

PAC1934 Power Meter User's Guide

Note the following details of the code protection feature on Microchip devices:

- Microchip products meet the specification contained in their particular Microchip Data Sheet.
- Microchip believes that its family of products is one of the most secure families of its kind on the market today, when used in the intended manner and under normal conditions.
- There are dishonest and possibly illegal methods used to breach the code protection feature. All of these methods, to our knowledge, require using the Microchip products in a manner outside the operating specifications contained in Microchip's Data Sheets. Most likely, the person doing so is engaged in theft of intellectual property.
- Microchip is willing to work with the customer who is concerned about the integrity of their code.
- Neither Microchip nor any other semiconductor manufacturer can guarantee the security of their code. Code protection does not mean that we are guaranteeing the product as "unbreakable."

Code protection is constantly evolving. We at Microchip are committed to continuously improving the code protection features of our products. Attempts to break Microchip's code protection feature may be a violation of the Digital Millennium Copyright Act. If such acts allow unauthorized access to your software or other copyrighted work, you may have a right to sue for relief under that Act.

Information contained in this publication regarding device applications and the like is provided only for your convenience and may be superseded by updates. It is your responsibility to ensure that your application meets with your specifications. MICROCHIP MAKES NO REPRESENTATIONS OR WARRANTIES OF ANY KIND WHETHER EXPRESS OR IMPLIED, WRITTEN OR ORAL, STATUTORY OR OTHERWISE, RELATED TO THE INFORMATION, INCLUDING BUT NOT LIMITED TO ITS CONDITION, QUALITY, PERFORMANCE, MERCHANTABILITY OR FITNESS FOR PURPOSE. Microchip disclaims all liability arising from this information and its use. Use of Microchip devices in life support and/or safety applications is entirely at the buyer's risk, and the buyer agrees to defend, indemnify and hold harmless Microchip from any and all damages, claims, suits, or expenses resulting from such use. No licenses are conveyed, implicitly or otherwise, under any Microchip intellectual property rights unless otherwise stated.

Microchip received ISO/TS-16949:2009 certification for its worldwide headquarters, design and wafer fabrication facilities in Chandler and Tempe, Arizona; Gresham, Oregon and design centers in California and India. The Company's quality system processes and procedures are for its PIC® MCUs and dsPIC® DSCs, KEELOQ® code hopping devices, Serial EEPROMs, microperipherals, nonvolatile memory and analog products. In addition, Microchip's quality system for the design and manufacture of development systems is ISO 9001:2000 certified.

QUALITY MANAGEMENT SYSTEM CERTIFIED BY DNV = ISO/TS 16949=

Trademarks

The Microchip name and logo, the Microchip logo, AnyRate, AVR, AVR logo, AVR Freaks, BitCloud, chipKIT, chipKIT logo, CryptoMemory, CryptoRF, dsPIC, FlashFlex, flexPWR, Heldo, JukeBlox, KeeLoq, Kleer, LANCheck, LINK MD, maXStylus, maXTouch, MediaLB, megaAVR, MOST, MOST logo, MPLAB, OptoLyzer, PIC, picoPower, PICSTART, PIC32 logo, Prochip Designer, QTouch, SAM-BA, SpyNIC, SST, SST Logo, SuperFlash, tinyAVR, UNI/O, and XMEGA are registered trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

ClockWorks, The Embedded Control Solutions Company, EtherSynch, Hyper Speed Control, HyperLight Load, IntelliMOS, mTouch, Precision Edge, and Quiet-Wire are registered trademarks of Microchip Technology Incorporated in the U.S.A. Adjacent Key Suppression, AKS, Analog-for-the-Digital Age, Any Capacitor, AnyIn, AnyOut, BodyCom, CodeGuard, CryptoAuthentication, CryptoAutomotive, CryptoCompanion, CryptoController, dsPICDEM, dsPICDEM.net, Dynamic Average Matching, DAM, ECAN, EtherGREEN, In-Circuit Serial Programming, ICSP, INICnet, Inter-Chip Connectivity, JitterBlocker, KleerNet, KleerNet logo, memBrain, Mindi, MiWi, motorBench, MPASM, MPF, MPLAB Certified logo, MPLIB, MPLINK, MultiTRAK, NetDetach, Omniscient Code Generation, PICDEM, PICDEM.net, PICkit, PICtail, PowerSmart, PureSilicon, QMatrix, REAL ICE, Ripple Blocker, SAM-ICE, Serial Quad I/O, SMART-I.S., SQI, SuperSwitcher, SuperSwitcher II, Total Endurance, TSHARC, USBCheck, VariSense, ViewSpan, WiperLock, Wireless DNA, and ZENA are trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

SQTP is a service mark of Microchip Technology Incorporated in the U.S.A.

Silicon Storage Technology is a registered trademark of Microchip Technology Inc. in other countries.

GestIC is a registered trademark of Microchip Technology Germany II GmbH & Co. KG, a subsidiary of Microchip Technology Inc., in other countries.

All other trademarks mentioned herein are property of their respective companies.

© 2018, Microchip Technology Incorporated, All Rights Reserved. ISBN: 978-1-5224-3525-9



PAC1934 POWER METER USER'S GUIDE

Table of Contents

| Preface | 5 |
|---|----|
| Introduction | 5 |
| Document Layout | 5 |
| Conventions Used in this Guide | 6 |
| Recommended Reading | 7 |
| The Microchip Website | 7 |
| Product Change Notification Service | 7 |
| Customer Support | 7 |
| Document Revision History | |
| Chapter 1. Product Overview | |
| 1.1 Introduction | 9 |
| 1.2 PAC1934 Device Overview | 9 |
| 1.3 PAC1934 Power Meter Overview | 9 |
| 1.4 PAC1934 Power Meter Kit Contents | 10 |
| Chapter 2. Operation | |
| 2.1 Introduction | 11 |
| 2.2 Operation Overview | 11 |
| 2.3 Getting Started | 12 |
| 2.4 Main Display | 13 |
| 2.5 Main Display Navigation | 14 |
| 2.6 Menu Description and Navigation | 15 |
| Chapter 3. System Description | |
| 3.1 Introduction | 17 |
| 3.2 System parameters and Design considerations | |
| 3.3 Firmware customization and upgrade | 19 |
| Chapter 4. Hardware Description | |
| 4.1 Hardware Overview | 20 |
| 4.2 PCB Overview | 21 |
| Appendix A. Schematic and Layouts | |
| A.1 Introduction | |
| A.2 Board – Schematic (USB A) | 24 |
| A.3 Board – Top Silk Layer (USB A) | 25 |
| A.4 Board – Top Copper and Silk Layer (USB A) | |
| A.5 Board – Top Copper Layer (USB A) | |
| A.6 Board – Inner 1 Layer (USB A) | |

| A.7 Board – Inner 2 Layer (USB A) | 27 |
|---|----|
| A.8 Board – Bottom Copper Layer (USB A) | 27 |
| A.9 Board – Bottom Copper and Silk Layer (USB A) | |
| A.10 Board – Bottom Silk Layer (USB A) | |
| A.11 Board – Schematic (USB C) 1 | |
| A.12 Board – Schematic (USB C) 2 | 30 |
| A.13 Board – Schematic (USB C) 3 | |
| A.14 Board – Top Silk Layer (USB C) | 32 |
| A.15 Board – Top Copper and Silk Layer (USB C) | 32 |
| A.16 Board – Top Copper Layer (USB C) | 33 |
| A.17 Board – Bottom Copper Layer (USB C) | 33 |
| A.18 Board – Bottom Copper and Silk Layer (USB C) | 34 |
| A.19 Board – Bottom Silk Layer (USB C) | 34 |
| Appendix B. Bill of Materials (BOM) | |
| Worldwide Sales and Service | 39 |



Preface

NOTICE TO CUSTOMERS

All documentation becomes dated, and this manual is no exception. Microchip tools and documentation are constantly evolving to meet customer needs, so some actual dialogs and/or tool descriptions may differ from those in this document. Please refer to our website (www.microchip.com) to obtain the latest documentation available.

Documents are identified with a "DS" number. This number is located on the bottom of each page, in front of the page number. The numbering convention for the DS number is "DSXXXXXXA", where "XXXXXXX" is the document number and "A" is the revision level of the document.

For the most up-to-date information on development tools, see the MPLAB[®] IDE online help. Select the Help menu, and then Topics, to open a list of available online help files.

INTRODUCTION

This chapter contains general information that will be useful to know before using the PAC1934 Power Meter. Items discussed in this chapter include:

- Document Layout
- Conventions Used in this Guide
- Warranty Registration
- Recommended Reading
- The Microchip Website
- Customer Support
- Document Revision History

DOCUMENT LAYOUT

This document describes how to use the PAC1934 Power Meter. The manual layout is as follows:

- Chapter 1. "Product Overview" Important information about the PAC1934 Power Meter.
- Chapter 2. "Operation" This chapter includes a detailed description of each function of the demonstration board and instructions for how to begin using the PAC1934 Power Meter.
- Chapter 3. "System Description" This chapter describes the overall system architecture and parameters used by the power meter.
- Chapter 4. "Hardware Description" This chapter offers details on the hardware of the power meter, describing each block of the PCB assembly.
- Appendix A. "Schematic and Layouts" Shows the schematic and PCB layout diagrams for the PAC1934 Power Meter.
- Appendix B. "Bill of Materials (BOM)" Lists the parts used to build the PAC1934 Power Meter.

CONVENTIONS USED IN THIS GUIDE

This manual uses the following documentation conventions:

DOCUMENTATION CONVENTIONS

| Description | Represents | Examples | |
|---|--|---|--|
| Arial font: | | | |
| Italic characters | Referenced books | MPLAB [®] IDE User's Guide | |
| | Emphasized text | is the only compiler | |
| Initial caps | A window | the Output window | |
| | A dialog | the Settings dialog | |
| | A menu selection | select Enable Programmer | |
| Quotes | A field name in a window or dialog | "Save project before build" | |
| Underlined, italic text with right angle bracket | A menu path | <u>File>Save</u> | |
| Bold characters | A dialog button | Click OK | |
| | A tab | Click the Power tab | |
| N'Rnnnn | A number in verilog format, where N is the total number of digits, R is the radix and n is a digit. | 4'b0010, 2'hF1 | |
| Text in angle brackets < > | A key on the keyboard | Press <enter>, <f1></f1></enter> | |
| Courier New font: | | | |
| Plain Courier New | Sample source code | #define START | |
| | Filenames | autoexec.bat | |
| | File paths | c:\mcc18\h | |
| | Keywords | _asm, _endasm, static | |
| | Command-line options | -Opa+, -Opa- | |
| | Bit values | 0, 1 | |
| | Constants | OxFF, 'A' | |
| Italic Courier New | A variable argument | <i>file.o</i> , where <i>file</i> can be any valid filename | |
| Square brackets [] | Optional arguments | mcc18 [options] <i>file</i> [options] | |
| Curly brackets and pipe character: { } | Choice of mutually exclusive arguments; an OR selection | errorlevel {0 1} | |
| Ellipses | Replaces repeated text | <pre>var_name [, var_name]</pre> | |
| | Represents code supplied by user | void main (void) { } | |

RECOMMENDED READING

This user's guide describes how to use the PAC1934 Power Meter. Other useful documents are listed below. The following Microchip documents are available and recommended as a supplemental reference resource:

• PAC1934 Data Sheet – "Multi-Channel DC Power/Energy Monitor with Accumulator" (DS20005850)

This data sheet provides detailed information regarding the PAC1934 device.

• PIC24FJ128GA702 Family Data Sheet – "16-Bit General Purpose Microcontrollers with 256-Kbyte Flash and 16-Kbyte RAM in Low Pin Count Packages" (DS30010118)

This data sheet provides detailed information regarding the PIC24FJ128GA702 device.

THE MICROCHIP WEBSITE

Microchip provides online support via our website at www.microchip.com. This website is used as a means to make files and information easily available to customers. Accessible by using your favorite Internet browser, the website contains the following information:

- **Product Support** Data sheets and errata, application notes and sample programs, design resources, user's guides and hardware support documents, latest software releases and archived software
- General Technical Support Frequently Asked Questions (FAQs), technical support requests, online discussion groups, Microchip consultant program member listing
- Business of Microchip Product selector and ordering guides, latest Microchip press releases, listing of seminars and events, listings of Microchip sales offices, distributors and factory representatives

PRODUCT CHANGE NOTIFICATION SERVICE

Microchip's customer notification service helps keep customers current on Microchip products. Subscribers will receive e-mail notifications whenever there are changes, updates, revisions or errata related to a specified product family or development tool of interest.

To register, access the Microchip website at www.microchip.com, click on **Product Change Notification** and follow the registration instructions.

CUSTOMER SUPPORT

Users of Microchip products can receive assistance through several channels:

- Distributor or Representative
- · Local Sales Office
- Field Application Engineer (FAE)
- Technical Support

Customers should contact their distributor, representative or field application engineer (FAE) for support. Local sales offices are also available to help customers. A listing of sales offices and locations is included in the back of this document.

Technical support is available through the website at: http://www.microchip.com/support.

DOCUMENT REVISION HISTORY

Revision A (September 2018)

• Initial Release of this Document.



Chapter 1. Product Overview

1.1 INTRODUCTION

This chapter provides an overview of the PAC1934 Power Meter.

1.2 PAC1934 DEVICE OVERVIEW

The PAC1934 are four-channel power and energy monitoring devices. A high-voltage multiplexer sequentially connects the inputs to a bus voltage monitor and current sense amplifier that feed high-resolution ADCs. Digital circuitry performs power calculations and energy accumulation. This enables energy monitoring with integration periods from 1 ms up to 36 hours or longer. Bus voltage, sense resistor voltage and accumulated proportional power are stored in registers for retrieval by the system master or by the embedded controller. The sampling rate and energy integration period can be controlled over SMBus or I²C. Active channel selection, one-shot measurements and other controls are also configurable by SMBus or I²C. The PAC1934 device uses real-time calibration to minimize offset and gain errors. No input filters are required for this device.

1.3 PAC1934 POWER METER OVERVIEW

The PAC1934 Power Meter is a high-performance, low-power consumption energy monitor designed for devices powered by USB Type C or Type A ports. The PAC1934 Power Meter is designed as a USB dongle device, with a plug at one end and receptacle at the other. The USB-C variant can also demonstrate the bidirectional current measurement capability of the PAC1934 on the extended Type-C V_{BUS} range.

The PAC1934 Power Meter is a ready-to-use device that provides the possibility of future firmware updates.



FIGURE 1-1: PAC1934 Power Meter.

1.4 PAC1934 POWER METER KIT CONTENTS

The PAC1934 Power Meter kit includes:

- PAC1934 Power Meter
- Important Information Sheet



PAC1934 POWER METER USER'S GUIDE

Chapter 2. Operation

2.1 INTRODUCTION

This section describes how to use the PAC1934 Power Meter and covers the following topics:

- Operation Overview
- · Getting Started
- Main Display
- Main Display Navigation
- Menu Description and Navigation

2.2 OPERATION OVERVIEW

The PAC1934 Power Meter is a simple, easy to use and intuitive device. It has only one multifunctional switch that can be used for display navigation and menu option selection (by rotating to left/right and center push). Once connected the device starts working automatically displaying several measured values: USB power line voltage, amperage, energy, charge, and lapsed time. The user can easily choose to display a particular main display component at a larger scale simply by rotating the multifunctional switch.

There are four working states: Data mode (default), Configuration mode, Screen saver and Message box.

The Data mode has several data display pages selectable by scroll buttons. Configuration mode has several configuration pages selectable by scroll buttons. Some configuration pages have additional configuration parameter sub-pages, activated by the Enter action on the selected configuration page. Inside the configuration parameter pages the scroll buttons let the user select or set the desired parameter value. The center switch action completes the Configuration mode, returning the device in Data mode.



FIGURE 2-1: Navigation Switch.

2.3 GETTING STARTED

The PAC1934 Power Meter starts once it is plugged into an active USB port (it can be a PC, a power bank or any other device with USB interface that also provides power to the connected devices). The design of the PAC1934 Power Meter allows it to be connected in both ways, so it is compatible with the **Plug** end as well as with the **Receptacle** end of the connected device and it can monitor the power in both directions of the current flow.

The plug end of the device is marked as IN and the receptacle end is marked as OUT on the device bottom shield. The PAC1934 Power Meter's own power is drawn from the IN end, before the current sense resistor. Therefore, if the OUT end is the power receiving port, the device adds its own energy consumption to the measurements.

After connecting the power meter to the master device, for a very short period of time (0.5 seconds), the message "PAC1934 by MICROCHIP" and the firmware version is displayed on the screen (the firmware version can be checked anytime in the special menu section). The measurements start once the PAC1934 device is configured. The splash screen is displayed after configuration completion. Therefore, the energy is accumulated also during the 0.5 seconds of splash screen. On the screen, the user can see the main display with the associated components (for more details see **Section 2.4 "Main Display"**).



FIGURE 2-2: PAC1934 Power Meter.

As shown in Figure 2-2, the device has four main components: USB-IN, USB-OUT, the Navigation Switch and the OLED. The USB-A plug and receptacle are shown. A USB-C version is also available.

2.4 MAIN DISPLAY

After start-up the device works in Data mode: all data related to the power measurement and other computed components such as elapsed time, power and energy accumulation can be visualized directly on the OLED screen. In Data mode, navigation (to the left and to the right) allows to selectively view each element of the main screen on a larger scale.



As shown in Figure 2-3, the display bottom line is a context aware navigation helper, indicating what action is associated with a certain navigation switch position: scrolling left/right, value increase/decrease, selection in/out or confirmation.

Above the navigation helper line, the main display contains seven information text lines, which show information related to measurement and display USB power rail parameters as well as other computed parameters such as battery charge/discharge and elapsed time.

The display top line is the status line, showing whether the data on display is real-time or logged data and, the current flow direction:

- · Sampling: real-time data is displayed
- Log#: xy: logged data is displayed (from the memory slot number xy. Note that the PAC1934 device continues the data sampling process at the same time. So, no energy data is lost while log memory is on display.
- The current flow arrow can indicate left and right directions or can turn into an interrupted line when no current flow is detected (0 Amps).

To visualize real-time data samples from the PAC1934, the menu path below can be followed:

<u>menu>Data Source>PAC1934>Enter</u> or <u>menu>Resume from Log>PAC1934>Enter</u> The informational text lines on the main display are structured as follows:

- · Volts: the voltage on the power rail (Voltage)
- Amps: the electric current intensity (Current)
- Watts: calculated power (mW)
- mWh: energy accumulation/draining
- mAh: charge accumulation/drain expressed as charge/discharge value
- h.m.s: elapsed time since data sampling started (the device powered-up or counters reset)

2.5 MAIN DISPLAY NAVIGATION

In Data mode the user can select the system menu by pressing the navigation switch or can navigate through the displayed data elements by turning the navigation switch to the left or to the right. The whole main display menu is illustrated in Figure 2-4, the elements shown are a zoom-in version of the text lines from the main display. On the USB-C Power Meter there is an additional data screen, displaying the voltage on CC1 and CC2 pins.



FIGURE 2-4: Main Display Navigation Chart.

2.6 MENU DESCRIPTION AND NAVIGATION

The selection of the system menu can be done by pressing the navigation switch. After entering the menu display, the user can navigate through the menu options by turning the switch left and right, as indicated by the symbols (<) and (>). The menu elements can be selected by pressing the navigation switch.

The structure and content of the system menu is shown in Figure 2-5.



FIGURE 2-5: Menu Navigation Chart.

As shown in the menu structure chart, there are nine positions that can be selected to access desired function, as follows:

- Rotate Screen: this function rotates the displayed text on screen by 180 degrees and it allows to read information from the display even when the device is connected upside down. The screen remains rotated until the Rotate Screen from the menu is selected again or the device is restarted. By default, the screen is orientated in the same direction as the inscriptions on the Printed Circuit Board (PCB) case. In order to facilitate the screen orientation selection, this function is the first one in the menu list.
- **Contrast Level**: contains 16 selectable levels of OLED contrast. Increasing the level allows better screen visualization and decreasing it reduces the power loss/consumption, as desired.
- Screen Saver: this function reduces the power consumption of the device by collapsing the process of displaying information on the screen as well as interrupting the communication between MCU and OLED. While the Screen Saver mode is active, only the display text line can be seen at the bottom of the screen, this means that the device is powered on and the power metering process is not stopped. To exit Screen Saver mode, press or rotate the navigation switch in any direction.

- **Firmware Version**: displays the current version of the software. The firmware version string format is A.x.y for USB type A devices and C.x.y for USB type C devices, where x is the revision major number and y is the revision minor number.
- Exit Menu: used to return to the main display and exit menu.
- Data Source: allows the user to visualize up to 10 data records (previously saved) as well as the real-time measurements of the PAC1934. When trying to display an empty memory slot, the Empty Log. Ignored. message will be displayed. Another important thing to remember is that the visualization of previously saved data does not interrupt the measurement process of the power line. The real-time measurement process continues to run in the background and can be visualized again by selecting the PAC1934 as data source:

<u>menu>Data Source>PAC1934>Enter or</u> <u>menu>Resume from Log>PAC1934>Enter</u>

- **Data Save**: is used to save current, real-time measurements into a memory slot called Log#: There are ten available memory slots for data saving. Every new data save process will automatically overwrite the old data stored on the selected memory slot. In case the user is no longer interested in using the Data Save function or it was accessed by mistake, the Cancel function aborts the logging process and exits the Data Save menu.
- **Resume from Log**: facilitates the possibility to resume the energy measurement from a moment previously saved in a memory slot. When the message Empty Log. Ignored. appears, it means that the particular memory slot has no recorded information. A recorded measurement can be resumed anytime because the data records remain resident in the memory even when the device is powered off.
- **Reset Counters**: clears the real-time data measurement that is in progress, resetting to zero all computed counters including the elapsed time indicator. After selecting Reset Counters, the main display will automatically return to the last selected data display page and the system restarts automatically the counter updating process.



PAC1934 POWER METER USER'S GUIDE

Chapter 3. System Description

3.1 INTRODUCTION

The PAC1934 Power Meter's internal logical structure is presented in Figure 3-1 and Figure 3-2. As shown in the figures, there are three main components which communicate with each other using the l^2C communications protocol. The PAC1934 and the OLED display represent the slaves, the PIC24 microcontroller represents the master and they all share the same bus.

The Navigation Switch is essentially a three-button assembly, each button being connected to a separate PIC24 I/O pin.



FIGURE 3-1: Block Diagram PAC1934 USB-A.

3.2 SYSTEM PARAMETERS AND DESIGN CONSIDERATIONS

The PAC1934 Power Meter can be used to measure the USB power rail at a range of $3.3 - 20V_{CC}$, with V_{SENSE} accuracy up to $\pm 0.02 \text{ mV} @ 25^{\circ}\text{C}$. USB Type-A power rail must be 5V but USB Type-C power may have any value between 5V to 20V.

When there is no power consumer ($I_{SENSE} = 0$), V_{SENSE} accuracy may create false non-zero V_{SENSE} readings. Consequently, a very small but non-zero value may be reported by power-product accumulator. To overcome this false energy accumulation, the device validates it by comparing the average power computed for the last data reporting period against a NO LOAD power threshold, computed as a function of V_{SENSE} accuracy, sense resistor value and USB power voltage.



FIGURE 3-2: Block Diagram PAC1934 USB-C.

The PAC1934 Power Meter is designed as a very low power device, so USB-C requires 40 mW at 5 V_{CC.} The PAC1934 USB-C Power Meter consumes only 8 mA, because 90% of the time the processor is in Idle state.

The Screen Saver mode reduces the OLED contrast to a minimum and the display data refresh is suspended, increasing the processor idle time to 98%, thus reducing the power consumption to about 60%.

There is an important aspect to take into consideration when connecting the Power Meter to the power source: as shown in the block diagram, the shunt resistor is placed between the USB Receptacle and the DC/DC 3.3V Power Adapter, so depending on what connector is plugged to the power source, the device can measure its own power consumption. When the device is connected to a power source through the USB receptacle, with no other power load at the other end, the user can see the amount of current consumed internally by the Power Meter. In reversed connection (the USB power source is connected to the USB plug and no load at the other end), no current flow will be displayed because the shunt resistance is positioned after the power supply block of the device.

3.3 FIRMWARE CUSTOMIZATION AND UPGRADE

The device firmware source code and project files are available for the user to download from the product website and modify as needed. The document *"PAC1934 USB Power Meter Firmware Manual"* included in the source code bundle provides relevant details about the code structure, firmware build and deployment instructions. Please note that additional software and hardware are needed in order to build the project and deploy the firmware:

- MPLAB X IDE (v4.20 or later)
- MPLAB ICD3 (or later) In-Circuit debugger
- TAG-connect cable



PAC1934 POWER METER USER'S GUIDE

Chapter 4. Hardware Description

4.1 HARDWARE OVERVIEW

The PAC1934 Power Meter is designed as a simple to use and robust device. The hardware structure consists of a multiple PCB layered sandwich, without plastic case, as a reliable and flexible approach. It is very easy to disassemble the Power Meter. Just a couple basic tools are needed to get access to the Tag-Connect pads (www.tag-connect.com) for the programming tool (ICD3 or newer).





For a proper device assembly, make sure that the device component layers are overlaid exactly as shown in Figure 4-2. The bottom shield (the one with the schematic representation of the internal structure of the system) has to be mounted with caution at the matching IN with USB plug and OUT with USB receptacle.



FIGURE 4-2: PAC1934 USB Power Meter Bottom Shield.

4.2 PCB OVERVIEW

The PAC1934 Power Meter is composed of three PCB layers. The top layer as well as the bottom layer are designed as a protection shield. Only the middle PCB layer is hosting all the electronic components. The bottom PCB layer has a schematic representation of the internal connections, drawn on its external side, to help the user to understand the internal structure and the functionality of the device.



The main PCB board is the central PCB in the layered structure of the device, this PCB is populated on the top as well as on the bottom, to minimize space usage and to reduce the final dimensions of the PCB.

The main board (Figure 4-3) shows the following set-up:

- On the upper side, from left to right, is the location of the USB plug connection.
- In the center, upper side, there is a 128 x 64 I²C white OLED ICD display module.
- In the central position, right under the OLED, is the 1 mA MCPL3-AC-V SMD R/A navigation switch.
- The USB receptacle connector is the last component on the right side of the board.



FIGURE 4-4: Bottom View – Main PCB.

On the upper-left side is shown the non-isolated ICD3 Tag programming connector header as well as the ICD TH connection socket that comes with a non-populated TH connector that can be an alternative programming connection (for use with PICkit[™] programmer for instance).

On the upper-right side of the USB-C is the power circuit with an LDO and a switcher, used to power-up all the system's electronic components with constant 3.3V voltage. On the USB-A system the power circuit was simplified using only the LDO.

On the central side of the board are the main components of the device as follows:

- PIC24FJ128GA702 16-bit microcontroller featuring 128 kB of ECC Flash, 16 kB of RAM and eXtreme Low Power.
- The PAC1934, four-channel DC Power/Energy Monitor with accumulator
- On the bottom is the shunt resistor.

For more details see Appendix A. "Schematic and Layouts" and Appendix B. "Bill of Materials (BOM)".



Appendix A. Schematic and Layouts

A.1 INTRODUCTION

This appendix contains the following schematics and layouts for the PAC1934 Power Meter.

PAC1934 Power Meter USB A

- Board Schematic (USB A)
- Board Top Silk Layer (USB A)
- Board Top Copper and Silk Layer (USB A)
- Board Top Copper Layer (USB A)
- Board Inner 1 Layer (USB A)
- Board Inner 2 Layer (USB A)
- Board Bottom Copper Layer (USB A)
- Board Bottom Copper and Silk Layer (USB A)
- Board Bottom Silk Layer (USB A)

PAC1934 Power Meter USB C

- Board Schematic (USB C) 1
- Board Schematic (USB C) 2
- Board Schematic (USB C) 3
- Board Top Silk Layer (USB C)
- Board Top Copper and Silk Layer (USB C)
- Board Top Copper Layer (USB C)
- Board Bottom Copper Layer (USB C)
- Board Bottom Copper and Silk Layer (USB C)
- Board Bottom Silk Layer (USB C)

A.2 BOARD – SCHEMATIC (USB A)





A.3 BOARD – TOP SILK LAYER (USB A)



A.4 BOARD – TOP COPPER AND SILK LAYER (USB A)



0 • ••• 800 00 0 • • • 0 0 • **°**°° • 0000 • 000 0 • • 000 000 6 000 00 0 0 0 0

A.5 BOARD – TOP COPPER LAYER (USB A)

A.6 BOARD – INNER 1 LAYER (USB A)



A.7 BOARD – INNER 2 LAYER (USB A)



A.8 BOARD – BOTTOM COPPER LAYER (USB A)





A.9 BOARD – BOTTOM COPPER AND SILK LAYER (USB A)

A.10 BOARD – BOTTOM SILK LAYER (USB A)







Schematic and Layouts





Schematic and Layouts



A.14 BOARD - TOP SILK LAYER (USB C)



A.15 BOARD – TOP COPPER AND SILK LAYER (USB C)



~~~ 0 00 0 υJ  $\mathbf{0}$ 0=0 

#### A.16 BOARD – TOP COPPER LAYER (USB C)

#### A.17 BOARD – BOTTOM COPPER LAYER (USB C)



#### A.18 BOARD – BOTTOM COPPER AND SILK LAYER (USB C)



#### A.19 BOARD – BOTTOM SILK LAYER (USB C)





### PAC1934 POWER METER USER'S GUIDE

### Appendix B. Bill of Materials (BOM)

| TABLE | Image: TABLE B-1: BILL OF MATERIALS (BOM) FOR PAC1934 POWER METER (USB A) |                                                                           |                                               |                                                                                                                 |  |  |
|-------|---------------------------------------------------------------------------|---------------------------------------------------------------------------|-----------------------------------------------|-----------------------------------------------------------------------------------------------------------------|--|--|
| Qty.  | Reference                                                                 | Description                                                               | Manufacturer                                  | Part Number                                                                                                     |  |  |
| 5     | C1, C4, C6,<br>C7, C9                                                     | Cap. Ceramic 0.1 µF 25V 10% X7R<br>SMD 0402                               | TDK Corporation                               | C1005X7R1E104K050BB                                                                                             |  |  |
| 1     | C2                                                                        | Cap. Ceramic 0.1 µF 25V 10% X7R<br>SMD 0603                               | TDK Corporation                               | C1608X7R1E104K                                                                                                  |  |  |
| 1     | C3                                                                        | Cap. Ceramic 10 µF 16V 20% X5R<br>SMD 0805                                | TDK Corporation                               | C2012X5R1C106M085AC                                                                                             |  |  |
| 3     | C10, C11,<br>C12                                                          | Cap. Ceramic 4.7 µF 10V 10% X5R<br>SMD 0805                               | Taiyo Yuden Co., Ltd.                         | LMK212BJ475KD-T                                                                                                 |  |  |
| 1     | FB1                                                                       | FERRITE 600R@100 MHz 1A SMD<br>0603                                       | Bourns <sup>®</sup> , Inc.                    | MH1608-601Y                                                                                                     |  |  |
| 2     | J3, J4                                                                    | Connector Header-2.54 Male 1x1 Gold<br>5.84 MH TH VERT                    | TE Connectivity, Ltd.                         | 5-146868-1                                                                                                      |  |  |
| 1     | J5                                                                        | Connector USB3.0 STD-A Male SMD<br>R/A                                    | Würth Elektronik                              | 692112030100                                                                                                    |  |  |
| 1     | J6                                                                        | Connector USB3.0 STD-A Female TH<br>R/A                                   | Würth Elektronik                              | 692121230100                                                                                                    |  |  |
| 1     | OLED1                                                                     | Display OLED Module<br>ARDUINO White 128 x 64 3.3-5V TH                   | Shenzhen Aiconnecting<br>Electronic Co., Ltd. | 128 x 64 I <sup>2</sup> C IIC Serial<br>white OLED ICD display<br>module 0.96" 4-pin 96 inch<br>for UNO R3 2560 |  |  |
| 1     | PCB                                                                       | PAC1934 Power Meter – Printed<br>Circuit Board                            | Microchip<br>Technology Inc.                  | 04-10860                                                                                                        |  |  |
| 1     | Q1                                                                        | Transistor FET P-CH DMP3099L-7<br>-30V -3.8A 1.08W SOT-23-3               | Diodes Incorporated <sup>®</sup>              | DMP3099L-7                                                                                                      |  |  |
| 1     | R1                                                                        | Res. TKF 10 kΩ 1% 1/10W SMD 0603                                          | Vishay/Dale                                   | CRCW060310K0FKEA                                                                                                |  |  |
| 1     | R2                                                                        | Res. Shunt MF 0.004R 1% 2W 2512                                           | Stackpole<br>Electronics, Inc.                | CSNL2512FT4L00                                                                                                  |  |  |
| 2     | R3, R4                                                                    | Res. TKF 4.7 kΩ 1% 1/10W 0402                                             | KOA Speer<br>Electronics, Inc.                | RK73H1ETTP4701F                                                                                                 |  |  |
| 2     | R5, R6                                                                    | Res. TKF 4.7 kΩ 1% 1/10W SMD 0603                                         | Vishay/Dale                                   | CRCW06034K70FKEA                                                                                                |  |  |
| 1     | R7                                                                        | Res. TKF 10 kΩ 1% 1/10W SMD 0603                                          | Xicon International Ltd.                      | 302-10K-RC                                                                                                      |  |  |
| 1     | SW1                                                                       | Switch Joystick 3-WAY<br>Mechanical 1 mA MCPL3-AC-V SMD<br>R/A            | Multicomp Inc.                                | MCPL3-AC-V                                                                                                      |  |  |
| 1     | U1                                                                        | Microchip MCU 16-BIT 32 MHz 128 kB<br>16K PIC24FJ128GA702-I/MV<br>UQFN-28 | Microchip<br>Technology Inc.                  | PIC24FJ128GA702-I/MV                                                                                            |  |  |
| 1     | U2                                                                        | Microchip Analog Power Current Sense<br>Monitor PAC1934T-I/J6CX WLCSP-16  | Microchip<br>Technology Inc.                  | PAC1934T-I/J6CX                                                                                                 |  |  |
| 1     | U3                                                                        | Microchip Analog LDO 3.3V<br>MCP1754ST-3302E/CB SOT-23A-3                 | Microchip<br>Technology Inc.                  | MCP1754ST-3302E/CB                                                                                              |  |  |

**Note 1:** The components listed in this Bill of Materials are representative of the PCB assembly. The released BOM used in manufacturing uses all RoHS-compliant components.

# TABLE B-2:BILL OF MATERIALS (BOM) FOR PAC1934 POWER METER (USB A) –<br/>MECHANICAL PARTS

| Qty. | Reference                 | Description                                      | Manufacturer           | Part Number |
|------|---------------------------|--------------------------------------------------|------------------------|-------------|
| 1    | LABEL1                    | Label, AIPD Board Assembly                       | —                      | —           |
| 4    | NUT1, NUT2,<br>NUT3, NUT4 | Mech. HW NUT M3x3 mm HEX Zinc                    | Bossard Holding AG     | M3/BN131    |
| 4    | S1, S2, S3, S4            | Mech. HW Stand-off M3x6 mm F/F<br>HEX Zinc       | Bossard Holding AG     | M3X6/BN3319 |
| 4    | SCR1, SCR3,<br>SCR5, SCR7 | Mech. HW Screw M3x3 mm Button<br>Stainless Steel | AccuGroup <sup>®</sup> | SSB-M3-3-A2 |
| 4    | SCR2, SCR4,<br>SCR6, SCR8 | Mech. HW Screw M3x8 mm Button<br>Stainless Steel | AccuGroup              | SSB-M3-8-A2 |

**Note 1:** The components listed in this Bill of Materials are representative of the PCB assembly. The released BOM used in manufacturing uses all RoHS-compliant components.

# TABLE B-3:BILL OF MATERIALS (BOM) FOR PAC1934 POWER METER (USB A) –<br/>DO NOT POPULATE PARTS

| Qty. | Reference | Description                                    | Manufacturer                   | Part Number    |
|------|-----------|------------------------------------------------|--------------------------------|----------------|
| 1    | J1        | Connector TAG 6P No-Leg SMD VERT               | Tag-Connect                    | TC2030-MCP-NL  |
| 1    | J2        | Connector HDR-1.27 Male 1x6 Gold 3MH TH<br>R/A | Sullins<br>Connector Solutions | GRPB061VWCN-RC |

**Note 1:** The components listed in this Bill of Materials are representative of the PCB assembly. The released BOM used in manufacturing uses all RoHS-compliant components.

DIAL & (DOM) FOD DACA024 DOMED METED (USD C)

| IADLE | D-4. DIL  | OF MATERIALS (BOW) FOR PACIES FOWER METER (USB C) |              |         |  |
|-------|-----------|---------------------------------------------------|--------------|---------|--|
| Otv   | Reference | Description                                       | Manufacturer | Part Nu |  |

| Qty. | Reference        | Description                                        | Manufacturer                       | Part Number         |
|------|------------------|----------------------------------------------------|------------------------------------|---------------------|
| 3    | C1, C4, C7       | Cap. CER 0.1 µF 25V 10% X7R SMD 0402               | TDK Corporation                    | C1005X7R1E104K050BB |
| 2    | C2, C11          | Cap. CER 0.1 µF 25V 10% X7R SMD 0603               | Murata<br>Electronics <sup>®</sup> | GRM188R71E104KA01D  |
| 1    | C3               | Cap. CER 10 µF 25V 10% X5R SMD 0805                | TDK Corporation                    | C2012X5R1E106K125AB |
| 1    | C5               | Cap. CER 2.2 µF 10V 10% X7S SMD 0402               | TDK Corporation                    | C1005X7S1A225K050BC |
| 2    | C6, C9           | Cap. CER 0.1 µF 16V 10% X7R SMD 0402               | Murata Electronics                 | GRM155R71C104KA88D  |
| 1    | C10              | Cap. CER 10 µF 50V 10% X5R SMD 1210                | Taiyo Yuden<br>Co., Ltd.           | UMK325BJ106KM-T     |
| 3    | C12, C14,<br>C15 | Cap. CER 1 µF 16V 10% X7R SMD 0805                 | Würth Elektronik                   | 885012207051        |
| 1    | C13              | Cap. CER 10 µF 25V 10% X7R SMD 1206                | Murata Electronics                 | GRM31CR71E106KA12L  |
| 1    | FB1              | FERRITE 600R@100 MHz 1A SMD 0603                   | Bourns <sup>®</sup> , Inc.         | MH1608-601Y         |
| 2    | J3, J4           | Connector HDR-2.54 Male 1x1 Gold<br>5.84MH TH VERT | TE Connectivity                    | 5-146280-1          |
| 1    | J5               | Connector USB3.1 TYPE-C Female SMD<br>R/A          | JAE<br>Electronics, Inc.           | DX07S024XJ1R1100    |
| 1    | J6               | Connector USB3.1 TYPE-C Male SMD R/A               | JAE<br>Electronics, Inc.           | DX07P024MJ1R1500    |
| 1    | L1               | Inductor 15 µH 325 mA 10% SMD 1008                 | Würth Elektronik                   | 7447629150          |

**Note 1:** The components listed in this Bill of Materials are representative of the PCB assembly. The released BOM used in manufacturing uses all RoHS-compliant components.

| Qty. | Reference | Description                                                           | Manufacturer                                       | Part Number                                                                                        |
|------|-----------|-----------------------------------------------------------------------|----------------------------------------------------|----------------------------------------------------------------------------------------------------|
| 1    | OLED1     | Display OLED Module ARDUINO White<br>128 x 64 3.3-5V TH               | Shenzhen<br>Aiconnecting Elec-<br>tronic Co., Ltd. | 128 x 64 I2C IIC Serial<br>white OLED ICD display<br>module 0.96" 4-pin 96 inch<br>for UNO R3 2560 |
| 1    | РСВ       | PAC1934 Power Meter – Printed<br>Circuit Board                        | Microchip<br>Technology Inc.                       | 04-00921                                                                                           |
| 1    | Q1        | Transistor FET P-CH DMP3099L-7 -30V<br>-3.8A 1.08W SOT-23-3           | Diodes<br>Incorporated <sup>®</sup>                | DMP3099L-7                                                                                         |
| 2    | R1, R8    | Res. TKF 10 kΩ 1% 1/10W SMD 0603                                      | ROHM<br>Semiconductor                              | MCR03EZPFX1002                                                                                     |
| 1    | R2        | Res. Shunt MF 0.004R 1% 2W 2512                                       | Stackpole<br>Electronics Inc                       | CSNL2512FT4L00                                                                                     |
| 2    | R3, R4    | Res. TKF 4.7 kΩ 1% 1/10W 0402                                         | KOA Speer<br>Electronics, Inc.                     | RK73H1ETTP4701F                                                                                    |
| 2    | R5, R6    | Res. TKF 4.7 kΩ 1% 1/10W SMD 0603                                     | Vishay/Dale                                        | CRCW06034K70FKEA                                                                                   |
| 1    | R7        | Res. TKF 34.8 kΩ 1% 1/10W SMD 0603                                    | Panasonic <sup>®</sup> – ECG                       | ERJ-3EKF3482V                                                                                      |
| 2    | R9, R10   | Res. TKF 0R 1/10W SMD 0603                                            | Panasonic – ECG                                    | ERJ-3GSY0R00V                                                                                      |
| 1    | R11       | Res. TKF 10 kΩ 1% 1/10W SMD 0603                                      | Panasonic – ECG                                    | ERJ-3EKF1002V                                                                                      |
| 1    | SW1       | Switch Joystick 3-Way Mechanical 1 mA<br>MCPL3-AC-V SMD R/A           | Multicomp Inc.                                     | MCPL3-AC-V                                                                                         |
| 1    | U1        | Microchip MCU 16-BIT 32 MHz 128kB 16K<br>PIC24FJ128GA702-I/MV UQFN-28 | Microchip<br>Technology Inc.                       | PIC24FJ128GA702-I/MV                                                                               |
| 1    | U2        | Microchip Analog Power Current Sense<br>Monitor PAC1934-I/JQ UQFN-16  | Microchip<br>Technology Inc.                       | PAC1934-I/JQ                                                                                       |
| 1    | U3        | Microchip Analog Switcher Buck 2V to 24V<br>MCP16312-E/MNY TDFN-8     | Microchip<br>Technology Inc.                       | MCP16312T-E/MNY                                                                                    |
| 1    | U4        | Microchip Analog LDO 3.3V<br>MCP1754ST-3302E/CB SOT-23A-3             | Microchip<br>Technology Inc.                       | MCP1754ST-3302E/CB                                                                                 |

TABLE B-4: BILL OF MATERIALS (BOM) FOR PAC1934 POWER METER (USB C) (CONTINUED)

**Note 1:** The components listed in this Bill of Materials are representative of the PCB assembly. The released BOM used in manufacturing uses all RoHS-compliant components.

# TABLE B-5:BILL OF MATERIALS (BOM) FOR PAC1934 POWER METER (USB C) –<br/>MECHANICAL PARTS

| Qty. | Reference                 | Description                                 | Manufacturer       | Part Number |
|------|---------------------------|---------------------------------------------|--------------------|-------------|
| 1    | LABEL1                    | Label, AIPD Board Assembly                  | —                  | —           |
| 4    | NUT1, NUT2, NUT3,<br>NUT4 | Mech. HW Nut M3x3 mm HEX<br>Zinc            | Bossard Holding AG | M3/BN131    |
| 4    | S1, S2, S3, S4            | Mech. HW Stand-off M3x6 mm F/F<br>HEX Zinc  | Bossard Holding AG | M3X6/BN3319 |
| 20   | SCR1, SCR3, SCR5,<br>SCR7 | Mech. HW Screw M3x6 mm<br>PanHead PHIL Zinc | Bossard Holding AG | 1154249     |
| 4    | SCR2, SCR4, SCR6,<br>SCR8 | Mech. HW Screw M3x3 mm<br>PanHead PHIL Zinc | KRAFTBERG          | M3X3/D7985  |

**Note 1:** The components listed in this Bill of Materials are representative of the PCB assembly. The released BOM used in manufacturing uses all RoHS-compliant components.

# TABLE B-6:BILL OF MATERIALS (BOM) FOR PAC1934 POWER METER (USB C) –<br/>DO NOT POPULATE PARTS

| Qty. | Reference | Description                                    | Manufacturer                   | Part Number    |
|------|-----------|------------------------------------------------|--------------------------------|----------------|
| 1    | J1        | Connector TAG 6P No-Leg SMD<br>VERT            | Tag-Connect                    | TC2030-MCP-NL  |
| 1    | J2        | Connector HDR-1.27 Male 1x6<br>Gold 3MH TH R/A | Sullins<br>Connector Solutions | GRPB061VWCN-RC |

**Note 1:** The components listed in this Bill of Materials are representative of the PCB assembly. The released BOM used in manufacturing uses all RoHS-compliant components.



### **Worldwide Sales and Service**

#### AMERICAS

Corporate Office 2355 West Chandler Blvd. Chandler, AZ 85224-6199 Tel: 480-792-7200 Fax: 480-792-7277 Technical Support: http://www.microchip.com/ support

Web Address: www.microchip.com

Atlanta Duluth, GA Tel: 678-957-9614 Fax: 678-957-1455

Austin, TX Tel: 512-257-3370

Boston Westborough, MA Tel: 774-760-0087 Fax: 774-760-0088

Chicago Itasca, IL Tel: 630-285-0071 Fax: 630-285-0075

**Dallas** Addison, TX Tel: 972-818-7423 Fax: 972-818-2924

**Detroit** Novi, MI Tel: 248-848-4000

Houston, TX Tel: 281-894-5983

Indianapolis Noblesville, IN Tel: 317-773-8323 Fax: 317-773-5453 Tel: 317-536-2380

Los Angeles Mission Viejo, CA Tel: 949-462-9523 Fax: 949-462-9608 Tel: 951-273-7800

Raleigh, NC Tel: 919-844-7510

New York, NY Tel: 631-435-6000

**San Jose, CA** Tel: 408-735-9110 Tel: 408-436-4270

**Canada - Toronto** Tel: 905-695-1980 Fax: 905-695-2078

#### ASIA/PACIFIC

Australia - Sydney Tel: 61-2-9868-6733

China - Beijing Tel: 86-10-8569-7000 China - Chengdu

Tel: 86-28-8665-5511 China - Chongqing Tel: 86-23-8980-9588

**China - Dongguan** Tel: 86-769-8702-9880

China - Guangzhou Tel: 86-20-8755-8029

China - Hangzhou Tel: 86-571-8792-8115

China - Hong Kong SAR Tel: 852-2943-5100

China - Nanjing Tel: 86-25-8473-2460

China - Qingdao Tel: 86-532-8502-7355

China - Shanghai Tel: 86-21-3326-8000

China - Shenyang Tel: 86-24-2334-2829

China - Shenzhen Tel: 86-755-8864-2200

China - Suzhou Tel: 86-186-6233-1526

China - Wuhan Tel: 86-27-5980-5300

China - Xian Tel: 86-29-8833-7252

China - Xiamen Tel: 86-592-2388138 China - Zhuhai

Tel: 86-756-3210040

#### ASIA/PACIFIC

India - Bangalore Tel: 91-80-3090-4444

India - New Delhi Tel: 91-11-4160-8631 India - Pune

Tel: 91-20-4121-0141 Japan - Osaka

Tel: 81-6-6152-7160 Japan - Tokyo

Tel: 81-3-6880- 3770 Korea - Daegu

Tel: 82-53-744-4301 Korea - Seoul

Tel: 82-2-554-7200

Malaysia - Kuala Lumpur Tel: 60-3-7651-7906

Malaysia - Penang Tel: 60-4-227-8870

Philippines - Manila Tel: 63-2-634-9065

Singapore Tel: 65-6334-8870

Taiwan - Hsin Chu Tel: 886-3-577-8366

**Taiwan - Kaohsiung** Tel: 886-7-213-7830

Taiwan - Taipei Tel: 886-2-2508-8600

Thailand - Bangkok Tel: 66-2-694-1351

Vietnam - Ho Chi Minh Tel: 84-28-5448-2100 Fax: 45-4485-2829

Finland - Espoo Tel: 358-9-4520-820

Tel: 45-4450-2828

EUROPE

Austria - Wels

Tel: 43-7242-2244-39

Fax: 43-7242-2244-393

Denmark - Copenhagen

France - Paris Tel: 33-1-69-53-63-20 Fax: 33-1-69-30-90-79

**Germany - Garching** Tel: 49-8931-9700

Germany - Haan Tel: 49-2129-3766400

Germany - Heilbronn Tel: 49-7131-67-3636

Germany - Karlsruhe Tel: 49-721-625370

**Germany - Munich** Tel: 49-89-627-144-0 Fax: 49-89-627-144-44

**Germany - Rosenheim** Tel: 49-8031-354-560

Israel - Ra'anana Tel: 972-9-744-7705

Italy - Milan Tel: 39-0331-742611 Fax: 39-0331-466781

Italy - Padova Tel: 39-049-7625286

**Netherlands - Drunen** Tel: 31-416-690399 Fax: 31-416-690340

Norway - Trondheim Tel: 47-7288-4388

Poland - Warsaw Tel: 48-22-3325737

Romania - Bucharest Tel: 40-21-407-87-50

**Spain - Madrid** Tel: 34-91-708-08-90 Fax: 34-91-708-08-91

Sweden - Gothenberg Tel: 46-31-704-60-40

Sweden - Stockholm Tel: 46-8-5090-4654

**UK - Wokingham** Tel: 44-118-921-5800 Fax: 44-118-921-5820