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# 3M

## PTFE Glass Cloth Tapes

### 5153

#### Product Description

3M™ PTFE Glass Cloth Tapes 5153 are constructed using (PTFE) polytetrafluoroethylene impregnated glass cloth with silicone adhesive. These tapes are used in many applications requiring high temperature performance and high abrasion resistance.

**CAUTION:** When PTFE film tapes are exposed to temperatures about 750°F (400°C), small quantities of hazardous vapors may be released. INHALATION OF THESE VAPORS MAY BE HARMFUL OR MAY CAUSE RESPIRATORY TRACT IRRITATION. Do not heat or expose PTFE film tapes to temperatures above 750°F (400°C).

#### Product Construction

Product	Backing	Adhesive	Liner	Color
3M tapes 5153	Woven glass cloth impregnated with PTFE	Silicone	No liner	Light Brown

#### Typical Physical Properties

**Note:** The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

		ASTM Test Method
<b>3M tape 5153</b>		
Adhesion to Steel:	35 oz./in. width (38 N/100 mm)	D-3330
Tensile Strength at Break:	150 lbs./in. width (2600 N/100 mm)	D-3759
Backing Thickness:	5.3 mils (0.13 mm)	D-3652
Total Tape Thickness:	6.8 mils (0.17 mm)	D-3652
Temperature Use Range:	-100°F to 400°F (-73°C to 204°C)	

#### Features

- Very low moisture absorption allows the tape to perform in many humid environments.
- Provides greater tensile strength and resistance to tear and puncture than typical PTFE film backed tapes.
- Thick glass cloth backing for a long wear life and high impact and puncture resistance.
- Thick PTFE coating for an exceptionally smooth surface and provides non-stick, low friction surface.



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**Features** *(continued)*

- Easy release liner on versions with liner.
- Silicone adhesive offers high temperature performance and long aging.

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**Application Ideas**

- Easy release surface on packaging and heat sealing machines, ironing and pressing equipment.
- Release surface on metal bonding tools.
- Lining conveying chutes, troughs and ducts.
- Covering rollers, drums, tumblers and formers on stitches, binders and other process machinery.

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**Storage**

Store under normal conditions of 60° to 80°F (15° to 27°C) and 40 to 50% R.H. in the original carton.

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**Shelf Life**

To obtain best performance, use this product within two years from date of manufacture.