

1985852

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PCB terminal block, nominal current: 13.5 A, rated voltage (III/2): 320 V, nominal cross section: 1.5 mm², number of potentials: 3, number of rows: 1, number of positions per row: 3, product range: MKDSN 1,5/..-HT, pitch: 5 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, mounting: THR soldering, conductor/PCB connection direction: 0 °, color: black, Pin layout: Linear pinning, Solder pin [P]: 3.5 mm, number of solder pins per potential: 1, type of packaging: packed in cardboard. This article can be soldered in the reflow furnace together with SMD components.

Your advantages

- · Well-known connection principle allows worldwide use
- · Low temperature rise, thanks to maximum contact force
- · Allows connection of two conductors
- · Extremely small design for the respective conductor cross section
- · Designed for integration into the SMT soldering process
- The latching on the side enables various numbers of positions to be combined

Commercial data

Item number	1985852
Packing unit	180 pc
Minimum order quantity	180 pc
Sales key	AA12
Product key	AALGCD
Catalog page	Page 75 (C-1-2013)
GTIN	4017918929251
Weight per piece (including packing)	3.305 g
Weight per piece (excluding packing)	3.5 g
Customs tariff number	85369010
Country of origin	DE



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Technical data

Product properties

Туре	PC termination block
Product line	COMBICON Terminals S
Product type	Printed circuit board terminal
Product family	MKDSN 1,5/HT
Number of positions	3
Pitch	5 mm
Number of connections	3
Number of rows	1
Number of potentials	3
Pin layout	Linear pinning
Solder pins per potential	1

Electrical properties

Nominal current I _N	13.5 A
Nominal voltage U _N	320 V
Degree of pollution	3
Rated voltage (III/3)	200 V
Rated surge voltage (III/3)	4 kV
Rated voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
Rated voltage (II/2)	320 V
Rated surge voltage (II/2)	4 kV

Connection data

Connection technology

Туре	PC termination block
Nominal cross section	1.5 mm ²

Conductor connection

Connection method	Screw connection with tension sleeve
Conductor cross section rigid	0.14 mm² 1.5 mm²
Conductor cross section flexible	0.14 mm² 1.5 mm²
Conductor cross section AWG	26 16
Conductor cross section flexible, with ferrule without plastic sleeve	0.25 mm² 1 mm²
Conductor cross section, flexible, with ferrule, with plastic sleeve	0.25 mm² 1.5 mm²
2 conductors with same cross section, solid	0.14 mm² 0.75 mm²
2 conductors with same cross section, flexible	0.14 mm² 0.75 mm²
2 conductors with same cross section, flexible, with ferrule without plastic sleeve	0.25 mm² 0.5 mm²
2 conductors with the same cross section, flexible, with TWIN	0.5 mm² 0.75 mm²



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ferrule with plastic sleeve	
Stripping length	6 mm
Tightening torque	0.5 Nm 0.6 Nm

Mounting

Mounting type	THR soldering
Pin layout	Linear pinning
Drive form screw head	Slotted (L)
Connection method	Screw connection with tension sleeve
Drive form screw head	Slotted (L)

Processing notes

Process	Reflow/wave soldering
Moisture Sensitive Level	MSL 3
Classification temperature T _c	250 °C
Solder cycles in the reflow	3

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Tin-plated
Metal surface terminal point (top layer)	Tin (5 - 7 µm Sn)
Metal surface terminal point (middle layer)	Nickel (2 - 3 µm Ni)
Metal surface soldering area (top layer)	Tin (5 - 7 µm Sn)
Metal surface soldering area (middle layer)	Nickel (2 - 3 µm Ni)

Material data - housing

Color (Housing)	black (9005)
Insulating material	PA
Insulating material group	Illa
CTI according to IEC 60112	250 - 399
Flammability rating according to UL 94	V0

Notes

Note on application	For safe conductor connection, always adhere to a defined
	tightening torque. Particularly in the case of PCB terminal blocks
	with two or three positions, the individual solder pin for each
	contact point cannot compensate for this. That is why the
	terminal blocks must be supported during conductor connection
	(held with one hand, support on the housing).

Dimensions



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Dimensional drawing	n p
Pitch	5 mm
Width [w]	15 mm
Height [h]	13.5 mm
Length [I]	8.1 mm
Installed height	10 mm
Solder pin length [P]	3.5 mm
Pin dimensions	0.5 x 1 mm
CB design	
Hole diameter	1.3 mm

Mechanical tests

Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed
Pull-out test	
Specification	IEC 60999-1:1999-11
Conductor cross section/conductor type/tractive force setpoint/actual value	0.14 mm² / solid / > 10 N
	0.14 mm² / flexible / > 10 N
	1.5 mm² / solid / > 40 N
	1.5 mm² / flexible / > 40 N

Electrical tests

Temperature-rise test

Insulating material group

Specification	IEC 60947-7-4:2019-01
Requirement temperature-rise test	The sum of ambient temperature and temperature rise of the PCB terminal block shall not exceed the upper limiting temperature.
Short-time withstand current	
Specification	IEC 60947-7-4:2019-01
nsulation resistance	
Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MQ

Illa



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Comparative tracking index (IEC 60112)	CTI 250 - 399
Rated insulation voltage (III/3)	200 V
Rated surge voltage (III/3)	4 kV
minimum clearance value - non-homogenous field (III/3)	3 mm
minimum creepage distance (III/3)	3.2 mm
Rated insulation voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
minimum clearance value - non-homogenous field (III/2)	3 mm
minimum creepage distance (III/2)	3.2 mm
Rated insulation voltage (II/2)	320 V
Rated surge voltage (II/2)	4 kV
minimum clearance value - non-homogenous field (II/2)	3 mm
minimum creepage distance (II/2)	3.2 mm

Environmental and real-life conditions

Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz 60.1 Hz)
Sweep speed	5g (60.1 Hz 150 Hz)
Test duration per axis	2.5 h

Glow-wire test

Specification

Specification	IEC 60695-2-10:2013-04
Temperature	850 °C
Time of exposure	5 s

IEC 60947-7-4:2019-01

Aging

Ambient conditions	
Ambient temperature (operation)	-40 °C 105 °C (Depending on the current carrying capacity/derating curve)
Ambient temperature (storage/transport)	-40 °C 70 °C
Relative humidity (storage/transport)	30 % 70 %
Ambient temperature (assembly)	-5 °C 100 °C

Packaging specifications

Type of packaging	packed in cardboard
Outer packaging type	Dry bag

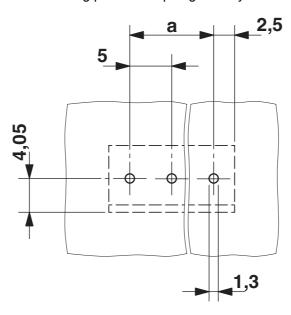


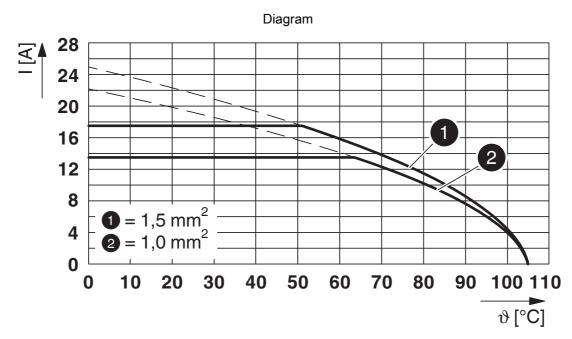
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Drawings

Drilling plan/solder pad geometry



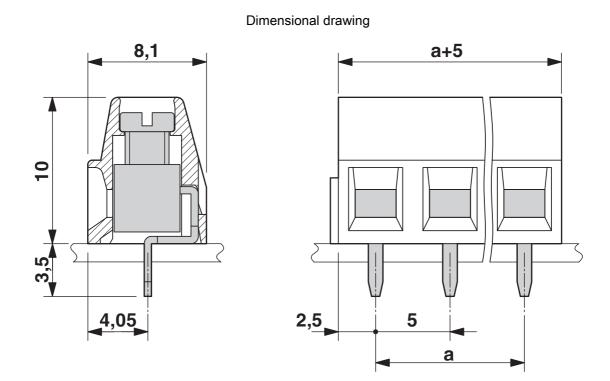


Type: MKDSN 1,5/... HT BK



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Approvals

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CULus Recognized Approval ID: E60425-19770427				
	Nominal voltage U_N	Nominal current I _N	Cross section AWG	Cross section mm ²
Use group B				
Screw connection	300 V	10 A	30 - 14	-
2 conductors with the same cross-section	300 V	10 A	2X - 18	-
Use group D				
Screw connection	300 V	10 A	30 - 14	-
2 conductors with the same cross-section	300 V	10 A	2X - 18	-

DNV GL
Approval ID: TAE00001EV

VDE Zeichengenehmigung Approval ID: 40055535				
	Nominal voltage U _N	Nominal current I _N	Cross section AWG	Cross section mm ²
	400 V	17.5 A	-	0.2 - 1.5



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Classifications

UNSPSC 21.0

ECLASS

ECLASS-	11.0	27460101
ECLASS-	12.0	27460101
ECLASS-	13.0	27460101
ETIM		
ETIM 8.0		EC002643
UNSPSC		

39121400



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Environmental product compliance

REACh SVHC	Lead 7439-92-1
China RoHS	Environmentally Friendly Use Period = 50 years
	For information on hazardous substances, refer to the manufacturer's declaration available under "Downloads"



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Accessories

SZS 0,6X3,5 - Screwdriver

1205053

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Actuation tool, for ST terminal blocks, insulated, also suitable for use as a bladed screwdriver, size: 0.6 x 3.5 x 100 mm, 2-component grip, with non-slip grip

SK 5/3,8:FORTL.ZAHLEN - Marker card

0804183

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Marker card, white, labeled, horizontal: consecutive numbers 1 \dots 10, 11 \dots 20, etc. up to 91 \dots (99)100, mounting type: adhesive, for terminal block width: 5 mm, lettering field size: 5 x 3.8 mm

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