall
	M5	2 ¹⁾	Wrought aluminium alloy	-0.9 ... 10	0.45	1.5	3

1) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

2) Note on materials: RoHS-compliant.

Ordering data – Manifold rail

	Description	Part no.	Type
	For size M3	2 valve positions	566522 VABM-L1-10AS-M5-2
		3 valve positions	566523 VABM-L1-10AS-M5-3
		4 valve positions	566524 VABM-L1-10AS-M5-4
		5 valve positions	566525 VABM-L1-10AS-M5-5
		6 valve positions	566526 VABM-L1-10AS-M5-6
		7 valve positions	566527 VABM-L1-10AS-M5-7
		8 valve positions	566528 VABM-L1-10AS-M5-8
		9 valve positions	566529 VABM-L1-10AS-M5-9
		10 valve positions	566530 VABM-L1-10AS-M5-10
		12 valve positions	566531 VABM-L1-10AS-M5-12
		14 valve positions	566532 VABM-L1-10AS-M5-14
16 valve positions	566533 VABM-L1-10AS-M5-16		
Cover plate Data sheets → Internet: vabb			
	For valve position on manifold rail, including screws and seal	569986	VABB-L1-10A
Separator Data sheets → Internet: vabd			
	For creating pressure zones	570872	VABD-4.2-B
Supply plate Data sheets → Internet: vabf			
	For valve position on manifold rail, including screws and seal	569990	VABF-L1-10A-P3A4-M5
Seals for in-line valves Data sheets → Internet: vabd			
	For in-line valves M3	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	566670 VABD-L1-10AX-S-M3

Data sheet




Function

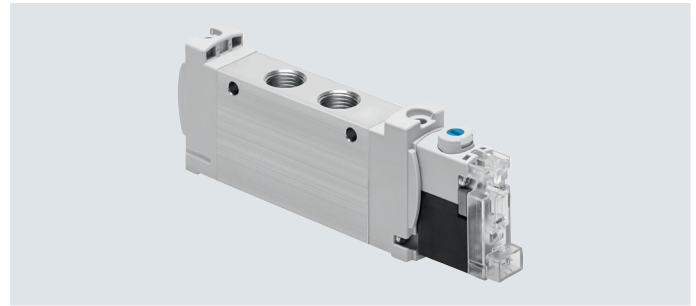
2x 3/2C

5/2-way, single solenoid

5/2-way, double solenoid valve

Circuit symbols → page 13

-  - Size 10 mm
-  - Flow rate
180 ... 195 l/min
-  - Voltage
24 V DC



General technical data VUVG-LK				
Valve function		T32-A	M52-A	B52
Normal position		C ¹⁾	-	-
Stable position		Monostable		Bistable
Pneumatic spring reset		Yes	Yes	-
Design		Piston spool		
Sealing principle		Soft		
Type of actuation		Electrical		
Type of control		Piloted		
Pilot air supply		Internal		
Exhaust function		Can be throttled		
Manual override		Detenting, non-detenting		
Type of mounting		Optionally via through-holes ²⁾ or on manifold rail		
Mounting position		Any		
Standard nominal flow rate	[l/min]	180	195	195
Switching time on/off	[ms]	12/14	14/17	-
Switching time changeover	[ms]	-	-	7
Size	[mm]	10		
Connection	2, 4	M5		
Product weight	[g]	55	45	57
Corrosion resistance class CRC ³⁾		2		

1) C=Normally closed

2) If several valves are to be screwed together via the through-holes to form a block, a minimum distance of 0.3 mm must be ensured by placing spacer discs between them.

3) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Safety data

Max. positive test pulse with 0 signal	[μs]	1600
Max. negative test pulse with 1 signal	[μs]	3000
Shock resistance		Shock test with severity level 1 to FN 942017-5 and EN 60068-2-27
Vibration resistance		Transport application test with severity level 1 to FN 942017-4 and EN 60068-2-6

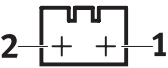
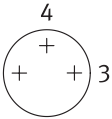
Data sheet

Operating and environmental conditions			
Valve function		T32-A ¹⁾	M52-A ¹⁾ B52
Operating medium		Compressed air to ISO 8573-2010 [7:4:4]	
Note on the operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)	
Operating pressure	[bar]	1.5 ... 7	2.5 ... 7 1.5 ... 7
Ambient temperature	[°C]	-5 ... +50	
Temperature of medium	[°C]	-5 ... +50	

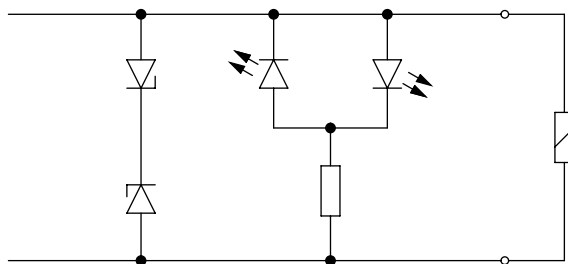
1) Pneumatic spring

Electrical data	
Electrical connection	Via E-box → page 102
Operating voltage	[V DC] 24 ±10%
Power	[W] 0.7
Duty cycle	[%] 100
Degree of protection to EN 60529	IP40 (with plug socket), IP65 (with M8)
Signal status display	LED
Maximum switching frequency	[Hz] 2

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant Contains paint-wetting impairment substances

Pin allocation for E-box			
	Pin		Description
Rectangular plug, connection pattern H			
	1	+ or -	Protective circuit without holding current reduction
	2	+ or -	
Round plug, M8, 3-pin			
	1	Not used	Protective circuit without holding current reduction
	3	+ or -	
	4	+ or -	

Protective circuit without holding current reduction



The solenoid coils have a protective circuit to arrest sparks and protect against polarity reversal.

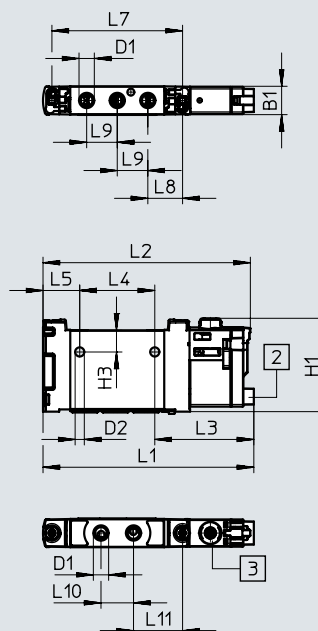
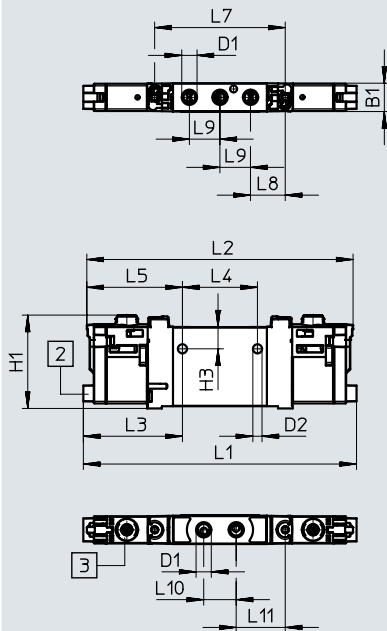
Data sheet

Dimensions

Download CAD data → www.festo.com

2x 3/2-way, 5/2-way valve, double solenoid

5/2-way single solenoid valve



Note
Additional dimensions
E-boxes
→ Page 102

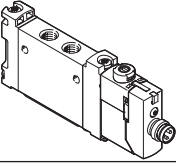
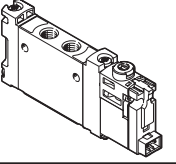
[2] Horizontal electrical connection [3] Manual override

Type	B1	D1	D2	H1	H3	L1	L2	L3	L4
VUVG-LK10-T32C-...-M5...	10.2	M5	3.3	33.6	7.8	98.3	95.8	35.7	27
VUVG-LK10-B52-...-M5...						75.9	74.6		
VUVG-LK10-M52-...-M5...									

Type	L5	L7	L8	L9	L10	L11
VUVG-LK10-T32C-...-M5...	34.4	47	12.5	11	11.7	17.7
VUVG-LK10-B52-...-M5...						
VUVG-LK10-M52-...-M5...	13.2					

Ordering data

★ Core product range

Ordering data		Description	Part no.	Type
In-line valve M5, with E-box R8				
	2x 3/2-way valve			
	Internal pilot air supply	Normally closed, pneumatic spring reset	★ 8042542	VUVG-LK10-T32C-AT-M5-1R8L-S
	5/2-way single solenoid valve			
	Internal pilot air supply	Pneumatic spring reset	★ 8042543	VUVG-LK10-M52-AT-M5-1R8L-S
	5/2-way double solenoid valve			
	Internal pilot air supply		★ 8042544	VUVG-LK10-B52-T-M5-1R8L-S
In-line valve M5, with E-box H2				
	2x 3/2-way valve			
	Internal pilot air supply	Normally closed, pneumatic spring reset	★ 8042538	VUVG-LK10-T32C-AT-M5-1H2L-S
	5/2-way single solenoid valve			
	Internal pilot air supply	Pneumatic spring reset	★ 8042539	VUVG-LK10-M52-AT-M5-1H2L-S
	5/2-way double solenoid valve			
	Internal pilot air supply		★ 8042540	VUVG-LK10-B52-T-M5-1H2L-S

Festo core product range






Generally ready for dispatch from the factory within 24 hours

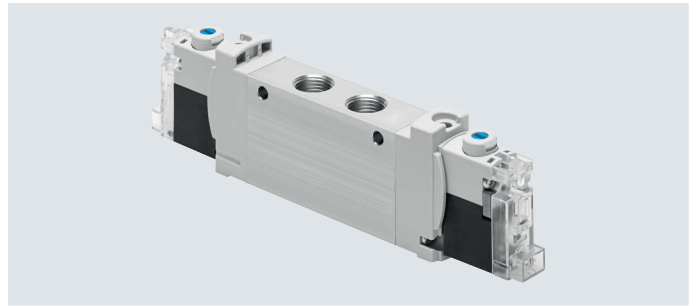
Generally ready for dispatch from the factory within 5 days

Data sheet

Function
2x 3/2C
5/2-way, single solenoid
5/2-way, double solenoid valve

-  - Size 10 mm
-  - Flow rate
280 ... 340 l/min
-  - Voltage
24 V DC

Circuit symbols → page 13



General technical data VUVG-LK				
Valve function		T32-A	M52-A	B52
Normal position		C ¹⁾	-	-
Stable position		Monostable		Bistable
Pneumatic spring reset		Yes	Yes	-
Design		Piston spool		
Sealing principle		Soft		
Type of actuation		Electrical		
Type of control		Piloted		
Pilot air supply		Internal		
Exhaust function		Can be throttled		
Manual override		Detenting, non-detenting		
Type of mounting		Optionally via through-holes ²⁾ or on manifold rail		
Mounting position		Any		
Standard nominal flow rate	[l/min]	280	340	340
Switching time on/off	[ms]	12/14	14/17	-
Switching time changeover	[ms]	-	-	7
Size	[mm]	10		
Connection	2, 4	M7		
Product weight	[g]	55	45	57
Corrosion resistance class CRC ³⁾		2		

1) C=Normally closed

2) If several valves are to be screwed together via the through-holes to form a block, a minimum distance of 0.3 mm must be ensured by placing spacer discs between them.

3) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Safety data		
Max. positive test pulse with 0 signal	[μs]	1600
Max. negative test pulse with 1 signal	[μs]	3000
Shock resistance		Shock test with severity level 1 to FN 942017-5 and EN 60068-2-27
Vibration resistance		Transport application test with severity level 1 to FN 942017-4 and EN 60068-2-6

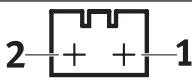
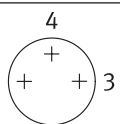
Data sheet

Operating and environmental conditions			
Valve function		T32-A ¹⁾	M52-A ¹⁾ B52
Operating medium		Compressed air to ISO 8573-2010 [7:4:4]	
Note on the operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)	
Operating pressure	[bar]	1.5 ... 7	2.5 ... 7 1.5 ... 7
Ambient temperature	[°C]	-5 ... +50	
Temperature of medium	[°C]	-5 ... +50	

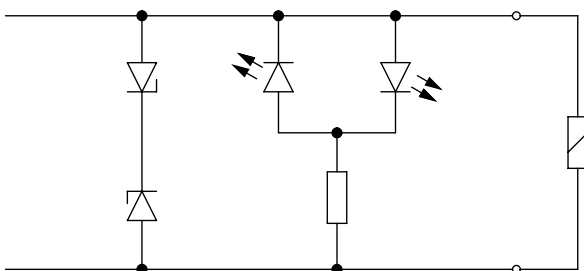
1) Pneumatic spring

Electrical data	
Electrical connection	Via E-box → page 100
Operating voltage	[V DC] 24 ±10%
Power	[W] 0.7
Duty cycle	[%] 100
Degree of protection to EN 60529	IP40 (with plug socket), IP65 (with M8)
Signal status display	LED
Maximum switching frequency	[Hz] 2

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant Contains paint-wetting impairment substances

Pin allocation for E-box			
	Pin		Description
Rectangular plug, connection pattern H			
	1	+ or -	Protective circuit without holding current reduction
	2	+ or -	
Round plug, M8, 3-pin			
	1	Not used	Protective circuit without holding current reduction
	3	+ or -	
	4	+ or -	

Protective circuit without holding current reduction



The solenoid coils have a protective circuit to arrest sparks and protect against polarity reversal.

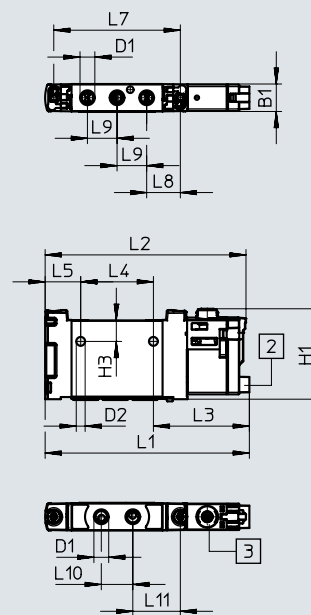
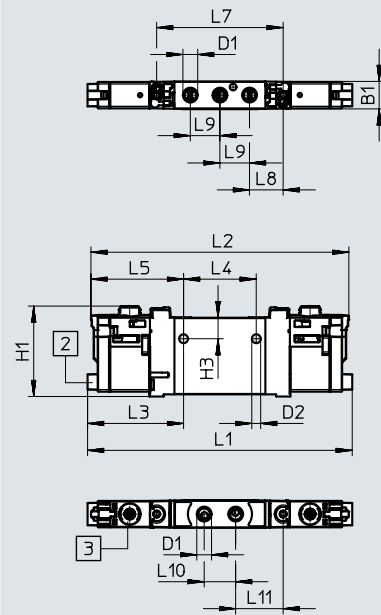
Data sheet

Dimensions

Download CAD data → www.festo.com

2x 3/2-way, 5/2-way valve, double solenoid

5/2-way single solenoid valve



Note
Additional dimensions
E-boxes
→ Page 102

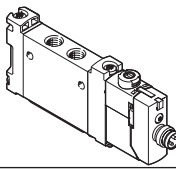
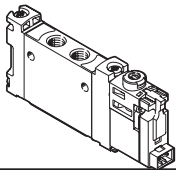
[2] Horizontal electrical connection [3] Manual override

Type	B1	D1	D2	H1	H3	L1	L2	L3	L4
VUVG-LK10-T32C-...-M7...	10.2	M7	3.3	33.6	7.8	98.3	95.8	35.7	27
VUVG-LK10-B52-...-M7...						75.9	74.6	35.7	
VUVG-LK10-M52-...-M7...									

Type	L5	L7	L8	L9	L10	L11
VUVG-LK10-T32C-...-M7...	34.4	47	12.5	11	11.7	17.7
VUVG-LK10-B52-...-M7...						
VUVG-LK10-M52-...-M7...	13.2					

Ordering data

★ Core product range

Ordering data		Description	Part no.	Type
In-line valve M7, with E-box R8				
	2x 3/2-way valve			
	Internal pilot air supply	Normally closed, pneumatic spring reset	★ 8042550	VUVG-LK10-T32C-AT-M7-1R8L-S
	5/2-way single solenoid valve			
	Internal pilot air supply	Pneumatic spring reset	★ 8042551	VUVG-LK10-M52-AT-M7-1R8L-S
	5/2-way double solenoid valve			
	Internal pilot air supply		★ 8042552	VUVG-LK10-B52-T-M7-1R8L-S
In-line valve M7, with E-box H2				
	2x 3/2-way valve			
	Internal pilot air supply	Normally closed, pneumatic spring reset	★ 8042546	VUVG-LK10-T32C-AT-M7-1H2L-S
	5/2-way single solenoid valve			
	Internal pilot air supply	Pneumatic spring reset	★ 8042547	VUVG-LK10-M52-AT-M7-1H2L-S
	5/2-way double solenoid valve			
	Internal pilot air supply		★ 8042548	VUVG-LK10-B52-T-M7-1H2L-S

Festo core product range



Generally ready for dispatch from the factory within 24 hours




Generally ready for dispatch from the factory within 5 days

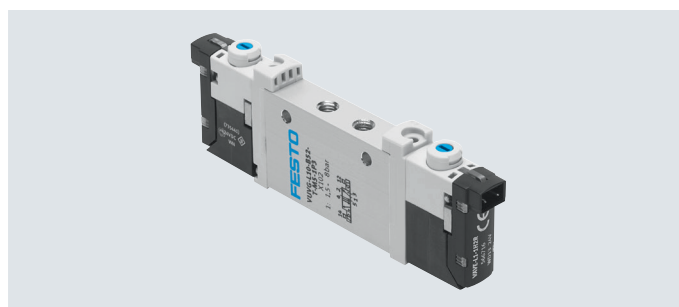
Data sheet

Function

2x 3/2C, 2x 3/2U, 2x 3/2H
 5/2-way, single solenoid
 5/2-way, double solenoid valve
 5/3C, 5/3U, 5/3E

Circuit symbols → page 13

-  - Size 10 mm
-  - Flow rate
125 ... 220 l/min
-  - Voltage
5, 12 and 24 V DC



General technical data VUVG-L M5												
Valve function	T32-A			T32-M			M52-R	B52	M52-M	P53		
Normal position	C ¹⁾	U ²⁾	H ⁴⁾	C ¹⁾	U ²⁾	H ⁴⁾	–	–	–	C ¹⁾	U ²⁾	E ³⁾
Stable position	Monostable							Bistable	Monostable	Monostable		
Pneumatic spring reset	Yes			No			Yes ⁵⁾	–	No	–		
Mechanical spring reset	No			Yes			Yes ⁵⁾	–	Yes	Yes		
Vacuum operation at port 1	No			Only with external pilot air supply								
Design	Piston spool											
Sealing principle	Soft											
Type of actuation	Electrical											
Type of control	Piloted											
Pilot air supply	Internal or external											
Exhaust function	Can be throttled											
Manual override	Choice of non-detenting, covered, non-detenting/detenting or detenting											
Type of mounting	Optionally via through-holes ⁶⁾ or on manifold rail											
Mounting position	Any											
Nominal width	[mm]	2.7	1.9	1.8			3.2		2.2		3.2	
Standard nominal flow rate	[l/min]	150	135	125	125		220		190		210	
Flow rate on manifold rail	[l/min]	150	135	125	125		220		190		210	
Switching time on/off	[ms]	6/16	8/11				7/19	–	8/24		10/30	
Switching time changeover	[ms]	–						7	–	15		
Size	[mm]	10										
Connection	1, 2, 3, 4, 5 12/14	M5 M3										
Product weight	[g]	55	54				45	55	44	55		
Certification	c UL us - Recognized (OL) c CSA us (OL) RCM compliance mark											
CE marking (see declaration of conformity) ⁷⁾	To EU EMC Directive											
Corrosion resistance class CRC ⁸⁾	2											

1) C=Normally closed/mid-position closed

2) U=Normally open/mid-position pressurised

3) E=Mid-position exhausted

4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open

5) Combined reset method

6) If several valves are to be screwed together via the through-holes to form a block, a minimum distance of 0.3 mm must be ensured by placing spacer discs between them.

7) For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/VUVG → Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

8) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Data sheet

Operating and environmental conditions			T32-A ¹⁾	T32-M ³⁾	M52-R ²⁾	B52	M52-M ³⁾	P53
Valve function			Compressed air to ISO 8573-2010 [7:4:4]					
Operating pressure	Internal	[bar]	1.5 ... 8	2.5 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	3 ... 8
	External	[bar]	1.5 ... 10	-0.9 ... 10			-0.9 ... 8	-0.9 ... 10
Pilot pressure		[bar]	1.5 ... 8	2 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
Ambient temperature		[°C]	-5 ... +50, with holding current reduction -5 ... +60					
Temperature of medium		[°C]	-5 ... +50, with holding current reduction -5 ... +60					

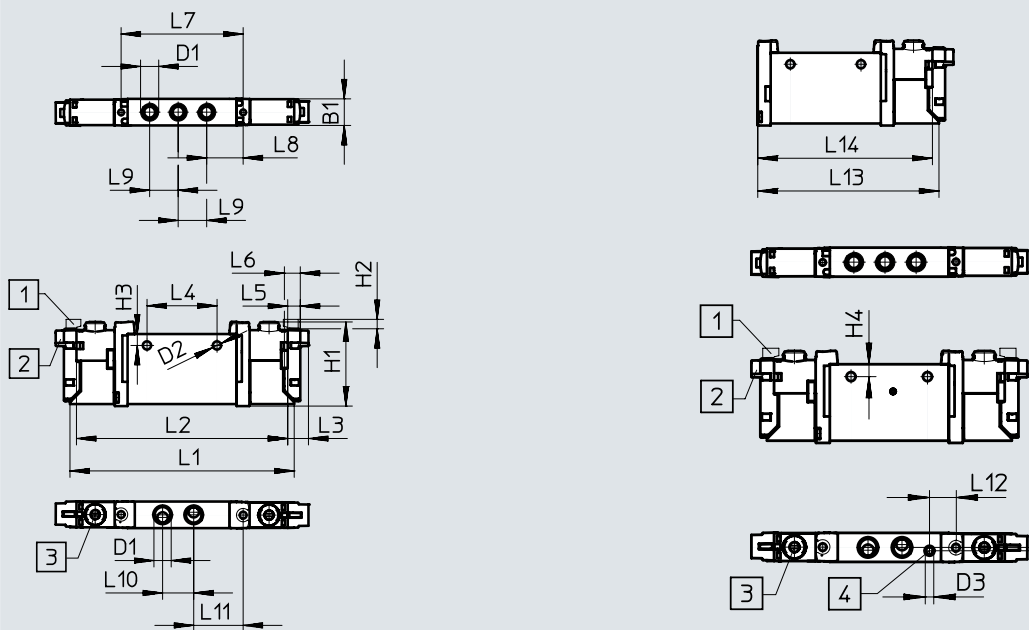
- 1) Pneumatic spring
- 2) Mixed, pneumatic/mechanical spring
- 3) Mechanical spring

Electrical data	
Electrical connection	Via E-box → page 100
Operating voltage	[V DC] 5, 12 and 24 ±10%
Power	[W] 1, reduced to 0.35 with holding current reduction
Duty cycle	[%] 100
Degree of protection to EN 60529	IP40 (with plug socket), IP65 (with M8)

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant

Dimensions Download CAD data → www.festo.com

2x 3/2-way, 5/2-way and 5/3-way valve



Note
Additional dimensions
E-boxes
→ Page 102

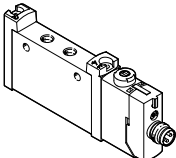
[1] Vertical electrical connection [2] Horizontal electrical connection [3] Manual override [4] Port for external pilot air supply

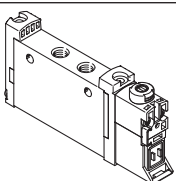
Type	B1	B2	D1	D2	D3	H1	H2	H3	L1	L2	L3	L4
VUVG-L-10 ...-M5...	10.2	-	M5	3.2	M3	32.5	3.6	4.4	86.5	81.5	8	27
VUVG-S-10 ...-M5...												

Type	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14
VUVG-L-10 ...-M5...	4.85	6.15	47	14	11	12	19	-	69.2	66.7
VUVG-S-10 ...-M5...										

Ordering data

★ Core product range

Ordering data		Description	Part no.	Type
In-line valve M5, with E-box R8				
	5/3-way valve			
	Internal pilot air supply	Mid-position closed, mechanical spring reset	★ 577346	VUVG-L10-P53C-T-M5-1R8L

Ordering data		Description	Part no.	Type
In-line valve M5, without E-box				
	2x 3/2-way valve			
	Internal pilot air supply	Normally closed, pneumatic spring reset	566454	VUVG-L10-T32C-AT-M5-1P3
		Normally open, pneumatic spring reset	566455	VUVG-L10-T32U-AT-M5-1P3
		1x normally open, 1x normally closed, pneumatic spring reset	566456	VUVG-L10-T32H-AT-M5-1P3
		Normally closed, mechanical spring reset	574348	VUVG-L10-T32C-MT-M5-1P3
		Normally open, mechanical spring reset	574349	VUVG-L10-T32U-MT-M5-1P3
		1x normally open, 1x normally closed, mechanical spring reset	574350	VUVG-L10-T32H-MT-M5-1P3
	External pilot air supply	Normally closed, pneumatic spring reset	566463	VUVG-L10-T32C-AZT-M5-1P3
		Normally open, pneumatic spring reset	566464	VUVG-L10-T32U-AZT-M5-1P3
		1x normally open, 1x normally closed, pneumatic spring reset	566465	VUVG-L10-T32H-AZT-M5-1P3
		Normally closed, mechanical spring reset	574352	VUVG-L10-T32C-MZT-M5-1P3
		Normally open, mechanical spring reset	574353	VUVG-L10-T32U-MZT-M5-1P3
		1x normally open, 1x normally closed, mechanical spring reset	574354	VUVG-L10-T32H-MZT-M5-1P3
	5/2-way single solenoid valve			
	Internal pilot air supply	Pneumatic/mechanical spring reset	566457	VUVG-L10-M52-RT-M5-1P3
Mechanical spring reset		574351	VUVG-L10-M52-MT-M5-1P3	
External pilot air supply	Pneumatic/mechanical spring reset	566466	VUVG-L10-M52-RZT-M5-1P3	
	Mechanical spring reset	574355	VUVG-L10-M52-MZT-M5-1P3	

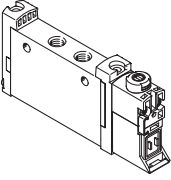
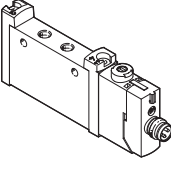
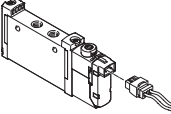
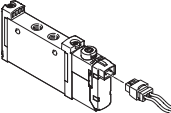
Festo core product range



Generally ready for dispatch from the factory within 24 hours

Generally ready for dispatch from the factory within 5 days

Ordering data




Ordering data		Description	Part no.	Type
In-line valve M5, without E-box				
	5/2-way double solenoid valve			
	Internal pilot air supply		566458	VUVG-L10-B52-T-M5-1P3
	External pilot air supply		566467	VUVG-L10-B52-ZT-M5-1P3
	5/3-way valve			
	Internal pilot air supply	Mid-position closed, mechanical spring reset	566459	VUVG-L10-P53C-T-M5-1P3
		Mid-position exhausted, mechanical spring reset	566460	VUVG-L10-P53E-T-M5-1P3
		Mid-position pressurised, mechanical spring reset	566461	VUVG-L10-P53U-T-M5-1P3
	External pilot air supply	Mid-position closed, mechanical spring reset	566468	VUVG-L10-P53C-ZT-M5-1P3
		Mid-position exhausted, mechanical spring reset	566469	VUVG-L10-P53E-ZT-M5-1P3
Mid-position pressurised, mechanical spring reset		566470	VUVG-L10-P53U-ZT-M5-1P3	
In-line valve M5, with E-box R8				
	2x 3/2-way valve			
	Internal pilot air supply	Normally closed, pneumatic spring reset	577347	VUVG-L10-T32C-AT-M5-1R8L
		Normally open, pneumatic spring reset	8031466	VUVG-L10-T32U-AT-M5-1R8L
		1x normally open, 1x normally closed, pneumatic spring reset	8031467	VUVG-L10-T32H-AT-M5-1R8L
		Normally closed, mechanical spring reset	8031468	VUVG-L10-T32C-MT-M5-1R8L
		Normally open, mechanical spring reset	8031469	VUVG-L10-T32U-MT-M5-1R8L
		1x normally open, 1x normally closed, mechanical spring reset	8031470	VUVG-L10-T32H-MT-M5-1R8L
	5/2-way single solenoid valve			
	Internal pilot air supply	Pneumatic/mechanical spring reset	572634	VUVG-L10-M52-RT-M5-1R8L
		Mechanical spring reset	8031472	VUVG-L10-M52-MT-M5-1R8L
	5/2-way double solenoid valve			
	Internal pilot air supply		576664	VUVG-L10-B52-T-M5-1R8L
5/3-way valve				
Internal pilot air supply	Mid-position exhausted, mechanical spring reset	8031475	VUVG-L10-P53E-T-M5-1R8L	
	Mid-position pressurised, mechanical spring reset	8031476	VUVG-L10-P53U-T-M5-1R8L	
In-line valve M5, with E-box H2				
	5/2-way single solenoid valve			
	Internal pilot air supply	Pneumatic/mechanical spring reset	577316	VUVG-L10-M52-RT-M5-1H2L-W1
		Mechanical spring reset	578162	VUVG-L10-M52-MT-M5-1H2L-W1
	5/2-way double solenoid valve			
Internal pilot air supply		577317	VUVG-L10-B52-T-M5-1H2L-W1	
Semi in-line valve M5, with E-box H2				
	5/2-way single solenoid valve			
	Internal pilot air supply	Pneumatic/mechanical spring reset	577324	VUVG-S10-M52-RT-M5-1H2L-W1

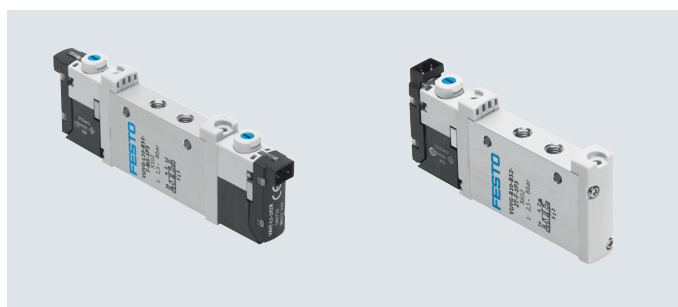
Data sheet

Function

2x 3/2C, 2x 3/2U, 2x 3/2H
 5/2-way, single solenoid
 5/2-way, double solenoid valve
 5/3C, 5/3U, 5/3E

Circuit symbols → page 13

-  - Size 10 mm
-  - Flow rate
170 ... 340 l/min
-  - Voltage
5, 12 and 24 V DC



General technical data VUVG-L M7													
Valve function	T32-A			T32-M			M52-R	B52	M52-M	P53			
Normal position	C ¹⁾	U ²⁾	H ⁴⁾	C ¹⁾	U ²⁾	H ⁴⁾	–	–	–	C ¹⁾	U ²⁾	E ³⁾	
Stable position	Monostable							Bistable	Monostable	Monostable			
Pneumatic spring reset	Yes			No			Yes ⁵⁾	–	No	–			
Mechanical spring reset	No			Yes			Yes ⁵⁾	–	Yes	Yes			
Vacuum operation at port 1	No			Only with external pilot air supply									
Design	Piston spool												
Sealing principle	Soft												
Type of actuation	Electrical												
Type of control	Piloted												
Pilot air supply	Internal or external												
Exhaust function	Can be throttled												
Manual override	Choice of non-detenting, covered, non-detenting/detenting or detenting												
Type of mounting	Optionally via through-holes ⁶⁾ or on manifold rail												
Mounting position	Any												
Nominal width	[mm]	2.7		2.0	1.9	1.9	4.0		2.8	3.5			
Standard nominal flow rate	[l/min]	190		150	140	140	330	380	220	320			
Flow rate on manifold rail	[l/min]	170		140	130	130	330	340	220	300			
Switching time on/off	[ms]	6/16		8/11			7/19	–	8/24	10/30			
Switching time changeover	[ms]	–		–			–	7	–	15			
Size	[mm]	10											
Connection		1, 2, 3, 4, 5		M7									
		12/14		M3									
Product weight	[g]	55		54			45	55	44	55			
Certification		c UL us - Recognized (OL)											
		c CSA us (OL)											
		RCM compliance mark											
CE marking (see declaration of conformity) ⁷⁾		To EU EMC Directive											
Corrosion resistance class CRC ⁸⁾		2											

1) C=Normally closed/mid-position closed

2) U=Normally open/mid-position pressurised

3) E=Mid-position exhausted

4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open

5) Combined reset method

6) If several valves are to be screwed together via the through-holes to form a block, a minimum distance of 0.3 mm must be ensured by placing spacer discs between them.

7) For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/VUVG → Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

8) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Data sheet

Operating and environmental conditions			T32-A ¹⁾	T32-M ³⁾	M52-R ²⁾	B52	M52-M ³⁾	P53
Valve function			Compressed air to ISO 8573-2010 [7:4:4]					
Operating pressure	Internal	[bar]	1.5 ... 8	2.5 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
	External	[bar]	1.5 ... 10	-0.9 ... 10			-0.9 ... 8	-0.9 ... 10
Pilot pressure		[bar]	1.5 ... 8	2 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	3 ... 8
Ambient temperature		[°C]	-5 ... +50, with holding current reduction -5 ... +60					
Temperature of medium		[°C]	-5 ... +50, with holding current reduction -5 ... +60					

- 1) Pneumatic spring
 2) Mixed, pneumatic/mechanical spring
 3) Mechanical spring

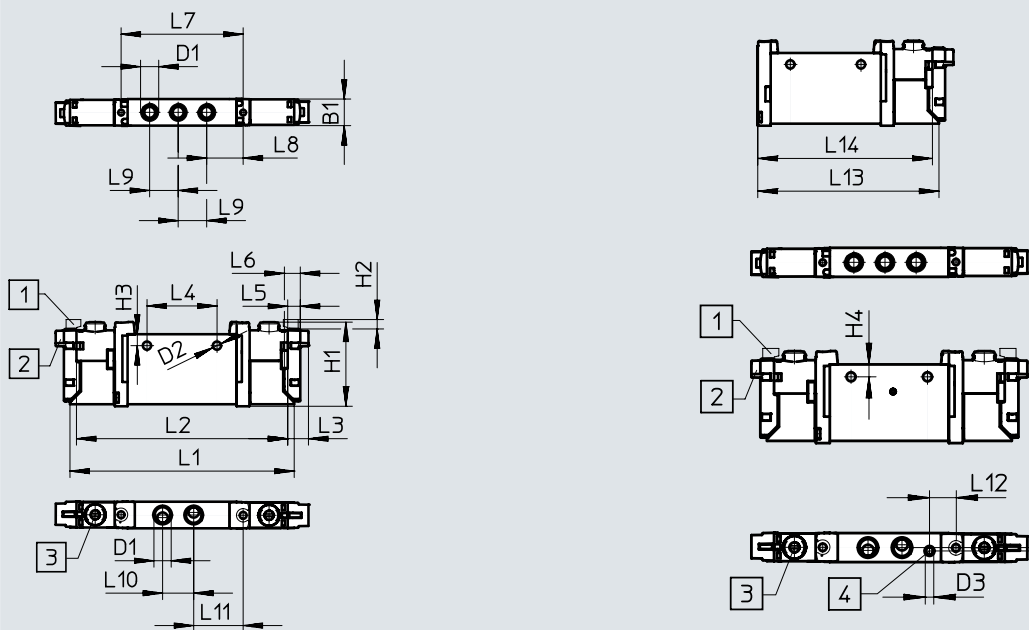
Electrical data	
Electrical connection	Via E-box → page 100
Operating voltage	[V DC] 5, 12, 24 ±10%
Power	[W] 1, reduced to 0.35 with holding current reduction
Duty cycle	[%] 100
Degree of protection to EN 60529	IP40 (with plug socket), IP65 (with M8)

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant

Dimensions

Download CAD data → www.festo.com

2x 3/2-way, 5/2-way and 5/3-way valve



Note
 Additional dimensions
 E-boxes
 → Page 102

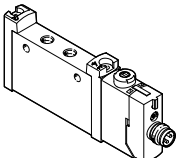
[1] Vertical electrical connection [2] Horizontal electrical connection [3] Manual override [4] Port for external pilot air supply

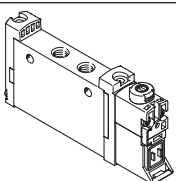
Type	B1	B2	D1	D2	D3	H1	H2	H3	L1	L2	L3	L4
VUVG-L10 ...-M7...	10.2	-	M7	3.2	M3	32.5	3.6	4.4	86.5	81.5	8	27
VUVG-S10 ...-M7...												

Type	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14
VUVG-L10 ...-M7...	4.85	6.15	47	14	11	12	19	-	69.2	66.7
VUVG-S10 ...-M7...										

Ordering data

★ Core product range

Ordering data		Description	Part no.	Type
In-line valve M7, with E-box R8				
	5/3-way valve			
	Internal pilot air supply	Mid-position closed, mechanical spring reset	★ 574223	VUVG-L10-P53C-T-M7-1R8L

Ordering data		Description	Part no.	Type
In-line valve M7, without E-box				
	2x 3/2-way valve			
	Internal pilot air supply	Normally closed, pneumatic spring reset	566471	VUVG-L10-T32C-AT-M7-1P3
		Normally open, pneumatic spring reset	566472	VUVG-L10-T32U-AT-M7-1P3
		1x normally open, 1x normally closed, pneumatic spring reset	566473	VUVG-L10-T32H-AT-M7-1P3
		Normally closed, mechanical spring reset	574356	VUVG-L10-T32C-MT-M7-1P3
		Normally open, mechanical spring reset	574357	VUVG-L10-T32U-MT-M7-1P3
		1x normally open, 1x normally closed, mechanical spring reset	574358	VUVG-L10-T32H-MT-M7-1P3
	External pilot air supply	Normally closed, pneumatic spring reset	566479	VUVG-L10-T32C-AZT-M7-1P3
		Normally open, pneumatic spring reset	566480	VUVG-L10-T32U-AZT-M7-1P3
		1x normally open, 1x normally closed, pneumatic spring reset	566481	VUVG-L10-T32H-AZT-M7-1P3
		Normally closed, mechanical spring reset	574360	VUVG-L10-T32C-MZT-M7-1P3
		Normally open, mechanical spring reset	574361	VUVG-L10-T32U-MZT-M7-1P3
		Normally closed, mechanical spring reset	574362	VUVG-L10-T32H-MZT-M7-1P3

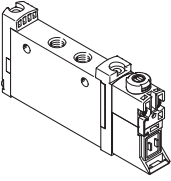
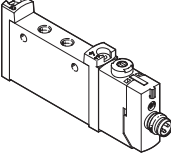
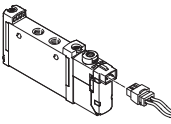
Festo core product range



Generally ready for dispatch from the factory within 24 hours

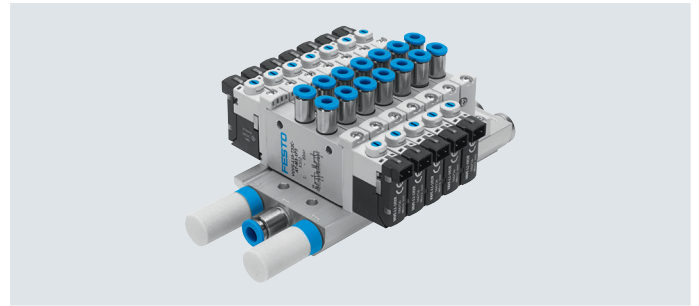
Generally ready for dispatch from the factory within 5 days

Ordering data

Ordering data		Description	Part no.	Type
In-line valve M7, without E-box				
	5/2-way single solenoid valve			
	Internal pilot air supply	Mechanical spring reset	574359	VUVG-L10-M52-MT-M7-1P3
		Pneumatic/mechanical spring reset	566474	VUVG-L10-M52-RT-M7-1P3
	External pilot air supply	Mechanical spring reset	574363	VUVG-L10-M52-MZT-M7-1P3
		Pneumatic/mechanical spring reset	566482	VUVG-L10-M52-RZT-M7-1P3
	5/2-way double solenoid valve			
	Internal pilot air supply		566475	VUVG-L10-B52-T-M7-1P3
	External pilot air supply		566483	VUVG-L10-B52-ZT-M7-1P3
	5/3-way valve			
	Internal pilot air supply	Mid-position closed, mechanical spring reset	566476	VUVG-L10-P53C-T-M7-1P3
		Mid-position exhausted, mechanical spring reset	566477	VUVG-L10-P53E-T-M7-1P3
		Mid-position pressurised, mechanical spring reset	566478	VUVG-L10-P53U-T-M7-1P3
External pilot air supply	Mid-position closed, mechanical spring reset	566484	VUVG-L10-P53C-ZT-M7-1P3	
	Mid-position exhausted, mechanical spring reset	566485	VUVG-L10-P53E-ZT-M7-1P3	
	Mid-position pressurised, mechanical spring reset	566486	VUVG-L10-P53U-ZT-M7-1P3	
In-line valve M7, with E-box R8				
	2x 3/2-way valve			
	Internal pilot air supply	Normally closed, pneumatic spring reset	574218	VUVG-L10-T32C-AT-M7-1R8L
		Normally open, pneumatic spring reset	574219	VUVG-L10-T32U-AT-M7-1R8L
		1x normally open, 1x normally closed, pneumatic spring reset	574220	VUVG-L10-T32H-AT-M7-1R8L
		Normally closed, mechanical spring reset	8031480	VUVG-L10-T32C-MT-M7-1R8L
		Normally open, mechanical spring reset	8031481	VUVG-L10-T32U-MT-M7-1R8L
		1x normally open, 1x normally closed, mechanical spring reset	8031482	VUVG-L10-T32H-MT-M7-1R8L
	5/2-way single solenoid valve			
	Internal pilot air supply	Pneumatic/mechanical spring reset	574221	VUVG-L10-M52-RT-M7-1R8L
		Mechanical spring reset	8031485	VUVG-L10-M52-MT-M7-1R8L
	5/2-way double solenoid valve			
	Internal pilot air supply		574222	VUVG-L10-B52-T-M7-1R8L
5/3-way valve				
Internal pilot air supply	Mid-position exhausted, mechanical spring reset	574225	VUVG-L10-P53E-T-M7-1R8L	
	Mid-position pressurised, mechanical spring reset	574224	VUVG-L10-P53U-T-M7-1R8L	
In-line valve M7, with E-box H2				
	5/2-way single solenoid valve			
	Internal pilot air supply	Pneumatic/mechanical spring reset	577333	VUVG-L10-M52-RT-M7-1H2L-W1
		Mechanical spring reset	578163	VUVG-L10-M52-MT-M7-1H2L-W1
	5/2-way double solenoid valve			
Internal pilot air supply		577332	VUVG-L10-B52-T-M7-1H2L-W1	

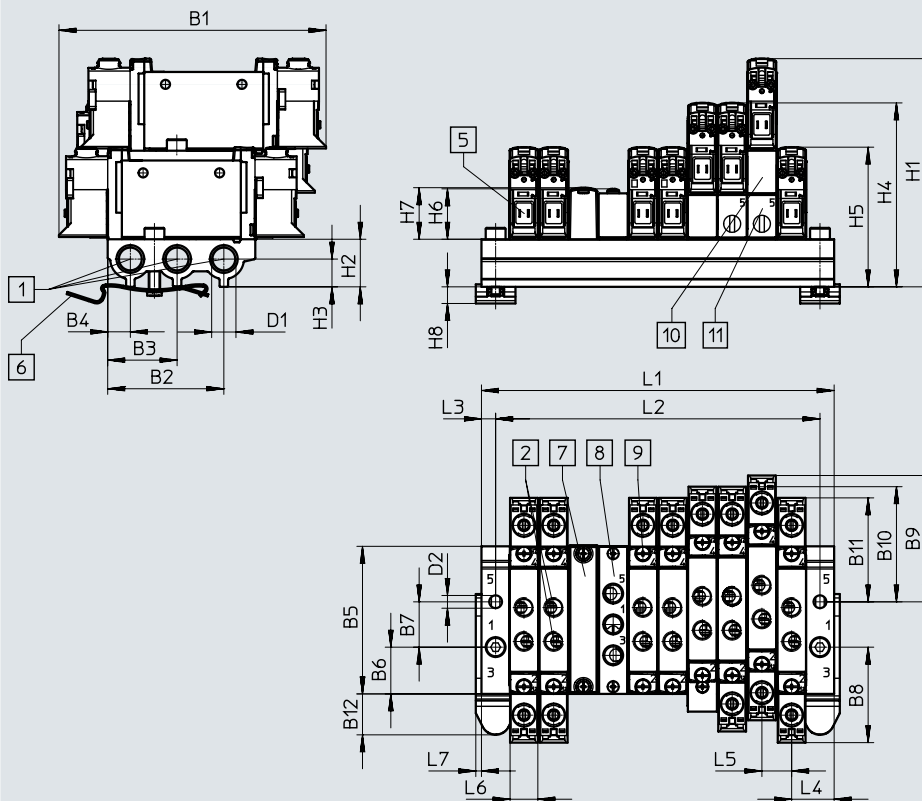
Manifold assembly

In-line valves for manifold assembly



Dimensions

Download CAD data → www.festo.com



Note
Additional dimensions
E-boxes
→ Page 102

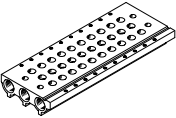
- | | | | |
|---|--|---|--------------------------------------|
| [1] Ports 1, 3 and 5: G1/8 | [6] H-rail mounting (two M4x20 screws are required for mounting) | [8] Supply plate | [10] Vertical pressure supply plate |
| [2] Ports 1, 2, 3, 4 and 5 on the valve: M7 or M5 | [7] Cover plate | [9] Valves/cover plate mounting on manifold rail: M2 thread | [11] Vertical pressure exhaust plate |
| [5] Electrical connection for E-boxes and accessories | | | |

Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12
VABML-L1-10S-G18	94.3	41	24.5	8	52.1	16.5	16	33.7	44.6	40.7	36.7	14.4

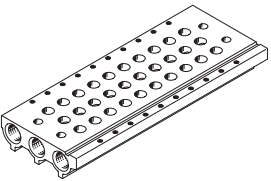
Type	D1	D2	D5	H1	H2	H3	H4	H5	H6	H7	H8	L3	L4	L5	L6	L7
VABML-L1-10S-G18	G1/8	4.5	8	80.6	16.8	9.8	64.9	49.3	17.8	18	5.9	5	15	10.5	10.3	2

Ordering data

Valve positions	2	3	4	5	6	7	8	9	10	12	14	16	22
L1	40.5	51	61.5	72	82.5	93	103.5	114	124.5	145.5	166.5	187.5	250.5
L2	30.5	41	51.5	62	72.5	83	93.5	104	114.5	135.5	156.5	177.5	240.5
VABM weight [g]	63	78	93	108	123	138	153	168	183	213	243	273	363

Technical data – Manifold rails							
	Connection	CRC	Material ²⁾	Operating pressure [bar]	Max. tightening torque for assembly [Nm]		
	1, 3, 5				Valve	H-rail	Wall
	G1/8	2 ¹⁾	Wrought aluminium alloy	-0.9 ... 10	0.45	1.5	3

- 1) Corrosion resistance class CRC 2 to Festo standard FN 940070
Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.
- 2) Note on materials: RoHS-compliant.

Ordering data – Manifold rail				
	Description	Part no.	Type	
Manifold rail for in-line valve (manifold assembly)				
	For size M5/M7	2 valve positions	★ 566558	VABM-L1-10S-G18-2
		3 valve positions	★ 566559	VABM-L1-10S-G18-3
		4 valve positions	★ 566560	VABM-L1-10S-G18-4
		5 valve positions	566561	VABM-L1-10S-G18-5
		6 valve positions	★ 566562	VABM-L1-10S-G18-6
		7 valve positions	566563	VABM-L1-10S-G18-7
		8 valve positions	★ 566564	VABM-L1-10S-G18-8
		9 valve positions	566565	VABM-L1-10S-G18-9
		10 valve positions	★ 566566	VABM-L1-10S-G18-10
		12 valve positions	566567	VABM-L1-10S-G18-12
		14 valve positions	566568	VABM-L1-10S-G18-14
		16 valve positions	566569	VABM-L1-10S-G18-16

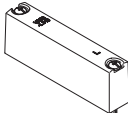

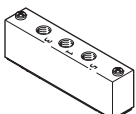

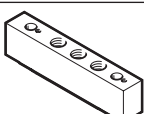
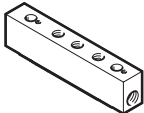
Festo core product range



Generally ready for dispatch from the factory within 24 hours

Generally ready for dispatch from the factory within 5 days

Ordering data

Ordering data – Accessories		Description	Part no.	Type
Cover plate Data sheets → Internet: vabb				
	For valve position on manifold rail, including screws and seal	★ 566462	VABB-L1-10-S	
Separator Data sheets → Internet: vabd				
	For creating pressure zones	569995	VABD-8-B	
Supply plate Data sheets → Internet: vabf				
	For valve position (in-line valves M5) on manifold rail, including screws and seal	569991	VABF-L1-10-P3A4-M5	
	For valve position (in-line valves M7) on manifold rail, including screws and seal	569992	VABF-L1-10-P3A4-M7	
Seals Data sheets → Internet: vabd				
	In-line valves VUVG-LK			
	For in-line valves M5	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	★ 8043718	VABD-L1-10XK-S-M5-S
	For in-line valves M7		★ 8043719	VABD-L1-10XK-S-M7-S
	In-line valves VUVG-L			
For in-line valves M5	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	★ 566672	VABD-L1-10X-S-M5	
For in-line valves M7		★ 566673	VABD-L1-10X-S-M7	
Vertical pressure supply plate				
	Pneumatic connection 1: M7	Terminal code CP	574592	VABF-L1-P3A3-M7
Vertical pressure exhaust plate				
	Pneumatic connection 3, 5: M7	Terminal code CR	574594	VABF-L1-P7A13-M7

Festo core product range






Generally ready for dispatch from the factory within 24 hours

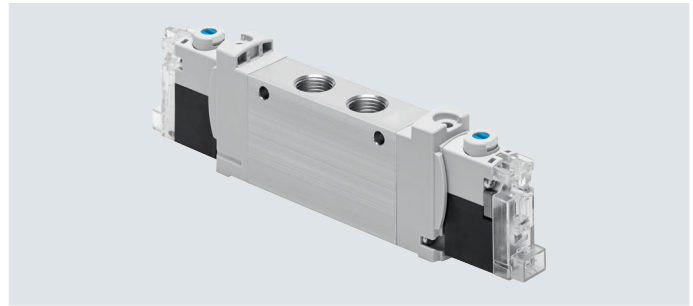
Generally ready for dispatch from the factory within 5 days

Data sheet

Function
2x 3/2C
5/2-way, single solenoid
5/2-way, double solenoid valve

-  - Size 14 mm
-  - Flow rate
570 ... 660 l/min
-  - Voltage
24 V DC

Circuit symbols → page 13



General technical data VUVG-LK

Valve function	T32-A	M52-A	B52
Normal position	C ¹⁾	-	-
Stable position	Monostable		Bistable
Pneumatic spring reset	Yes	Yes	-
Design	Piston spool		
Sealing principle	Soft		
Type of actuation	Electrical		
Type of control	Piloted		
Pilot air supply	Internal		
Exhaust function	Can be throttled		
Manual override	Non-detenting, detenting		
Type of mounting	Optionally via through-holes ²⁾ or on manifold rail		
Mounting position	Any		
Standard nominal flow rate	[l/min]	570	660
Switching time on/off	[ms]	13/20	14/24
Switching time changeover	[ms]	-	8
Size	[mm]	14	
Connection	2, 4	G1/8	
Product weight	[g]	75	85
Corrosion resistance class CRC ³⁾		2	

1) C=Normally closed

2) If several valves are to be screwed together via the through-holes to form a block, a minimum distance of 0.3 mm must be ensured by placing spacer discs between them.

3) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Safety data

Max. positive test pulse with 0 signal	[µs]	1600
Max. negative test pulse with 1 signal	[µs]	3000
Shock resistance	Shock test with severity level 1 to FN 942017-5 and EN 60068-2-27	
Vibration resistance	Transport application test with severity level 1 to FN 942017-4 and EN 60068-2-6	

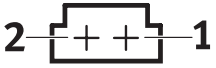
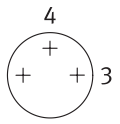
Data sheet

Operating and environmental conditions				
Valve function		T32-A ¹⁾	M52-A ¹⁾	B52
Operating medium		Compressed air to ISO 8573-2010 [7:4:4]		
Note on the operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)		
Operating pressure	[bar]	1.5 ... 7	2.5 ... 7	1.5 ... 7
Ambient temperature	[°C]	-5 ... +50		
Temperature of medium	[°C]	-5 ... +50		

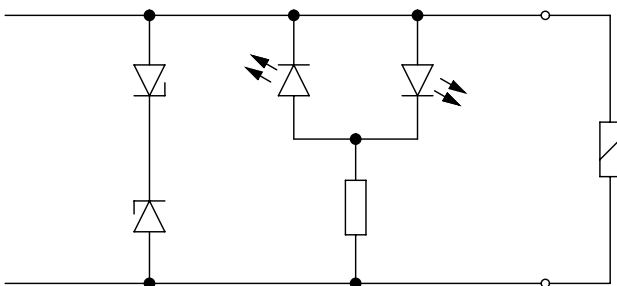
1) Pneumatic spring

Electrical data			
Electrical connection		Via E-box → page 100	
Operating voltage	[V DC]	24 ±10%	
Power	[W]	0.7	
Duty cycle	[%]	100	
Degree of protection to EN 60529		IP40 (with plug socket), IP65 (with M8)	
Signal status display		LED	
Maximum switching frequency	[Hz]	2	

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant Contains paint-wetting impairment substances

Pin allocation for E-box			
	Pin		Description
Rectangular plug, connection pattern H			
	1	+ or -	Protective circuit without holding current reduction
	2	+ or -	
Round plug, M8, 3-pin			
	1	Not used	Protective circuit without holding current reduction
	3	+ or -	
	4	+ or -	

Protective circuit without holding current reduction



The solenoid coils have a protective circuit to arrest sparks and protect against polarity reversal.

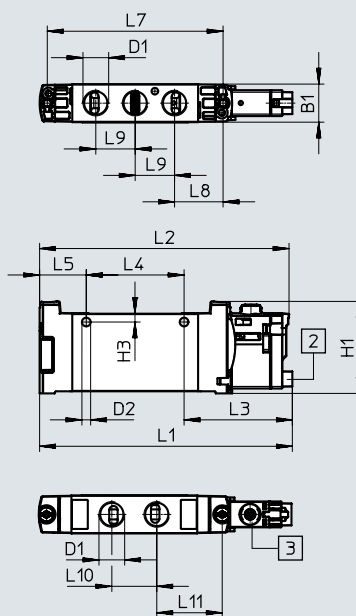
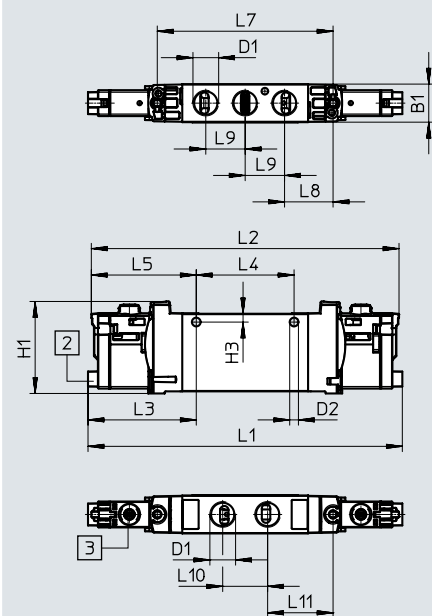
Data sheet

Dimensions

Download CAD data → www.festo.com

2x 3/2-way, 5/2-way valve, double solenoid

5/2-way single solenoid valve



Note
Additional dimensions
E-boxes
→ Page 102

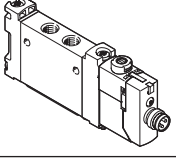
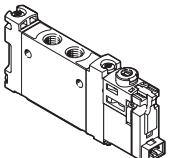
[2] Horizontal electrical connection [3] Manual override

Type	B1	D1	D2	H1	H3	L1	L2	L3	L4	L5
VUVG-LK14-T32C...-G18...	14.4	G1/8	3.3	34.8	3.2	118.9	116.4	41	37	39.7
VUVG-LK14-B52...-G18...						95.6	94.4			17.7
VUVG-LK14-M52...-G18...										

Type	L7	L8	L9	L10	L11
VUVG-LK14-T32C...-G18...	66.5	18.4	14.9	17	24.8
VUVG-LK14-B52...-G18...					
VUVG-LK14-M52...-G18...					

Ordering data

★ Core product range

Ordering data		Description	Part no.	Type
In-line valve G1/8, with E-box R8				
	2x 3/2-way valve			
	Internal pilot air supply	Normally closed, pneumatic spring reset	★ 8042566	VUVG-LK14-T32C-AT-G18-1R8L-S
	5/2-way single solenoid valve			
	Internal pilot air supply	Pneumatic spring reset	★ 8042567	VUVG-LK14-M52-AT-G18-1R8L-S
5/2-way double solenoid valve				
	Internal pilot air supply		★ 8042568	VUVG-LK14-B52-T-G18-1R8L-S
In-line valve G1/8, with E-box H2				
	2x 3/2-way valve			
	Internal pilot air supply	Normally closed, pneumatic spring reset	★ 8042562	VUVG-LK14-T32C-AT-G18-1H2L-S
	5/2-way single solenoid valve			
	Internal pilot air supply	Pneumatic spring reset	★ 8042563	VUVG-LK14-M52-AT-G18-1H2L-S
5/2-way double solenoid valve				
	Internal pilot air supply		★ 8042564	VUVG-LK14-B52-T-G18-1H2L-S

Festo core product range






Generally ready for dispatch from the factory within 24 hours

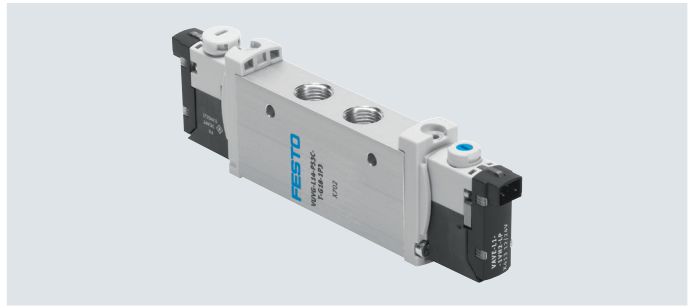
Generally ready for dispatch from the factory within 5 days

Data sheet

Function

2x 3/2C, 2x 3/2U, 2x 3/2H
 5/2-way, single solenoid
 5/2-way, double solenoid valve
 5/3C, 5/3U, 5/3E

-  - Size 14 mm
-  - Flow rate
480 ... 780 l/min
-  - Voltage
5, 12 and 24 V DC



Circuit symbols → page 13

General technical data VUVG-L													
Valve function		T32-A			T32-M			M52-A	B52	M52-M	P53		
Normal position		C ¹⁾	U ²⁾	H ⁴⁾	C ¹⁾	U ²⁾	H ⁴⁾	-	-	-	C ¹⁾	U ²⁾ E ³⁾	
Stable position		Monostable						Bistable		Monostable			
Pneumatic spring reset		Yes			No			Yes	-	No	-		
Mechanical spring reset		No			Yes			No	-	Yes	Yes		
Vacuum operation at port 1		No			Only with external pilot air supply								
Size [mm]		14											
Design		Piston spool											
Sealing principle		Soft											
Type of actuation		Electrical											
Type of control		Piloted											
Pilot air supply		Internal or external											
Exhaust function		Can be throttled											
Manual override		VUVG-...		Choice of non-detenting, covered, non-detenting/detenting or detenting									
		VUVG-...-P1		Non-detenting, non-detenting/detenting									
Type of mounting		Optionally via through-holes ⁵⁾ or on manifold rail											
Mounting position		Any											
Nominal width [mm]		4.6			4.3			5.6	5.6	5.6	5.6		
Standard nominal flow rate [l/min]		560	600	590	550	500	500	780	780	780	650	560	
Flow rate on manifold rail [l/min]		560	580		520	480	480	680	700	700	620	560	
Switching time													
VUVG-...		On/off [ms]	8/23				15/11		14/22	-	13/40	12/40	
		Changeover [ms]	-										
VUVG-...-P1		On/off	11/18			14/13		16/16	-	12/26	14/24		
		Changeover	-										
Pneumatic connection		1, 2, 3, 4, 5		G1/8									
		12/14		M5									

- 1) C=Normally closed/mid-position closed
- 2) U=Normally open/mid-position pressurised
- 3) E=Mid-position exhausted
- 4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open
- 5) If several valves are to be screwed together via the through-holes to form a block, a minimum distance of 0.3 mm must be ensured by placing spacer discs between them.

Data sheet

General technical data VUVG-L		T32-A	T32-M	M52-A	B52	M52-M	P53
Valve function							
Product weight	VUVG-... [g]	89	80	78	89	70	89
	VUVG-...-P1 [g]	65	56	66	65	58	65
Certification for VUVG-...		c UL us - Recognized (OL)					
		c CSA us (OL)					
		RCM					
CE marking (see declaration of conformity)¹⁾							
	VUVG-...	To EU EMC Directive					
	VUVG-...-P1	To EU Low Voltage Directive					
Corrosion resistance class CRC ²⁾		2					

1) For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/VUVG → Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

2) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Operating and environmental conditions		T32-A ¹⁾	T32-M ²⁾	M52-A ¹⁾	B52	M52-M ²⁾	P53
Valve function							
Operating medium		Compressed air to ISO 8573-2010 [7:4:4]					
Operating pressure	Internal [bar]	1.5 ... 8	3 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	3 ... 8
	External VUVG-... [bar]	1.5... 10	-0.9... 10			-0.9... 8	-0.9... 10
Pilot pressure ³⁾	[bar]	1.5 ... 8	3.5 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	3 ... 8
Ambient temperature	VUVG-... [°C]	-5 ... +50, with holding current reduction -5 ... +60					
	VUVG-...-P1	-5 ... +50 for mounting on manifold rail, -5 ... +60					
Temperature of medium	VUVG-... [°C]	-5 ... +50, with holding current reduction -5 ... +60					
	VUVG-...-P1	-5 ... +50, for mounting on manifold rail, -5 ... +60					

1) Pneumatic spring

2) Mechanical spring

3) Minimum pilot pressure 50% of operating pressure

Electrical data

Electrical connection	VUVG-...	Via E-box → page 102	
	VUVG-...-P1	Via electric pilot valve	
Pilot interface	VUVG-...-P1	To ISO 15218	
Operating voltage	VUVG-... [V DC]	5, 12 and 24 ±10%	
	VUVG-...-P1 [V DC]	12 and 24 ±10%	
	[V AC]	24, 110 and 230 ±10%	
Power	VUVG-... [W]	1, reduced to 0.35 with holding current reduction	
	VUVG-...-P1 [W]	1.3	
Duty cycle ED	[%]	100	
Degree of protection to EN 60529	VUVG-...	IP40 (with plug socket), IP65 (with M8)	
	VUVG-...-P1	IP65, with electric pilot valve and plug socket	

Safety data

Max. positive test pulse with 0 signal	[µs]	700
Max. negative test pulse with 1 signal	[µs]	900
Shock resistance		Shock test with severity level 2 to FN 942017-5 and EN 60068-2-27
Vibration resistance		Transport application test with severity level 2 to FN 942017-4 and EN 60068-2-6

Information on materials

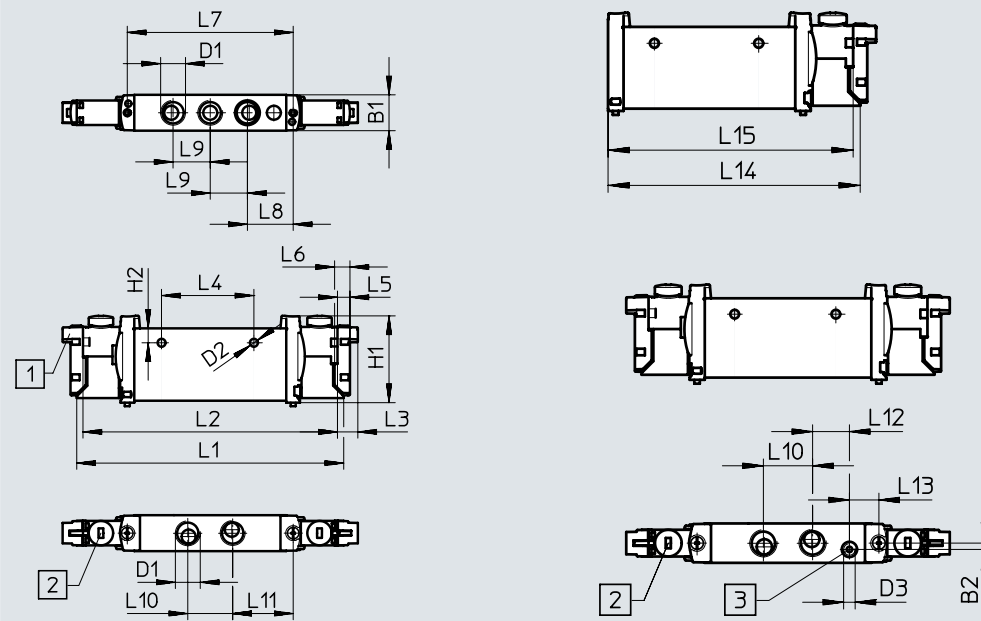
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant

Data sheet

Dimensions VUVG

Download CAD data → www.festo.com

2x 3/2-way, 5/2-way and 5/3-way valve



[1] Horizontal electrical connection [2] Manual override [3] Port for external pilot air supply

Type	B1	B2	D1	D2 ∅	D3	H1	H2	L1	L2	L3	L4	L5	L6
VUVG-L14G18...	14.4	2.3	G1/8	3.2	-	34.8	5.8	107	102	8	37	4.85	6.2
VUVG-S14G18...													

Type	L7	L8	L9	L10	L11	L12	L13	L14	L15
VUVG-L14G18...	66.5	18.35	14.9	18	24.3	13.5	10.8	89.4	87
VUVG-S14G18...									

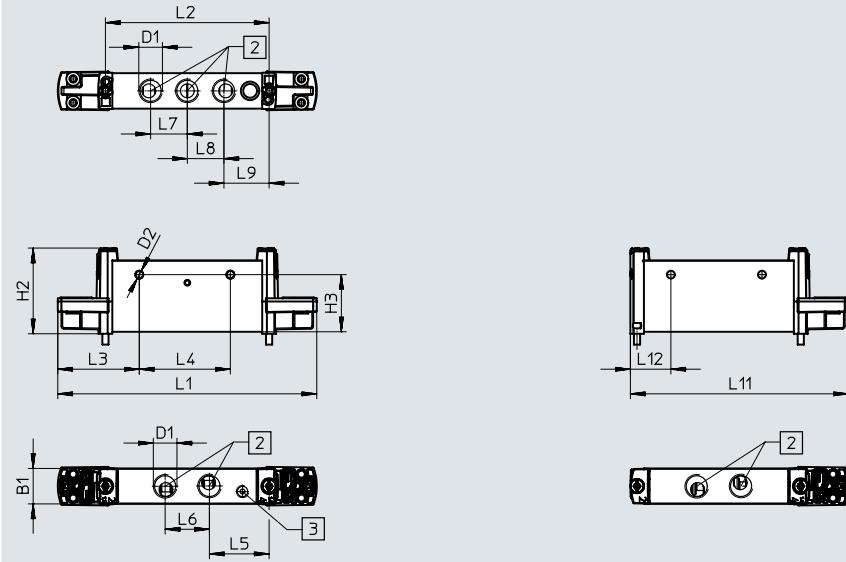
Data sheet

Dimensions VUVG-... -P1

Download CAD data → www.festo.com

2x 3/2-way, 5/2-way and 5/3-way valve

5/2-way valve, single solenoid



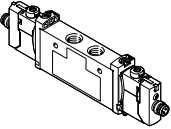
[2] Ports 1...5

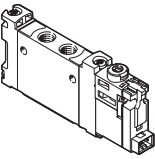
[3] Port for external pilot air supply

Type	B1	D1	D2 Ø	H2	H3	L1	L2	L3	L4	L5	L6	L7	L8	L9	L11	L12
VUVG-L14 -...-P1	14.4	G1/8	3.2	34.8	23.2	105.2	66.5	33.1	37	24.3	18	14.9	14.9	18.4	88.6	16.5

Ordering data

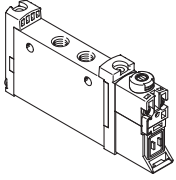
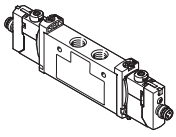
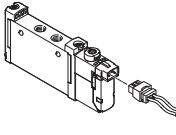
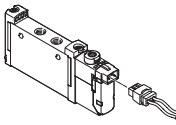
★ Core product range

Ordering data		Description	Part no.	Type
In-line valve G1/8, with E-box R8				
	5/3-way valve			
	Internal pilot air supply	Mid-position closed, mechanical spring reset	★ 574231	VUVG-L14-P53C-T-G18-1R8L

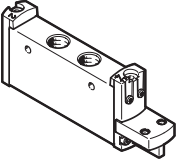
Ordering data		Description	Part no.	Type	
In-line valve G1/8, without E-box					
	2x 3/2-way valve				
	Internal pilot air supply	Normally closed, pneumatic spring reset	566496	VUVG-L14-T32-AT-G18-1P3	
		Normally open, pneumatic spring reset	566497	VUVG-L14-32U-AT-G18-1P3	
		1x normally open, 1x normally closed, pneumatic spring reset	566498	VUVG-L14-T32H-AT-G18-1P3	
		Normally closed, mechanical spring reset	574368	VUVG-L14-T32C-MT-G18-1P3	
		Normally open, mechanical spring reset	574369	VUVG-L14-T32U-MT-G18-1P3	
		1x normally open, 1x normally closed, mechanical spring reset	574370	VUVG-L14-T32H-MT-G18-1P3	
	External pilot air supply	Normally closed, pneumatic spring reset	566505	VUVG-L14-T32C-AZT-G18-1P3	
		Normally open, pneumatic spring reset	566506	VUVG-L14-T32U-AZT-G18-1P3	
		1x normally open, 1x normally closed, pneumatic spring reset	566507	VUVG-L14-T32H-AZT-G18-1P3	
		Normally closed, mechanical spring reset	574372	VUVG-L14-T32C-MZT-G18-1P3	
		Normally open, mechanical spring reset	574373	VUVG-L14-T32U-MZT-G18-1P3	
		Normally closed, mechanical spring reset	574374	VUVG-L14-T32H-MZT-G18-1P3	
	5/2-way single solenoid valve				
	Internal pilot air supply	Pneumatic spring reset	566499	VUVG-L14-M52-AT-G18-1P3	
		Mechanical spring reset	574371	VUVG-L14-M52-MT-G18-1P3	
	External pilot air supply	Pneumatic spring return	566508	VUVG-L14-M52-AZT-G18-1P3	
		Mechanical spring reset	574375	VUVG-L14-M52-MZT-G18-1P3	
	5/2-way double solenoid valve				
	Internal pilot air supply		566500	VUVG-L14-B52-T-G18-1P3	
External pilot air supply		566509	VUVG-L14-B52-ZT-G18-1P3		



Ordering data

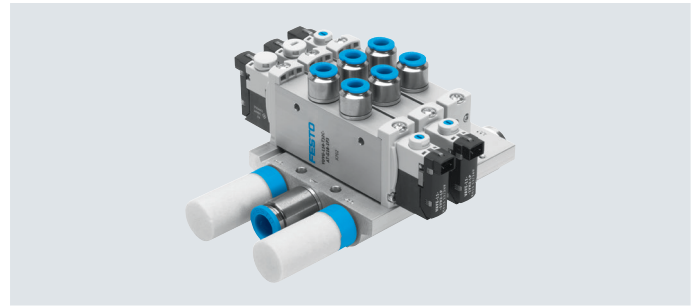
Ordering data		Description	Part no.	Type	
In-line valve G1/8, without E-box					
	5/3-way valve				
	Internal pilot air supply	Mid-position closed, mechanical spring reset	566501	VUVG-L14-P53C-T-G18-1P3	
		Mid-position exhausted, mechanical spring reset	566502	VUVG-L14-P53E-T-G18-1P3	
		Mid-position pressurised, mechanical spring reset	566503	VUVG-L14-P53U-T-G18-1P3	
	External pilot air supply	Mid-position closed, mechanical spring reset	566510	VUVG-L14-P53C-ZT-G18-1P3	
		Mid-position exhausted, mechanical spring reset	566511	VUVG-L14-P53E-ZT-G18-1P3	
Mid-position pressurised, mechanical spring reset		566512	VUVG-L14-P53U-ZT-G18-1P3		
In-line valve G1/8, with E-box R8					
	2x 3/2-way valve				
	Internal pilot air supply	Normally closed, pneumatic spring reset	574226	VUVG-L14-T32C-AT-G18-1R8L	
		Normally open, pneumatic spring reset	574227	VUVG-L14-T32U-AT-G18-1R8L	
		1x normally open, 1x normally closed, pneumatic spring reset	574228	VUVG-L14-T32H-AT-G18-1R8L	
		Normally closed, mechanical spring reset	8031504	VUVG-L14-T32C-MT-G18-1R8L	
		Normally open, mechanical spring reset	8031505	VUVG-L14-T32U-MT-G18-1R8L	
		1x normally open, 1x normally closed, mechanical spring reset	8031506	VUVG-L14-T32H-MT-G18-1R8L	
	5/2-way single solenoid valve				
	Internal pilot air supply	Pneumatic spring reset	574229	VUVG-L14-M52-AT-G18-1R8L	
		Mechanical spring reset	8031508	VUVG-L14-M52-MT-G18-1R8L	
	5/2-way double solenoid valve				
	Internal pilot air supply		574230	VUVG-L14-B52-T-G18-1R8L	
5/3-way valve					
Internal pilot air supply	Mid-position exhausted, mechanical spring reset	574233	VUVG-L14-P53E-T-G18-1R8L		
	Mid-position pressurised, mechanical spring reset	574232	VUVG-L14-P53U-T-G18-1R8L		
In-line valve G1/8, with E-box H2					
	2x 3/2-way valve				
	Internal pilot air supply	Normally closed, pneumatic spring reset	577321	VUVG-L14-T32C-AT-G18-1H2L-W1	
	5/2-way single solenoid valve				
	Internal pilot air supply	Pneumatic spring reset	576256	VUVG-L14-M52-AT-G18-1H2L-W1	
		Mechanical spring reset	578164	VUVG-L14-M52-MT-G18-1H2L-W1	
5/2-way double solenoid valve					
Internal pilot air supply		577319	VUVG-L14-B52-T-G18-1H2L-W1		
Semi in-line valve G1/8, with E-box H2					
5/2-way single solenoid valve					
	Internal pilot air supply	Pneumatic spring reset	577325	VUVG-S14-M52-AT-G18-1H2L-W1	

Ordering data

Ordering data	Description	Part no.	Type	
In-line valve G1/8, to ISO 15218				
	2x 3/2-way valve			
	Internal pilot air supply	Normally closed, pneumatic spring reset	8033523	VUVG-L14-T32C-A-G18-P1
		Normally open, pneumatic spring reset	8033524	VUVG-L14-T32U-A-G18-P1
		1x normally open, 1x normally closed, pneumatic spring reset	8033525	VUVG-L14-T32H-A-G18-P1
		Normally closed, mechanical spring reset	8033526	VUVG-L14-T32C-M-G18-P1
		Normally open, mechanical spring reset	8033527	VUVG-L14-T32U-M-G18-P1
		1x normally open, 1x normally closed, mechanical spring reset	8033528	VUVG-L14-T32H-M-G18-P1
	5/2-way valve, single solenoid			
	Internal pilot air supply	Pneumatic spring reset	8033529	VUVG-L14-M52-A-G18-P1
		Mechanical spring reset	8033530	VUVG-L14-M52-M-G18-P1
	5/2-way, valve, double solenoid			
	Internal pilot air supply	–	8033531	VUVG-L14-B52-G18-P1
	5/3-way valve			
	Internal pilot air supply	Mid-position closed, mechanical spring reset	8033532	VUVG-L14-P53C-G18-P1
		Mid-position exhausted, mechanical spring reset	8033533	VUVG-L14-P53E-G18-P1
Mid-position pressurised, mechanical spring reset		8033534	VUVG-L14-P53U-G18-P1	

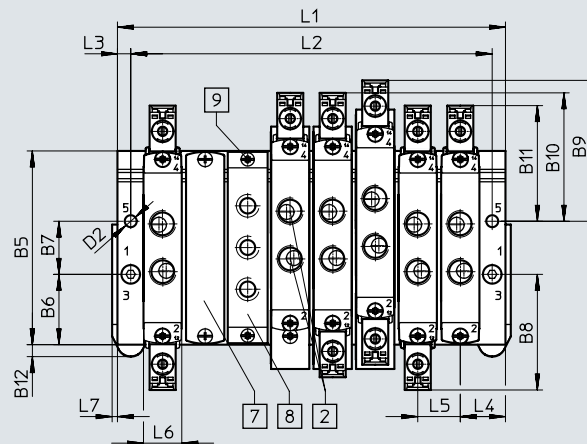
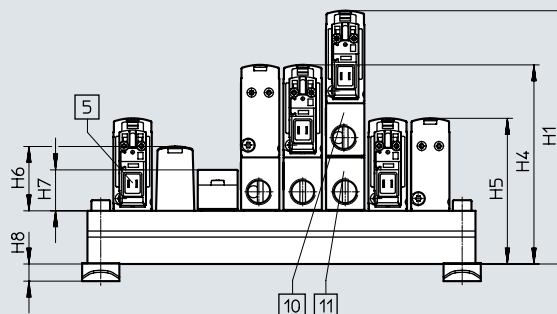
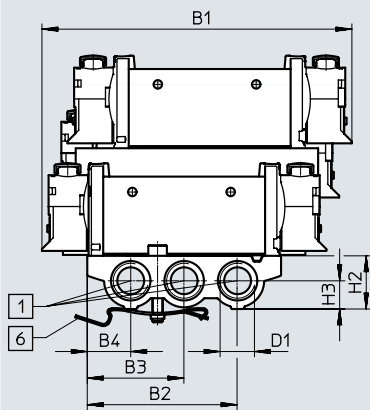
Manifold assembly


In-line valves for manifold assembly



Dimensions

Download CAD data → www.festo.com



 **Note**
Additional dimensions
E-boxes
→ Page 102

- [1] Ports 1, 3 and 5: G1/4 (at both ends)
- [2] Ports 1, 2, 3, 4 and 5 on the valve: G1/8
- [5] Electrical connection for E-boxes and accessories

- [6] H-rail mounting (two M4x25 screws are required for mounting)
- [7] Cover plate

- [8] Supply plate, ports 1, 3 and 5: G1/8
- [9] Valves/cover plate mounting on manifold rail: M2.5 thread

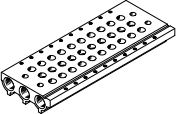
- [10] Vertical pressure supply plate
- [11] Vertical pressure exhaust plate

Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	D1	D2
VABM-L1-14S-G14	116.6	56.6	36.5	16.4	72.9	26.5	20	43.5	53.1	48.3	43.5	4.5	G1/4	4.5

Type	H1	H2	H3	H4	H5	H6	H7	H8	L3	L4	L5	L6	L7
VABM-L1-14S-G14	95.3	20	10.6	74.9	54.8	23.9	15.4	6.5	5	17	16	14.5	2

Valve positions	2	3	4	5	6	7	8	9	10	12	14	16	22
L1	50	66	82	98	114	130	146	162	178	210	242	274	306
L2	40	56	72	88	104	120	136	152	168	200	232	264	296
VABM weight [g]	118	159	200	241	282	323	364	405	446	528	610	692	938

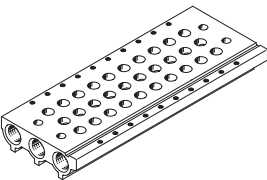
Ordering data

Technical data – Manifold rails							
	Connection	CRC	Material ²⁾	Operating pressure [bar]	Max. tightening torque for assembly [Nm]		Wall
	1, 3, 5				Valve	H-rail	
	G1/4	2 ¹⁾	Wrought aluminium alloy	-0.9 ... 10	0.65	1.5	3

1) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

2) Note on materials: RoHS-compliant.

Ordering data – Manifold rail			
Description		Part no.	Type
Manifold rail for in-line valves (manifold assembly)			
	For size G1/8	2 valve positions	★ 566618 VABM-L1-14S-G14-2
		3 valve positions	★ 566619 VABM-L1-14S-G14-3
		4 valve positions	★ 566620 VABM-L1-14S-G14-4
		5 valve positions	566621 VABM-L1-14S-G14-5
		6 valve positions	★ 566622 VABM-L1-14S-G14-6
		7 valve positions	566623 VABM-L1-14S-G14-7
		8 valve positions	★ 566624 VABM-L1-14S-G14-8
		9 valve positions	566625 VABM-L1-14S-G14-9
		10 valve positions	★ 566626 VABM-L1-14S-G14-10
		12 valve positions	566627 VABM-L1-14S-G14-12
		14 valve positions	566628 VABM-L1-14S-G14-14
		16 valve positions	566629 VABM-L1-14S-G14-16

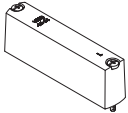

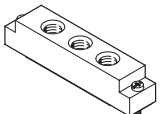
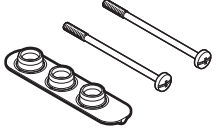
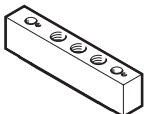
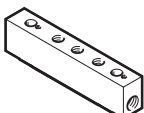
Festo core product range



Generally ready for dispatch from the factory within 24 hours

Generally ready for dispatch from the factory within 5 days

Ordering data

Ordering data – Accessories				
	Description	Part no.	Type	
Cover plate Data sheets → Internet: vabb				
	For valve position on manifold rail, including screws and seal	★ 569989	VABB-L1-14	
Separator Data sheets → Internet: vabd				
	For creating pressure zones	569996	VABD-10-B	
Supply plate Data sheets → Internet: vabf				
	For valve position on manifold rail, including screws and seal	569993	VABF-L1-14-P3A4-G18	
Seals for in-line valves Data sheets → Internet: vabd				
	In-line valves VUVG-LK		★ 8043720	VABD-L1-14XK-S-G18-S
	For G1/8 in-line valves	Delivery quantity: 10 sets (each with 2 screws and 1 seal)		
	In-line valves VUVG-L		★ 566675	VABD-L1-14X-S-G18
	For G1/8 in-line valves	Delivery quantity: 10 sets (each with 2 screws and 1 seal)		
Vertical pressure supply plate				
	Pneumatic connection 1: G1/8	Terminal code CP	574593	VABF-L1-P3A3-G18
Vertical pressure exhaust plate				
	Pneumatic connection 3, 5: G1/8	Terminal code CR	574595	VABF-L1-P7A13-G18

Festo core product range



Generally ready for dispatch from the factory within 24 hours






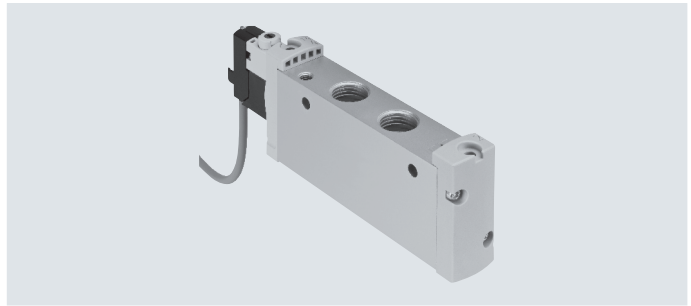
Generally ready for dispatch from the factory within 5 days

Data sheet

Function

2x 3/2C, 2x 3/2U, 2x 3/2H
 5/2-way, single solenoid
 5/2-way, double solenoid valve
 5/3C, 5/3U, 5/3E

-  - Size 18 mm
-  - Flow rate
1000 ... 1380 l/min
-  - Voltage
5, 12 and 24 V DC



Circuit symbols → page 13

General technical data VUVG-L

Valve function	T32-A			T32-M			M52-R	B52	M52-M	P53		
Normal position	C ¹⁾	U ²⁾	H ⁴⁾	C ¹⁾	U ²⁾	H ⁴⁾	–	–	–	C ¹⁾	U ²⁾	E ³⁾
Stable position	Monostable							Bistable	Monostable			
Pneumatic spring reset	Yes			No			Yes ⁵⁾	–	No	–		
Mechanical spring reset	No			Yes			Yes ⁵⁾	–	Yes	Yes		
Vacuum operation at port 1	No			Only with external pilot air supply								
Size [mm]	18											
Design	Piston spool											
Sealing principle	Soft											
Type of actuation	Electrical											
Type of control	Piloted											
Pilot air supply	Internal/external											
Exhaust function	Can be throttled											
Manual override	VUVG-...		Choice of non-detenting, covered, non-detenting/detenting or detenting									
	VUVG-...-P1		Non-detenting, non-detenting/detenting									
Type of mounting	Optionally via through-holes ⁶⁾ or on manifold rail											
Mounting position	Any											
Nominal width [mm]	5.7						6.9	7.3	6.9	6.5	6.3	
Standard nominal flow rate [l/min]	880	970	950	870	990	920	1300	1380	1300	1200	1000	910
Flow rate on manifold rail	780	980	820	780	960	820	1300	1370	1300	1180	1220	1050
Switching time												
VUVG-...	On/off [ms]	13/25			15/22			15/31	–	10/45	15/48	
	Changeover [ms]	–			–			–	11	–	29	
VUVG-...P1	On/off [ms]	13/18			16/15			16/22	–	14/26	15/32	
	Changeover [ms]	–			–			–	12	–	21	
Pneumatic connection	1, 2, 3, 4, 5	G1/4										
	12/14	M5										
Product weight [g]	VUVG-...	164			164			154	164	154	160	
	VUVG-...-P1	140			140			142	140	142	136	
Certification	VUVG-...	c UL us - Recognized (OL)										
		c CSA us (OL)										
		RCM										
CE marking (see declaration of conformity)⁷⁾												
	VUVG-...	To EU EMC Directive										
	VUVG-...-P1	To EU Low Voltage Directive										
Corrosion resistance class CRC ⁸⁾	2											

- 1) C=Normally closed/mid-position closed
- 2) U=Normally open/mid-position pressurised
- 3) E=Mid-position exhausted
- 4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open
- 5) Combined reset method
- 6) If several valves are to be screwed together via the through-holes to form a block, a minimum distance of 0.3 mm must be ensured by placing spacer discs between them.
- 7) For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/VUVG → Support/Downloads.
If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.
- 8) Corrosion resistance class CRC 2 to Festo standard FN 940070
Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Data sheet

Operating and environmental conditions		T32-A ¹⁾	T32-M ³⁾	M52-R ²⁾	B52	M52-M ³⁾	P53
Valve function							
Operating medium		Compressed air to ISO 8573-2010 [7:4:4]					
Note on the operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)					
Operating pressure	Internal [bar]	1.5 ... 8	3 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
	External VUVG-... [bar]	1.5 ... 10	-0.9 ... 10				
Pilot pressure ⁴⁾	[bar]	1.5 ... 8	2 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
Ambient temperature	VUVG-... [°C]	-5 ... +50, with holding current reduction -5 ... +60					
	VUVG-...-P1 [°C]	-5 ... +50 for mounting on manifold rail, -5 ... +60					
Temperature of medium	VUVG-... [°C]	-5 ... +50, with holding current reduction -5 ... +60					
	VUVG-...-P1 [°C]	-5 ... +50 for mounting on manifold rail, -5 ... +60					

1) Pneumatic spring

2) Mixed, pneumatic/mechanical spring

3) Mechanical spring

4) Minimum pilot pressure 50% of operating pressure

Electrical data			
Electrical connection	VUVG-...		Via E-box → page 100
	VUVG-...-P1		Via electric pilot valve
Pilot interface	VUVG-...-P1		To ISO 15218
Operating voltage	VUVG-...	[V DC]	5, 12 and 24 ±10%
	VUVG-...-P1	[V DC]	12 and 24 ±10%
		[V AC]	24, 110 and 230 ±10%
Power	VUVG-...	[W]	1, reduced to 0.35 with holding current reduction
	VUVG-...-P1	[W]	1.3
Duty cycle ED		[%]	100
Degree of protection to EN 60529			
	VUVG-...		IP40 (with plug socket), IP65 (with M8)
	VUVG-...-P1		IP65, with electric pilot valve and plug socket

Safety data			
Max. positive test pulse with 0 signal		[µs]	700
Max. negative test pulse with 1 signal		[µs]	900
Shock resistance			Shock test with severity level 2 to FN 942017-5 and EN 60068-2-27
Vibration resistance			Transport application test with severity level 2 to FN 942017-4 and EN 60068-2-6

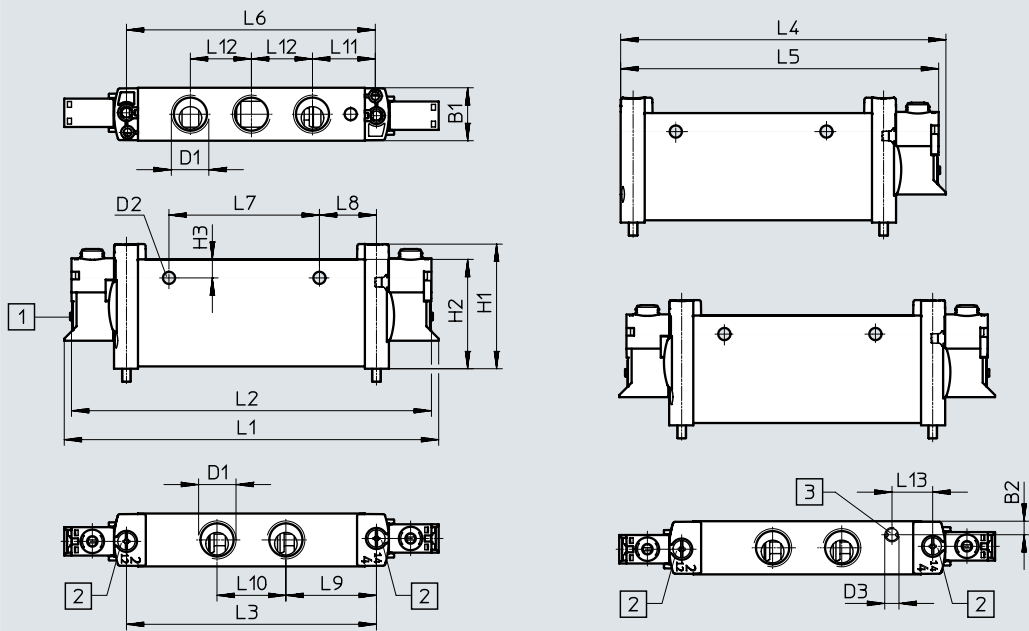
Information on materials			
Housing			Wrought aluminium alloy
Seals			HNBR, NBR
Note on materials			RoHS-compliant

Data sheet

Dimensions VUVG-...

Download CAD data → www.festo.com

2x 3/2-way, 5/2-way and 5/3-way valve



Note
Additional dimensions
E-boxes
→ Page 102

- [1] Electrical connection without E-box
- [2] Retaining screw
- [3] Port for external pilot air supply

Type	B1	B2	D1	D2	D3	H1	H2	H3	L1	L2	L3	L4	L5
VUVG-L18-...	18.3	4.5	G1/4	∅ 4.2	M5	43.1	37.8	6.4	129.4	124.4	86.4	112.2	109.7
VUVG-S18-...													

Type	L6	L7	L8	L9	L10	L11	L12	L13
VUVG-L18-...	86	52	19.7	31.3	23.8	21.7	21.1	14
VUVG-S18-...								

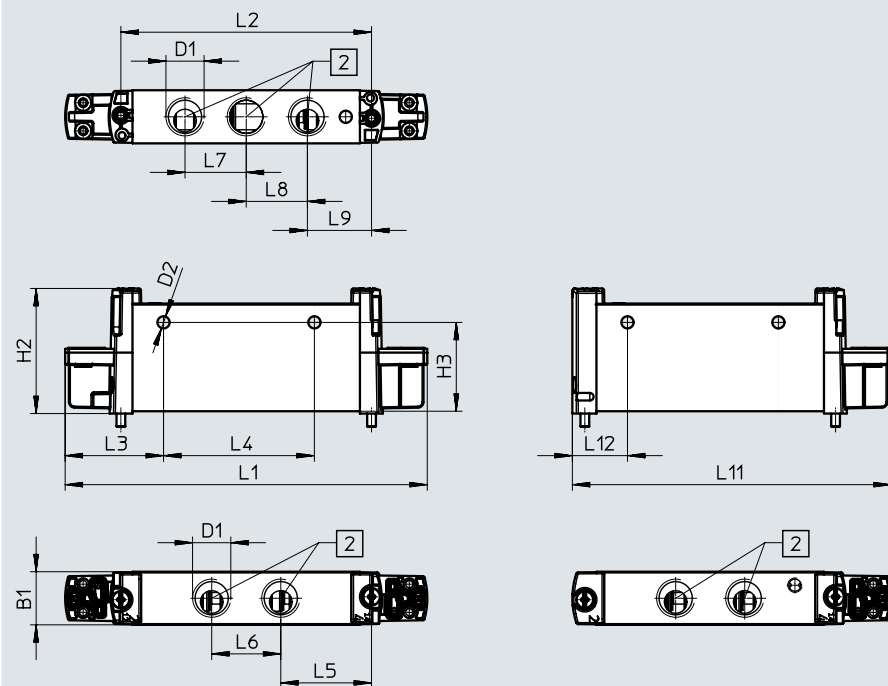
Data sheet

Dimensions VUVG-...-P1

Download CAD data → www.festo.com

2x 3/2-way, 5/2-way and 5/3-way valve

5/2-way valve, single solenoid

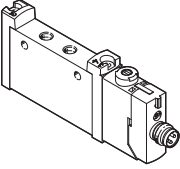


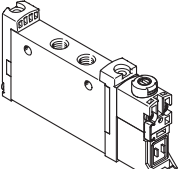
[2] Ports 1... 5

Type	B1	D1	D2	H2	H3	L1	L2	L3
VUVG-L18-...-P1	18.3	G1/4	∅ 4.2	43.1	30.6	124.8	86.4	33.9
Type	L4	L5	L6	L7	L8	L9	L11	L12
VUVG-L18-...-P1	52	31.3	23.8	21.1	21.1	22.1	109.9	19

Ordering data

★ Core product range

Ordering data		Description	Part no.	Type
In-line valve G1/4, with E-box R8				
	2x 3/2-way valve			
	Internal pilot air supply	Normally closed, pneumatic spring reset	★ 8031525	VUVG-L18-T32C-AT-G14-1R8L
	5/2-way single solenoid valve			
	Internal pilot air supply	Pneumatic/mechanical spring reset	★ 8031531	VUVG-L18-M52-RT-G14-1R8L
		Mechanical spring reset	★ 8031532	VUVG-L18-M52-MT-G14-1R8L
5/3-way valve				
Internal pilot air supply	Mid-position closed, mechanical spring reset	★ 8031534	VUVG-L18-P53C-T-G14-1R8L	

Ordering data		Description	Part no.	Type
In-line valve G1/4, without E-box				
	2x 3/2-way valve			
	Internal pilot air supply	Normally closed, pneumatic spring reset	574422	VUVG-L18-T32C-AT-G14-1P3
		Normally open, pneumatic spring reset	574423	VUVG-L18-T32U-AT-G14-1P3
		1x normally open, 1x normally closed, pneumatic spring reset	574424	VUVG-L18-T32H-AT-G14-1P3
		Normally closed, mechanical spring reset	574425	VUVG-L18-T32C-MT-G14-1P3
		Normally open, mechanical spring reset	574426	VUVG-L18-T32U-MT-G14-1P3
		1x normally open, 1x normally closed, mechanical spring reset	574427	VUVG-L18-T32H-MT-G14-1P3
	External pilot air supply	Normally closed, mechanical spring reset	574434	VUVG-L18-T32C-MZT-G14-1P3
		Normally open, mechanical spring reset	574435	VUVG-L18-T32U-MZT-G14-1P3
		1x normally open, 1x normally closed, mechanical spring reset	574436	VUVG-L18-T32H-MZT-G14-1P3
	5/2-way single solenoid valve			
	Internal pilot air supply	Pneumatic/mechanical spring reset	574428	VUVG-L18-M52-RT-G14-1P3
		Mechanical spring reset	574429	VUVG-L18-M52-MT-G14-1P3
	External pilot air supply	Mechanical spring reset	574438	VUVG-L18-M52-MZT-G14-1P3
		Pneumatic/mechanical spring reset	574437	VUVG-L18-M52-RZT-G14-1P3
5/2-way double solenoid valve				
Internal pilot air supply		574430	VUVG-L18-B52-T-G14-1P3	
External pilot air supply		574439	VUVG-L18-B52-ZT-G14-1P3	

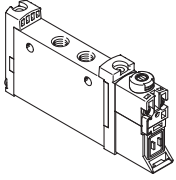
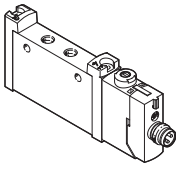
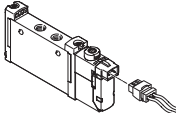
Festo core product range



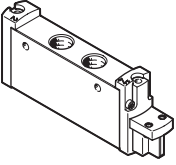
Generally ready for dispatch from the factory within 24 hours

Generally ready for dispatch from the factory within 5 days

Ordering data

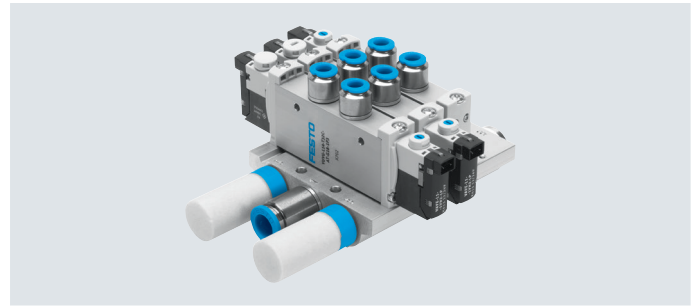
Ordering data		Description	Part no.	Type	
In-line valve G1/4, without E-box					
	5/3-way valve				
	Internal pilot air supply	Mid-position closed, mechanical spring reset	574431	VUVG-L18-P53C-T-G14-1P3	
		Mid-position exhausted, mechanical spring reset	574432	VUVG-L18-P53E-T-G14-1P3	
		Mid-position pressurised, mechanical spring reset	574433	VUVG-L18-P53U-T-G14-1P3	
	External pilot air supply	Mid-position closed, mechanical spring reset	574440	VUVG-L18-P53C-ZT-G14-1P3	
		Mid-position exhausted, mechanical spring reset	574441	VUVG-L18-P53E-ZT-G14-1P3	
Mid-position pressurised, mechanical spring reset		574442	VUVG-L18-P53U-ZT-G14-1P3		
In-line valve G1/4, with E-box R8					
	2x 3/2-way valve				
	Internal pilot air supply	Normally open, pneumatic spring reset	8031526	VUVG-L18-T32U-AT-G14-1R8L	
		1x normally open, 1x normally closed, pneumatic spring reset	8031527	VUVG-L18-T32H-AT-G14-1R8L	
		Normally closed, mechanical spring reset	8031528	VUVG-L18-T32C-MT-G14-1R8L	
		Normally open, mechanical spring reset	8031529	VUVG-L18-T32U-MT-G14-1R8L	
		1x normally open, 1x normally closed, mechanical spring reset	8031530	VUVG-L18-T32H-MT-G14-1R8L	
	5/2-way double solenoid valve				
	Internal pilot air supply		8031533	VUVG-L18-B52-T-G14-1R8L	
	5/3-way valve				
	Internal pilot air supply	Mid-position exhausted, mechanical spring reset	8031535	VUVG-L18-P53E-T-G14-1R8L	
Mid-position pressurised, mechanical spring reset		8031536	VUVG-L18-P53U-T-G14-1R8L		
In-line valve G1/4, with E-box H2					
	5/2-way single solenoid valve				
	Internal pilot air supply	Pneumatic/mechanical spring reset	578823	VUVG-L18-M52-RT-G14-1H2L-W1	

Ordering data

Ordering data	Description	Part no.	Type	
In-line valve G1/4, to ISO 15218				
	2x 3/2-way valve			
	Internal pilot air supply	Normally closed, pneumatic spring reset	8033547	VUVG-L18-T32C-A-G14-P1
		Normally open, pneumatic spring reset	8033548	VUVG-L18-T32U-A-G14-P1
		1x normally open, 1x normally closed, pneumatic spring reset	8033549	VUVG-L18-T32H-A-G14-P1
		Normally closed, mechanical spring reset	8033550	VUVG-L18-T32C-M-G14-P1
		Normally open, mechanical spring reset	8033551	VUVG-L18-T32U-M-G14-P1
		1x normally open, 1x normally closed, mechanical spring reset	8033552	VUVG-L18-T32H-M-G14-P1
	5/2-way valve, single solenoid			
	Internal pilot air supply	Pneumatic/mechanical spring reset	8033553	VUVG-L18-M52-R-G14-P1
		Mechanical spring reset	8033554	VUVG-L18-M52-M-G14-P1
	5/2-way, valve, double solenoid			
	Internal pilot air supply		8033555	VUVG-L18-B52-G14-P1
	5/3-way valve			
	Internal pilot air supply	Mid-position closed, mechanical spring reset	8033556	VUVG-L18-P53C-G14-P1
Mid-position exhausted, mechanical spring reset		8033557	VUVG-L18-P53E-G14-P1	
Mid-position pressurised, mechanical spring reset		8033558	VUVG-L18-P53U-G14-P1	

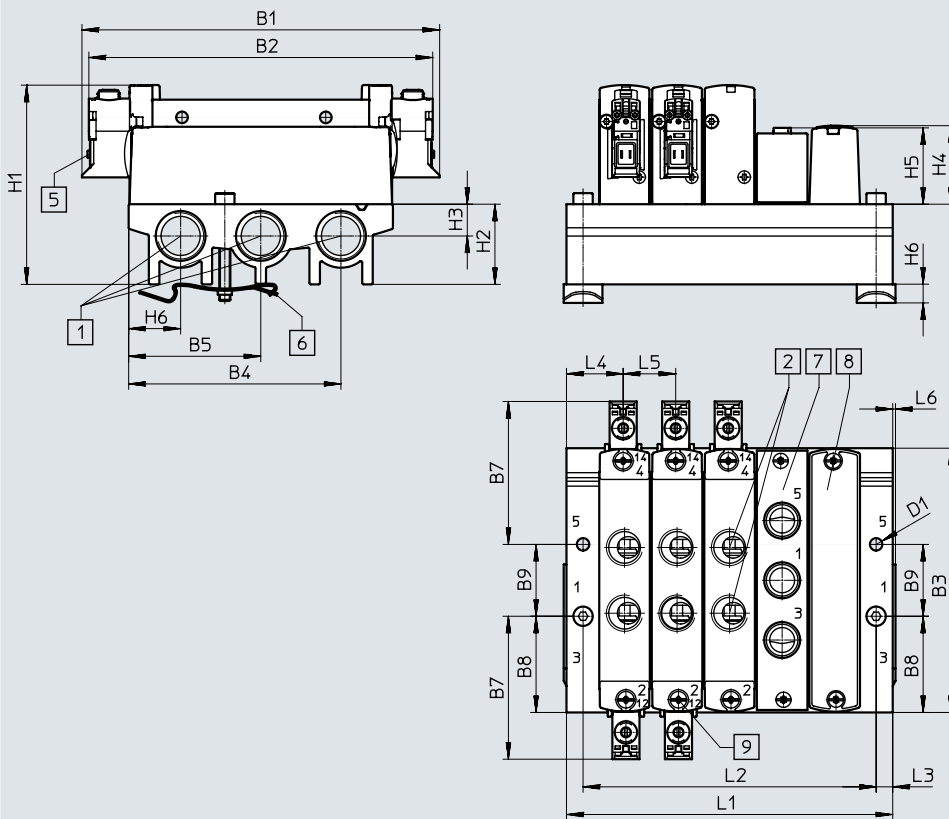
Manifold assembly


In-line valves for manifold assembly



Dimensions

Download CAD data → www.festo.com



-  - **Note**
Additional dimensions
E-boxes
→ Page 102

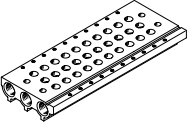
- [1] Ports 1, 3 and 5: G3/8 (at both ends)
- [2] Ports 2 and 4: G1/4
- [5] Electrical connection for E-boxes and accessories
- [6] H-rail mounting (two M4x35 screws are required for mounting)
- [7] Cover plate
- [8] Supply plate, ports 1, 3 and 5: G1/4
- [9] Valves/cover plate mounting on manifold rail: M3 thread

Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	D1
VABM-L1-18S-G38	129.4	124.4	95.6	76.8	47.8	18.8	51.7	34.8	26	4.5

Type	H1	H2	H3	H4	H5	H6	L3	L4	L5	L6
VABM-L1-18S-G38	72.1	29	11.5	28.4	27.6	6.5	6	20.5	19	1

Valve positions	2	3	4	5	6	7	8	9	10	12	14	16
L1	61	80	99	118	137	156	175	194	213	251	289	327
L2	49	68	87	106	125	144	163	182	201	239	277	315
VABM weight [g]	118	159	200	241	282	323	364	405	446	528	610	692

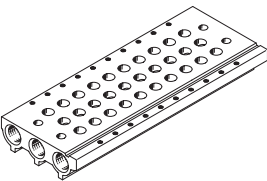
Ordering data

Technical data – Manifold rails							
	Connection	CRC	Material ²⁾	Operating pressure [bar]	Max. tightening torque for assembly [Nm]		
	1, 3, 5				Valve	H-rail	Wall
	G3/8	2 ¹⁾	Wrought aluminium alloy	-0.9 ... 10	1.18	1.5	3

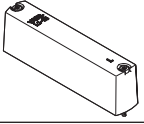

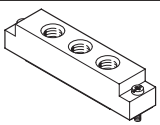
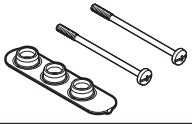
1) Corrosion resistance class CRC 2 to Festo standard FN 940070


Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

2) Note on materials: RoHS-compliant.

Ordering data – Manifold rail				
	Description		Part no.	Type
Manifold rail for in-line valve				
	For size G1/4	2 valve positions	★ 574455	VABM-L1-18S-G38-2
		3 valve positions	★ 574456	VABM-L1-18S-G38-3
		4 valve positions	★ 574457	VABM-L1-18S-G38-4
		5 valve positions	574458	VABM-L1-18S-G38-5
		6 valve positions	★ 574459	VABM-L1-18S-G38-6
		7 valve positions	574460	VABM-L1-18S-G38-7
		8 valve positions	★ 574461	VABM-L1-18S-G38-8
		9 valve positions	574462	VABM-L1-18S-G38-9
		10 valve positions	★ 574463	VABM-L1-18S-G38-10
		12 valve positions	574464	VABM-L1-18S-G38-12
		14 valve positions	574465	VABM-L1-18S-G38-14
		16 valve positions	574466	VABM-L1-18S-G38-16

Ordering data

Ordering data – Accessories			
	Description	Part no.	Type
Cover plate Data sheets → Internet: vabb			
	For valve position on manifold rail, including screws and seal	★ 574482	VABB-L1-18
Separator Data sheets → Internet: vabd			
	For creating pressure zones	574483	VABD-14-B
Supply plate Data sheets → Internet: vabf			
	For valve position on manifold rail, including screws and seal	574481	VABF-L1-18-P3A4-G14
Seals for in-line valves Data sheets → Internet: vabd			
	For G1/4 in-line valves	Delivery quantity: 10 sets (each with 2 screws and 1 seal) ★ 574479	VABD-L1-18X-S-G14

 **Note**

Connect supply plate at port 1 with compressed air. Reverse operation (pressure at port 3, 5) is not permissible.

Festo core product range



Generally ready for dispatch from the factory within 24 hours






Generally ready for dispatch from the factory within 5 days

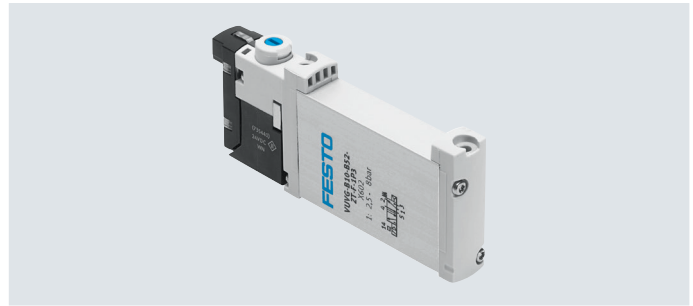
Data sheet

Function

5/2-way, single solenoid
5/2-way, double solenoid valve
5/3C, 5/3U, 5/3E

Circuit symbols → page 13

-  - Size 10 mm
-  - Flow rate
90 ... 100 l/min
-  - Voltage
5, 12 and 24 V DC



General technical data VUVG-B		M52-R	B52	M52-M	P53
Valve function					
Normal position		–	–	–	C ¹⁾ U ²⁾ E ³⁾
Stable position		Monostable	Bistable	Monostable	Monostable
Pneumatic spring reset		Yes ⁴⁾	–	No	–
Mechanical spring reset		Yes ⁴⁾	–	Yes	Yes
Vacuum operation at port 1		Only with external pilot air supply			
Design		Piston spool			
Sealing principle		Soft			
Type of actuation		Electrical			
Type of control		Piloted			
Pilot air supply		External, internal; can be selected via sub-base			
Exhaust function		Can be throttled			
Manual override		Choice of non-detenting, covered, non-detenting/detenting or detenting			
Type of mounting		On manifold rail			
Mounting position		Any			
Nominal width	[mm]	2		1.4	2
Standard nominal flow rate	[l/min]	100		80	90
Flow rate on manifold rail M3	[l/min]	100		80	90
Switching time on/off	[ms]	7/15	–	7/21	8/25
Switching time changeover	[ms]	–	5	–	14
Size	[mm]	10			
Connection	1, 3, 5	M7 in manifold rail			
	2, 4	M5 in manifold rail			
	12/14, 82/84	M5 in manifold rail			
Product weight	[g]	38	49	37	49
Certification		c UL us - Recognized (OL)			
		c CSA us (OL)			
		RCM compliance mark			
CE marking (see declaration of conformity) ⁵⁾		To EU EMC Directive			
Corrosion resistance class CRC ⁶⁾		2			

1) C=Normally closed/mid-position closed

2) U=Normally open/mid-position pressurised

3) E=Mid-position exhausted

4) Combined reset method

5) For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/VUVG → Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

6) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Data sheet

Operating and environmental conditions			M52-R ¹⁾	B52	M52-M ²⁾	P53
Valve function						
Operating medium			Compressed air to ISO 8573-2010 [7:4:4]			
Operating pressure	Internal	[bar]	2.5 ... 8	1.5 ... 8	3 ... 8	
	External	[bar]	-0.9 ... 10		-0.9 ... 8	-0.9 ... 10
Pilot pressure		[bar]	2.5 ... 8	1.5 ... 8	2 ... 8	3 ... 8
Ambient temperature		[°C]	-5 ... +50, with holding current reduction -5 ... +60			
Temperature of medium		[°C]	-5 ... +50, with holding current reduction -5 ... +60			

1) Mixed, pneumatic/mechanical spring

2) Mechanical spring

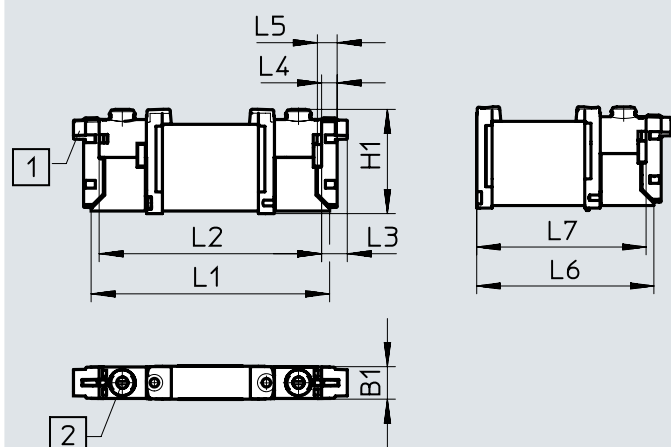
Electrical data	
Electrical connection	Via E-box → page 100
Operating voltage	[V DC] 5, 12 and 24 ±10%
Power	[W] 1, reduced to 0.35 with holding current reduction
Duty cycle	[%] 100
Degree of protection to EN 60529	IP40 (with plug socket), IP65 (with M8)

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant

Dimensions

Download CAD data → www.festo.com

5/2-way and 5/3-way valve

-  - Note

Additional dimensions

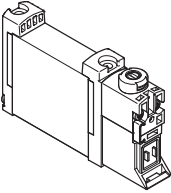
E-boxes

→ Page 102

[1] Vertical electrical connection [2] Manual override

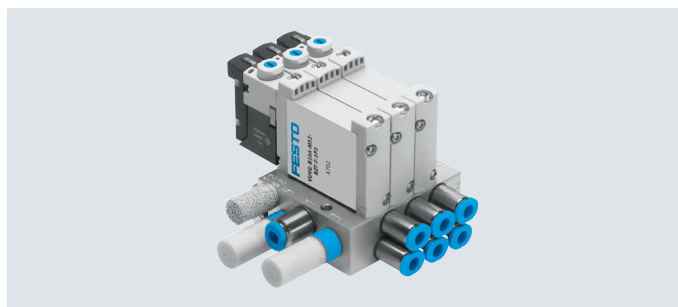
Type	B1	H1	L1	L2	L3	L4	L5	L6	L7
VUVG-B10A-...F..	10.2	32.5	73.9	68.9	8	4.85	6.15	56.9	54.4

Ordering data

Ordering data	Description	Part no.	Type	
Sub-base valve M3, without E-box				
	5/2-way single solenoid valve			
	External pilot air supply	Pneumatic/mechanical spring reset	566448	VUVG-B10A-M52-RZT-F-1P3
		Mechanical spring reset	574347	VUVG-B10A-M52-MZT-F-1P3
	5/2-way double solenoid valve			
	External pilot air supply		566449	VUVG-B10A-B52-ZT-F-1P3
	5/3-way valve			
	External pilot air supply	Mid-position closed, mechanical spring reset	566450	VUVG-B10A-P53C-ZT-F-1P3
		Mid-position exhausted, mechanical spring reset	566451	VUVG-B10A-P53E-ZT-F-1P3
		Mid-position pressurised, mechanical spring reset	566452	VUVG-B10A-P53U-ZT-F-1P3

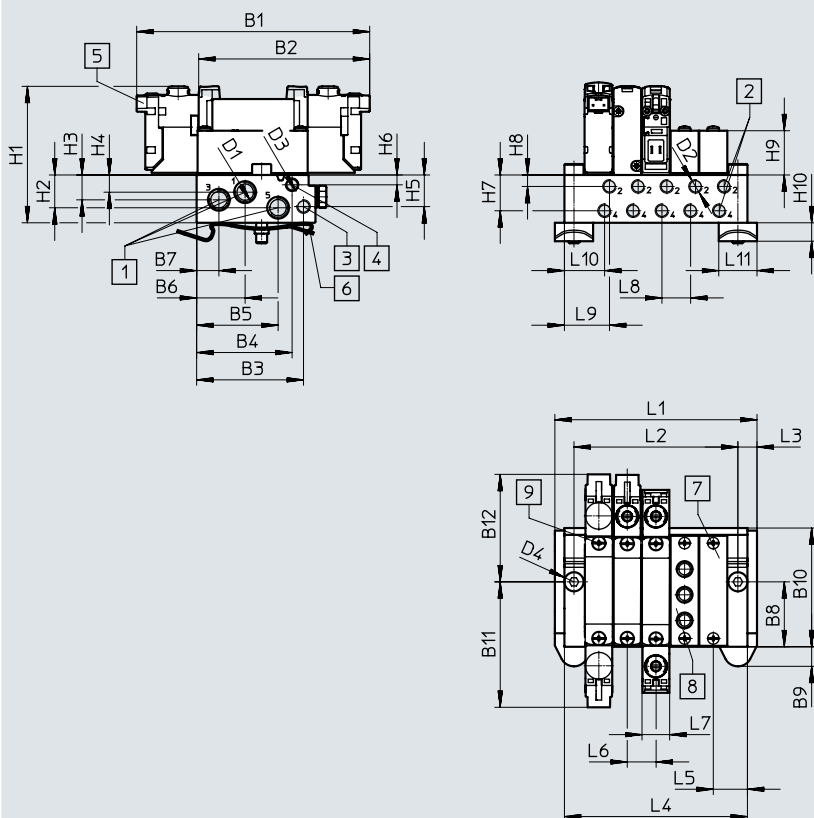
Manifold assembly

Sub-base valve for manifold assembly
Connection M5



Dimensions

Download CAD data → www.festo.com



Note
Additional dimensions
E-boxes
→ Page 102

- | | | | |
|---|---|--|---|
| [1] Ports 1, 3 and 5: M7 (at both ends) | [5] Electrical connection for E-boxes and accessories | [6] H-rail mounting (two M4x25 screws are required for mounting) | [7] Cover plate |
| [2] Ports 2, 4: M5 | | | [8] Supply plate, ports 1, 3 and 5: M5 |
| [3] Ports 12, 14: M5 | | | [9] Valves/cover plate mounting on manifold rail: M2 thread |
| [4] Ports 82, 84: M5 | | | |

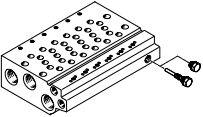
Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12
VABM-L1-10AW-M7	84.9	62.4	39.1	35	29.8	17.8	8.2	24	7.2	43.5	45.8	39.2

Type	D1	D2	D3	D4	D5	H1	H2	H3	H4	H5	H6
VABM-L1-10AW-M7	M7	M5	M5	∅ 4.5	∅ 4	53.1	12	9.1	6.3	11.6	3.6

Type	H7	H8	H9	H10	H15	L3	L5	L6	L7	L8	L9	L10	L11
VABM-L1-10AW-M7	13.1	4.2	16.2	6.8	1.9	7.5	12.5	10.5	10.2	10.5	17	15.2	14

Valve positions	2	3	4	5	6	7	8	9	10	12	14	16
L1	43.5	54	64.5	75	85.5	97	107.5	117	127.5	148.5	169.5	190.5
L2	28.5	39	49.5	60	70.5	81	91.5	102	112.5	133.5	154.5	175.5
L4	36.5	47	57.5	68	78.5	89	99.5	110	120.5	141.5	162.5	183.5
VABM weight [g]	60	78	96	114	132	150	168	186	204	240	276	312

Ordering data

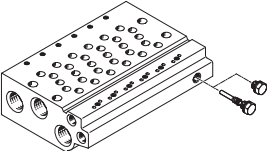
Technical data – Manifold rails ¹⁾	Connection			CRC	Material ³⁾	Operating pressure [bar]	Max. tightening torque for assembly [Nm]		
	2, 4	1, 3, 5	12/14, 82/84				Valve	H-rail	Wall
	M5	M7	M5	2 ²⁾	Wrought aluminium alloy	-0.9 ... 10	0.45	1.5	1.5

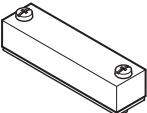

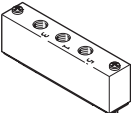
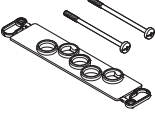
1) Blanking plugs are included with the manifold rail.

2) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

3) Note on materials: RoHS-compliant.

Ordering data – Manifold rails				
	Description		Part no.	Type
Manifold rail for sub-base valve M3				
	For size B10A (M3)	2 valve positions	566546	VABM-L1-10AW-M7-2
		3 valve positions	566547	VABM-L1-10AW-M7-3
		4 valve positions	566548	VABM-L1-10AW-M7-4
		5 valve positions	566549	VABM-L1-10AW-M7-5
		6 valve positions	566550	VABM-L1-10AW-M7-6
		7 valve positions	566551	VABM-L1-10AW-M7-7
		8 valve positions	566552	VABM-L1-10AW-M7-8
		9 valve positions	566553	VABM-L1-10AW-M7-9
		10 valve positions	566554	VABM-L1-10AW-M7-10
		12 valve positions	566555	VABM-L1-10AW-M7-12
	14 valve positions	566556	VABM-L1-10AW-M7-14	
	16 valve positions	566557	VABM-L1-10AW-M7-16	

Ordering data – Accessories				
	Description		Part no.	Type
Cover plate Data sheets → Internet: vabb				
	For valve position on manifold rail, including screws and seal		569986	VABB-L1-10A
Separator Data sheets → Internet: vabd				
	For creating pressure zones		570872	VABD-4.2-B
Supply plate Data sheets → Internet: vabf				
	For valve position on manifold rail, including screws and seal		569990	VABF-L1-10A-P3A4-M5
Seals Data sheets → Internet: vabd				
	For sub-base valve M3	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	566671	VABD-L1-10AB-S-M3

Data sheet


Function

2x 3/2C

5/2-way, single solenoid

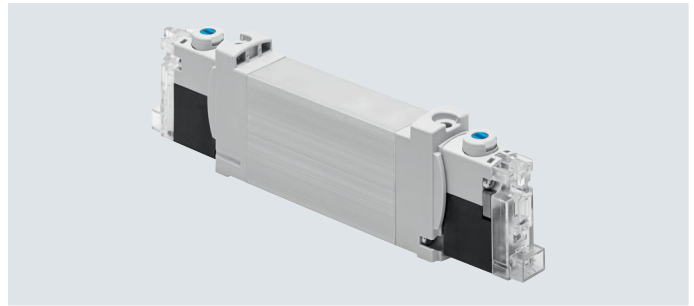
5/2-way, double solenoid valve

 - Size 10 mm

 - Flow rate
160 l/min

 - Voltage
24 V DC

Circuit symbols → page 13



General technical data VUVG-BK		T32-A	M52-A	B52
Valve function		T32-A	M52-A	B52
Normal position		C ¹⁾	-	-
Stable position		Monostable		Bistable
Pneumatic spring reset		Yes	Yes	-
Design		Piston spool		
Sealing principle		Soft		
Type of actuation		Electrical		
Type of control		Piloted		
Pilot air supply		Internal		
Exhaust function		Can be throttled		
Manual override		Non-detenting, detenting		
Type of mounting		On manifold rail		
Mounting position		Any		
Standard nominal flow rate	[l/min]	160	160	160
Switching time on/off	[ms]	12/14	14/17	-
Switching time changeover	[ms]	-	-	7
Size	[mm]	10		
Connection	2, 4	M5/M7 in manifold rail		
Product weight	[g]	55	45	57
Corrosion resistance class CRC ²⁾		2		

1) C=Normally closed

2) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Safety data

Max. positive test pulse with 0 signal	[μs]	1600
Max. negative test pulse with 1 signal	[μs]	3000
Shock resistance		Shock test with severity level 1 to FN 942017-5 and EN 60068-2-27
Vibration resistance		Transport application test with severity level 1 to FN 942017-4 and EN 60068-2-6


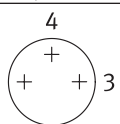
Data sheet

Operating and environmental conditions		T32-A ¹⁾	M52-A ¹⁾	B52
Valve function				
Operating medium		Compressed air to ISO 8573-2010 [7:4:4]		
Note on the operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)		
Operating pressure	[bar]	1.5 ... 7	2.5 ... 7	1.5 ... 7
Ambient temperature	[°C]	-5 ... +50		
Temperature of medium	[°C]	-5 ... +50		

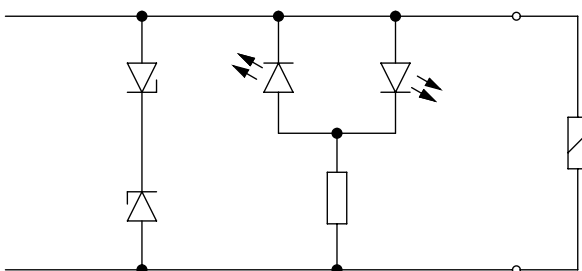
1) Pneumatic spring

Electrical data	
Electrical connection	Via E-box → page 100
Operating voltage	[V DC] 24 ±10%
Nominal operating voltage	[V DC] 22
Power	[W] 0.7
Duty cycle	[%] 100
Degree of protection to EN 60529	IP40 (with plug socket), IP65 (with M8)
Signal status display	LED
Maximum switching frequency	[Hz] 2

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant Contains paint-wetting impairment substances

Pin allocation for E-box		Pin	Description
Rectangular plug, connection pattern H			
	1	+ or -	Protective circuit without holding current reduction
	2	+ or -	
Round plug, M8, 3-pin			
	1	Not used	Protective circuit without holding current reduction
	3	+ or -	
	4	+ or -	

Protective circuit without holding current reduction



The solenoid coils have a protective circuit to arrest sparks and protect against polarity reversal.

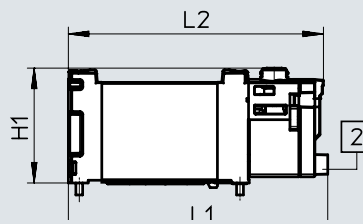
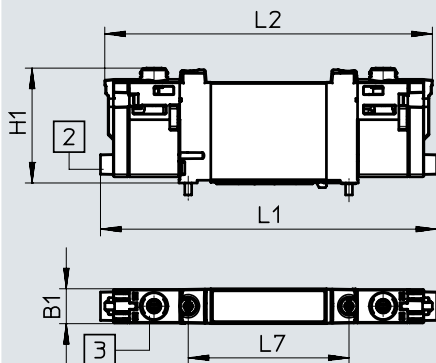
Data sheet

Dimensions

Download CAD data → www.festo.com

2x 3/2-way, 5/2-way valve, double solenoid

5/2-way single solenoid valve



- [2] - **Note**

Additional dimensions

E-boxes

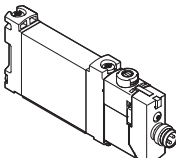
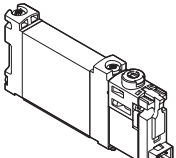
→ Page 102

[2] Horizontal electrical connection [3] Manual override

Type	B1	H1	L1	L2	L7
VUVG-BK10-T32C...	10.2	33.6	98.3	95.8	47
VUVG-BK10-B52...			75.9	74.6	
VUVG-BK10-M52...					

Ordering data

★ Core product range




Ordering data		Description	Part no.	Type
Sub-base valve M5/M7, with E-box R8				
	2x 3/2-way valve			
	Internal pilot air supply	Normally closed, pneumatic spring reset	★ 8042558	VUVG-BK10-T32C-AT-F-1R8L-S
	5/2-way single solenoid valve			
	Internal pilot air supply	Pneumatic spring reset	★ 8042559	VUVG-BK10-M52-AT-F-1R8L-S
5/2-way double solenoid valve				
	Internal pilot air supply		★ 8042560	VUVG-BK10-B52-T-F-1R8L-S
Sub-base valve M5/M7, with E-box H2				
	2x 3/2-way valve			
	Internal pilot air supply	Normally closed, pneumatic spring reset	★ 8042554	VUVG-BK10-T32C-AT-F-1H2L-S
	5/2-way single solenoid valve			
	Internal pilot air supply	Pneumatic spring reset	★ 8042555	VUVG-BK10-M52-AT-F-1H2L-S
5/2-way double solenoid valve				
	Internal pilot air supply		★ 8042556	VUVG-BK10-B52-T-F-1H2L-S

Data sheet

Function

2x 3/2C, 2x 3/2U, 2x 3/2H
 5/2-way, single solenoid
 5/2-way, double solenoid valve
 5/3C, 5/3U, 5/3E

Circuit symbols → page 13

-  - Size 10 mm
-  - Flow rate
120 ... 270 l/min
-  - Voltage
5, 12 and 24 V DC



General technical data VUVG-B

Valve function	T32-A			T32-M			M52-R	B52	M52-M	P53			
Normal position	C ¹⁾	U ²⁾	H ⁴⁾	C ¹⁾	U ²⁾	H ⁴⁾	–	–	–	C ¹⁾	U ²⁾	E ³⁾	
Stable position	Monostable							Bistable	Monostable	Monostable			
Pneumatic spring reset	Yes			No			Yes ⁵⁾	–	No	–			
Mechanical spring reset	No			Yes			Yes ⁵⁾	–	Yes	Yes			
Vacuum operation at port 1	No			Only with external pilot air supply									
Design	Piston spool												
Sealing principle	Soft												
Type of actuation	Electrical												
Type of control	Piloted												
Pilot air supply	External, internal; can be selected via sub-base												
Exhaust function	Can be throttled												
Manual override	Choice of non-detenting, covered, non-detenting/detenting or detenting												
Type of mounting	On manifold rail												
Mounting position	Any												
Nominal width	[mm]	2.7			1.8	1.7		4		2.3		3.5	
Standard nominal flow rate	[l/min]	170			150	140	140		330		285	300	
Flow rate on manifold rail M5	[l/min]	150			130	120	120		210		180	200	
Flow rate on manifold rail M7	[l/min]	160			140	130	130		270		230	250	
Switching time on/off	[ms]	6/16			8/11			7/19	–	8/24		11/30	
Switching time changeover	[ms]	–							7		14		
Size	[mm]	10											
Connection	1, 3, 5	G1/8 in manifold rail											
	2, 4	M5 or M7 in manifold rail											
	12/14, 82/84	M5 in manifold rail											
Product weight	[g]	55			54			45	55	44	55		
Certification	c UL us - Recognized (OL)												
	c CSA us (OL)												
	RCM compliance mark												
CE marking (see declaration of conformity) ⁶⁾	To EU EMC Directive												
Corrosion resistance class CRC ⁷⁾	2												

1) C=Normally closed/mid-position closed
 2) U=Normally open/mid-position pressurised
 3) E=Mid-position exhausted
 4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open
 5) Combined reset method
 6) For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/VUVG → Support/Downloads.
 If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.
 7) Corrosion resistance class CRC 2 to Festo standard FN 940070
 Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Data sheet

Operating and environmental conditions			T32-A ¹⁾	T32-M ³⁾	M52-R ²⁾	B52	M52-M ³⁾	P53
Valve function								
Operating medium			Compressed air to ISO 8573-2010 [7:4:4]					
Operating pressure	Internal	[bar]	1.5 ... 8	3 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
	External	[bar]	1.5 ... 10	-0.9 ... 10			-0.9 ... 8	-0.9 ... 10
Pilot pressure		[bar]	1.5 ... 8	2 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
Ambient temperature		[°C]	-5 ... +50, with holding current reduction -5 ... +60					
Temperature of medium		[°C]	-5 ... +50, with holding current reduction -5 ... +60					

- 1) Pneumatic spring
 2) Mixed, pneumatic/mechanical spring
 3) Mechanical spring

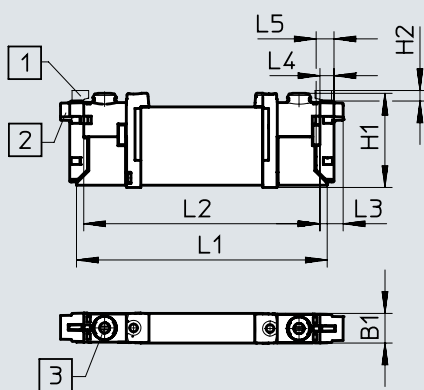
Electrical data	
Electrical connection	Via E-box → page 100
Operating voltage	[V DC] 5, 12 and 24 ±10%
Power	[W] 1, reduced to 0.35 with holding current reduction
Duty cycle	[%] 100
Degree of protection to EN 60529	IP40 (with plug socket), IP65 (with M8)

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant


Dimensions

Download CAD data → www.festo.com

2x 3/2-way, 5/2-way and 5/3-way valve

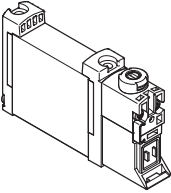
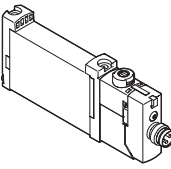


[1] Vertical electrical connection [2] Horizontal electrical connection [3] Manual override

-  - **Note**
 Additional dimensions
 E-boxes
 → Page 102

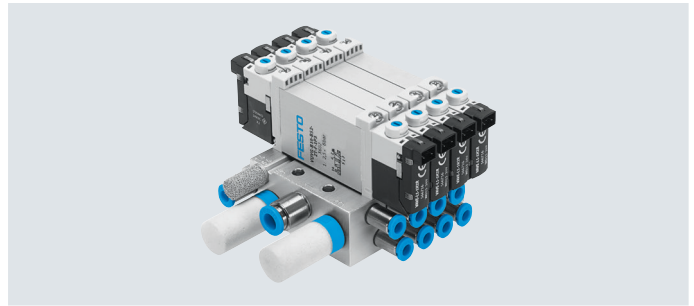
Type	B1	H1	H2	L1	L2	L3	L4	L5	L6	L7
VUVG-B10 -...-F...	10.2	32.5	3.6	86.5	81.5	8	4.85	6.15	69.2	66.7

Ordering data

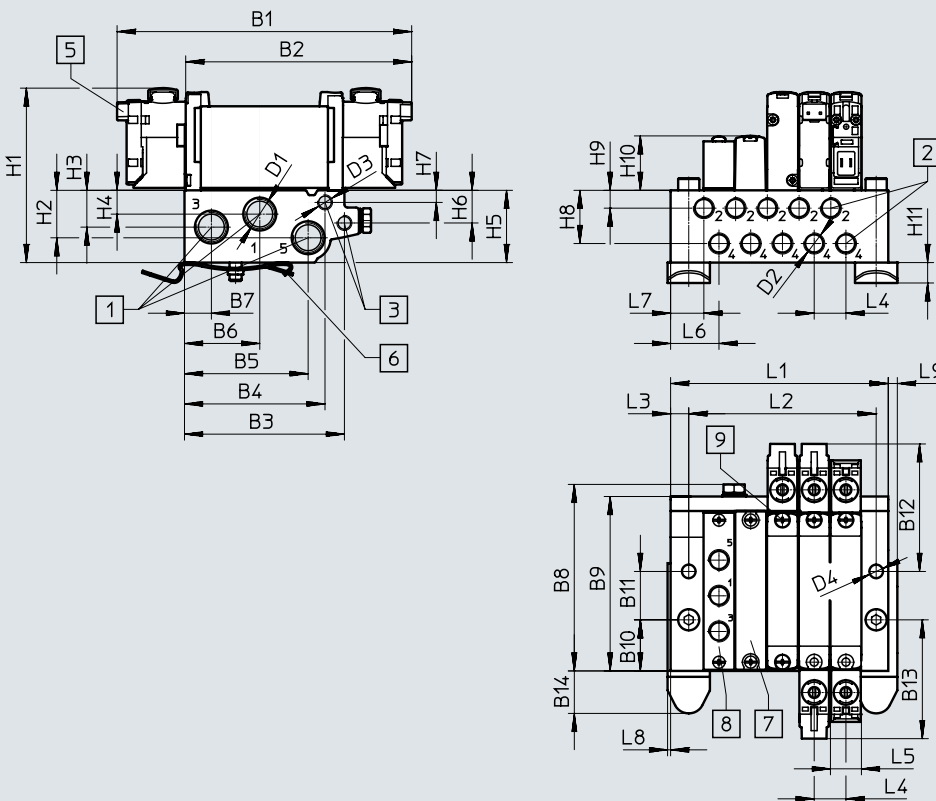
Ordering data	Description	Part no.	Type	
Sub-base valve M5/M7, without E-box				
	2x 3/2-way valve			
	External pilot air supply	Normally closed, pneumatic spring reset	566487	VUVG-B10-T32C-AZT-F-1P3
		Normally open, pneumatic spring reset	566488	VUVG-B10-T32U-AZT-F-1P3
		1x normally open, 1x normally closed, pneumatic spring reset	566489	VUVG-B10-T32H-AZT-F-1P3
		Normally closed, mechanical spring reset	574364	VUVG-B10-T32C-MZT-F-1P3
		Normally open, mechanical spring reset	574365	VUVG-B10-T32U-MZT-F-1P3
		1x normally open, 1x normally closed, mechanical spring reset	574366	VUVG-B10-T32H-MZT-F-1P3
	5/2-way single solenoid valve			
	External pilot air supply	Pneumatic/mechanical spring reset	566490	VUVG-B10-M52-RZT-F-1P3
		Mechanical spring reset	574367	VUVG-B10-M52-MZT-F-1P3
	5/2-way double solenoid valve			
	External pilot air supply		566491	VUVG-B10-B52-ZT-F-1P3
	5/3-way valve			
	External pilot air supply	Mid-position closed, mechanical spring reset	566492	VUVG-B10-P53C-ZT-F-1P3
Mid-position exhausted, mechanical spring reset		566493	VUVG-B10-P53E-ZT-F-1P3	
Mid-position pressurised, mechanical spring reset		566494	VUVG-B10-P53U-ZT-F-1P3	
Sub-base valve M5/M7, with E-box R8				
	2x 3/2-way valve			
	External pilot air supply	Normally closed, pneumatic spring reset	574234	VUVG-B10-T32C-AZT-F-1R8L
		Normally open, pneumatic spring reset	574235	VUVG-B10-T32U-AZT-F-1R8L
		1x normally open, 1x normally closed, pneumatic spring reset	574236	VUVG-B10-T32H-AZT-F-1R8L
		Normally closed, mechanical spring reset	8031492	VUVG-B10-T32C-MZT-F-1R8L
		Normally open, mechanical spring reset	8031493	VUVG-B10-T32U-MZT-F-1R8L
		1x normally open, 1x normally closed, mechanical spring reset	8031494	VUVG-B10-T32H-MZT-F-1R8L
	5/2-way single solenoid valve			
	External pilot air supply	Pneumatic/mechanical spring reset	574237	VUVG-B10-M52-RZT-F-1R8L
		Mechanical spring reset	578157	VUVG-B10-M52-MZT-F-1R8L
	5/2-way double solenoid valve			
	External pilot air supply		574238	VUVG-B10-B52-ZT-F-1R8L
	5/3-way valve			
	External pilot air supply	Mid-position closed, mechanical spring reset	574239	VUVG-B10-P53C-ZT-F-1R8L
Mid-position exhausted, mechanical spring reset		574241	VUVG-B10-P53E-ZT-F-1R8L	
Mid-position pressurised, mechanical spring reset		574240	VUVG-B10-P53U-ZT-F-1R8L	

Manifold assembly


Sub-base valve for manifold assembly
M5 or M7 connection



Dimensions



Download CAD data → www.festo.com

 **Note**
Additional dimensions
E-boxes
→ Page 102

- | | | | |
|---|--|---|---|
| [1] Ports 1, 3 and 5: G1/8 (at both ends) | [5] Electrical connection for E-boxes and accessories | [7] Cover plate | [9] Valves/cover plate mounting on manifold rail: M2 thread |
| [2] Ports 2, 4: M7 or M5 | [6] H-rail mounting (two M4x30 screws are required for mounting) | [8] Supply plate, ports 1, 3 and 5: either M5 or M7 | |
| [3] Ports 12, 14: M5 | | | |

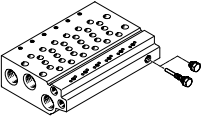
Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12
VABM-L1 10....G18	97.5	74.8	52.9	46.5	40.9	24.9	8.9	61.7	57.7	16.9	16	42.2

Type	B13	B14	D1	D2	D3	D4	D5	H1	H2	H3	H4
VABM-L1 10....G18	39.3	14.1	G1/8	M5/M7	M5	4.5	∅ 6	56.4	15.7	12.2	7.9

Type	H5	H6	H7	H8	H9	H10	H11	L3	L4	L5	L6	L7	L8	L9
VABM-L1 10....G18	23.9	10.8	4	17.6	5.9	18	6.8	6	10.5	10.3	16	11.9	1	3

Valve positions	2	3	4	5	6	7	8	9	10	12	14	16	22
L1	40.5	51	61.5	72	82.5	93	103.5	114	124.5	145.5	166.5	187.5	250.5
L2	30.5	41	51.5	62	72.5	83	93.5	104	114.5	135.5	156.5	177.5	240.5
VABM weight [g]	107	135	163	191	219	247	275	303	331	387	415	471	499

Manifold assembly

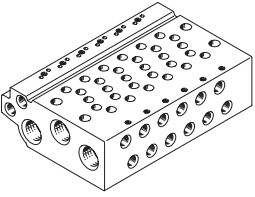
Technical data – Manifold rails ¹⁾									
	Connection			CRC	Material ³⁾	Operating pressure [bar]	Max. tightening torque for assembly [Nm]		
	2, 4	1, 3, 5	12/14, 82/84				Valve	H-rail	Wall
	M5 or M7	G1/8	M5	2 ²⁾	Wrought aluminium alloy	-0.9 ... 10	0.45	1.5	3

1) Blanking plugs are included with the manifold rail.

2) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

3) Note on materials: RoHS-compliant.

Ordering data – Manifold rails				
	Description		Part no.	Type
Manifold rail for sub-base valve M5/M7				
	For size B10 (M5)	2 valve positions	★ 566582	VABM-L1-10W-G18-2
		3 valve positions	★ 566583	VABM-L1-10W-G18-3
		4 valve positions	★ 566584	VABM-L1-10W-G18-4
		5 valve positions	566585	VABM-L1-10W-G18-5
		6 valve positions	★ 566586	VABM-L1-10W-G18-6
		7 valve positions	566587	VABM-L1-10W-G18-7
		8 valve positions	★ 566588	VABM-L1-10W-G18-8
		9 valve positions	566589	VABM-L1-10W-G18-9
		10 valve positions	★ 566590	VABM-L1-10W-G18-10
		12 valve positions	566591	VABM-L1-10W-G18-12
		14 valve positions	566592	VABM-L1-10W-G18-14
16 valve positions	566593	VABM-L1-10W-G18-16		

Festo core product range

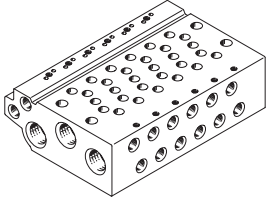
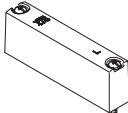

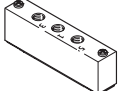



Generally ready for dispatch from the factory within 24 hours



Generally ready for dispatch from the factory within 5 days

Manifold assembly

Ordering data – Accessories		Description	Part no.	Type
Manifold rail for sub-base valve M5/M7				
	For size B10 (M7)	2 valve positions	★ 566606	VABM-L1-10HW-G18-2
		3 valve positions	★ 566607	VABM-L1-10HW-G18-3
		4 valve positions	★ 566608	VABM-L1-10HW-G18-4
		5 valve positions	566609	VABM-L1-10HW-G18-5
		6 valve positions	★ 566610	VABM-L1-10HW-G18-6
		7 valve positions	566611	VABM-L1-10HW-G18-7
		8 valve positions	★ 566612	VABM-L1-10HW-G18-8
		9 valve positions	566613	VABM-L1-10HW-G18-9
		10 valve positions	★ 566614	VABM-L1-10HW-G18-10
		12 valve positions	566615	VABM-L1-10HW-G18-12
		14 valve positions	566616	VABM-L1-10HW-G18-14
16 valve positions	566617	VABM-L1-10HW-G18-16		
Cover plate Data sheets → Internet: vabb				
	For valve position on manifold rail, including screws and seal	★ 566495	VABB-L1-10-W	
Separator Data sheets → Internet: vabd				
	For creating pressure zones	569994	VABD-6-B	
Supply plate Data sheets → Internet: vabf				
	For valve position (sub-base valves M5) on manifold rail, including screws and seal	569991	VABF-L1-10-P3A4-M5	
	For valve position (sub-base valves M7) on manifold rail, including screws and seal	569992	VABF-L1-10-P3A4-M7	
Seals Data sheets → Internet: vabd				
	For sub-base valves M5/M7	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	566674	VABD-L1-10B-S-M7

Festo core product range






Generally ready for dispatch from the factory within 24 hours

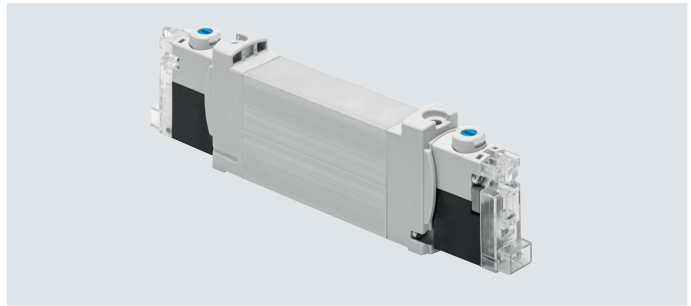
Generally ready for dispatch from the factory within 5 days

Data sheet

Function
2x 3/2C
5/2-way, single solenoid
5/2-way, double solenoid valve

-  - Size 14 mm
-  - Flow rate
350 ... 380 l/min
-  - Voltage
24 V DC

Circuit symbols → page 13



General technical data VUVG-BK

Valve function	T32-A	M52-A	B52
Normal position	C ¹⁾	-	-
Stable position	Monostable		Bistable
Pneumatic spring reset	Yes	Yes	-
Design	Piston spool		
Sealing principle	Soft		
Type of actuation	Electrical		
Type of control	Piloted		
Pilot air supply	Internal		
Exhaust function	Can be throttled		
Manual override	Non-detenting, detenting		
Type of mounting	On manifold rail		
Mounting position	Any		
Standard nominal flow rate	[l/min]	350	380
Switching time on/off	[ms]	13/20	14/24
Switching time changeover	[ms]	-	8
Size	[mm]	14	
Connection	2, 4	G1/8 in manifold rail	
Product weight	[g]	75	85
Corrosion resistance class CRC ²⁾		2	

1) C=Normally closed

2) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Safety data

Max. positive test pulse with 0 signal	[µs]	1600
Max. negative test pulse with 1 signal	[µs]	3000
Shock resistance	Shock test with severity level 1 to FN 942017-5 and EN 60068-2-27	
Vibration resistance	Transport application test with severity level 1 to FN 942017-4 and EN 60068-2-6	

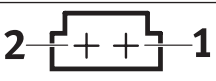
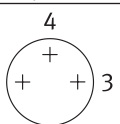
Data sheet

Operating and environmental conditions			
Valve function		T32-A ¹⁾	M52-A ¹⁾ B52
Operating medium		Compressed air to ISO 8573-2010 [7:4:4]	
Note on the operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)	
Operating pressure	[bar]	1.5 ... 7	2.5 ... 7 1.5 ... 7
Ambient temperature	[°C]	-5 ... +50	
Temperature of medium	[°C]	-5 ... +50	

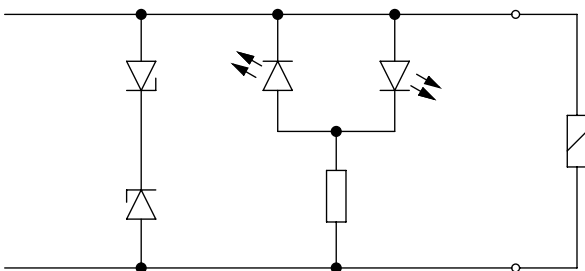
1) Pneumatic spring

Electrical data	
Electrical connection	Via E-box → page 100
Operating voltage	[V DC] 24 ±10%
Nominal operating voltage	[V DC] 22
Power	[W] 0.7
Duty cycle	[%] 100
Degree of protection to EN 60529	IP40 (with plug socket), IP65 (with M8)
Signal status display	LED
Maximum switching frequency	[Hz] 2

Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant Contains paint-wetting impairment substances

Pin allocation for E-box			
	Pin		Description
Rectangular plug, connection pattern H			
	1	+ or -	Protective circuit without holding current reduction
	2	+ or -	
Round plug, M8, 3-pin			
	1	Not used	Protective circuit without holding current reduction
	3	+ or -	
	4	+ or -	

Protective circuit without holding current reduction



The solenoid coils have a protective circuit to arrest sparks and protect against polarity reversal.

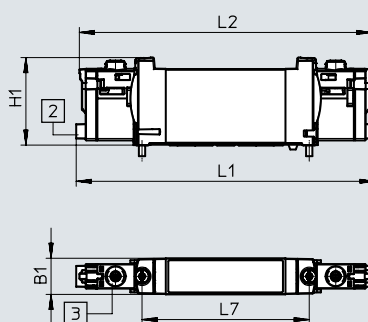
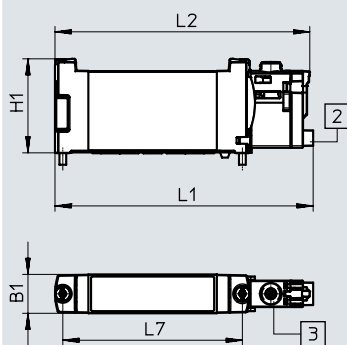
Data sheet

Dimensions

Download CAD data → www.festo.com

2x 3/2-way, 5/2-way, single solenoid

5/2-way double solenoid valve



Note

Additional dimensions
E-boxes
→ Page 102

[2] Horizontal electrical connection

[3] Manual override

Type	B1	H1	L1	L2	L7
VUVG-BK14-T32C-...	14.4	34.8	118.9	116.4	66.5
VUVG-BK14-B52-...					
VUVG-BK14-M52-...			95.6	94.4	

Ordering data

★ Core product range




Ordering data		Description	Part no.	Type
Sub-base valve G1/8, with E-box R8				
	2x 3/2-way valve			
	Internal pilot air supply	Normally closed, pneumatic spring reset	★ 8042574	VUVG-BK14-T32C-AT-F-1R8L-S
	5/2-way single solenoid valve			
	Internal pilot air supply	Pneumatic spring reset	★ 8042575	VUVG-BK14-M52-AT-F-1R8L-S
	5/2-way double solenoid valve			
	Internal pilot air supply		★ 8042576	VUVG-BK14-B52-T-F-1R8L-S
Sub-base valve G1/8, with E-box H2				
	2x 3/2-way valve			
	Internal pilot air supply	Normally closed, pneumatic spring reset	★ 8042570	VUVG-BK14-T32C-AT-F-1H2L-S
	5/2-way single solenoid valve			
	Internal pilot air supply	Pneumatic spring reset	★ 8042571	VUVG-BK14-M52-AT-F-1H2L-S
	5/2-way double solenoid valve			
	Internal pilot air supply		★ 8042572	VUVG-BK14-B52-T-F-1H2L-S

Data sheet

Function

2x 3/2C, 2x 3/2U, 2x 3/2H
 5/2-way, single solenoid
 5/2-way, double solenoid valve
 5/3C, 5/3U, 5/3E

Circuit symbols → page 13

-  - Size 14 mm
-  - Flow rate
410 ... 700 l/min
-  - Voltage
5, 12 and 24 V DC



General technical data VUVG-B			T32-A			T32-M			M52-A	B52	M52-M	P53		
Valve function			C ¹⁾	U ²⁾	H ⁴⁾	C ¹⁾	U ²⁾	H ⁴⁾	–	–	–	C ¹⁾	U ²⁾	E ³⁾
Normal position			Monostable							Bistable	Monostable	Monostable		
Stable position														
Pneumatic spring reset			Yes			No			Yes	–	No	–		
Mechanical spring reset			No			Yes			No	–	Yes	Yes		
Vacuum operation at port 1			No			Only with external pilot air supply								
Size	[mm]		14											
Design			Piston spool											
Sealing principle			Soft											
Type of actuation			Electrical											
Type of control			Piloted											
Pilot air supply			External, internal; can be selected via sub-base											
Exhaust function			Can be throttled											
Manual override	VUVG-...		Choice of non-detenting, covered, non-detenting/detenting or detenting											
	VUVG-...-P1		Non-detenting, non-detenting/detenting											
Type of mounting			On manifold rail											
Mounting position			Any											
Nominal width	[mm]		4.6			4.3			5.6					
Standard nominal flow rate	[l/min]		600	580	470	450	630	680				600	580	580
Flow rate on manifold rail G1/8	[l/min]		510			430	410	520	570			520	500	460
Switching time														
VUVG-...	On/off	[ms]	8/23			15/11			14/22	–	13/40	12/40		
	Changeover	[ms]	–											
VUVG-...-P1	On/off	[ms]	11/18			14/13			16/16	–	12/26	14/24		
	Changeover	[ms]	–											
Pneumatic connection	1, 3, 5		G1/4 in manifold rail											
	2, 4		G1/8 in manifold rail											
	12/14, 82/84		M5 in manifold rail											
Product weight	VUVG-...	[g]	89			80			78	89	70	89		
	VUVG-...-P1	[g]	65			56			66	65	58	65		
Certification	VUVG-...		c UL us - Recognized (OL)											
			c CSA us (OL)											
			RCM											

1) C=Normally closed/mid-position closed

2) U=Normally open/mid-position pressurised

3) E=Mid-position exhausted

4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open

5) For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/VUVG → Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

6) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Data sheet

Operating and environmental conditions			T32-A ¹⁾	T32-M ²⁾	M52-A ¹⁾	B52	M52-M ²⁾	P53
Valve function								
Operating medium			Compressed air to ISO 8573-2010 [7:4:4]					
Note on the operating/pilot medium			Lubricated operation possible (in which case lubricated operation will always be required)					
Operating pressure	Internal VUVG-...	[bar]	1.5 ... 8	3 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
	External	[bar]	1.5 ... 10	-0.9 ... 10			-0.9 ... 8	-0.9 ... 10
Pilot pressure ³⁾		[bar]	1.5 ... 8	3 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
Ambient temperature	VUVG-...	[°C]	-5 ... +50, with holding current reduction -5 ... +60					
	VUVG-...-P1	[°C]	-5 ... +50 for mounting on manifold rail -5 ... +60					
Temperature of medium	VUVG-...	[°C]	-5 ... +50, with holding current reduction -5 ... +60					
	VUVG-...-P1	[°C]	-5 ... +50 for mounting on manifold rail -5 ... +60					
1) Pneumatic spring 2) Mechanical spring 3) Minimum pilot pressure 50% of operating pressure								
Electrical data								
Electrical connection	VUVG-...		Via E-box → page 100					
	VUVG-...-P1		Via electric pilot valve					
Pilot interface	VUVG-...-P1		To ISO 15218					
Operating voltage	VUVG-...	[V DC]	5, 12 and 24 ±10%					
	VUVG-...-P1	[V DC]	12 and 24 ±10%					
		[V AC]	24, 110 and 230 ±10%					
Power	VUVG-...	[W]	1, reduced to 0.35 with holding current reduction					
	VUVG-...-P1	[W]	1.3					
Duty cycle ED		[%]	100					
Degree of protection to EN 60529								
	VUVG-...		IP40 (with plug socket), IP65 (with M8)					
	VUVG-...-P1		IP65, with electric pilot valve and plug socket					
Information on materials								
Housing			Wrought aluminium alloy					
Seals			HNBR, NBR					
Note on materials			RoHS-compliant					

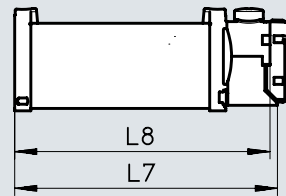
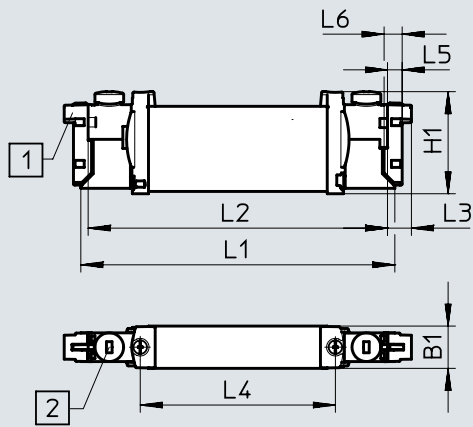
Data sheet


Dimensions VUVG

Download CAD data → www.festo.com

2x 3/2-way, 5/2-way and 5/3-way valve

5/2-way valve, single solenoid



 **Note**
More dimensions
E-boxes
→ Page 102

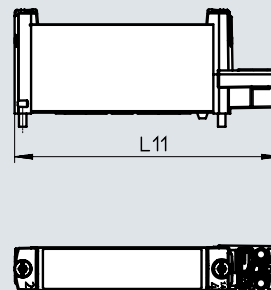
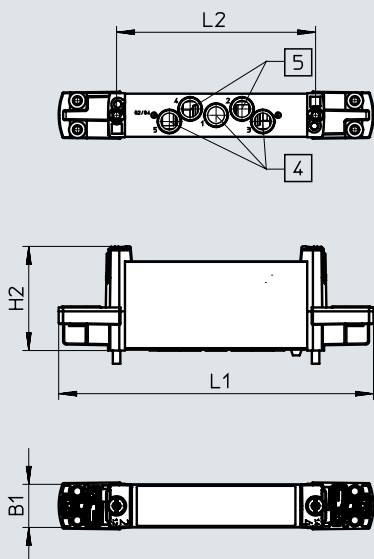
[1] Horizontal electrical connection [2] Manual override

Type	B1	H1	L1	L2	L3	L4	L5	L6	L7	L8
VUVG-B14 -...-F ...	14	34.8	107	102	8	66.5	4.9	6.2	89.5	87

Dimensions VUVG-... -P1

2x 3/2-way, 5/2-way and 5/3-way valve

5/2-way valve, single solenoid

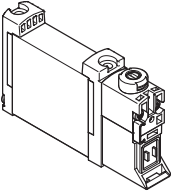
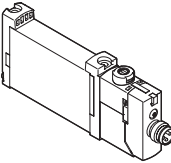


[4] Ports 1, 3 and 5

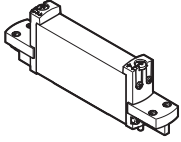
[5] Ports 2 and 4

Type	B1	H2	L1	L2	L11
VUVG-B14-...-P1	14.4	34.8	105.2	66.5	88.6

Ordering data

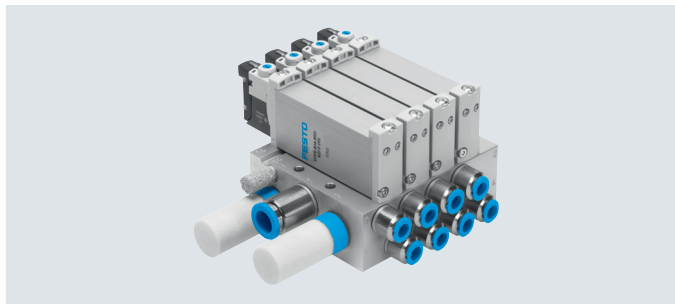
Ordering data	Description	Part no.	Type	
Sub-base valve G1/8, without E-box				
	2x 3/2-way valve			
	External pilot air supply	Normally closed, pneumatic spring reset	566513	VUVG-B14-T32C-AZT-F-1P3
		Normally open, pneumatic spring reset	566514	VUVG-B14-T32U-AZT-F-1P3
		1x normally open, 1x normally closed, pneumatic spring reset	566515	VUVG-B14-T32H-AZT-F-1P3
		Normally closed, mechanical spring reset	574376	VUVG-B14-T32C-MZT-F-1P3
		Normally open, mechanical spring reset	574377	VUVG-B14-T32U-MZT-F-1P3
		1x normally open, 1x normally closed, mechanical spring reset	574378	VUVG-B14-T32H-MZT-F-1P3
	5/2-way single solenoid valve			
	External pilot air supply	Pneumatic spring reset	566516	VUVG-B14-M52-AZT-F-1P3
		Mechanical spring reset	574379	VUVG-B14-M52-MZT-F-1P3
	5/2-way double solenoid valve			
	External pilot air supply		566517	VUVG-B14-B52-ZT-F-1P3
	5/3-way valve			
	External pilot air supply	Mid-position closed, mechanical spring reset	566518	VUVG-B14-P53C-ZT-F-1P3
Mid-position exhausted, mechanical spring reset		566519	VUVG-B14-P53E-ZT-F-1P3	
Mid-position pressurised, mechanical spring reset		566520	VUVG-B14-P53U-ZT-F-1P3	
Sub-base valve G1/8, with E-box R8				
	2x 3/2-way valve			
	External pilot air supply	Normally closed, pneumatic spring reset	574242	VUVG-B14-T32C-AZT-F-1R8L
		Normally open, pneumatic spring reset	574243	VUVG-B14-T32U-AZT-F-1R8L
		1x normally open, 1x normally closed, pneumatic spring reset	574244	VUVG-B14-T32H-AZT-F-1R8L
		Normally closed, mechanical spring reset	578248	VUVG-B14-T32C-MZT-F-1R8L
		Normally open, mechanical spring reset	8031517	VUVG-B14-T32U-MZT-F-1R8L
		1x normally open, 1x normally closed, mechanical spring reset	8031518	VUVG-B14-T32H-MZT-F-1R8L
	5/2-way single solenoid valve			
	External pilot air supply	Pneumatic spring reset	574245	VUVG-B14-M52-AZT-F-1R8L
		Mechanical spring reset	578158	VUVG-B14-M52-MZT-F-1R8L
	5/2-way double solenoid valve			
	External pilot air supply		574246	VUVG-B14-B52-ZT-F-1R8L
	5/3-way valve			
	External pilot air supply	Mid-position closed, mechanical spring reset	574247	VUVG-B14-P53C-ZT-F-1R8L
Mid-position exhausted, mechanical spring reset		574249	VUVG-B14-P53E-ZT-F-1R8L	
Mid-position pressurised, mechanical spring reset		574248	VUVG-B14-P53U-ZT-F-1R8L	

Ordering data

Ordering data	Description	Part no.	Type	
Sub-base valve G1/8, to ISO 15218				
	2x 3/2-way valve			
	External pilot air supply	Normally closed, pneumatic spring reset	8033535	VUVG-B14-T32C-AZ-F-P1
		Normally open, pneumatic spring reset	8033536	VUVG-B14-T32U-AZ-F-P1
		1x normally open, 1x normally closed, pneumatic spring reset	8033537	VUVG-B14-T32H-AZ-F-P1
		Normally closed, mechanical spring reset	8033538	VUVG-B14-T32C-MZ-F-P1
		Normally open, mechanical spring reset	8033539	VUVG-B14-T32U-MZ-F-P1
		1x normally open, 1x normally closed, mechanical spring reset	8033540	VUVG-B14-T32H-MZ-F-P1
	5/2-way valve, single solenoid			
	External pilot air supply	Pneumatic spring reset	8033541	VUVG-B14-M52-AZ-F-P1
		Mechanical spring reset	8033542	VUVG-B14-M52-MZ-F-P1
	5/2-way, valve, double solenoid			
	External pilot air supply		8033543	VUVG-B14-B52-Z-F-P1
	5/3-way valve			
	External pilot air supply	Mid-position closed, mechanical spring reset	8033544	VUVG-B14-P53C-Z-F-P1
Mid-position exhausted, mechanical spring reset		8033545	VUVG-B14-P53E-Z-F-P1	
Mid-position pressurised, mechanical spring reset		8033546	VUVG-B14-P53U-Z-F-P1	

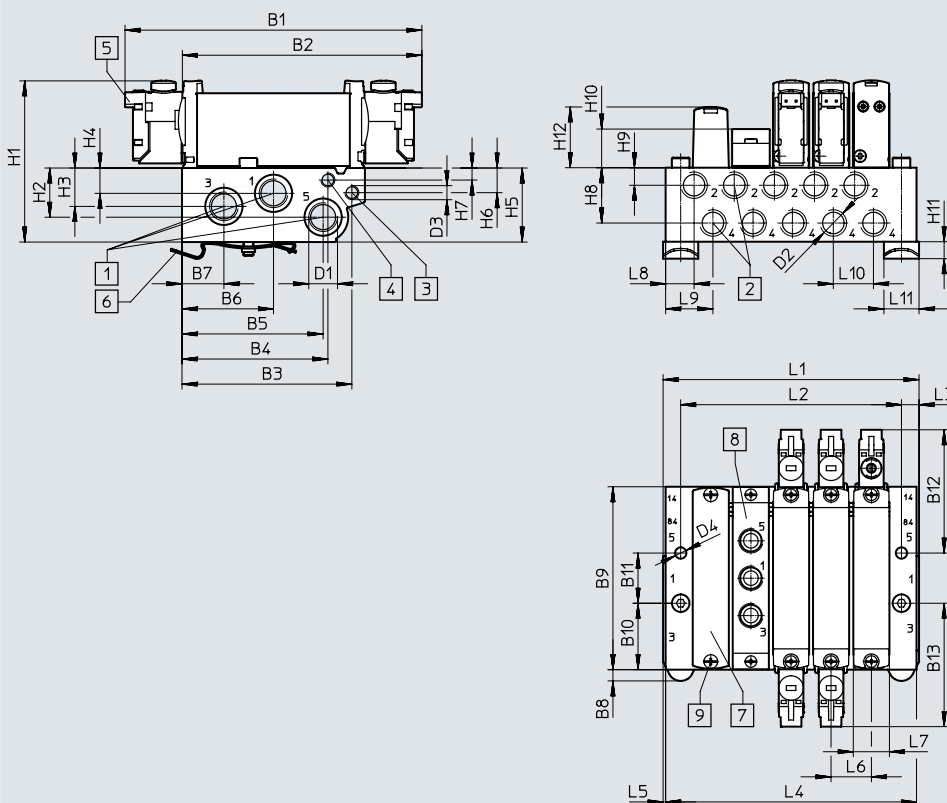
Manifold assembly

Sub-base valve for manifold assembly
Connection G1/8



Dimensions

Download CAD data → www.festo.com



- - **Note**

Additional dimensions

E-boxes

→ Page 102

[1] Ports 1, 3 and 5: G1/4 (at both ends)

[2] Ports 2, 4: G1/8

[3] Ports 12, 14: M5

[4] Ports 82, 84: M5

[5] Electrical connection for E-boxes and accessories

[6] H-rail mounting (two M4x35 screws are required for mounting)

[7] Cover plate

[8] Supply plate: ports 1, 3 and 5: G1/8

[9] Valves/cover plate mounting on manifold rail: M2.5 thread

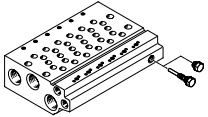
Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12
VABM-L1-14W-G14	118.3	95.1	67.7	58.2	56.3	36.6	16.7	4.5	72.9	26.5	20	49.1

Type	B13	D1	D2	D3	D4	H1	H2	H3	H4	H5
VABM-L1-14W-G14	49.1	G1/4	G1/8	M5	∅ 4.5	64.3	19.6	15.3	10.1	29.5

Type	H6	H7	H8	H9	H10	H11	H12	L3	L5	L6	L7	L8	L9	L10	L11
VABM-L1-14W-G14	9.8	4.8	22.1	7	15.4	6.8	23.9	6	1	16	14.4	11.3	18.5	16	14

Valve positions	2	3	4	5	6	7	8	9	10	12	14	16
L1	56.3	72.3	88.3	104.3	120.3	136.3	152.3	168.3	184.3	216.3	248.3	280.3
L2	40	56	72	88	104	120	136	152	168	200	232	264
L4	54.3	70.3	86.3	102.3	118.3	134.3	150.3	166.3	182.3	214.3	246.6	278.3
VABM weight [g]	232	306	380	454	528	602	676	750	824	972	1120	1268

Ordering data

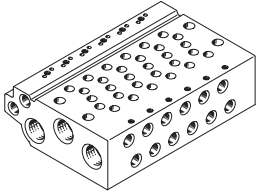
Technical data – Manifold rails ¹⁾									
	Connection			CRC	Material ³⁾	Operating pressure [bar]	Max. tightening torque for assembly [Nm]		
	2, 4	1, 3, 5	12/14, 82/84				Valve	H-rail	Wall
	G1/8	G1/4	M5	2 ²⁾	Wrought aluminium alloy	-0.9 ... 10	0.65	1.5	3

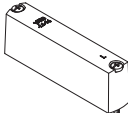

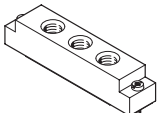
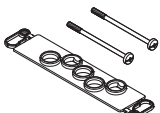
1) Blanking plugs are included with the manifold rail.

2) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

3) Note on materials: RoHS-compliant.

Ordering data – Manifold rail				
	Description		Part no.	Type
Manifold rail for sub-base valve G1/8				
	For size B14 (G1/8)	2 valve positions	★ 566642	VABM-L1-14W-G14-2
		3 valve positions	★ 566643	VABM-L1-14W-G14-3
		4 valve positions	★ 566644	VABM-L1-14W-G14-4
		5 valve positions	566645	VABM-L1-14W-G14-5
		6 valve positions	★ 566646	VABM-L1-14W-G14-6
		7 valve positions	566647	VABM-L1-14W-G14-7
		8 valve positions	★ 566648	VABM-L1-14W-G14-8
		9 valve positions	566649	VABM-L1-14W-G14-9
		10 valve positions	★ 566650	VABM-L1-14W-G14-10
		12 valve positions	566651	VABM-L1-14W-G14-12
		14 valve positions	566652	VABM-L1-14W-G14-14
	16 valve positions	566653	VABM-L1-14W-G14-16	

Ordering data – Accessories				
	Description		Part no.	Type
Cover plate Data sheets → Internet: vabb				
	For valve position on manifold rail, including screws and seal		★ 569989	VABB-L1-14
Separator Data sheets → Internet: vabd				
	For creating pressure zones		569996	VABD-10-B
Supply plate Data sheets → Internet: vabf				
	For valve position on manifold rail, including screws and seal		569993	VABF-L1-14-P3A4-G18
Seals Data sheets → Internet: vabd				
	For sub-base valves G1/8	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	566676	VABD-L1-14B-S-G18

Festo core product range



Generally ready for dispatch from the factory within 24 hours






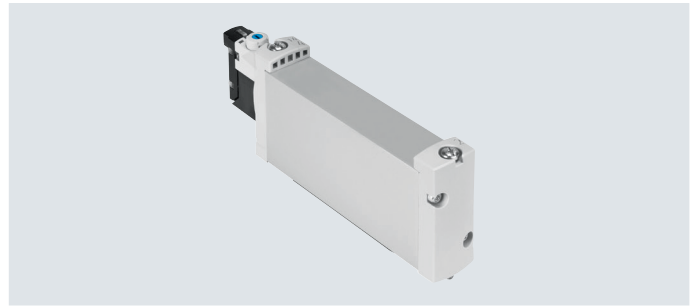
Generally ready for dispatch from the factory within 5 days

Data sheet

Function

2x 3/2C, 2x 3/2U, 2x 3/2H
 5/2-way, single solenoid
 5/2-way, double solenoid valve
 5/3C, 5/3U, 5/3E

-  - Size 18 mm
-  - Flow rate
800 ... 1080 l/min
-  - Voltage
5, 12 and 24 V DC



Circuit symbols → page 13

General technical data VUVG-B

Valve function	T32-A			T32-M			M52-R	B52	M52-M	P53		
	C ¹⁾	U ²⁾	H ⁴⁾	C ¹⁾	U ²⁾	H ⁴⁾	–	–	–	C ¹⁾	U ²⁾	E ³⁾
Normal position	C ¹⁾	U ²⁾	H ⁴⁾	C ¹⁾	U ²⁾	H ⁴⁾	–	–	–	C ¹⁾	U ²⁾	E ³⁾
Stable position	Monostable							Bistable	Monostable	Monostable		
Pneumatic spring reset	Yes			No			Yes ⁵⁾	–	No	–		
Mechanical spring reset	No			Yes			Yes ⁵⁾	–	Yes	Yes		
Vacuum operation at port 1	No			Only with external pilot air supply								
Design	Piston spool											
Sealing principle	Soft											
Type of actuation	Electrical											
Type of control	Piloted											
Pilot air supply	External, internal; can be selected via sub-base											
Exhaust function	Can be throttled											
Manual override	Choice of non-detenting, covered, non-detenting/detenting or detenting											
Type of mounting	On manifold rail											
Mounting position	Any											
Nominal width	[mm]	5.7			6.9			7.3	6.9		6.5	
Standard nominal flow rate	[l/min]	900			1150					1080		
Flow rate on manifold rail		800			1000					950		
Switching time on/off	[ms]	13/27			15/22			15/31	–	10/45		15/48
Switching time changeover	[ms]	–						11		29		
Size	[mm]	18										
Connection	1, 3, 5	G3/8 in manifold rail										
	2, 4	G1/4 in manifold rail										
	12/14, 82/84	M5 in manifold rail										
Product weight	[g]	164			154			160	154		160	
Certification	c UL us - Recognized (OL)											
	c CSA us (OL)											
	RCM compliance mark											
CE marking (see declaration of conformity) ⁶⁾	To EU EMC Directive											
Corrosion resistance class CRC ⁷⁾	2											

1) C=Normally closed/mid-position closed

2) U=Normally open/mid-position pressurised

3) E=Mid-position exhausted

4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open

5) Combined reset method

6) For information about the area of use, see the EC declaration of conformity at: www.festo.com/catalogue/VUVG → Support/Downloads.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

7) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Data sheet

Operating and environmental conditions			T32-A ¹⁾	T32-M ³⁾	M52-R ²⁾	B52	M52-M ³⁾	P53
Valve function			Compressed air to ISO 8573-2010 [7:4:4]					
Operating pressure	Internal	[bar]	1.5 ... 8	3.5 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
	External	[bar]	1.5 ... 10	-0.9 ... 10			-0.9 ... 8	-0.9 ... 10
Pilot pressure		[bar]	1.5 ... 8	3 ... 8	2.5 ... 8	1.5 ... 8	3 ... 8	
Ambient temperature		[°C]	-5 ... +50, with holding current reduction -5 ... +60					
Temperature of medium		[°C]	-5 ... +50, with holding current reduction -5 ... +60					

- 1) Pneumatic spring
 2) Mixed, pneumatic/mechanical spring
 3) Mechanical spring

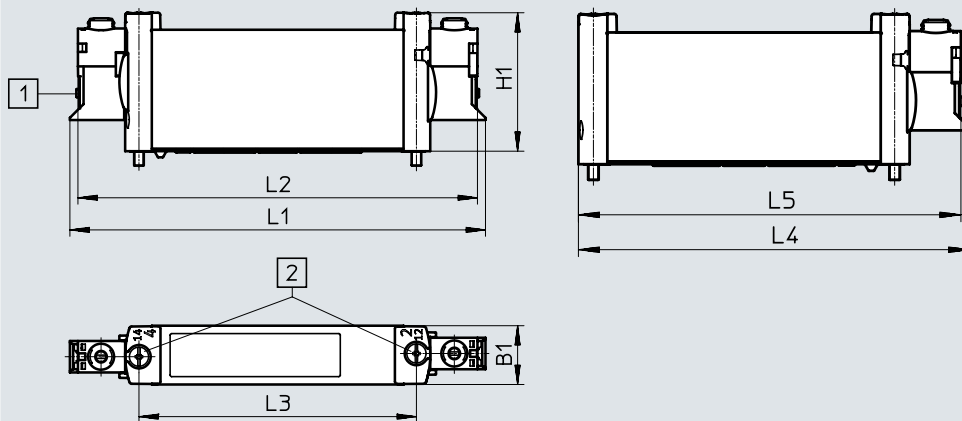
Electrical data	
Electrical connection	Via E-box → page 100
Operating voltage	[V DC] 5, 12 and 24 ±10%
Power	[W] 1, reduced to 0.35 with holding current reduction
Duty cycle	[%] 100
Degree of protection to EN 60529	IP40 (with plug socket), IP65 (with M8)


Information on materials	
Housing	Wrought aluminium alloy
Seals	HNBR, NBR
Note on materials	RoHS-compliant

Dimensions

Download CAD data → www.festo.com

2x 3/2-way, 5/2-way and 5/3-way valve

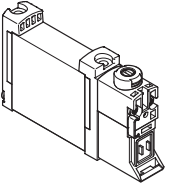
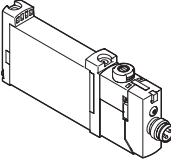


-  **Note**
 Additional dimensions
 E-boxes
 → Page 102

[1] Horizontal electrical connection [2] Manual override

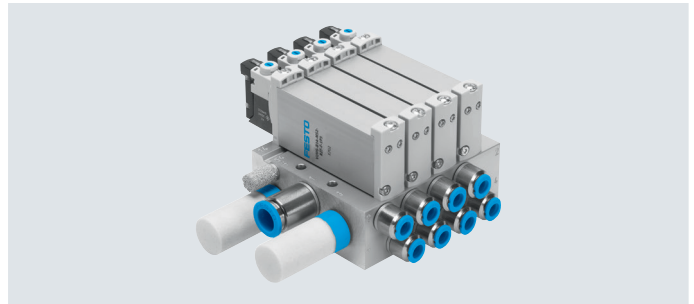
Type	B1	H1	L1	L2	L3	L4	L5
VUVG-B18 -...-F...	18.3	43.1	129.4	124.4	86.4	112.2	109.7

Ordering data

Ordering data	Description	Part no.	Type	
Sub-base valve G1/4, without E-box				
	2x 3/2-way valve			
	External pilot air supply	Normally closed, pneumatic spring reset	574443	VUVG-B18-T32C-AZT-F-1P3
		Normally open, pneumatic spring reset	574444	VUVG-B18-T32U-AZT-F-1P3
		1x normally open, 1x normally closed, pneumatic spring reset	574445	VUVG-B18-T32H-AZT-F-1P3
		Normally closed, mechanical spring reset	574446	VUVG-B18-T32C-MZT-F-1P3
		Normally open, mechanical spring reset	574447	VUVG-B18-T32U-MZT-F-1P3
		1x normally open, 1x normally closed, mechanical spring reset	574448	VUVG-B18-T32H-MZT-F-1P3
	5/2-way single solenoid valve			
	External pilot air supply	Pneumatic/mechanical spring reset	574449	VUVG-B18-M52-RZT-F-1P3
		Mechanical spring reset	574450	VUVG-B18-M52-MZT-F-1P3
	5/2-way double solenoid valve			
	External pilot air supply		574451	VUVG-B18-B52-ZT-F-1P3
	5/3-way valve			
	External pilot air supply	Mid-position closed, mechanical spring reset	574452	VUVG-B18-P53C-ZT-F-1P3
Mid-position exhausted, mechanical spring reset		574453	VUVG-B18-P53E-ZT-F-1P3	
Mid-position pressurised, mechanical spring reset		574454	VUVG-B18-P53U-ZT-F-1P3	
Sub-base valve G1/4, with E-box R8				
	2x 3/2-way valve			
	External pilot air supply	Normally closed, pneumatic spring reset	8031537	VUVG-B18-T32C-AZT-F-1R8L
		Normally open, pneumatic spring reset	8031538	VUVG-B18-T32U-AZT-F-1R8L
		1x normally open, 1x normally closed, pneumatic spring reset	8031539	VUVG-B18-T32H-AZT-F-1R8L
		Normally closed, mechanical spring reset	8031540	VUVG-B18-T32C-MZT-F-1R8L
		Normally open, mechanical spring reset	8031541	VUVG-B18-T32U-MZT-F-1R8L
		1x normally open, 1x normally closed, mechanical spring reset	8031542	VUVG-B18-T32H-MZT-F-1R8L
	5/2-way single solenoid valve			
	External pilot air supply	Pneumatic/mechanical spring reset	8031543	VUVG-B18-M52-RZT-F-1R8L
		Mechanical spring reset	8031544	VUVG-B18-M52-MZT-F-1R8L
	5/2-way double solenoid valve			
	External pilot air supply		8031545	VUVG-B18-B52-ZT-F-1R8L
	5/3-way valve			
	External pilot air supply	Mid-position closed, mechanical spring reset	8031546	VUVG-B18-P53C-ZT-F-1R8L
Mid-position exhausted, mechanical spring reset		8031547	VUVG-B18-P53E-ZT-F-1R8L	
Mid-position pressurised, mechanical spring reset		8031548	VUVG-B18-P53U-ZT-F-1R8L	

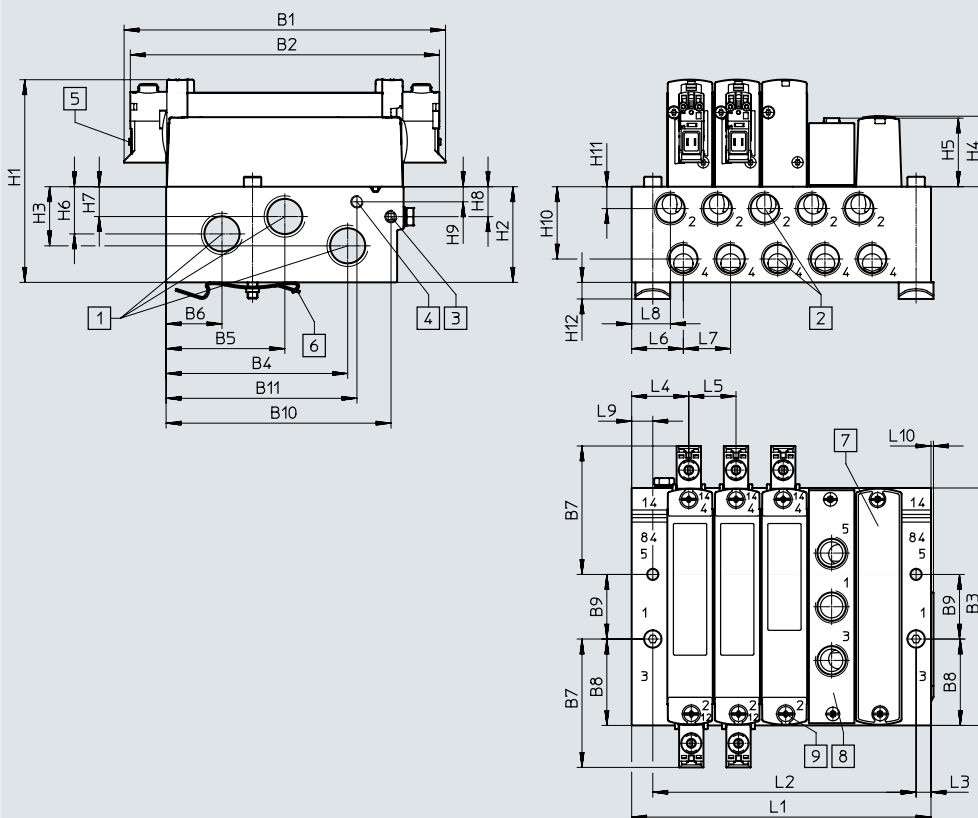
Manifold assembly

Sub-base valve for manifold assembly
Connection G1/4



Dimensions

Download CAD data → www.festo.com



Note
Additional dimensions
E-boxes
→ Page 102

- [1] Ports 1, 3 and 5: G3/8 (at both ends)
- [2] Ports 2, 4: G1/4
- [3] Ports 12, 14: M5
- [4] Ports 82, 84: M5
- [5] Electrical connection for E-boxes and accessories
- [6] H-rail mounting (two M4x40 screws are required for mounting)
- [7] Cover plate
- [8] Supply plate, ports 1, 3 and 5: G1/4
- [9] Valve/cover plate/supply plate mounting on manifold rail: M3 thread

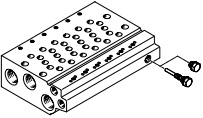
Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	D1
VABM-L1-18W-G38	129.4	124.4	95.6	73.1	47.8	22.5	51.7	34.8	26	90.6	76.8	4.5

Type	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10	H11	H12
VABM-L1-18W-G38	81.6	38.5	11.5	28.4	27.6	19	12	12.1	6.1	29.1	8.8	6.5

Type	L3	L4	L5	L6	L7	L8	L9	L10
VABM-L1-18W-G38	6	23	19	20.8	19	15.6	8.5	1

Valve positions	2	3	4	5	6	7	8	9	10	12	14	16
L1	63.5	82.5	101.5	120.5	139.5	158.5	177.5	196.5	215.5	253.5	291.5	329.5
L2	49	68	87	106	125	144	163	182	201	239	277	315
VABM weight [g]	232	306	380	454	528	602	676	750	824	972	1120	1268

Ordering data

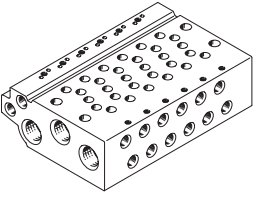
Technical data – Manifold rails ¹⁾									
	Connection			CRC	Material ³⁾	Operating pressure [bar]	Max. tightening torque for assembly [Nm]		
	2, 4	1, 3, 5	12/14, 82/84				Valve	H-rail	Wall
	G1/4	G3/8	M5	2 ²⁾	Wrought aluminium alloy	-0.9 ... 10	1.18	1.5	3

1) Blanking plugs are included with the manifold rail.

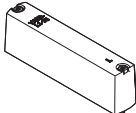

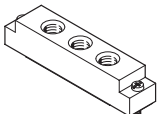

2) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

3) Note on materials: RoHS-compliant.

Ordering data – Manifold rails				
	Description		Part no.	Type
Manifold rail for sub-base valve G1/4				
	For size B18 (G1/4)	2 valve positions	574467	VABM-L1-18W-G38-2
		3 valve positions	574468	VABM-L1-18W-G38-3
		4 valve positions	574469	VABM-L1-18W-G38-4
		5 valve positions	574470	VABM-L1-18W-G38-5
		6 valve positions	574471	VABM-L1-18W-G38-6
		7 valve positions	574472	VABM-L1-18W-G38-7
		8 valve positions	574473	VABM-L1-18W-G38-8
		9 valve positions	574474	VABM-L1-18W-G38-9
		10 valve positions	574475	VABM-L1-18W-G38-10
		12 valve positions	574476	VABM-L1-18W-G38-12
		14 valve positions	574477	VABM-L1-18W-G38-14
16 valve positions	574478	VABM-L1-18W-G38-16		

Ordering data

Ordering data – Accessories			
	Description	Part no.	Type
Cover plate Data sheets → Internet: vabb			
	For valve position on manifold rail, including screws and seal	★ 574482	VABB-L1-18
Separator Data sheets → Internet: vabd			
	For creating pressure zones	574483	VABD-14-B
Supply plate Data sheets → Internet: vabf			
	For valve position on manifold rail, including screws and seal	574481	VABF-L1-18-P3A4-G14
Seals Data sheets → Internet: vabd			
	For sub-base valves G1/4	Delivery quantity: 10 sets (each with 2 screws and 1 seal)	574480 VABD-L1-18B-S-G14

 **Note**

Connect supply plate at port 1 with compressed air. Reverse operation (pressure at port 3, 5) is not permissible.

Festo core product range



Generally ready for dispatch from the factory within 24 hours

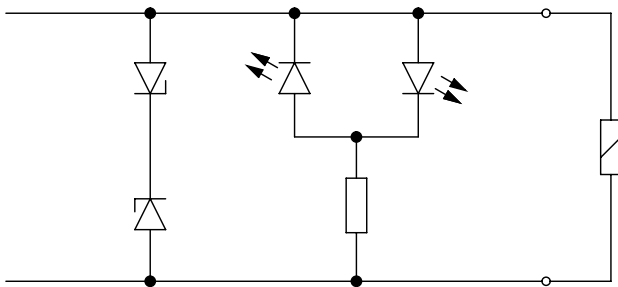


Generally ready for dispatch from the factory within 5 days

E-boxes

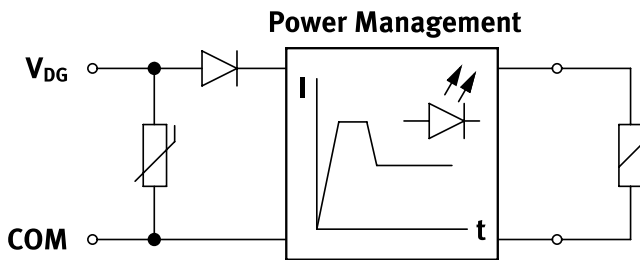
General technical data							
Variants	H2	H3	S2	S3	L-	R1	R8
Mounting position	Any						
Electrical connection	2-pin, socket				Flying leads	Individual plug M8, 4-pin	Individual plug M8, 3-pin
Degree of protection	IP40				IP65		
Signal status display	LED						
Type of mounting	Clip				Self-tapping screw		
Note on materials	RoHS-compliant						
Housing colour	Black						
Information on housing materials	PA						
Certification	RCM compliance mark						

Protective circuit without holding current reduction



The solenoid coils (P type) of the 5, 12 and 24 V designs have a protective circuit to arrest sparks and protect against polarity reversal.

Protective circuit with holding current reduction

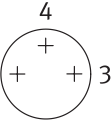
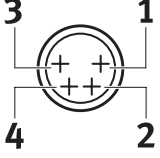



The 24 V DC design (R type) additionally features holding current reduction. This reduces the power from 1 W to 0.35 W.

Pin allocation for E-box

	Pin	Description	
Rectangular plug, connection pattern H			
	VAVE-L1-1VH2-LP, VAVE-L1-1VH3-LP		
	1	+ or -	Without holding current reduction
	2	+ or -	
	VAVE-L1-1H2-LR, VAVE-L1-1H3-LR		With holding current reduction
1	+		
	VAVE-L1-1VS2-LP, VAVE-L1-1VS3-LP		
	1	+ or -	Without holding current reduction
	2	+ or -	
	VAVE-L1-1S2-LR, VAVE-L1-1S3-LR		With holding current reduction
1	-		
	VAVE-L1-1VL1...4-LP		
	1	+ or -	Without holding current reduction
	2	+ or -	
	VAVE-L1-1L1...4-LR		With holding current reduction
1	-		
	2	+	

E-boxes

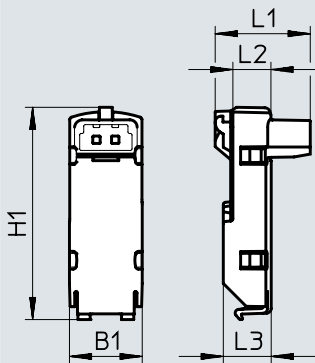
Pin allocation for E-box		Pin	Description
Round plug, M8, 3-pin			
	VAVE-L1-1VR8-LP		
	1	Not used	Without holding current reduction
	3	+ or -	
	4	+ or -	
	VAVE-L1-1R8-LR		
	1	Not used	With holding current reduction
3	+ or -		
4	+ or -		
Round plug, M8, 4-pin			
	VAVE-L1-1VR1-LP		
	1	Not used	Without holding current reduction
	2	Not used	
	3	+ or -	
	4	+ or -	
	VAVE-L1-1R1-LR		
	1	Not used	With holding current reduction
	2	Not used	
3	+ or -		
4	+ or -		
Open cable end			
	VAVE-L1-1VK...		
	BK	+ or -	Without holding current reduction
	BK	+ or -	
	VAVE-L1-1K...		
BK	+ or -	With holding current reduction	
BK	+ or -		

E-boxes

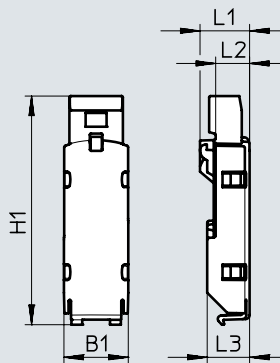
Dimensions

Download CAD data → www.festo.com

E-boxes, S2/H2



E-boxes, S3/H3



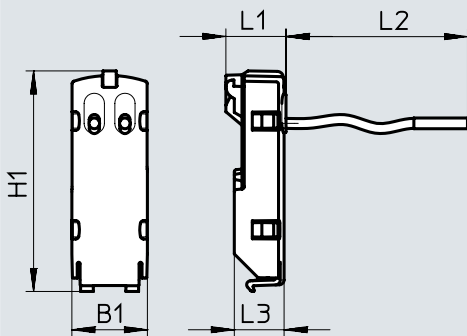
Type	B1	H1 ±0.5	L1	L2	L3
VAVE-L1-1VS2-LP	9.8	28.8	12.9	5.2	6.5
VAVE-L1-1S2-LR					
VAVE-L1-1VH2-LP			10.8		
VAVE-L1-H2-LR					

Type	B1	H1 ±0.5	L1	L2	L3
VAVE-L1-1VS3-LP	9.8	35	7.6	5.2	6.5
VAVE-L1-1S3-LR					
VAVE-L1-1VH3-LP		33.6	7.5		
VAVE-L1-1H3-LR					

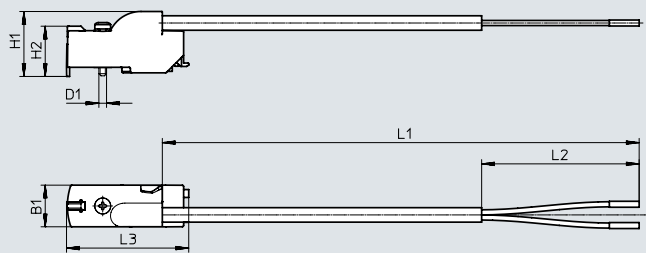
Dimensions

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E-boxes, VL11 ...1 4



E-boxes, VK6 ... 9



Type	B1	H1 ±0.5	L1	L2	L3
VAVE-L1-1VL1-LP	9.8	28.8	7.9	0.5	6.5
VAVE-L1-1L1-LR				1	
VAVE-L1-1VL2-LP					
VAVE-L1-1L2-LR				2.5	
VAVE-L1-1VL3-LP					
VAVE-L1-1L3-LR				5	
VAVE-L1-1VL4-LP					
VAVE-L1-1L4-LR					

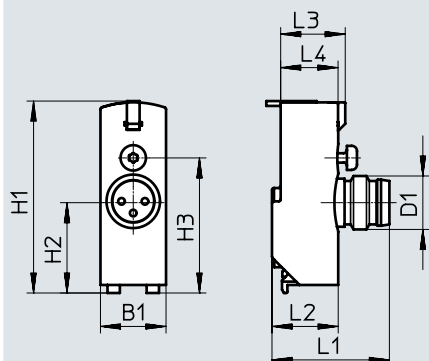
Type	B1	H1	H2 ±0.3	L1	L2 ±5	L3 ±0.5	D1 ∅
VAVE-L1-1VK6-LP	9.8	15.3	11.8	0.5	50	28.7	1.8
VAVE-L1-1VK7-LP				1.0			
VAVE-L1-1VK8-LP				2.5			
VAVE-L1-1VK9-LP				5.0			
VAVE-L1-1K6-LR				0.5			
VAVE-L1-1K7-LR				1.0			
VAVE-L1-1K8-LR				2.5			
VAVE-L1-1K9-LR				5.0			

E-boxes

Dimensions

Download CAD data → www.festo.com

E-boxes, R8/R1



Type	B1	H1	H2	H3	L1	L2	L3	L4	D1 ∅
VAVE-L1-1VR8-LP	9.8	28.7	13.7	20.2	18.4	9.9	9.7	8.6	M8
VAVE-L1-1VR1-LP									



Ordering data – E-boxes								
Design	Plugs	Additional functions	Ambient temperature [°C]	Code	Power [W]	Voltage [V DC]	Part no.	Type
	NEBV-H1 ...	Spark arresting, bipolar, IP40	-5 ... +50	H2	1	12/24	★ 566714	VAVE-L1-1VH2-LP
		Spark arresting, holding current reduction, IP40	-5 ... +60	H2R	0.35	24	★ 566716	VAVE-L1-1H2-LR
	NEBV-H1 ...	Spark arresting, bipolar, IP40	-5 ... +50	H3	1	12/24	566715	VAVE-L1-1VH3-LP
		Spark arresting, holding current reduction, IP40	-5 ... +60	H3R	0.35	24	566717	VAVE-L1-1H3-LR
	NEBV-HS ...	Spark arresting, bipolar, IP40	-5 ... +50	S2	1	12/24	566718	VAVE-L1-1VS2-LP
		Spark arresting, holding current reduction, IP40	-5 ... +60	S2R	0.35	24	566720	VAVE-L1-1S2-LR
	NEBV-HS ...	Spark arresting, bipolar, IP40	-5 ... +50	S3	1	12/24	566719	VAVE-L1-1VS3-LP
		Spark arresting, holding current reduction, IP40	-5 ... +60	S3R	0.35	24	566721	VAVE-L1-1S3-LR
	Open cable end	Spark arresting, bipolar, IP40	-5 ... +50	L1	1	12/24	566722	VAVE-L1-1VL1-LP
				L2			566723	VAVE-L1-1VL2-LP
				L3			566724	VAVE-L1-1VL3-LP
				L4			566725	VAVE-L1-1VL4-LP
		Spark arresting, holding current reduction, IP40	-5 ... +60	L1R	0.35	24	566726	VAVE-L1-1L1-LR
				L2R			566727	VAVE-L1-1L2-LR
				L3R			566728	VAVE-L1-1L3-LR
				L4R			566729	VAVE-L1-1L4-LR

Festo core product range



Generally ready for dispatch from the factory within 24 hours
 Generally ready for dispatch from the factory within 5 days

E-boxes

Ordering data – E-boxes										
Design	Plugs	Additional functions	Ambient temperature [°C]	Code	Power	Voltage	Cable length	Part no.	Type	
					[W]	[V DC]	[m]			
	Open cable end	Spark arresting, bipolar, IP65	-5 ... +60	K6	1	12/24	0.5	★ 573941	VAVE-L1-1VK6-LP	
				K7			1	★ 573942	VAVE-L1-1VK7-LP	
				K8			2.5	573943	VAVE-L1-1VK8-LP	
				K9			5	573944	VAVE-L1-1VK9-LP	
		Spark arresting, bipolar, holding current reduction, IP65	-5 ... +60	K6R	0.35	24	0.5	573945	VAVE-L1-1K6-LR	
							K7R	1	573946	VAVE-L1-1K7-LR
							K8R	2.5	573947	VAVE-L1-1K8-LR
							K9R	5	573948	VAVE-L1-1K9-LR
	NEBU-M8 ...	Spark arresting, bipolar, IP65	-5 ... +60	R8	1	12/24	-	★ 573919	VAVE-L1-1VR8-LP	
		Spark arresting, bipolar, holding current reduction, IP65		R8R	0.35	24	-	573920	VAVE-L1-1R8-LR	
		Spark arresting, bipolar, IP65		R1	1	12/24	-	573921	VAVE-L1-1VR1-LP	
		Spark arresting, bipolar, holding current reduction, IP65		R1R	0.35	24	-	573922	VAVE-L1-1R1-LR	

Festo core product range

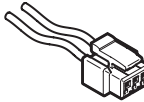
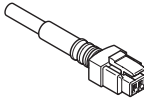
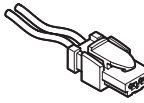
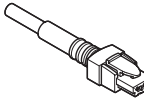
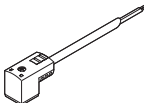
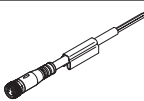
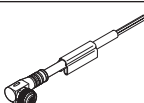
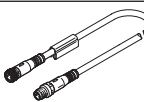


Generally ready for dispatch from the factory within 24 hours



Generally ready for dispatch from the factory within 5 days

Accessories

Ordering data	Description	Cable length [m]	Part no.	Type
Plug socket with cable, not sheathed, open end Data sheets → Internet: nebv				
	For E-box code H2, H2R or H3, H3R, 2-pin socket	0.5	★ 566654	NEBV-H1G2-KN-0.5-N-LE2
		1	★ 566655	NEBV-H1G2-KN-1-N-LE2
		2.5	★ 566656	NEBV-H1G2-KN-2.5-N-LE2
		5	566657	NEBV-H1G2-KN-5-N-LE2
Plug socket with cable, sheathed, open end Data sheets → Internet: nebv				
	For E-box code H2, H2R or H3, H3R, 2-pin socket	0.5	★ 566658	NEBV-H1G2-P-0.5-N-LE2
		1	★ 566659	NEBV-H1G2-P-1-N-LE2
		2.5	★ 566660	NEBV-H1G2-P-2.5-N-LE2
		5	566661	NEBV-H1G2-P-5-N-LE2
Plug socket with cable, not sheathed, open end Data sheets → Internet: nebv				
	For E-box code S2, S2R or S3, S3R, 2-pin socket	0.5	566662	NEBV-HSG2-KN-0.5-N-LE2
		1	566663	NEBV-HSG2-KN-1-N-LE2
		2.5	566664	NEBV-HSG2-KN-2.5-N-LE2
		5	566665	NEBV-HSG2-KN-5-N-LE2
Plug socket with cable, sheathed, open end Data sheets → Internet: nebv				
	For E-box code S2, S2R or S3, S3R, 2-pin socket	0.5	566666	NEBV-HSG2-P-0.5-N-LE2
		1	566667	NEBV-HSG2-P-1-N-LE2
		2.5	566668	NEBV-HSG2-P-2.5-N-LE2
		5	566669	NEBV-HSG2-P-5-N-LE2
Connecting cable, open end				
	For pilot valve VSCS to ISO 15218, narrow socket, type C to EN 175301-803	2.5	8032623	NEBV-C1SW2L-P-K-2.5-N-LE2-S9
		5	8032626	NEBV-C1SW2L-P-K-5-N-LE2-S9
		10	8032627	NEBV-C1SW2L-P-K-10-N-LE2-S9
		2.5	8032628	NEBV-C1SW3-K-2.5-N-LE3-S9
		5	8032629	NEBV-C1SW3-K-5-N-LE3-S9
Connecting cable, open end Data sheets → Internet: nebu				
	For E-box code R8 3-pin, straight socket, M8x1	2.5	★ 541333	NEBU-M8G3-K-2.5-LE3
		5	★ 541334	NEBU-M8G3-K-5-LE3
	For E-box code R1 4-pin, straight socket, M8x1	2.5	541342	NEBU-M8G4-K-2.5-LE4
		5	541343	NEBU-M8G4-K-5-LE4
Connecting cable, open end Data sheets → Internet: nebu				
	For E-box code R8 3-pin, angled socket, M8x1	2.5	★ 541338	NEBU-M8W3-K-2.5-LE3
		5	★ 541341	NEBU-M8W3-K-5-LE3
	For E-box code R1 4-pin, angled socket, M8x1	2.5	541344	NEBU-M8W4-K-2.5-LE4
		5	541345	NEBU-M8W4-K-5-LE4
Connecting cable Data sheets → Internet: nebu				
	For E-box code R8, 3-pin, straight socket, M8x1	0.5	★ 541346	NEBU-M8G3-K-0.5-M8G3
		1	★ 541347	NEBU-M8G3-K-1-M8G3
		2.5	★ 541348	NEBU-M8G3-K-2.5-M8G3
		5	★ 541349	NEBU-M8G3-K-5-M8G3
		10	569844	NEBU-M8G3-K-10-M8G3
	For E-box code R1, 4-pin, straight socket, M8x1	2.5	554035	NEBU-M8G4-K-2.5-M8G4

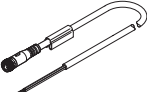
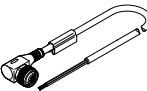




Festo core product range



Generally ready for dispatch from the factory within 24 hours

Generally ready for dispatch from the factory within 5 days

Accessories

Ordering data		Description	Part no.	Type	PU ¹⁾	
Connecting cable, open end						
	For pilot valve VSCS to ISO 15218, straight socket, M12x1, A-coded to EN 61076-2-101	2.5 m long	541363	NEBU-M12G5-K-2.5-LE3		
		5 m long	541364	NEBU-M12G5-K-5-LE3		
	For pilot valve VSCS to ISO 15218, angled socket, M12x1, A-coded to EN 61076-2-101	2.5 m long	541367	NEBU-M12W5-K-2.5-LE3		
		5 m long	541370	NEBU-M12W5-K-5-LE3		
Blanking plug Data sheets → Internet: b						
	For manifold rail and valve	M5 thread	★ 3843	B-M5	10	
		M7 thread	★ 174309	B-M7	10	
	For manifold rail	G1/8 thread	★ 3568	B-1/8	10	
		G1/4 thread	★ 3569	B-1/4	10	
		G3/8 thread	★ 3570	B-3/8	10	
	For valve	G1/8 thread	578406	NPQH-BK-G18-P10	10	
		G1/4 thread	578407	NPQH-BK-G14-P10	10	
Reducing nipple						
	M7 male thread	M5 female thread	161359	D-M5I-M7A-ISK	10	
Fittings Data sheets → Internet: qsm						
	M3 thread	For tubing Ø 3 mm	Round releasing ring	133001	QSM-M3-3-I-R	10
		For tubing Ø 4 mm	Round releasing ring	133002	QSM-M3-4-I-R	10
	M5 thread	For tubing Ø 3 mm	Round releasing ring	133003	QSM-M5-3-I-R	10
			Oval releasing ring	153313	QSM-M5-3-I	10
		For tubing Ø 4 mm	Round releasing ring	133004	QSM-M5-4-I-R	10
			Oval releasing ring	★ 153315	QSM-M5-4-I	10
		For tubing Ø 6 mm	Round releasing ring	133005	QSM-M5-6-I-R	10
			Oval releasing ring	★ 153317	QSM-M5-6-I	10
	M7 thread	For tubing Ø 4 mm	Oval releasing ring	★ 153319	QSM-M7-4-I	10
		For tubing Ø 6 mm	Round releasing ring	133007	QSM-M7-6-I-R	10
	G1/8 thread	For tubing Ø 4 mm	Oval releasing ring	★ 153321	QSM-M7-6-I	10
			Oval releasing ring	★ 186106	QS-G1/8-4-I	10
		For tubing Ø 6 mm	Oval releasing ring	★ 186107	QS-G1/8-6-I	10
		For tubing Ø 8 mm	Oval releasing ring	★ 186109	QS-G1/8-8-I	10
	G1/4 thread	For tubing Ø 8 mm	Oval releasing ring	★ 132999	QS-G1/8-10-I	10
			Oval releasing ring	★ 186108	QS-G1/4-6-I	10
		For tubing Ø 6 mm	Oval releasing ring	★ 130677	QS-1/4-6-100	100
			Oval releasing ring	★ 186110	QS-G1/4-8-I	10
	R3/8 thread	For tubing Ø 8 mm	Oval releasing ring	★ 153016	QS-1/4-8-I	10
			Oval releasing ring	★ 186112	QS-G1/4-10-I	10
For tubing Ø 10 mm		Oval releasing ring	★ 153018	QS-1/4-10-I	10	
		Oval releasing ring	130681	QS-3/8-8-50	50	
R3/8 thread	For tubing Ø 8 mm	Oval releasing ring	130682	QS-3/8-10-50	50	
	For tubing Ø 10 mm	Oval releasing ring	130683	QS-3/8-12-20	20	
	For tubing Ø 12 mm	Oval releasing ring	164957	QS-3/8-16	1	
	For tubing Ø 16 mm	Oval releasing ring				

1) Packaging unit.

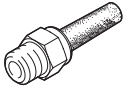
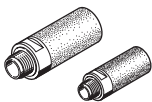
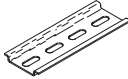
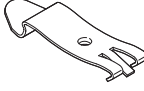




Festo core product range



Generally ready for dispatch from the factory within 24 hours

Generally ready for dispatch from the factory within 5 days

Accessories

Ordering data		Description	Part no.	Type	PJ ¹⁾
Silencer Data sheets → Internet: amte					
	For M3 thread		1231120	AMTE-M-LH-M3	20
	For M5 thread		★ 1205858	AMTE-M-LH-M5	20
	For M7 thread		161418	UC-M7	1
	For G1/8 thread	High flow rate	★ 2307	U-1/8	1
		Lower flow rate	161419	UC-1/8	1
	For G1/4 thread	High flow rate	★ 2316	U-1/4	1
		Lower flow rate	165004	UC-1/4	1
	For G3/8 thread	High flow rate	★ 2309	U-3/8	1
		Lower flow rate	1707427	UC-3/8	1
	Metal housing	★ 6843	U-3/8-B	1	
H-rail Data sheets → Internet: nrh					
	To EN 60715, 35 x 7.5 (WxH)	2 m long	35430	NRH-35-2000	1
H-rail mounting Data sheets → Internet: vame					
	–		★ 569998	VAME-T-M4	2
Cover cap for manual override					
	Covered		540898	VMPA-HBV-B	10
	Non-detenting		540897	VMPA-HBT-B	10
	Detenting (without accessories)		8002234	VAMC-L1-CD	10
Identification holder Data sheets → Internet: aslr					
	Holder for an inscription label and cover for the retaining screw and manual override		570818	ASLR-D-L1	10

1) Packaging unit.

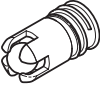




Festo core product range



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Accessories

Ordering data		Description	Part no.	Type	PU ¹⁾	
Check valve						
	For manifold rails VABM-L1-10...	For blocking the flow in the event of back pressure in duct 3 and 5	8047364	VABF-L1-10H-H2	10	
	For manifold rails VABM-L1-14...		8047365	VABF-L1-14-H2	10	
Flow restrictor						
	For manifold rails VABM-L1-10...	For setting the flow rate during pressurisation and exhausting (for M5 threaded connection)	Nominal size: 0.5 mm	8025709	VFFG-T-M5-5	10
			Nominal size: 0.6 mm	8025710	VFFG-T-M5-6	10
			Nominal size: 0.7 mm	8025711	VFFG-T-M5-7	10
			Nominal size: 0.85 mm	8025712	VFFG-T-M5-8	10
			Nominal size: 1.05 mm	8025713	VFFG-T-M5-10	10
			Nominal size: 1.2 mm	8025714	VFFG-T-M5-12	10
		For setting the flow rate for pressurisation and exhausting (for ø 4 mm)	Nominal size: 0.5 mm	8047346	VFFG-T-F4-5	10
			Nominal size: 0.6 mm	8047347	VFFG-T-F4-6	10
			Nominal size: 0.7 mm	8047348	VFFG-T-F4-7	10
			Nominal size: 0.85 mm	8047349	VFFG-T-F4-8	10
			Nominal size: 1.05 mm	8047350	VFFG-T-F4-10	10
			Nominal size: 1.2 mm	8047351	VFFG-T-F4-12	10
	For manifold rails VABM-L1-14...	For setting the flow rate for pressurisation and exhausting (for ø 5.8 mm)	Nominal size: 1.55 mm	8025715	VFFG-T-M5-15	10
			Nominal size: 0.7 mm	8047353	VFFG-T-F6-7	10
			Nominal size: 0.85 mm	8047354	VFFG-T-F6-8	10
			Nominal size: 1.05 mm	8047355	VFFG-T-F6-10	10
			Nominal size: 1.15 mm	8047356	VFFG-T-F6-11	10
			Nominal size: 1.4 mm	8047357	VFFG-T-F6-14	10
			Nominal size: 1.6 mm	8047358	VFFG-T-F6-16	10
			Nominal size: 1.8 mm	8047359	VFFG-T-F6-18	10
			Nominal size: 1.8 mm	8047359	VFFG-T-F6-18	10
Flow control set						
	For manifold rails VABM-L1-10...	Two of each size, for M5 threaded connection	8025716	VFFG-T-M5-A-V1	14	
		Two of each size, for ø 4 mm	8062200	VFFG-T-F4-A-V1	14	
	For manifold rails VABM-L1-14...	Two of each size, for ø 5.8 mm	8062201	VFFG-T-F6-A-V1	14	

1) Packaging unit.