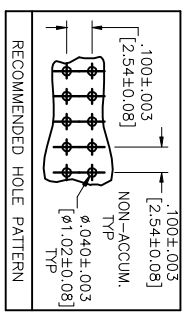
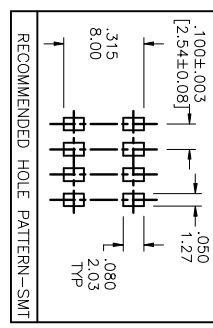


- NOTES:
- ① HOUSING MAT'L: HIGH TEMPERATURE THERMOPLASTIC. UL94V-0. COLOR : BLACK
 - ② PIN MATERIAL: PHOSPHOR-BRONZE
 - ③ 3 LBS/1.36 KG MIN. RETENTION.
 - ④ TO DETERMINE DIMENSION:
N = NUMBER OF POSITIONS.
EXAMPLE: 10 POS. (N-1) x .100[2.54] = 900[22.87]
 - ⑤ RETENTIVE LEG: RETENTIVE LEG APPLICABLE TO TAIL LENGTH .120/3.05 ONLY. RETENTION IS APPLIED TO FOUR PINS ON PART SIZES OF 2x14 AND SMALLER, AND APPLIED TO EIGHT PINS ON PARTS SIZES OF 2x15 AND LARGER. 5LB/2.3KG MAX INSERTION FORCE AND .25LB/.11KG MIN RETENTION FORCE PER RETENTIVE. PIN USING .062/1.57 THICK CIRCUIT BOARD AND RECOMMENDED HOLE PATTERN. RETENTIVE LOCATION AT THE DISCRETION OF THE MANUFACTURER. OMIT FROM PRODUCT NUMBER IF THIS FEATURE IS NOT APPLICABLE.
 - ⑥ PACKAGED IN TRAYS.
 - ⑧ UNDERPLATING: 50µ"/1.27µm NI.
 - ⑨ FOR POLARIZATION, SPECIFY POSITION NUMBER (i.e., 03 = PIN 3) TO OMIT PIN. OMIT FROM PRODUCT NUMBER IF THIS FEATURE IS NOT APPLICABLE.
 - ⑩ ADD "L" SUFFIX AT THE END OF PART NUMBER FOR LEAD FREE OPTION.
 - ⑪ THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
 - ⑫ THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 15 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.5mm MINIMUM THICK CIRCUIT BOARD. SEE APPLICATION NOTES/PROCEDURES IF THEY ARE AVAILABLE.
 - ⑬ PLATING OPTIONS:
FOR 20 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. SEE APPLICATION NOTES/PROCEDURES IF THEY ARE AVAILABLE.
MAY BE EITHER GOLD OR GXT PLATED AT MANUFACTURERS OPTION.



mat'l code		surface		tolerance		projection		product family	
lit	ecm no	dr	date	ISO 1302	ISO 1001	ISO 1001		QUICKIE	
references press otherwise specified				linear		MXX/006/MXA13		.100/2.54cc ELECT LATCH	
angles				0°±2'		Scale 1:1		SHOROUDED VERTICAL HEADER	
dr				D. INGRAM		7/12/99		dwg no	
eng				L. GREEN		7/21/99		sheet 2 of 2 size	
dtr				L. GREEN		7/21/99		A3	
appd				L. GREEN		7/21/99		Product Customer Drawing	
sheet		revision							
index		sheet							