## Customer Information Sheet DRAWING No.: M80-4C10805F1-02-325-00-000 IF IN DOUBT - ASK NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm SPECIFICATIONS: MATERIAL: 26.00 MOULDING: GLASS FILLED PPS, UL94V-O, BLACK SIGNAL CONTACT: 21.00 CLIP = BERYLLIUM COPPER SHELL = BRASS -6.00-POWER CONTACT: BODY = COPPER ALLOY 2.00 TYP < 3.00 → -7.55 MAX-LATCHING COLLAR = BERYLLIUM COPPER JACKSCREW, CIRCLIP: STAINLESS STEEL FINISH: SIGNAL CONTACT: CLIP = 0.3 $\mu$ GOLD SHELL = 0.25-0.3µ GOLD POWER CONTACT: 5.55 BODY = GOLD MAX LATCHING COLLAR = NICKEL ELECTRICAL: WORKING VOLTAGE = 800V AC/DC VOLTAGE PROOF = 1200V AC/DC INSULATION RESISTANCE = $100\text{M}\Omega$ MIN -CONTACT No. I SIGNAL CONTACT: CURRENT RATING AT 25°C = 3.0A MAX 2.00 2 x M2 x 0.4 CURRENT RATING AT 85°C = 2.2A MAX CONTACT RESISTANCE = 25 m $\Omega$ MAX POWER CONTACT: CONTACT RESISTANCE = 6 m $\Omega$ MAX CURRENT RATING = 20A MAX WITH 12AWG CONTACT AS SPECIFIED (5.5)DURABILITY = 500 OPERATIONS SIGNAL CONTACT: INSERTION FORCE = 2.8N MAX WITHDRAWAL FORCE = 0.2N MIN POWER CONTACT: (12.7)INSERTION FORCE = 8N MAX (3.0)WITHDRAWAL FORCE = 0.5N MIN **ENVIRONMENTAL:** TEMPERATURE RANGE = -55°C TO +125°C SECTION X-X PACKING: BAG -2 x 3.0 A/F HEX FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATION COOSXX (LATEST ISSUE) CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE. FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-0130005. RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 24-28 AWG. 2 11.01.13 11898 MAX INSULATION DIAMETER = ØI.IOmm. STRIP WIRE BY 2.00mm FOR CRIMPING. NAME ISS. DATE C/NOTE RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACTS = M22520/2-01 WITH APPROVED: MGP POSITIONER T5747. REFER TO TOOLING INSTRUCTION SHEET IS-01 FOR COMPLETE CHECKED: SB CRIMPING INSTRUCTIONS. SIGNAL CONTACT INSERTION AND EXTRACTION TOOL = Z80-280.REFER TO TOOLING DRAWN: R.ADDE INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS. CUSTOMER REF.: FOR EXTRA POWER CONTACTS, USE PART NUMBER M80-325. POWER CONTACT WIRE, STRIP BY 5.00mm MINIMUM. 8. POWER CONTACT EXTRACTION TOOL = Z80-290. ASSEMBLY DRG: 9. INSTRUCTION SHEETS ARE AVAILABLE. THIS DRAWING AND ANY INFORMATION OR DESCRIPTIVE MATTER SET OUT HEREON ARE MATERIAL: TOLERANCES TITLE: DATAMATE MIX-TEK $X. = \pm 1 mm$ FEMALE ASSEMBLY MATIER SEI OUT HEREON ARE CONFIDENTIAL AND COPYRIGHT PROPERTY OF THE HARWIN GROUP AND MUST NOT BE DISCLOSED, LOANED, COPIED OR USED FOR MANUFACTURING, TENDERING OR FOR ANY OTHER BURDOOF WITHOUT SEE ABOVE $X.X = \pm 0.25 mm$ WITH JACKSCREW $X.XX = \pm 0.10$ mm $X.XXX = \pm 0.01$ mm DRAWING NUMBER: FINISH: SEE ABOVE www.harwin.com ANGLES = ±5° M80-4C10805F1-02-325-00-000 technical@harwin.com S/AREA:

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