



## 1-1418390-1 Oem Auto 4 Pin Cable Connector



**Product Description: Overview:** Tit: Power trains for electric vehicles use batteries and motors instead of internal combustion engines, which have also had a series of impacts on automotive HVAC (Heating, Ventilation, Air Conditioning) systems.

### Product Details

#### Product Description:

Original part Number:	1-1418390-1
LHE Part Number:	228000410663
Number of Positions:	4
Contact Tab Size Series:	2.8
Size (MM):	L27.8 W25.6 H21.6
Seal or Unseal:	Seal

#### Overview:

Certification:	TUV, IATF16949, ISO14001, ISO9001, CQC, UL, RoHS
MOQ:	Most product not have MOQ, Small order can be accepted.
Sample service:	Free Samples
Delivery Time:	3-5 Days
Quality Control	All goods will be 100% inspected before dispatched
Payment:	T/T, Western Union, MoneyGram, PayPal; 30% deposits; 70% balance before delivery.
Shipment:	DHL/FedEx/TNT/UPS/EMS/Aramex/SF for samples, By Air or by Sea for batch goods; Airport/ Port receiving.

Wire cutting and stripping: According to the technological process, wire cutting and stripping is generally the first step in the production of automotive wire. It consists of two working steps. The quality points of the wire cutting and stripping operation on the automatic cutting and stripping machine are:

1. According to the wire standard, wire gauge, and color required for cutting and stripping operation instructions, use the wires required. When you wire the wire, you must self-check the wire standard. The wire gauge (including the outer diameter of the wire, the core diameter and the number of wires), Whether the color is correct: the surface of the wire is smooth, non-foaming, and the core is not black. The lead wire is placed in a container with a qualified mark, the wire cannot be placed on the ground, and the mark must be marked. Wire gauge and color.

2. Cut and strip strictly according to the length L and the lengths L1 and L2 of the wire as stipulated in the cutting and stripping operation instructions of the wire harness. Tolerances for cutting length and strip length are in line with the requirements of the cutting and stripping operation instructions of the wire harness: Wire gauge and wire color are correct: The cut and stripped sections are flat. Specific requirements are shown below. Break: It is strictly forbidden to damage the insulation of the wire when cutting. Before the mass production of each type of wire, the first piece of self-inspection must be performed according to the above requirements. At the same time, the core of the wire is oxidized and blackened, and the core and the insulation layer are tightly combined.

No automatic drawing of the wire core can occur. After passing the self-inspection, it is submitted to the special inspection for the first inspection. Mass production will be carried out after the inspection of the first article is qualified. If the inspection of the first article fails, the production shall be restarted and the first article inspection shall be resubmitted. During the production process, 100% self-inspection of the wire core for oxidation and blackening, whether the wire core and the insulation layer are tightly connected, whether the core breaks, and whether the insulation layer of the wire is damaged.