# DATA Multi-TC

## Powerful universal soldering iron with temperature control integrated in the handle





The ERSA Multi-TC is a powerful universal soldering iron with a sensitive temperature sensor which is integrated in the internally heated soldering tip. This temperature sensor measures the actual temperature directly at the soldering joint. Thus the heating system reacts immediately to heat losses and provides further heat.

The direct temperature measurement together with the precise control electronics which are integrated in the handle allow professional processing of both finest soldering joints of sensible components and heavy mass soldering.

Due to its heat resistant cable the ERSA Multi-TC is perfectly suited for applications in servicing, maintenance and repair. The large selection of soldering tips and inserts opens up numerous further applications.

Owing to the Multi-TC's considerable heating power with ceramic PTC heating element it is even a perfect match when it comes to leaded windows and Tiffany soldering.







### **ERSA** product range Soldering tools

- Soldering / desoldering stations
- SMD equipment
- Hand soldering tools
- · Gas soldering irons
- · Solder baths
- · Special tools
- Accessories

#### **BGA/SMT Rework**

IR Rework Center

- IR/PL 550 A
- IR/PL 650 A

Hybrid Tool HR 100 A

#### **Inspection Systems**

- ERSASCOPE
- ImageDoc Software

### **Soldering Systems**

Wave soldering

- ETS series
- EWS series
- N-Wave series
- POWERFLOW series

Reflow soldering

HOTFLOW series

Selective soldering

VERSAFLOW series

**Process Software** 

- EPOS
- CAD Assistant

#### **Paste Printing**

VERSAPRINT series

#### Accessories

- · Solder bar & wire
- Solder paste
- Flux

#### **Other Services**

- Know-How Seminars
- In-house training
- Test soldering
- · Installation and maintenance assistance
- Process support



# DATA Multi-TC

## The flexible soldering tool for service, maintenance and repair



#### **Technical data:**

75 W / 350°C/662°F Rating:

Heat-up rating: up to 285 W

approx. 34 s up to 280°C/536°F Heat-up time:

Control techn.: SENSOTRONIC

Temp. range: 250°C - 450°C/482°F - 842°F

Weight: 60 g/2.12 oz

#### Order nos.: 0760CD

#### **Soldering iron Multi-TC**

consisting of:

0760CD Multi-TC with tip 0842 CD.

chisel-shaped, 2.2 mm/0.087 in

0A18

#### Order nos.: 0760VD0025 "Tiffany Set"



consisting of:

Multi-TC with tip 0832VD, chisel-shaped, 5.0 mm/ 0.197 in; additional tip 0832VD; holder; 100 g/ 3.53 oz tiffany solder wire, Sn60Pb, ø 3 mm/ 0.118 in; 25 ml/1.525 cu.in. liquid flux and sponge

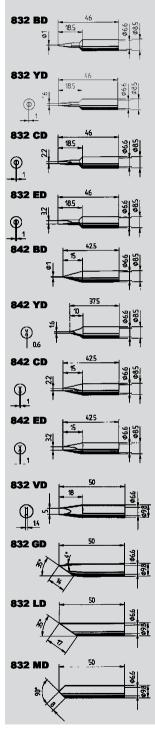
#### suitable soldering tips for Multi-TC:

0832BD 0832YD 0832CD 0832ED 0842BD 0842YD 0842CD 0842ED 0832VD 0832GD 0832LD	pencil point, 1.0 mm/0.039 in ø chisel-shaped, 1.6 mm/0.063 in chisel-shaped, 2.2 mm/0.087 in chisel-shaped, 3.2 mm/0.126 in pencil point, 1.0 mm/0.039 in ø chisel-shaped, 1.6 mm/0.063 in chisel-shaped, 2.2 mm/0.087 in chisel-shaped, 3.2 mm/0.126 in chisel-shaped, 5.0 mm/0.197 in angled face, 14 mm/0.551 in, 35° angled face, 17 mm/0.669 in, 35°
	, ,
0832MD	angled face both sides, 8 mm/0.315 in

Further tips on request!







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