



Product / Process Change Notification (PCN)

PCN ID#: 121

Title: Additional pinning machine for the Large basics products

Change: Permanent

Honeywell Contact

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Product Information

Affected parts and revisions:

10-13593 10-15235 10-21737 10BS173 10BS228 10BS232 12BS201 12BS211 12BS218 13BS14 13BS16
15PA234-LF 4BS3 5PA2 6AS16 6AS25 6AS34 6AS36 6BS1-B BA-1R357=CCS BA-1RV111-A2 BA-1RV54352412-
A21 BA-1RV54352413-A21 BA-2CB708-A2 BA-2R233-A4=LSC2 BA-2R62=LSC3 BA-2R62-A4 BA-2R62-P5 BA-
2R62-P5=LSC2 BA-2R708-P7 BA-2RB7-P4 BA-2RL BA-2R-P7 BA-2RQ1 BA-2RQ1-D5 BA-2RV BA-2RV139-A4 BA-
2RV22 BA-2RV22-D81 BA-2RV32-P405=LSC4 BA-3ST BA-5R127-A48 BE-2R BE-2R05238-A22 BE-2R175 BE-
2R175-A412 BE-2R176-A41 BE-R205=TPI BM-1R231-A4 BM-1R371 BM-1R-A2 BM-1RD33-A2 BM-1RD33-
A2=AVM BM-1R-P5 BM-1RQ18-A2 BZ-1R2447-P1=SOR BZ-1R95-A21 BZ-1RD-A2N5 BZ-1RW8255051T-S BZ-
1RW82991-T BZ-2AQ18T1 BZ-2AQ784T BZ-2AT BZ-2AW822556T BZ-2AW822T BZ-2AW842444T BZ-
2AW8424493TSB BZ-2AW855-D6 BZ-2AW855T1 BZ-2R BZ-2R21-A2 BZ-2R24-A2N84 BZ-2R268-A2 BZ-
2R296=SOR3 BZ-2R389-A2 BZ-2R391-A2 BZ-2R55-A2-S BZ-2R708-P7 BZ-2R722331 BZ-2R72-A2 BZ-2R-A2F1 BZ-
2R-A2N113 BZ-2R-A2N80 BZ-2RD BZ-2RD244T1 BZ-2RD24-A2 BZ-2RD72-A2 BZ-2RD-A2N11 BZ-2RDS5551-A2
BZ-2RDS725551-A2 BZ-2RDS-A2-S BZ-2RL131T BZ-2RL2T04 BZ-2RL-P4 BZ-2RLT BZ-2RLT04 BZ-2RM22-A2 BZ-
2RM-A2 BZ-2R-N108 BZ-2R-N114 BZ-2RN702 BZ-2RN702-N2 BZ-2RN770 BZ-2RN784 BZ-2R-N87 BZ-2R-N92 BZ-
2RN-A2 BZ-2R-P4 BZ-2RQ1 BZ-2RQ1004-A2=VT3 BZ-2RQ1015-W109=DT BZ-2RQ124-A2 BZ-2RQ124-D6 BZ-
2RQ1725-D6=VT BZ-2RQ172-A2 BZ-2RQ172-D6 BZ-2RQ181-A2 BZ-2RQ181M-A2RS BZ-2RQ1872-A2 BZ-
2RQ18M-A2 BZ-2RQ18M-A2RS BZ-2RQ18T BZ-2RQ1-D682 BZ-2RQ1M-A2RS BZ-2RQ1T BZ-2RQ1T04 BZ-
2RQ219-A22 BZ-2RQ233-A2 BZ-2RQ66 BZ-2RQ66-N26 BZ-2RQ68 BZ-2RQ69 BZ-2RQ722233-A2 BZ-2RQ77 BZ-
2RQ7722 BZ-2RQ77-N23 BZ-2RQ77-N24 BZ-2RQ-A2N11 BZ-2RQW10-A2 BZ-2RQW15-A2 BZ-2RQW1-A2 BZ-
2RQW55-W103 BZ-2RS BZ-2RS5551-A2 BZ-2RS7224-A2 BZ-2RS-A2 BZ-2RT04 BZ-2RW53-A2RS BZ-2RW80 BZ-
2RW80147-A2 BZ-2RW80555196T=CN BZ-2RW807255291-D6 BZ-2RW8072-A2 BZ-2RW80-A2N130 BZ-2RW80-
D5 BZ-2RW822 BZ-2RW822102-A2 BZ-2RW82212-A2 BZ-2RW82212T BZ-2RW822244-A2 BZ-2RW8225533-A2-
S BZ-2RW822555117-A2 BZ-2RW8225551-W103 BZ-2RW82255-S BZ-2RW822725551 BZ-2RW822725551-A2
BZ-2RW82272-A2 BZ-2RW822995-A2 BZ-2RW82299-A2 BZ-2RW822-A2N138 BZ-2RW822-D5 BZ-2RW822-
D612 BZ-2RW82443-A2 BZ-2RW8244-A2 BZ-2RW8244-P4 BZ-2RW82555111-A46 BZ-2RW82555111A46=C BZ-
2RW825551-A2 BZ-2RW825551-D6 BZ-2RW8255T-S BZ-2RW825-A2 BZ-2RW826-A2RS BZ-2RW82725551-A2
BZ-2RW82725551-D6 BZ-2RW8299-A2 BZ-2RW82-D5 BZ-2RW84 BZ-2RW8405-A2 BZ-2RW84249 BZ-
2RW8435108-P4 BZ-2RW8435109-P4 BZ-2RW8435145T BZ-2RW84357-A2 BZ-2RW843589-P4 BZ-2RW84449-
A2 BZ-2RW84467-A2 BZ-2RW84-A2 BZ-2RW855-A2-S BZ-2RW899-A2 BZ-2RW899-A2 BZ-2RWT04 BZ-3A55T BZ-3AT BZ-
3AW805551T BZ-3R291-P1 BZ-3R291-P4=SOR BZ-3RDS15T-S BZ-3RL2T04 BZ-3RW82134-A2 BZ-3YQ8T BZ-3YST
BZ-3YT BZ-3YWT82 BZ-3YWT822 BZ-5RW822-A2F2 BZ-7R35-A4 BZ-7R-A2N130 BZ-7R-A2N131 BZ-7RD-A2 BZ-
7RL367T BZ-7RLT04 BZ-7R-N91 BZ-7RQ1T BZ-7RT BZ-7RT04 BZ-7RW2T04 BZ-7RW80189-A2 BZ-7RW8055151-
A2-S BZ-7RW82135-A2 BZ-7RW82255518T BZ-7RW8225551-D6 BZ-7RW825520-A2-S BZ-7RWT822 BZ-7RX-N2
BZ-R BZ-R05323=TPI BZ-R116-A4 BZ-R169-A2N132 BZ-R173-P4 BZ-R178 BZ-R20 BZ-R21 BZ-R21-A2 BZ-R2411-

A4 BZ-R266-A4 BZ-R291-P4=SOR BZ-R294=SOR BZ-R303-PC2 BZ-R330-P4 BZ-R546-D6 BZ-R55511-A4 BZ-R55514-P4 BZ-R55-P4-S BZ-R7216 BZ-R7223312-P1=SOR BZ-R-A2 BZ-R-A2F3 BZ-R-A2N104 BZ-R-A2N110 BZ-R-A2N112 BZ-RD722-A2 BZ-R-F3 BZ-RL204 BZ-RMX BZ-RMX20=SOR BZ-RMX4 BZ-R-N111 BZ-RQ1-A2 BZ-RQ1X BZ-RQX BZ-RS-A2 BZ-RSX BZ-RT04 BZ-RW80722-A2 BZ-RW80-A2N144 BZ-RW80X BZ-RW80X37-A29 BZ-RW822-P4 BZ-RW8405-A2 BZ-RW842214-P4 BZ-RW8435051-A2 BZ-RW8435053-A2 BZ-RW8435147-A2 BZ-RW8435149-A2 BZ-RW8435149-D6 BZ-RW843579-A22 BZ-RW8435-A2 BZ-RW84414-A2 BZ-RW84431-A2 BZ-RW847225-A2 BZ-RW84-A2 BZ-RW84-A2N145 BZ-RW84-N94 BZ-RW9223312 BZ-RW922-A2 BZ-RX BZ-RX122 BZ-RX243 BZ-RX6672-F1 BZ-RX-F1 MT-4R-A28 MT-4RL2 MT-4R-P1 MT-4RV MT-4RV22-A28 MT-4RV2-A28 MT-4RV36-D73 MT-4RV-A28 SCN-1625SC SCN-1626SC SCN-1631SC SCN-2202SC SCN-2412SC SCN-2413SC SCN-2414SC SCN-2603SC WA-1RX12-A41 WA-1RX14-A4 WA-1RX38-A41 WA-2R62-P5=LSC2 WM-2R559729 WZ-2RQ1846 WZ-2RQW55-W104 WZ-2RW84429-P52 WZ-R116-A4 WZ-RX-A2F1 WZ-RX-A2F2 YA-2CB713-A2 YA-2RB19-A64 YA-2RQ18248-D6 YA-2RV54321-D6=ACP YA-7RB215T YE-2RV248-D6 YZ-2R5556T YZ-2RQ172-W105=VT YZ-2RQW12-W120 YZ-2RQW2 YZ-2RQW-A2=DT YZ-2RW8227225551D6 YZ-2RW82272551D682 YZ-2RW82725551-D6 YZ2RW82725551D6=KA YZ-2RW82725551D6-1 YZ-R266-A4 YZ-RM49-A2 YZ-RW8435051-D6 YZ-RW8435052-A2 YZ-RW8435722054-D6 YZ-RWT5551152 YZ-RX58-D5

Does the part number change? False

Type of Change:

Processing/ Manufacturing

Change Description:

Honeywell is adding a second pinning machine to the process for the Large Basics products.

Reason for change:

The addition of a second pinning machine will help to increase the production and reduce waiting time for the current pinning process.

Justification for change:

The current process only counts with one pinner machine which is not enough to cover the total demand for these products, adding a second machine will help to increase the capacity.

Product Identification to distinguish the change:

By date code

Samples (If required): Will be available

Change Implementation Date: 2023-01-27

Honeywell is committed to providing you with a superior level of customer service. Please e- mail to contact listed above for additional information regarding this communication.

G-AST-FRM-QA.2

EFFECTIVE DATE: 3-29-22

REVISION: 0