



ASSEMBLY INSTRUCTIONS:

1. SLIDE THE O-RING ONTO THE FRONT END OF THE PLUG HOUSING UNTIL IT SEATS UP AGAINST THE RIDGE OF THE PLUG HOUSING.
2. SLIDE THE COUPLING RING OVER THE PLUG HOUSING.
NOTE: MAKE SURE THE FRONT OF THE COUPLING RING CAN SLIDE PAST THE RIDGE ON THE PLUG HOUSING. IF NOT, IT IS INSERTED THE WRONG WAY.
3. SLIDE THE SEALING NUT, SEALING RING, AND PLUG HOUSING/COUPLING RING OVER THE FRONT END OF THE CABLE IN THE FOLLOWING ORDER:
1ST. SEALING NUT.
2ND. SEALING RING.
3RD. PLUG HOUSING/COUPLING RING.
4. TERMINATE THE HDMI PLUG TO THE CABLE.
NOTE: SEE FIGURE 1 FOR HDMI PLUG ASSEMBLY INSTRUCTIONS.
NOTE: SEE FIGURE 3 FOR RECOMMENDED STRIPPING DETAIL.
5. SLIDE THE HDMI PLUG INTO THE BACK END OF THE INSERT UNTIL IT SNAPS INTO PLACE.
NOTE: SEE FIGURE 2 FOR INSERT AND PLUG ALIGNMENT GUIDE.
6. SLIDE THE INSERT/HDMI PLUG INTO THE FRONT END OF THE PLUG HOUSING UNTIL IT SNAPS INTO PLACE.
7. PUSH THE SEALING RING INTO THE REAR OF THE PLUG HOUSING.
NOTE: NO PART OF THE SEALING RING SHOULD EXTEND PAST THE REAR OF THE PLUG HOUSING.
8. SCREW THE SEALING NUT ONTO THE PLUG HOUSING. THE RECOMMENDED TIGHTENING TORQUE IS 10-12 IN-LBS FORCE.
NOTE: MAKE SURE THAT THE SEALING RING SQUEEZES TIGHTLY AROUND THE CABLE O.D.

CUSTOMER DRAWING

PART NUMBER: DCC-HDMI SERIES

MA	01-29-18	DRAWING RELEASED PER PDR 12003
JGR	10/13/15	UPDATED MODEL
JGR	5/22/13	DRAWING CREATED PER PROJECT #12003
REV	INT	DATE
		DESCRIPTION
		FILED DRAWN BY: DATE
		DESIGNED BY: DATE
		APPROVED BY: DATE
		SCALE
		UNIT
		2 OF 3
		REV
		DCC-HDMI SERIES
		SLW
		CUSTOMER NUMBER
		STANDARD PRODUCT
		INDUSTRIAL HDMI PLUG
		FIELD INSTALLABLE
		DATA-COAX
		DATE: 01/29/18
		BY: JGR
		FILED: 01/29/18
		1141 E. WILLOWOOD VILLA PARK, L. 81818
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RoHS COMPLIANT