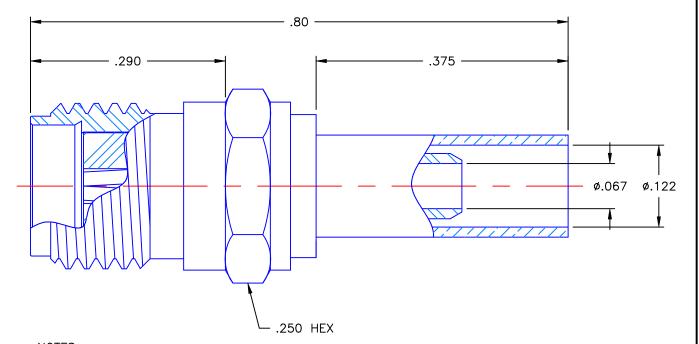
REVISIONS								
REV	DESCRIPTION	DATE	APPROVED					
Α	INITIAL RELEASE	01/19/10	D.N.					



NOTES:

MATERIALS:

- 1. BODY = STAINLESS STEEL PER ASTM A582, ALLOY 303, CONDITION "A".
- 2. INSULATOR = VIRGIN WHITE TEFLON PER ASTM D1710, GRADE 1, TYPE I, CLASS "B".
- 3. CONTACT = BERYLLIUM COPPER PER ASTM B196, ALLOY C17300, TEMPER TD04.
- 4. CRIMP SLEEVE = SEAMLESS LOWLEAD BRASS TUBE, ALLOY 330, SOFT ANNEAL TEMPER, .025/.060 GRAIN SIZE OR SEAMLESS COPPER TUBE PER ASTM B75, TYPE C12000, TEMPER: LIGHT ANNEAL 050 EXCEPT YIELD STRENGTH.
- 5. SHRINK SLEEVE = THEROFIT SCL, BLACK (NOT SHOWN).

FINISHES:

- 1. BODY = PASSIVATE PER QQ-P-35, TYPE VI.
- 2. CONTACT = GOLD PLATE PER MIL-G-45204, TYPE II, CLASS 1, GRADE C, OVER .00010 TO .00020 STRESS FREE SULFAMATE NICKEL PER QQ-N-290.
- 3. CRIMP SLEEVE = NICKEL PLATE PER QQ-N-290, CLASS 1, GRADE G, EXCEPT .0001 TO .0002 THICK OVER .00005 TO .0001 THICK COPPER PER MIL-C-14550.

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMAL ANGLE		DWN: DATE D.N. 01/19/10 CHKD: DATE		104 John W. Murphy Dr.				
		1	DATE 01/19/10 DATE	_	SMA STRAIGHT JACK CRIMP TYPE			
			01/19/10		FOR RG-316 & SIMILAR CABLES			
REFERENCE: ORIGINATOR: D.N. DATE: 01/19/10		MATERIALS & FINISHES: SEE NOTES		SIZE	FSCM NO. 19505	DWG NO. 9002-9023-	-003	REV A
				SCALE	7:1	THIRD ANGLE PROJECTION	SHEET 1 OI	F 1

9002-9023-00

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