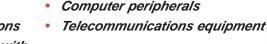
Features/Benefits

- Positive tactile feel
- Multi-positions available
- Wide variety of termination options
- Epoxy terminal seal compatible with bottom wash cleaning
- RoHS compliant models available



Typical Applications

Instrumentation





Specifications

CONTACT RATING: B contact material (8X25 Models): 0.4 VA max. @ 20 V AC or DC maximum. G contact material (8X21, U8X1 Models): 1 AMP @ 120 V AC or 28 V DC or 0.4 VA max. @ 20 V AC or DC max. Note: Break-before-makecontacts. Multi-pole contacts do not make and break simultaneously. See page A-43 for additional ratings

ELECTRICAL LIFE: 60,000 make-and-break cycles at full load.

CONTACT RESISTANCE: Below 50 mΩ typ. initial @

2-4 V DC, 100 mA, for both silver and gold plated contacts.

INSULATION RESISTANCE: $10^9\Omega$ min.

DIELECTRIC STRENGTH: 1,000 Vrms min. @ sea level.

OPERATING TEMPERATURE: 8X2X MODELS: -30°C to 75°C.

U8X1 MODELS: -30°C to 65°C.

CAP INSTALLATION FORCE: 10 lbs. max. permissible.

SOLDERABILITY: Per MIL-STD-202F method 208D, or EIA RS-186E method 9 (1 hour steam aging).

NOTE: Any models supplied with B, P, R, or G contact material are RoHS compliant

NOTE: Specifications and materials listed above are for switches with standard options. For information on specific and custom switches, consult Customer Service Center

Materials

CASE: Glass filled nylon 6/6 or diallyl phthalate (DAP), flame retardant (UL 94V-0).

PLUNGER: Glass filled nylon or glass filled polyester (PBT) (UL 94V-0).

CAP & FRAME: Nylon, black, standard. BUSHING: Brass or zinc, nickel plated.

HOUSING: Stainless steel.

SWITCH SUPPORT: Brass or steel, matte-tin plated.

N.O. & N.C. CONTACTS: 8X21, U8X1 MODELS: G contact material: Coin silver, with gold plate over nickel plate. See page A-43 for additional contact materials.

8X25 MODELS: B contact material: Copper alloy, with gold plate over nickel plate. See page A-43 for additional contact materials.

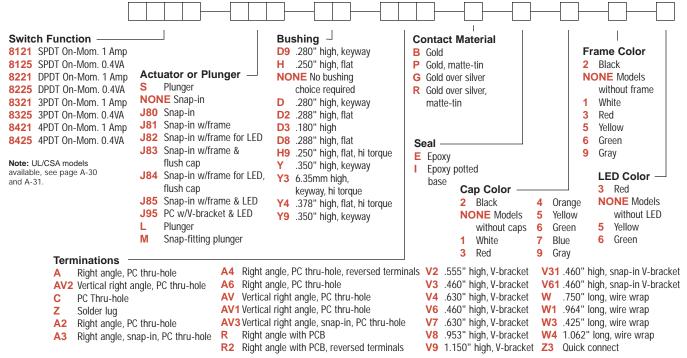
COMMON CONTACT & ALL TERMINALS: Copper alloy, with gold plate over nickel plate.

TERMINAL SEAL: Epoxy. Refer to slodering and cleaning Technical Data Chapter.

HARDWARE: Nut & Locking Ring: Brass, nickel plated; Lockwasher: Steel, nickel plated.

Build-A-Switch

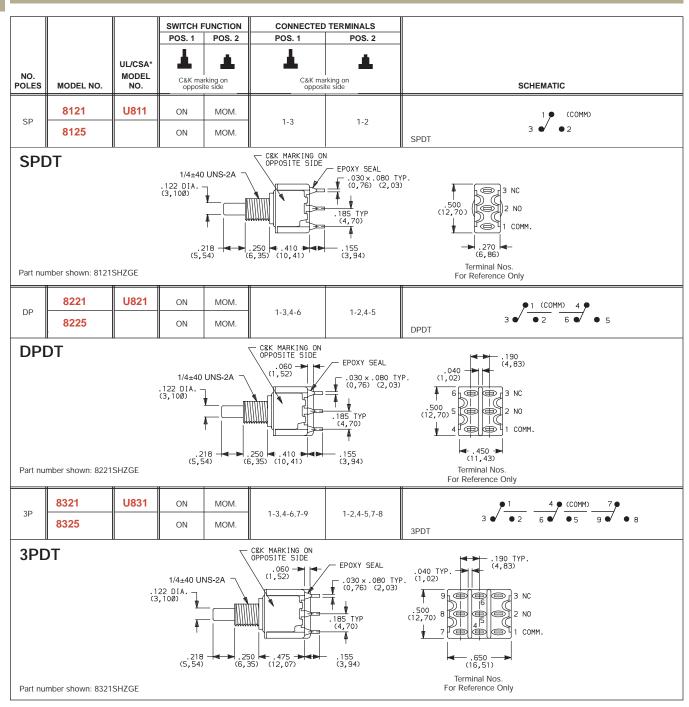
To order, simply select desired option from each category and place in the appropriate box. Available options are shown and described on pages A-30 thru A-45. For additional options not shown in catalog, consult Customer Service Center. All models have epoxy terminal seal and are compatible with all "bottom-wash" PCB cleaning methods.







SWITCH FUNCTION ----



MOM. = Momentary

8X25 models must be ordered with B or P contact material. 8X21 and U8X1 models must be ordered with G or R contact material.







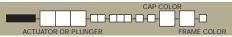
	I	<u> </u>	ı		II		
			SWITCH F	UNCTION	CONNECTED	TERMINALS	
			POS. 1	POS. 2	POS. 1	POS. 2	
NO. POLES	MODEL NO.	UL/CSA* MODEL NO.	C&K ma opposi	rking on ite side	C&K ma	rking on te side	SCHEMATIC
4P	8421	U841	ON	MOM.	1-3,4-6,7-9,10-12	1-2,4-5,7-8,10-11	1 0 4 (COMM) 7 0 10 11 11
4P	8425		ON	MOM.	1-3,4-0,7-7,10-12	1-2,4-3,7-6,10-11	3 d
4PC	4PDT						
	.500 (12,70) 11						

MOM. = Momentary

Part number shown: 8421SHZGE

8X25 models must be ordered with B or P contact material. 8X21 and U8X1 models must be ordered with G or R contact material.

ACTUATOR—SNAP-IN FRONT MOUNT



Terminal Nos. For Reference Only

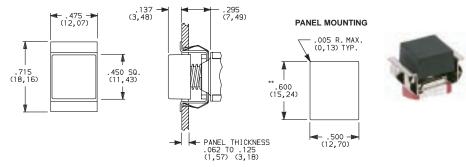
- .475 -(12.07)

OPTION CODE	CAP AND FRAME COLOR
2	BLACK
NONE	No Frame Color (J80 option)
1	WHITE
3	RED
4	ORANGE
5	YELLOW
6	GREEN
7	BLUE
9	GRAY

Other colors available, consult Customer Service Center. Cap and Frame Finish: matte.

NOTE: Caps and frames available separately, see pages A-44 and A-45.

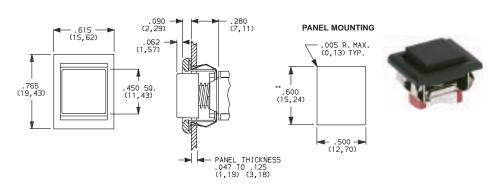
	\sim	
J	ชบ	SNAP-IN



NOTE: No frame color choice required.

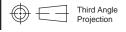
** Increase this dim. to .620/.625 (15,75/15,88) for .091/.125 (2,31/3,18) thk. panels.

J81 SNAP-IN WITH FRAME



NOTE: Available with C, W-W4, Z or Z3 terminations and SPDT and DPDT models only.

** Increase this dim. to .620/.625 (15,75/15,88) for .091/.125 (2,31/3,18) thk. panels.







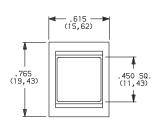
ACTUATOR—SNAP-IN FRONT MOUNT

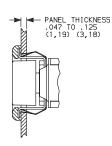
ACTUATOR OR PLUNGER

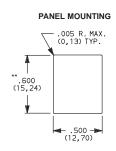
FRAME COLOR

J83 SNAP-IN WITH FRAME AND FLUSH CAP

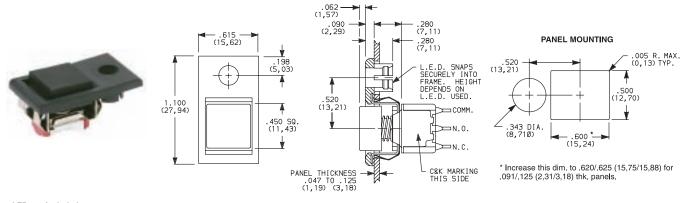








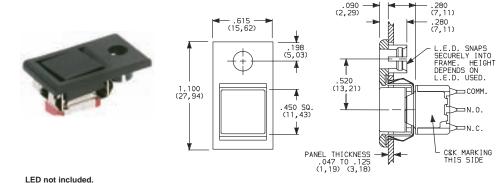
J82 SNAP-IN WITH FRAME FOR LED

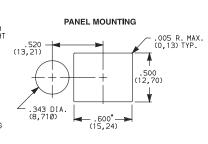


LED not included.For LED information, see page A-45

For LED information, see page A-45

J84 SNAP-IN WITH FRAME FOR LED, FLUSH CAP





* Increase this dim. to .620/.625 (15,75/15,88) for .091/.125 (2,31/3,18) thk. panels.

OPTION CODE	CAP AND FRAME COLOR	
2	BLACK	
1	WHITE	
3	RED	
4	ORANGE	
5	YELLOW	
6	GREEN	
7	BLUE	
9	GRAY	

Other colors available, consult Customer Service Center. Cap and Frame Finish: matte.

Available with C, W-W4, Z or Z3 terminations and SPDT and DPDT models only.

NOTE: Caps and frames available separately, see pages A-44 and A-45.

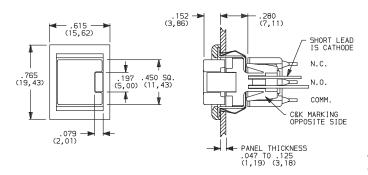




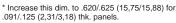
8020 Series

J85

SNAP-IN WITH FRAME AND LED



PANEL MOUNTING .005 R. MAX. (0,13) TYP. .600* (15,24)





8121J85ZGE223 **SPST**

Available with C, W-W4, Z or Z3 terminations and SPDT models only. For LED information see page A-45.

NOTE: Caps & frames available separately, see pages A-44 and A-45.

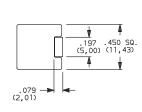
OPTION CODE	CAP AND FRAME COLOR	
2	BLACK	
1	WHITE	
3	RED	
4	ORANGE	
5	YELLOW	
6	GREEN	
7	BLUE	
9	GRAY	

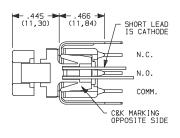
OPTION CODE	LED COLOR	
3	RED	
5	YELLOW	
6	GREEN	

For LED information see page A-43.

ACTUATOR—PC MOUNT

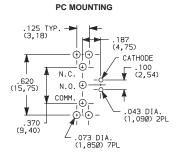
PC WITH V-BRACKET AND LED





OPTION CODE	CAP AND FRAME COLOR
2	BLACK
1	WHITE
3	RED
4	ORANGE
5	YELLOW
6	GREEN
7	BLUE
9	GRAY

NOTE: Caps available separately, see page A-44. Available with V3 terminations and SPDT models only.



OPTION CODE	LED COLOR	
3	RED	
5	YELLOW	
6	GREEN	

For LED information see page A-45.



8121J95V3GE23 **SPST**

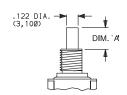






PLUNGER PLUNGER

S PLUNGER

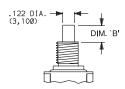


NONE

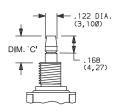
NO PLUNGER CHOICE REQUIRED (JXX ACTUATORS)

AVAILABLE BUSHINGS	DIM. 'A' FOR C, W-W4, Z & Z3 TERMINATIONS	DIM. 'A' FOR A, A2, A3, A4, A6, AV-A3, R & R2 TERMINATIONS	DIM. 'A' FOR V3-V61 TERMINATIONS
D. D9	.244 (6,20)	.228 (5,79)	.224 (5,69)
H, H9	.218 (5,54)	.202 (5,13)	.198 (5,03)
Y, Y9	.203 (5,16)	.187 (4,75)	.183 (4,65)
Y3	(5,54)	(5,13)	(5,03)
Y4	.185 (4,70)	.169 (4,29)	.165 (4,19)
D2, D8	N/A	.232 (5,89)	.228 (5,79)
D3	N/A	.162 (4,11)	.158 (4,01)
		l	I

L PLUNGER



M SNAP-FITTING PLUNGER



AVAILABLE BUSHINGS	DIM. 'B' FOR C, W-W4, Z & Z3 TERMINATIONS	DIM. 'B' FOR A, A2, A3, A4, A6, AV-A3, R & R2 TERMINATIONS	DIM. 'B' FOR V3-V61 TERMINATIONS
Y, Y9	.178 (4,52)	.162 (4,11)	.158 (4,01)
Y4	.090 (2,29)	.074 (1,88)	.070 (1,78)

AVAILABLE BUSHINGS	DIM. 'C' FOR C, W-W4, Z & Z3 TERMINATIONS	DIM. 'C' FOR A, A2, A3, A4, A6, AV-A3, R & R2 TERMINATIONS	DIM. 'C' FOR V3-V61 TERMINATIONS
D, D9	.297 (7,54)	.281 (7,14)	.277 (7,04)
Н, Н9	.267 (6,78)	.251 (6,38)	.247 (6,27)
Y, Y9	.259 (6,58)	.243 (6,17)	.239 (6,07)
Y3	(6,78)	(6,37)	(6,27)
Y4	.259 (6,58)	.243 (6,17)	.239 (6,07)
D2, D8	N/A	.273 (6,93)	.269 (6,83)
D3	N/A	.361 (9,17)	.357 (9,07)

N/A = NOT AVAILABLE

NOTE: When selecting plunger option, bushing selection must also be made, see next page. No plunger option is required when any JXX actuator option is selected. Additional plunger lengths are available on SPDT and DPDT models, consult Customer Service Center. Not all plunger lengths sufficient for use with caps, see page A-44.

NONE

NO BUSHING CHOICE REQUIRED (JXX ACTUATORS) D .280" HIGH THREADED, KEYWAY

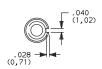
D9 .280" HIGH UNTHREADED, KEYWAY

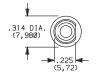
H .250" HIGH THREADED, FLAT

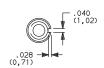
H9 .250" HIGH UNTHREADED, FLAT

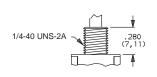
Y .350" HIGH THREADED, KEYWAY

Y9 .350" HIGH UNTHREADED, KEYWAY

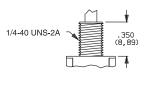








1/4-40 UNS-2A
MFG. OPTION-RELIEF
OR IMPERFECT THD.
.040
(1,02)
.020
(0,51)



D9 bushing standard with A-A6, R, R2 AV-AV3 terminations.

H bushing standard with C, W-W4, Z or Z3 terminations. H, H9 bushings not available on single pole models with

A3-A6, R, R2 terminations.

Will withstand 12 in./lbs. of torque with no distortion.

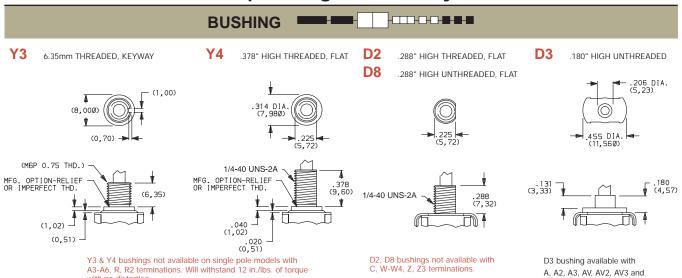




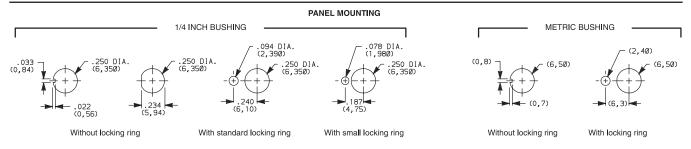
V2-V61 terminations only.

8020 Series **Snap-acting Momentary Pushbutton Switches**

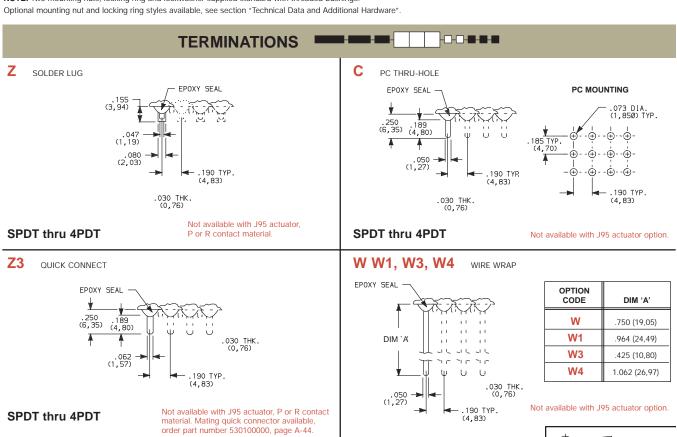




NOTE: No bushing option choice required when JXX actuator option is selected. When selecting bushing option, plunger selection must also be made, see previous page. Plunger lengths vary with bushing and termination options selected.



NOTE: Two mounting nuts, locking ring and lockwasher supplied standard with threaded bushings.



Dimensions are shown: Inches (mm) Specifications and dimensions subject to change

Third Angle Projection

SPDT thru 4PDT



8020 Series

Snap-acting Momentary Pushbutton Switches

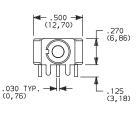
TERMINATIONS ----

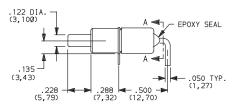
A

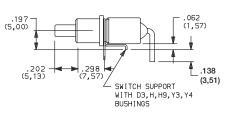
RIGHT ANGLE, PC THRU-HOLE



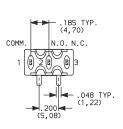
8121SD9AGE **SPDT**







Part Number 8121SH9AGE



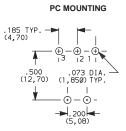
SECTION A-A

Terminal Nos. For Reference Only.

A3 RIGHT ANGLE, SNAP-IN, PC THRU-HOLE







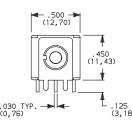
Not available with JXX actuators and I seal. Terminal bend radii and lead-in manufacturing option.

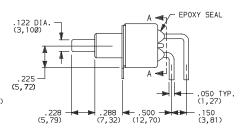
Δ

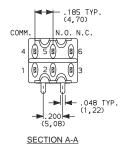
RIGHT ANGLE, PC THRU-HOLE



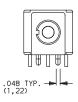
8221SD9AGE **DPDT**



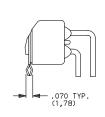


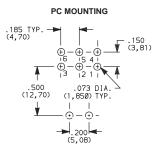


A3 RIGHT ANGLE, SNAP-IN, PC THRU-HOLE



Not available with JXX actuators and I seal option. Terminal bend radii and lead-in manufacturing option.





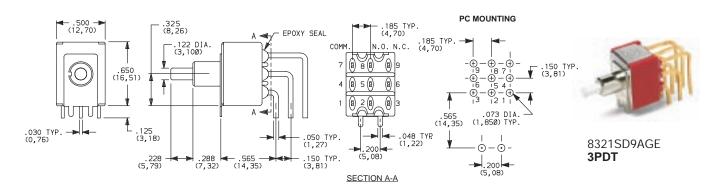






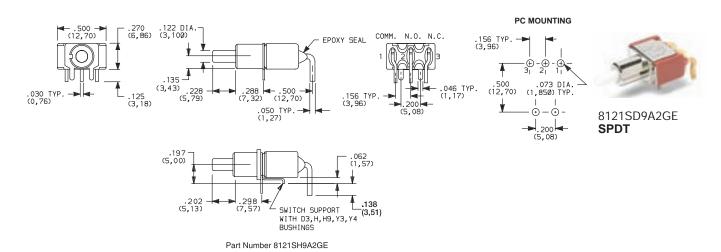
TERMINATIONS ----

A RIGHT ANGLE, PC THRU-HOLE



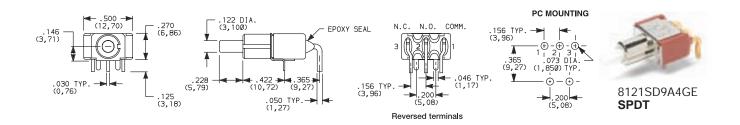
Not available with JXX actuators and I seal option. Terminal bend radii and lead-in manufacturing option.

A2 RIGHT ANGLE, PC THRU-HOLE



Not available with JXX actuators, I seal option.
Terminal bend radii and lead-in manufacturing option.

A4 RIGHT ANGLE, PC THRU-HOLE, REVERSED TERMINALS



Not available with JXX actuators, D3, H, H9, Y3, Y4 bushings and I seal. Terminal bend radii and lead-in manufacturing option.

The A4 and R2 termination options are functionally identical and fit the same PC mounting pattern. The switches, however, are shifted relative to the mounting holes. The PC pattern must clear the switch support legs. Unlike the R2, the A4 option is available with UL/CSA.

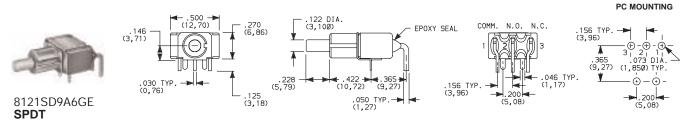






TERMINATIONS

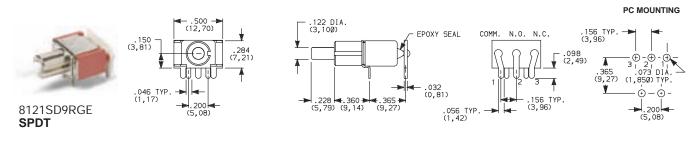
A6 RIGHT ANGLE, PC THRU-HOLE



Not available with JXX actuators, D3, H, H9, Y3, Y4 bushings and I seal. Terminal bend radii and lead-in manufacturing option.

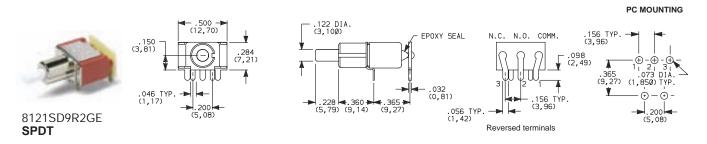
The A6 and R termination options are functionally identical and fit the same PC mounting pattern, The switches, however, are shifted relative to the mounting holes. The PC pattern must clear the switch support legs. Unlike the R, the A6 option is available with UL/CSA.

RIGHT ANGLE WITH PCB

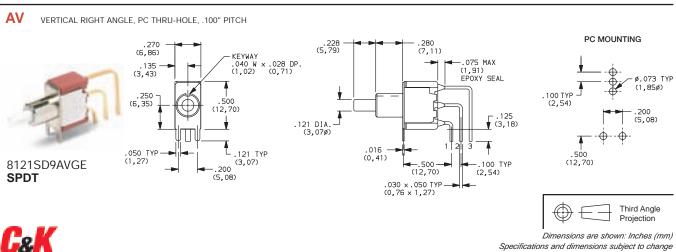


Not available with JXX actuators, D3, H, H9, Y3, Y4 bushings, I seal option. R termination not UL/CSA approved.

R2 RIGHT ANGLE WITH PCB, REVERSED TERMINALS



Not available with JXX actuators, D3, H, H9, Y3, Y4 bushings, I seal option. R2 termination not UL/CSA approved.

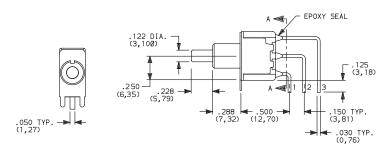


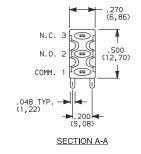


AV1

TERMINATIONS

AV2 VERTICAL RIGHT ANGLE, PC THRU-HOLE, .150" PITCH

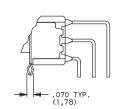




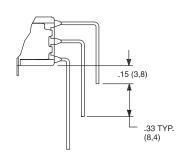


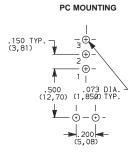
8121SD9AV2GE **SPDT**

AV3 VERTICAL RIGHT ANGLE, SNAP-IN,, PC THRU-HOLE, .150" PITCH



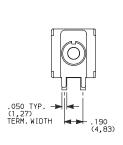
VERTICAL RIGHT ANGLE, EXTENDED, PC THRU-HOLE, .150" PITCH

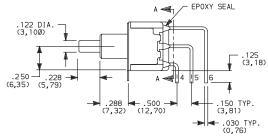


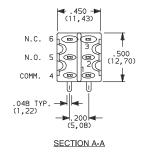


Not available with JXX actuators and I seal. Terminal bend radii and lead-in manufacturing option.

VERTICAL RIGHT ANGLE, PC THRU-HOLE, .150" PITCH



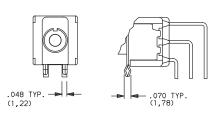






8221SD9AV2GE **DPDT**

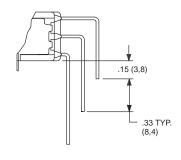
AV3 VERTICAL RIGHT ANGLE, SNAP-IN, PC THRU-HOLE, .150" PITCH

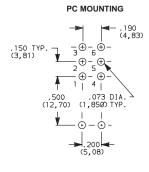


Not available with JXX actuators and I seal. Terminal bend radii and lead-in manufacturing option.

AV1

VERTICAL RIGHT ANGLE, EXTENDED, PC THRU-HOLE, .150" PITCH



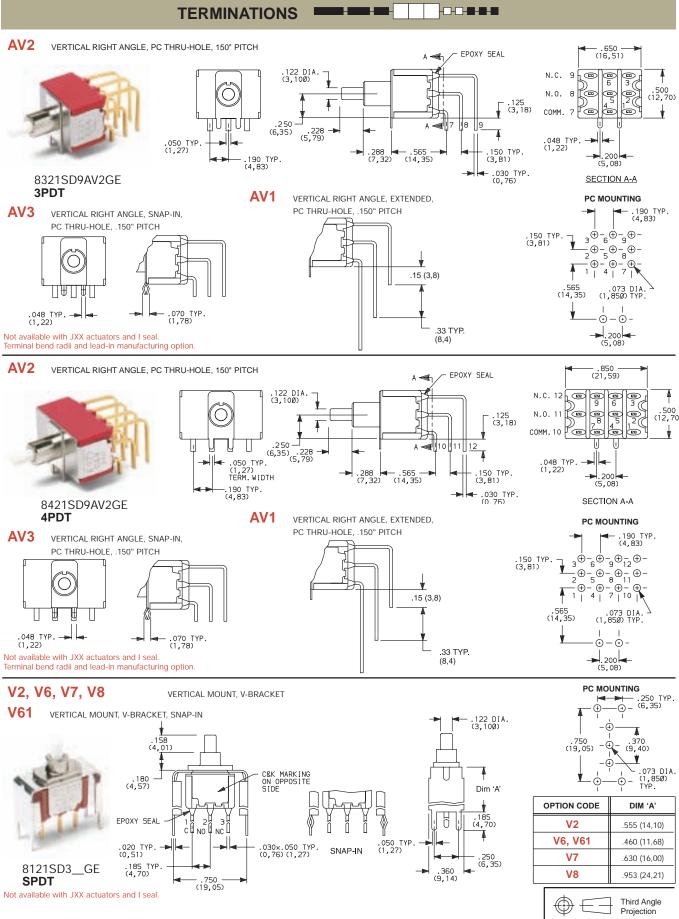




Specifications and dimensions subject to change









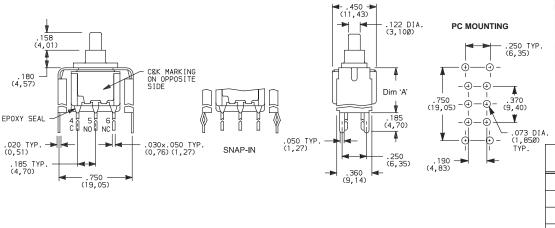


TERMINATIONS -

VERTICAL MOUNT, V-BRACKET

V61 VERTICAL MOUNT, V-BRACKET, SNAP-IN

V2, V6, V7, V8



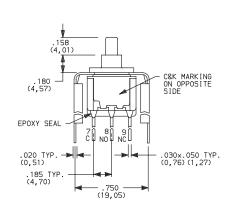


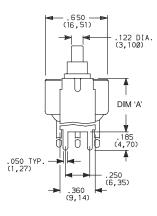
8221SD3__GE **DPDT**

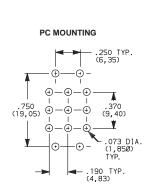
OPTION CODE	DIM 'A'
V2	.555 (14,10)
V6, V61	.460 (11,68)
V7	.630 (16,00)
V8	.953 (24,21)

Not available with JXX actuators and I seal.

V2, V7, V8 VERTICAL MOUNT, V-BRACKET







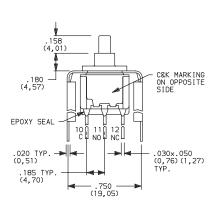


8321SD3__GE **3PDT**

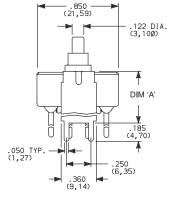
OPTION CODE	DIM 'A'
V2	.555 (14,10)
V7	.630 (16,00)
V8	.953 (24,21)

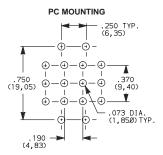
Not available with JXX actuators and I seal

V2, V7, V8 VERTICAL MOUNT, V-BRACKET



Not available with JXX actuators and I seal







8421SD3__GE **4PDT**

OPTION CODE	DIM 'A'
V2	.555 (14,10)
V7	.630 (16,00)
V8	.953 (24,21)

'A'	
,10)	
,00)	
,21)	(

Third Angle Projection

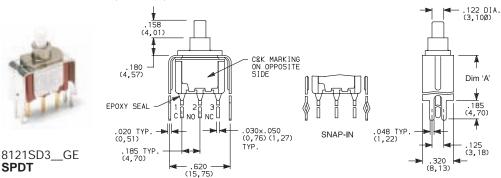


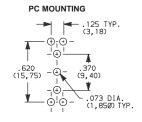


TERMINATIONS ----

V3, V4, V9 VERTICAL MOUNT, V-BRACKET

V31 VERTICAL MOUNT, V-BRACKET, SNAP-IN



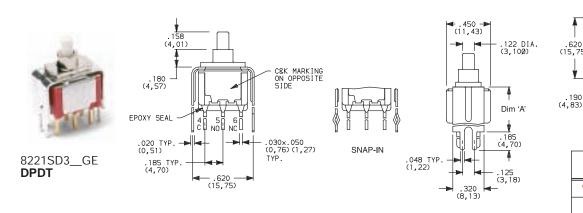


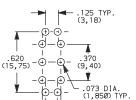
OPTION CODE	DIM 'A'
V3, V31	.460 (11,68)
V4	.630 (16,00)
V9	1.150 (29,21)

Not available with J8X actuators and I seal.

V3, V4, V9 VERTICAL MOUNT, V-BRACKET

V31 VERTICAL MOUNT, V-BRACKET, SNAP-IN



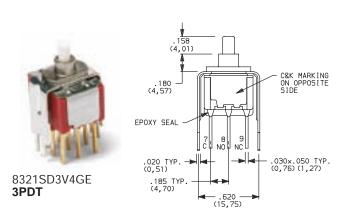


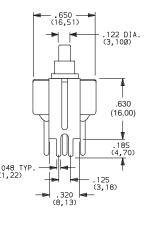
PC MOUNTING

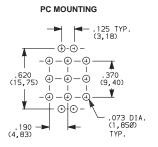
OPTION CODE	DIM 'A'
V3, V31	.460 (11,68)
V4	.630 (16,00)
V9	1.150 (29,21)

Not available with J8X actuators and I seal.

V4, V9 VERTICAL MOUNT, V-BRACKET







OPTION CODE	DIM 'A'
V4	.630 (16,00)
V9	1.150 (29,21)

Not available with JXX actuators and I seal.

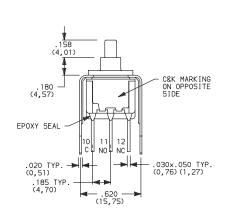


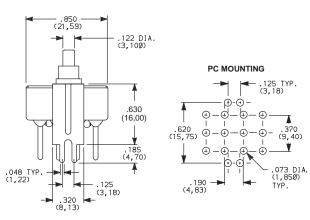




TERMINATIONS

V4, V9 VERTICAL MOUNT, V-BRACKET







8421SD3V4GE 4PDT

OPTION CODE	DIM 'A'
V4	.630 (16,00)
V9	1.150 (29,21)

Not available with JXX actuators and I seal.

CONTACT MATERIAL

OPTION CODE	CONTACT MATERIAL	TERMINAL PLATING	RATINGS		
В	GOLD ¹	GOLD ¹	LOW LEVEL/DRY CIRCUIT	8x25 MODELS ONLY: 0.4 MAX.	
Р	GOLD .	MATTE-TIN ⁴		@ 20 V AC OR DC MAX.	
G	GOLD OVER SILVER 2,3	GOLD ³	LOW LEVEL/DRY	8X21, U8X1 MODELS ONLY: 0.4 VA MAX	
R	GOLD OVER SILVER 2.3	MATTE-TIN ⁴	CIRCUIT OR POWER @ 2	N 4 CIRCUIT OR POWER	@ 20 V AC OR DC MAX. OR 1 AMP @ 120 V AC OR 28 V DC.

^{*} Note: See Technical Data section of this catalog for RoHS compliant and compatible definitions and specifications.

- ¹ ALL CONTACTS & TERMINALS: Copper alloy, with gold plate over nickel plate.
- ² N.O. AND N.C. CONTACTS: Coin silver, with gold plate over nickel plate.
- $^{\rm 3}$ COMMON CONTACTS & ALL TERMINALS: Copper alloy, with gold plate over nickel plate.
- ⁴ TERMINALS: Copper alloy, with matte-tin over nickel plate.

NOTE: Any models supplied with B, P, R or G contact material are RoHS compliant.

U811-U841 models and the with all options (except R, R2 terminations) when ordered with mandatory G, R or L contact material.

B or P contact material must be ordered with 8X25 models.

G or R contact material must be ordered with 8X21, U8X1 models.

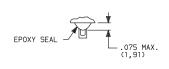
P or R contact material not available with Z, Z3 terminations.

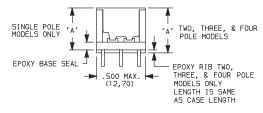
K, L and M options represent Non RoHS tin lead product and are not recommended for new designs. For additional information please contact Customer Service.

SEAL

EPOXY SEAL

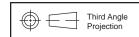
EPOXY POTTED BASE





NO. POLES	DIM 'A'
SP	.410 (10,41)
DP	.440 (11,18)
3P	.505 (12,83)
4P	.505 (12,83)

NOTE: Available with C, W-W4, Z, Z3 terminations only.





8020 Series

Snap-acting Momentary Pushbutton Switches

AVAILABLE HARDWARE

Сар .200 DIA. (5,08ø) 120 (3.05).155 –

(3.94)PART NO. 708901000 WHITE 708902000 BLACK 708903000 RED 708904000 ORANGE 708905000 YFLLOW 708906000 GRFFN

BLUE

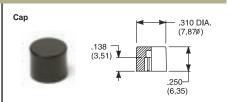
708909000 GRAY Material: Nylon Finish: Gloss

708907000



PART NO. 752701000 WHITE 752702000 BLACK 752703000 RED 752704000 ORANGE 752705000 YFLLOW 752706000 GRFFN 752707000 BLUE **752709000** GRAY

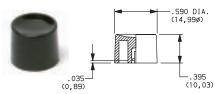
Material: Nylon Finish: Gloss



PART NO. 801801000 WHITE 801802000 BLACK 801803000 RED 801804000 ORANGE 801805000 YFLLOW 801806000 GRFFN 801807000 BLUE

801809000 Material: Nylon Finish: Gloss

Cap, Snap-fitting plunger

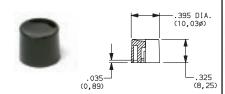


	035,89)	.3	95 ,03)
PART NO			

894001000 WHITE 894002000 BLACK 894003000 RED 894004000 ORANGE 894005000 YELLOW 894006000 GREEN 894007000 BLUE 894009000 GRAY

Material: Nylon Finish: Gloss

Cap, Snap-fitting plunger

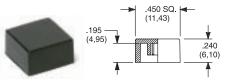


PART NO.	
894101000	WHITE
894102000	BLACK
894103000	RED
894104000	ORANGE
894105000	YELLOW
894106000	GREEN
894107000	BLUE
894109000	GRAY

Material: Nylon Finish: Gloss

Cap, J80, J81, J82, J83 & J84 options only

GRAY



PART NO.	
484601000	WHITE
484602000	BLACK
484603000	RED
484604000	ORANGE
484605000	YELLOW
484606000	GREEN
484607000	BLUE
484609000	GRAY

Material: Nylon Finish: Gloss

Finish: Gloss

PART NO. **798201000** WHITE 798202263 BLACK 798203000 RED 798204000 ORANGE 798205000 YELLOW 798206000 GREEN 798207000 BLUE 798209000 GRAY

Material: Nylon

Finish: Matte



PART NO.

615601000 WHITE 615602263 **BLACK** 615603000 RFD 615605000 YFLLOW 615606000 GREEN 615609000 GRAY

Material: Nylon Finish: Matte

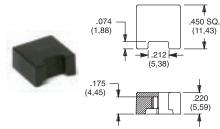


PART NO.

613301000 WHITE 613302263 BLACK 613303000 RFD 613305000 YFLLOW 613306000 GREEN 613309000 GRAY

Material: Nylon Finish: Matte

Cap, J85 & J95 options only



	ı		ı
PART NO.	PART NO.		
459701000	459701000	WHITE	
459702000	459702000	BLACK	
459703000	459703000	RED	
459704000	459704000	ORANGE	
459705000	459705000	YELLOW	
459706000	459706000	GREEN	
459707000	459707000	BLUE	
459709000	459709000	GRAY	
Material: Nylon	Material: Nyloi	n	

Finish: Matte

Fits Z3 Termination female connector

PART NO. 530100000

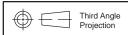
Available in loose pieces.



NOTE: Additional nuts, locking rings and lockwashers available separately, see section

"Technical Data and Additional Hardware"

Other cap & frame colors available, consult Customer Service Center.





AVAILABLE HARDWARE

Frames snap into panel opening and are independent from switch mounting. Accurate positioning of the PC mounted switch relative to the panel opening is necessary to provide proper clearance between actuator and frame. Available in two basic styles and four panel thicknesses .047-.125 in. Material: Nylon. Finish: Matte.

047" (1 10) DANEL THE



125" (2 10) DANIEL THE

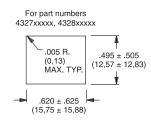


.047 (1,19) PAINEL THK.	.002 (1,57) PAINEL THK.	.090 (2,29) PANEL THK.	.125 (5,16) PAINEL THK.
PART NO.	PART NO.	PART NO.	PART NO.
432501000	432601000	432701000	432801000 WHITE
432502263	432602263	432702263	432802263 BLACK
432503000	432603000	432703000	432803000 RED
432505000	432605000	432705000	432805000 YELLOW
432506000	432606000	432706000	432806000 GREEN
432509000	432609000	432709000	432809000 GPAV

PANEL MOUNTING

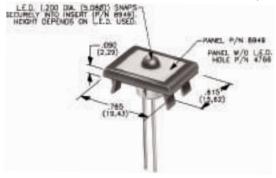
000" (2.20) DANEL THE

062" (1 57) DANIEL THE



Panel Inserts

Above frames (part nos. 432XXXXXX) are also available with insert which accepts LED for indicator light assembly. Order insert separately from frame. Blank insert panel (without hole for LED) also available. **LED not included.**



PANEL INSERT WITH HOLE FOR LED	BLANK PANEL INSERT WITHOUT HOLE FOR LED		
PART NO.	PART NO.		
894901000	476601000	WHITE	
894902000	476602000	BLACK	
894903000	476603000	RED	
894905000	476605000	YELLOW	
894906000	476606000	GREEN	
894909000	476609000	GRAY	

Special colors, custom markings available, consult Customer Service Center.

LED INFORMATION

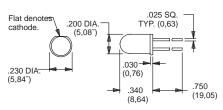
SWITCHES WITH LED SUPPLIED: J85, J95 OPTIONS:

Rectangular LEDs are supplied on 8020 Series pushbutton switches with J85 and J95 options. These LEDs are factory installed and are not replaceable. The following specifications apply:

			TYP.	TYP.	MAX RATINGS AT 25°C AMBIENT TEMPERATURE		
OPTION CODE	COLOR	TYP. INTENSITY	FORWARD VOLTAGE	FORWARD CURRENT	FORWARD VOLTAGE	CONTINUOUS FORWARD CURRENT	POWER DISSIPATION
6	Green	1.0 mcd	2.1 V	20 mA		50 mA	125 mW
3	Red*	0.5 mcd		10 mA	2.5 V	30 mA	75 mW
5	Yellow	4.0 mcd		20 mA		50 mA	125 mW

Process Information: Soldering to LED leads must be completed within 5 seconds at $500^{\circ}F$ ($260^{\circ}C$) maximum.

Caution: Circuit elements must limit forward current of LED to 50mA max. continuous.
* Extra-bright red LED available (typ. intensity 4.5 mcd), consult Customer Service Center. LEDs are not supplied with J82, J84 options. LED snaps into switch frame surrounding actuator and is wired externally.



Suggested LED for J82 & J84 options. Dimensions for reference only.



