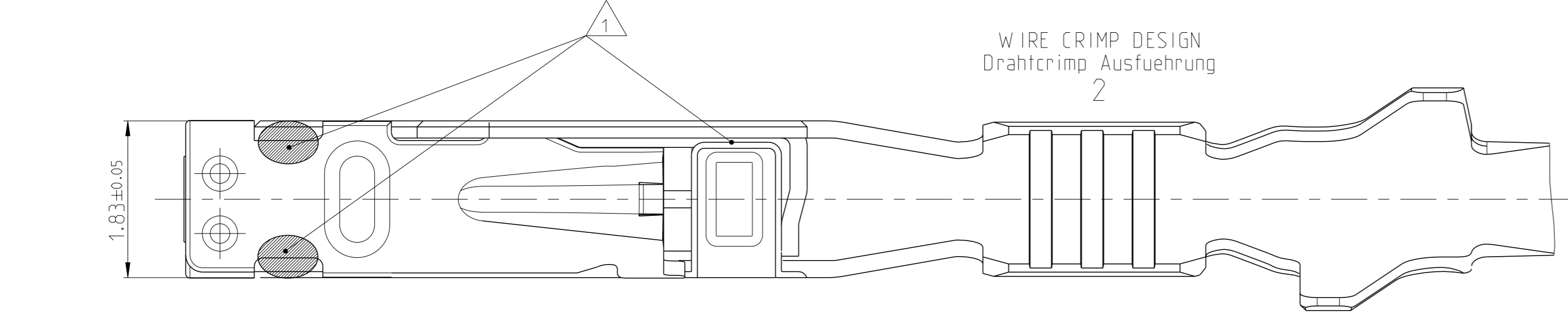
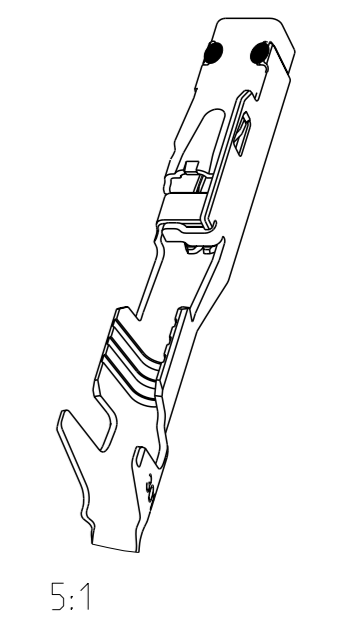
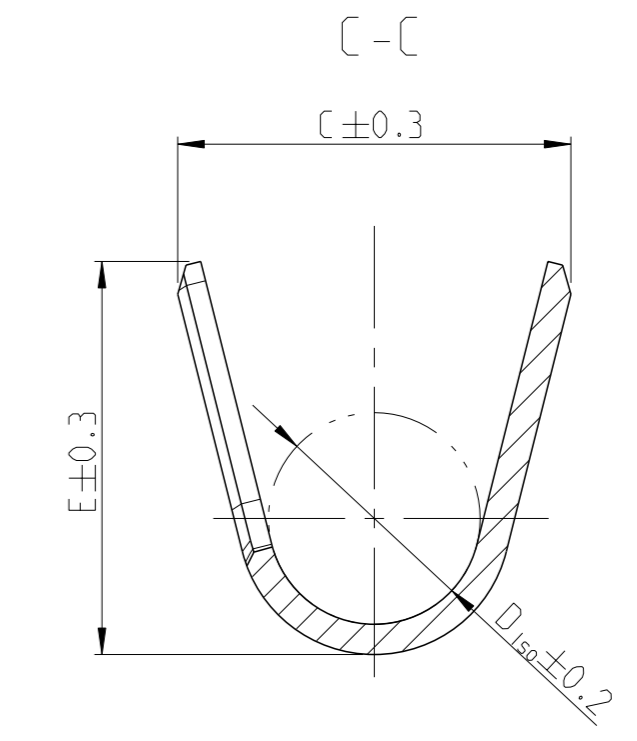
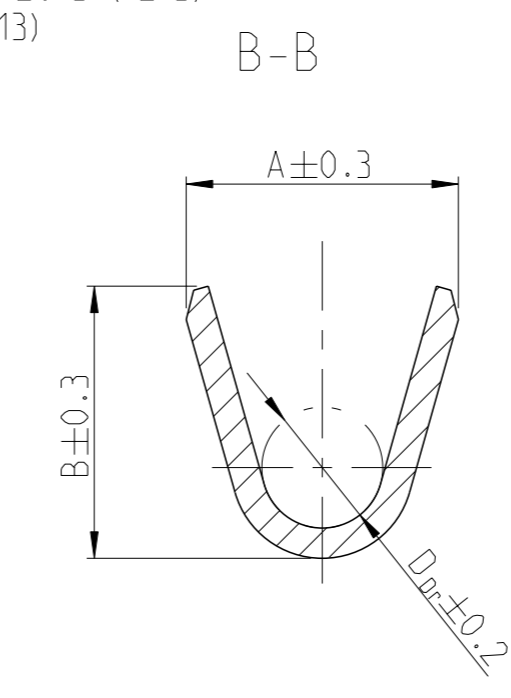
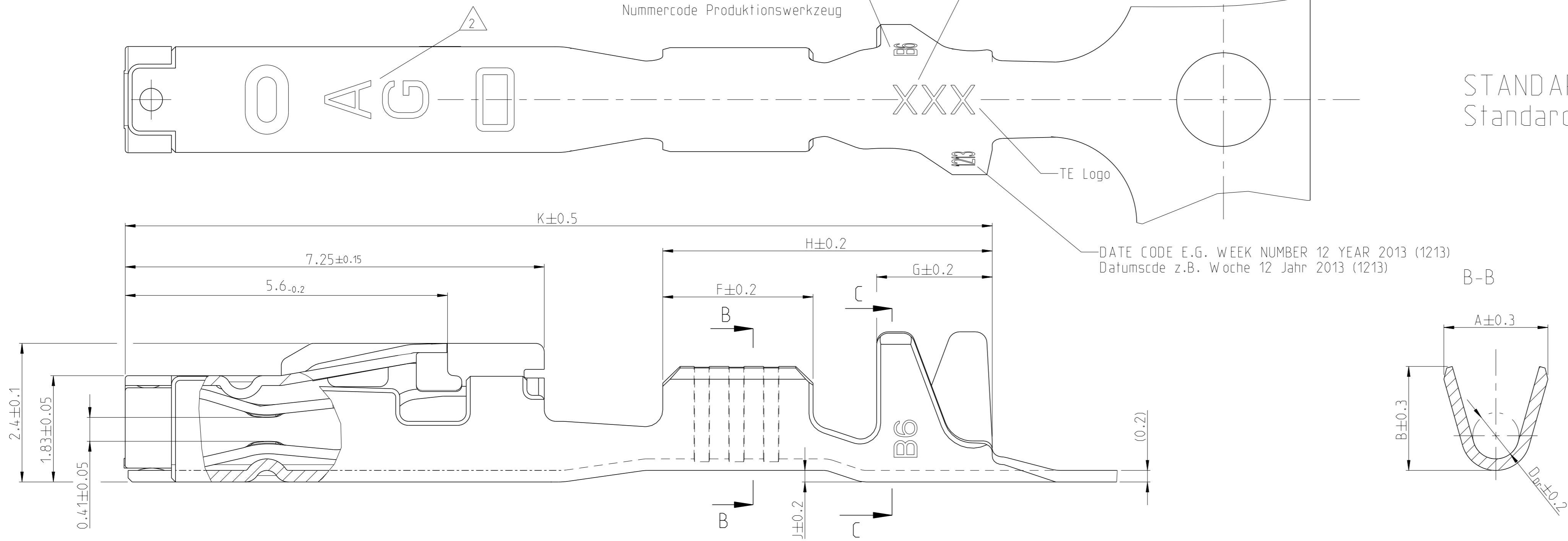


REVISION Aenderungsstand /  
 NUMBER CODE PRODUCTION TOOL  
 Nummernote Produktionswerkzeug

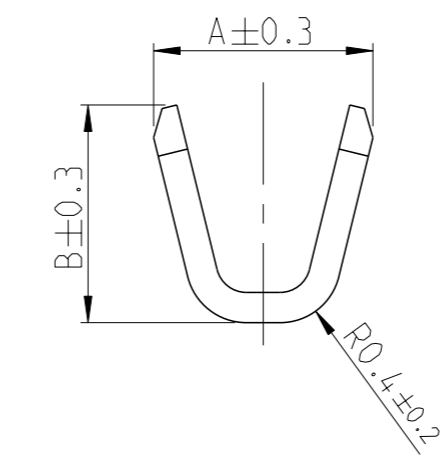
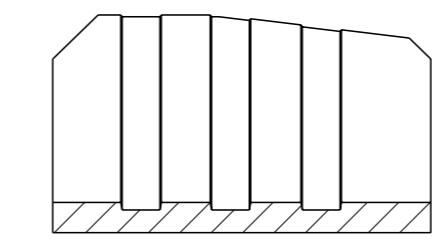
MANUFACTURING LOCATION CODE  
 Kennzahl Produktionsstandort

STANDARD APPLICATION  
 Standard Anwendung

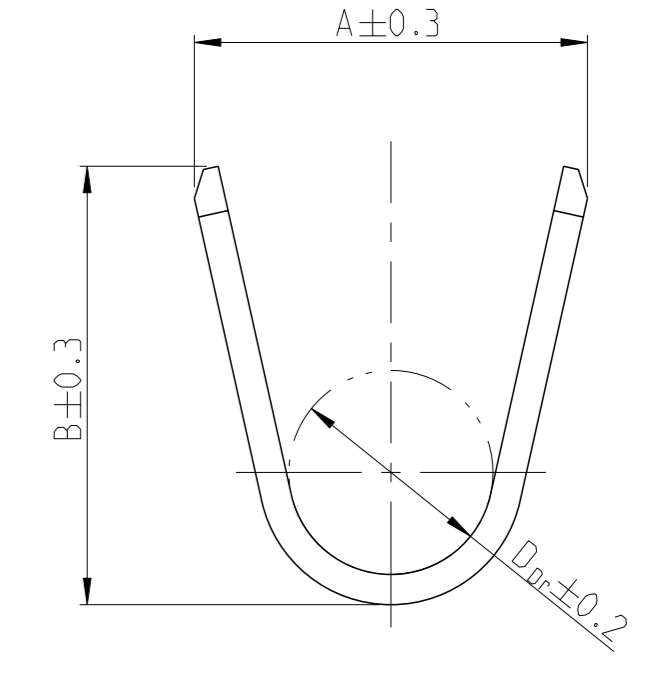
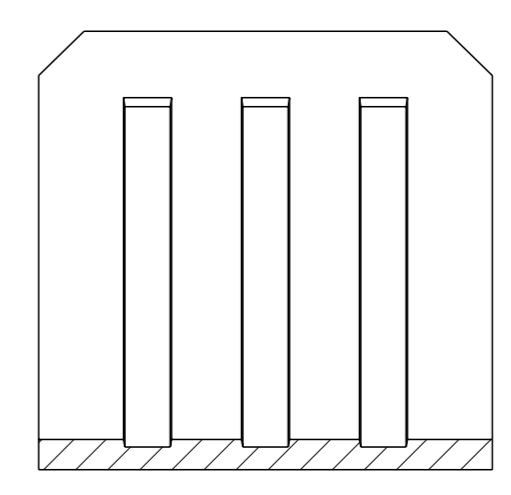


WIRE CRIMP DESIGN  
 Drahtcrimp Ausfuehrung  
 2

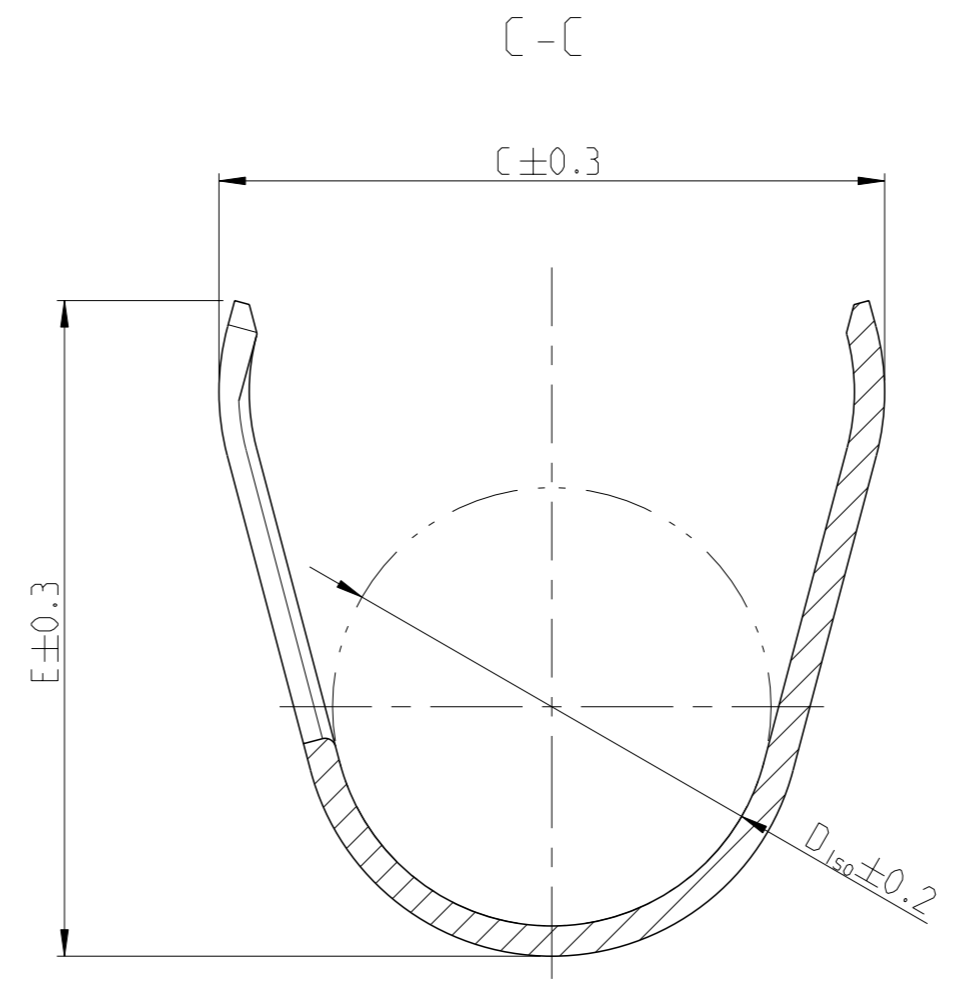
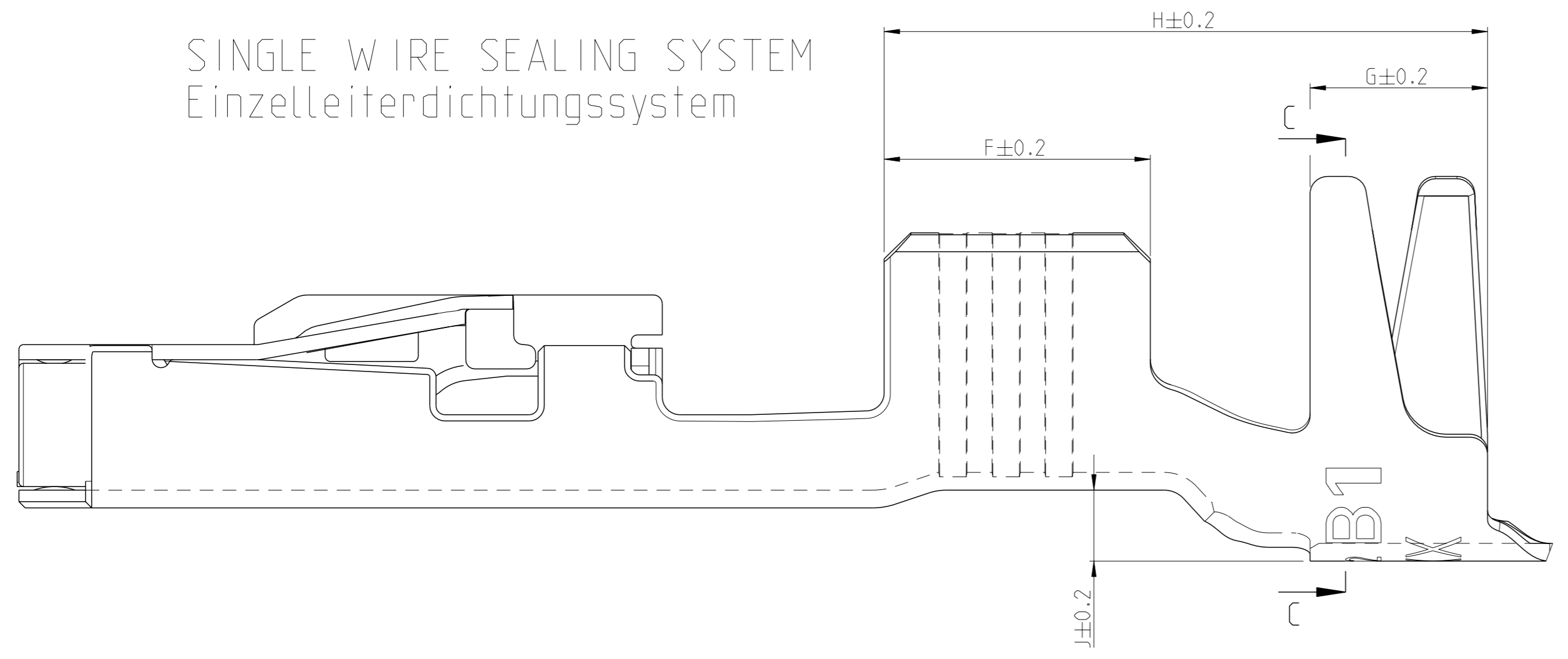
WIRE CRIMP DESIGN  
 Drahtcrimp Ausfuehrung  
 1



WIRE CRIMP DESIGN  
 Drahtcrimp Ausfuehrung  
 3



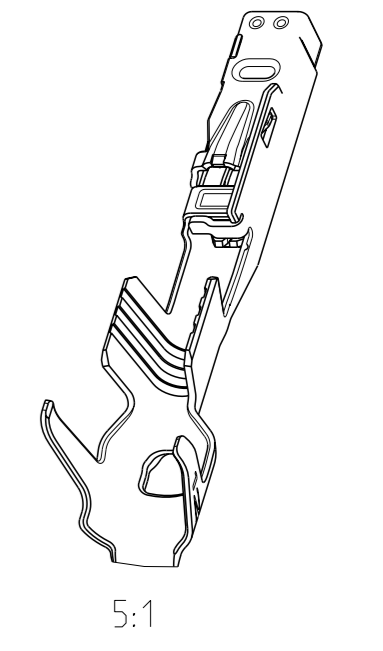
SINGLE WIRE SEALING SYSTEM  
 Einzelleiterdichtungssystem



NOTES  
 Bemerkungen

- 1 LASER WELDED  
 Lasergeschweisst
- 2 STAMPED INDICATOR FOR PLATING:  
 - AU GOLD PLATING  
 - AG SILVER PLATING  
 - TIN PLATING WITHOUT INDICATOR  
 Markierung fuer galvanische Ausfuehrung:  
 - AU vergoldet  
 - AG versilbert  
 - verzinkt: ohne Markierung

3 TO BE USED ON TAB  
 1.2±0.1 x 0.6±0.03 MM  
 geeignet fuer Flachstecker  
 1.2±0.1 x 0.6±0.03 mm



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN E. Horn 11NOV2011	APVD V. Seigel 11NOV2011	NAME MCON 1.2 LL (LOCKING-LANCE)
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: ±0.2	CHK R. Meier 11NOV2011	PRODUCT SPEC 108-18782	SIZE 114-18464
MATERIAL	FINISH	WEIGHT 0.18 g	Customer Drawing	RESTRICTED TO
SCALE 20:1			SHEET 1 OF 2	REV 7

LOC	DIST	REVISIONS			
A1	-	REV	DATE	OWN	APVD
		1	SEE SHEET 1	-	-

VERSION / Ausführung	REV.	RANGE Bereich	INSULATION-Ø Isolations-durchmesser (mm)	AWG	mm <sup>2</sup>	BODY Kontakt-körper	SPRING Kontakt-feder	BODY Kontakt-körper	SPRING Kontakt-feder	DESIGN WIRE-CRIMP Ausführung Draht-Crimp	SINGLE WIRE SEAL FOR CAVITY DIAMETER											BLINDPLUG ORDER NO. Blindstopfen Bestell-Nr.	APPLICATION TOOLS Verarbeitungswerkzeuge	
											A	B	D <sub>Dr</sub>	C	E	D <sub>ISO</sub>	F	G	H	J	K			
STANDARD APPLICATION Standardanwendung	2141970-3	A	0.13-	0.95-	-	0.13	CuSn4	CuNiSi	8	7	1	1.5	1.4	-	4.0	3.9	2.6	2.5	1.9	6.2	0.6	16	SEE APPLICATION SPEC. 114-18464 siehe Verarbeitungsspez. 114-18464	
	2141970-2	A	0.22	0.95-	-	0.17				6	1	1.5	1.4	-	4.0	3.9	2.6	2.5	1.9	6.2	0.6	16		
	2141970-1	A	9	1.2	-	0.22				5	1	1.5	1.4	-	4.0	3.9	2.6	2.5	1.9	6.2	0.6	16		
	7-1452665-3	A	0.25-	1.1-	-	0.25				7	2	1.8	1.8	0.8	4.2	4.3	2.6	2.6	2.0	6.4	0.8	16		
	7-1452665-2	A	0.25-	1.1-	24	-				6	2	1.8	1.8	0.8	4.2	4.3	2.6	2.6	2.0	6.4	0.8	16		
	7-1452665-1	A	0.35	1.75	22	-				5	2	1.8	1.8	0.8	4.2	4.3	2.6	2.6	2.0	6.4	0.8	16		
	7-1452668-3	A	0.5-	1.4-	20	0.5				7	2	2.0	2.1	1.1	4.2	4.3	2.7	2.6	2.0	6.4	0.8	16		
	7-1452668-2	A	0.5-	1.4-	-	0.75				6	2	2.0	2.1	1.1	4.2	4.3	2.7	2.6	2.0	6.4	0.8	16		
	7-1452668-1	A	0.75	1.9	-	0.75				5	2	2.0	2.1	1.1	4.2	4.3	2.7	2.6	2.0	6.4	0.8	16		
	7-1452671-3	A	1-	1.9-	18	-				7	2	2.6	2.9	1.35	4.4	4.3	2.9	3.0	2.0	6.8	0.8	16.55		
	7-1452671-2	A	1-	1.9-	-	1				6	2	2.6	2.9	1.35	4.4	4.3	2.9	3.0	2.0	6.8	0.8	16.55		
	7-1452671-1	A	1.5	2.4	16	-				5	2	2.6	2.9	1.35	4.4	4.3	2.9	3.0	2.0	6.8	0.8	16.55		
7-1452671-1	A	1.5	2.4	-	1.5	5	2	2.6	2.9	1.35	4.4	4.3	2.9	3.0	2.0	6.8	0.8	16.55						
2141861-3	A	0.13-	0.95-	-	0.13	CuSn4	CuNiSi	8	7	1	1.5	1.4	-	2.0	1.9	1.1	2.5	1.7	5.4	0	15	SEE APPLICATION SPEC. 114-18464 siehe Verarbeitungsspez. 114-18464		
2141861-2	A	0.22	0.95-	-	0.17				6	1	1.5	1.4	-	2.0	1.9	1.1	2.5	1.7	5.4	0	15			
2141861-1	A	9	1.2	-	0.22				5	1	1.5	1.4	-	2.0	1.9	1.1	2.5	1.7	5.4	0	15			
7-1452653-3	A	0.25-	1.1-	-	0.25				7	2	1.8	1.8	0.8	2.6	2.6	1.4	2.6	2.0	5.7	0.2	15			
7-1452653-2	A	0.25-	1.1-	24	-				6	2	1.8	1.8	0.8	2.6	2.6	1.4	2.6	2.0	5.7	0.2	15			
7-1452653-1	A	0.35	1.75	22	-				5	2	1.8	1.8	0.8	2.6	2.6	1.4	2.6	2.0	5.7	0.2	15			
7-1452656-3	A	0.5-	1.4-	20	0.5				7	2	2.0	2.1	1.1	2.7	2.9	1.6	3.0	2.0	6.1	0.2	16			
7-1452656-2	A	0.5-	1.4-	-	0.75				6	2	2.0	2.1	1.1	2.7	2.9	1.6	3.0	2.0	6.1	0.2	16			
7-1452656-1	A	0.75	1.9	-	0.75				5	2	2.0	2.1	1.1	2.7	2.9	1.6	3.0	2.0	6.1	0.2	16			
7-1452659-3	A	1-	1.9-	18	-				7	2	2.6	2.9	1.35	3.7	3.9	2.1	3.0	2.0	6.1	0.2	16			
7-1452659-2	A	1-	1.9-	-	1				6	2	2.6	2.9	1.35	3.7	3.9	2.1	3.0	2.0	6.1	0.2	16			
7-1452659-1	A	1.5	2.4	16	-				5	2	2.6	2.9	1.35	3.7	3.9	2.1	3.0	2.0	6.1	0.2	16			
7-1452659-1	A	1.5	2.4	-	1.5	5	2	2.6	2.9	1.35	3.7	3.9	2.1	3.0	2.0	6.1	0.2	16						

**7- VARIANTS FOR NEW APPLICATIONS**

- NOTES  
Bemerkungen
- 4 ONLY FOR FLR-WIRE SEE DIN 72551, PART 6 AND AWG WIRE ACCORDING DC-SPEC: MS-8288 ; MS-7889 ; MS-9532  
Nur fuer FLR-Leitung nach DIN 72551, Teil 6 und AWG Leitung nach DC-SPEC: MS-8288 ; MS-7889 ; MS-9532
  - 5 PRE TIN SnAg 1.0 TO 3.0µm  
Vorverzinkt SnAg 1.0 bis 3.0µm
  - 6 SPRING GOLD PLATED MIN. 0.8µm (only contact area)  
Kontaktfeder galv. vergoldeft min.0.8µm (nur Kontaktzone)
  - 7 SPRING SILVER PLATED 2.0 TO 5.0µm (only contact area)  
Kontaktfeder galv. versilbert 2.0 bis 5.0µm (nur Kontaktzone)
  - 8 BODY PRE TIN Sn 1.0 TO 3.0µm  
Kontaktkoerper vorverzinkt Sn 1.0 bis 3.0µm
  - 9 REINFORCED WIRE ACCORDING TO LV 112-4  
Zugverstaerkte Leitung nach LV 112-4

VERSION / Ausführung	REV.	RANGE Bereich	INSULATION-Ø Isolations-durchmesser (mm)	AWG	mm <sup>2</sup>	BODY Kontakt-körper	SPRING Kontakt-feder	BODY Kontakt-körper	SPRING Kontakt-feder	DESIGN WIRE-CRIMP Ausführung Draht-Crimp	SINGLE WIRE SEAL FOR CAVITY DIAMETER											BLINDPLUG ORDER NO. Blindstopfen Bestell-Nr.	APPLICATION TOOLS Verarbeitungswerkzeuge	
											A	B	D <sub>Dr</sub>	C	E	D <sub>ISO</sub>	F	G	H	J	K			
STANDARD APPLICATION Standardanwendung	0-1452665-3	B	0.25-	1.1-	-	0.25	CuSn0.15/0.2	CuNiSi	5	7	2	1.8	1.8	0.8	4.2	4.3	2.6	2.6	2.0	6.4	0.8	16	SEE APPLICATION SPEC. 114-18464 siehe Verarbeitungsspez. 114-18464	
	0-1452665-2	B	0.25-	1.1-	24	-				6	2	1.8	1.8	0.8	4.2	4.3	2.6	2.6	2.0	6.4	0.8	16		
	0-1452665-1	B	0.35	1.75	22	-				5	2	1.8	1.8	0.8	4.2	4.3	2.6	2.6	2.0	6.4	0.8	16		
	0-1452668-3	C	0.5-	1.4-	20	0.5				7	2	2.0	2.1	1.1	4.2	4.3	2.7	2.6	2.0	6.4	0.8	16		
	0-1452668-2	C	0.5-	1.4-	-	0.75				6	2	2.0	2.1	1.1	4.2	4.3	2.7	2.6	2.0	6.4	0.8	16		
	0-1452668-1	C	0.75	1.9	-	0.75				5	2	2.0	2.1	1.1	4.2	4.3	2.7	2.6	2.0	6.4	0.8	16		
	0-1452671-3	B	1-	1.9-	18	-				7	3	2.6	2.9	1.35	4.4	4.3	2.9	3.0	2.0	6.8	0.8	16.55		
	0-1452671-2	B	1-	1.9-	-	1				6	3	2.6	2.9	1.35	4.4	4.3	2.9	3.0	2.0	6.8	0.8	16.55		
	0-1452671-1	B	1.5	2.4	16	-				5	3	2.6	2.9	1.35	4.4	4.3	2.9	3.0	2.0	6.8	0.8	16.55		
	0-1452671-1	B	1.5	2.4	-	1.5				5	3	2.6	2.9	1.35	4.4	4.3	2.9	3.0	2.0	6.8	0.8	16.55		
	0-1452653-3	B	0.25-	1.1-	-	0.25				7	2	1.8	1.8	0.8	2.6	2.6	1.4	2.6	2.0	5.7	0.2	15		
	0-1452653-2	B	0.25-	1.1-	24	-				6	2	1.8	1.8	0.8	2.6	2.6	1.4	2.6	2.0	5.7	0.2	15		
0-1452653-1	B	0.35	1.75	22	-	5	2	1.8	1.8	0.8	2.6	2.6	1.4	2.6	2.0	5.7	0.2	15						
0-1452656-3	C	0.5-	1.4-	20	0.5	7	2	2.0	2.1	1.1	2.7	2.9	1.6	3.0	2.0	6.1	0.2	16						
0-1452656-2	C	0.5-	1.4-	-	0.75	6	2	2.0	2.1	1.1	2.7	2.9	1.6	3.0	2.0	6.1	0.2	16						
0-1452656-1	C	0.75	1.9	-	0.75	5	2	2.0	2.1	1.1	2.7	2.9	1.6	3.0	2.0	6.1	0.2	16						
0-1452659-3	B	1-	1.9-	18	-	7	3	2.6	2.9	1.35	3.7	3.9	2.1	3.0	2.0	6.1	0.2	16						
0-1452659-2	B	1-	1.9-	-	1	6	3	2.6	2.9	1.35	3.7	3.9	2.1	3.0	2.0	6.1	0.2	16						
0-1452659-1	B	1.5	2.4	16	-	5	3	2.6	2.9	1.35	3.7	3.9	2.1	3.0	2.0	6.1	0.2	16						
0-1452659-1	B	1.5	2.4	-	1.5	5	3	2.6	2.9	1.35	3.7	3.9	2.1	3.0	2.0	6.1	0.2	16						

**0- VARIANTS SUPERSEDED BY 7- VARIANTS (SEE TABLE ON TOP)**

THIS DRAWING IS A CONTROLLED DOCUMENT.

OWN: E. Horn	11NOV2011		NAME: MCON 1.2 LL (LOCKING-LANCE)
CHK: R. Meier	11NOV2011		SIZE: A1
APVD: V. Seigel	11NOV2011		CAGE CODE: 00779
PRODUCT SPEC: 108-18782	APPLICATION SPEC: 114-18464		DRAWING NO: 1452674
MATERIAL: -	FINISH: -	WEIGHT: -	RESTRICTED TO: -
Customer Drawing		SCALE: -	SHEET: 2 OF 2