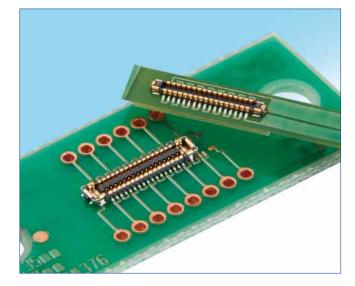
0.35mm pitch, 0.6mm height, Board to Board or Board to FPC Connectors with Rated Current Up to 5A

BM28 Series



Features

1. Rated current 5A

2 Power contacts up to 5A with 0.2A contacts for signal, space-saving connector.

2. Highly reliable contact design

2-point contact design for both power & signal ensures a highly reliable contact

3. Good mating operation

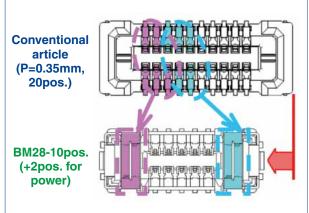
Guide ribs ensure 0.3mm self-alignment. Clear tactile click prevents partial mating, increases mating operability.

Supports USB3.1 Gen.2 (10Gbps) transmission Signal connector supports USB3.1 Gen.2 transmission signals.

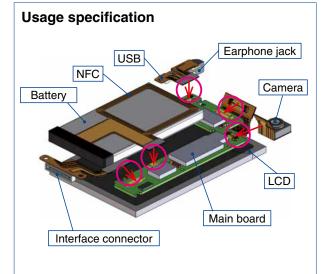
Devices designed to be thinner and smaller, such as mobile phone, wearable device, tablet PC.

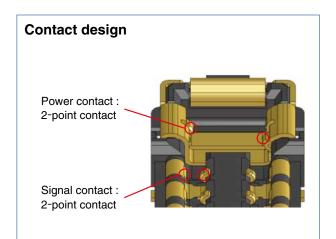
Environmental

•Halogen-free* As defined by IEC 61249-2-21 Br : 900ppm max, Cl : 900ppm max Br+Cl :1500ppm max



Power lines are concentrated into 2 power contacts instead of conventional multiple signal contacts.







Product Specifications

	Ratings		Power contact : 5A Signal contact : 40 contacts and under : 0.3A 44 contacts and more : 0.2A (Note 1)	Operating temperature range	-40 to 85°C (Note 2)	Storage temperature range	-10 to 60℃ (Note 3)
		Rated voltage	30V AC/DC	Operating humidity range	20 to 80%	Storage humidity range	40 to 70% (Note 3)
Г							

Items	Specifications	Conditions
1. Contact resistance	Signal contact : $100m\Omega$ max. Power contact : $30m\Omega$ max.	Measured at 20mV AC, 1kHz, and 1mA
2. Insulation resistance	1000MΩ min.	Measured at 100V DC
3. Withstanding voltage	No flashover or dielectric breakdown	150V AC for 1 minute
4. Durability	Contact resistance : Signal contact : $100m\Omega$ max. Power contact : $30m\Omega$ max.	10 mating cycles
5. Vibration	No electrical discontinuity for more than 1μ s.	Frequency : 10 to 55Hz ; half amplitude of 0.75mm, 10 cycles in each of 3 axis directions for 5 minutes/cycle
6. Shock resistance No electrical discontinuity of 1μ s or more.		Acceleration : 450m/s ² , duration : 11ms, 3-axis half- sine wave in both directions, 3 cycles for each
7. Humidity	Contact resistance : Signal contact : $100m\Omega$ max. Power contact : $30m\Omega$ max. Insulation resistance : $100M\Omega$ min.	96 hours at a temperature of 40 $\pm 2^\circ \!\! C$ and a humidity range from 90 to 95%
8. Temperature cycle	Contact resistance : Signal contact : $100m\Omega$ max. Power contact : $30m\Omega$ max. Insulation resistance : $100M\Omega$ min.	-55±3℃ : 30 minutes → 85±2℃ : 30 minutes, 5 cycles
9. Solder heat resistanceNo dissolution or melting of the resin that will affect the performance.		Reflow : with recommended temperature profile ; Hand soldering at soldering iron temperature of 350°C for 3 seconds max.

Note 1 : The total current capacity for connectors with 50 or more signal contacts is 10A for all contacts. (Signal contact only) Note 2 : Includes temperature rise caused by current flow.

Note 3 : Storage refers to long-term-storage of unused items before they are mounted on the PCB.

Operating temperature / humidity range applies to the state of temporary storage such as non-powered after mounting on the PCB, and during transportation, etc.

Materials / Finish

Product	Part	Materials	Finish	UL Regulation
	Insulator	LCP	Black	UL94V-0
Receptacle Header	Signal contact	Copper alloy	Gold plated	
	Power contact	Copper alloy	Gold plated	

Product Number Structure

Refer to the chart below when determining the product specifications from the product number. Please select from the product numbers listed in this catalog when placing orders.

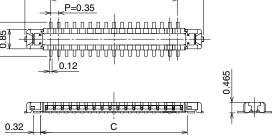
Receptacle / Header

$\frac{BM}{2} \frac{28}{2} B \frac{0.6}{3} - \frac{*}{4} \frac{DS}{5} / \frac{2}{6} - \frac{0.35}{7} \frac{V}{3} \frac{(**)}{3}$

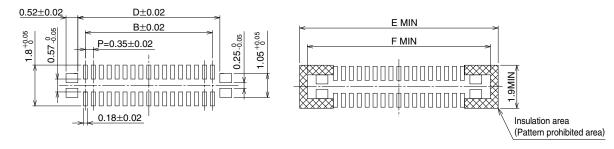
Series Name : BM	6 Number of Power Contacts : 2		
2 Series No. : 28	Contact Pitch : 0.35mm		
Stacking height : 0.6mm	8 Termination type		
4 Number of Signal Contacts :	V : Straight SMT		
6, 10, 16, 20, 24, 30, 34, 36, 40, 44, 50, 58, 60	Gold plated specification and packaging status		
 Connector type DS : Receptacle DP : Header 	 (51) : Gold plate thickness 0.05μm Embossed tape packaging (20,000 pcs/reel) (53) : Gold plate thickness 0.05μm Embossed tape packaging (1,000 pcs/reel) 		

■Header

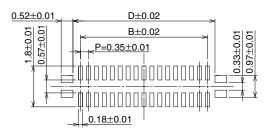




Recommended PCB layout



■Recommended metal mask dimensions (mask thickness : 80µm)



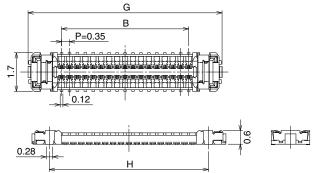
							ι	Jnit : mm
Part No.	HRS No.	No. of contacts	А	В	С	D	E	F
BM28B0.6-6DP/2-0.35V(**)	673-5047-0 **	6	2.97	0.70	1.56	1.36	3.85	3.17
BM28B0.6-10DP/2-0.35V(**)	673-5043-0 **	10	3.67	1.40	2.26	2.06	4.55	3.87
BM28B0.6-16DP/2-0.35V(**)	673-5066-0 **	16	4.72	2.45	3.31	3.11	5.60	4.92
BM28B0.6-20DP/2-0.35V(**)	673-5039-0 **	20	5.42	3.15	4.01	3.81	6.30	5.62
BM28B0.6-24DP/2-0.35V(**)	673-5024-0 **	24	6.12	3.85	4.71	4.51	7.00	6.32
BM28B0.6-30DP/2-0.35V(**)	673-5020-0 **	30	7.17	4.90	5.76	5.56	8.05	7.37
BM28B0.6-34DP/2-0.35V(**)	673-5064-0 **	34	7.87	5.60	6.46	6.26	8.75	8.07
BM28B0.6-36DP/2-0.35V(**)	673-5026-0 **	36	8.22	5.95	6.81	6.61	9.10	8.42
BM28B0.6-40DP/2-0.35V(**)	673-5018-0 **	40	8.92	6.65	7.51	7.31	9.80	9.12
BM28B0.6-44DP/2-0.35V(**)	673-5049-0 **	44	9.62	7.35	8.21	8.01	10.50	9.82
BM28B0.6-50DP/2-0.35V(**)	480-0397-0 **	50	10.67	8.40	9.26	9.06	11.55	10.87
BM28B0.6-58DP/2-0.35V(**)	480-0378-0 **	58	12.07	9.80	10.66	10.46	12.95	12.27
BM28B0.6-60DP/2-0.35V(**)	673-5037-0 **	60	12.42	10.15	11.01	10.81	13.30	12.62

Note 1 : Please place orders in full reel quantities.

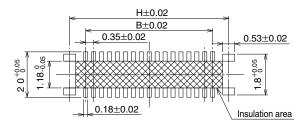
Note 2 : This connector has no polarity.

Receptacle

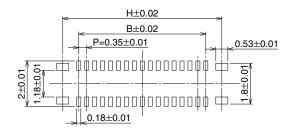




Recommended PCB layout



■Recommended metal mask dimensions (mask thickness : 80µm)



					Unit : mm
Part No.	HRS No.	No. of contacts	В	G	Н
BM28B0.6-6DS/2-0.35V(**)	673-5048-0 **	6	0.70	3.65	2.11
BM28B0.6-10DS/2-0.35V(**)	673-5044-0 **	10	1.40	4.35	2.81
BM28B0.6-16DS/2-0.35V(**)	673-5067-0 **	16	2.45	5.40	3.86
BM28B0.6-20DS/2-0.35V(**)	673-5040-0 **	20	3.15	6.10	4.56
BM28B0.6-24DS/2-0.35V(**)	673-5025-0 **	24	3.85	6.80	5.26
BM28B0.6-30DS/2-0.35V(**)	673-5021-0 **	30	4.90	7.85	6.31
BM28B0.6-34DS/2-0.35V(**)	673-5065-0 **	34	5.60	8.55	7.01
BM28B0.6-36DS/2-0.35V(**)	673-5027-0 **	36	5.95	8.90	7.36
BM28B0.6-40DS/2-0.35V(**)	673-5019-0 **	40	6.65	9.60	8.06
BM28B0.6-44DS/2-0.35V(**)	673-5050-0 **	44	7.35	10.30	8.76
BM28B0.6-50DS/2-0.35V(**)	480-0396-0 **	50	8.40	11.35	9.81
BM28B0.6-58DS/2-0.35V(**)	480-0377-0 **	58	9.80	12.75	11.21
BM28B0.6-60DS/2-0.35V(**)	673-5038-0 **	60	10.15	13.10	11.56

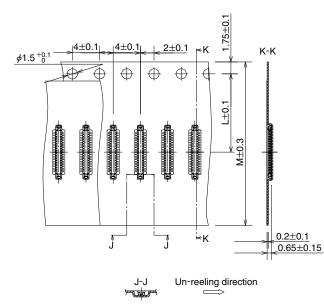
Note 1 : Please place orders in full reel quantities.

Note 2 : This connector has no polarity.

Reel dimensions

Embossed Tape Dimensions (IEC 60286-3, with JIS C 0806)

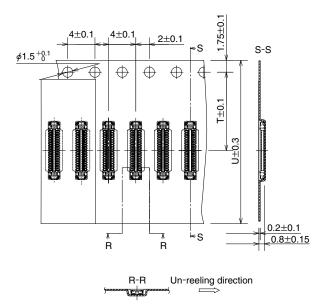
●Header

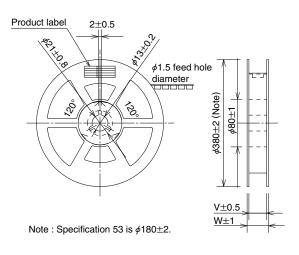


					Unit : mm
Part No.	No. of contacts	L	М	N	Q
BM28B0.6-6DP/2-0.35V(**)	6	5.5	12	13.5	17.5
BM28B0.6-10DP/2-0.35V(**)	10	5.5	12	13.5	17.5
BM28B0.6-16DP/2-0.35V(**)	16	7.5	16	17.5	21.5
BM28B0.6-20DP/2-0.35V(**)	20	7.5	16	17.5	21.5
BM28B0.6-24DP/2-0.35V(**)	24	7.5	16	17.5	21.5
BM28B0.6-30DP/2-0.35V(**)	30	7.5	16	17.5	21.5
BM28B0.6-34DP/2-0.35V(**)	34	11.5	24	25.4	29.4
BM28B0.6-36DP/2-0.35V(**)	36	11.5	24	25.4	29.4
BM28B0.6-40DP/2-0.35V(**)	40	11.5	24	25.4	29.4
BM28B0.6-44DP/2-0.35V(**)	44	11.5	24	25.4	29.4
BM28B0.6-50DP/2-0.35V(**)	50	11.5	24	25.4	29.4
BM28B0.6-58DP/2-0.35V(**)	58	11.5	24	25.4	29.4
BM28B0.6-60DP/2-0.35V(**)	60	11.5	24	25.4	29.4

Embossed Tape Dimensions (IEC 60286-3, with JIS C 0806)

Receptacle





					Unit : mm
Part No.	No. of contacts	Т	U	V	W
BM28B0.6-6DS/2-0.35V(**)	6	5.5	12	13.5	17.5
BM28B0.6-10DS/2-0.35V(**)	10	7.5	16	17.5	21.5
BM28B0.6-16DS/2-0.35V(**)	16	7.5	16	17.5	21.5
BM28B0.6-20DS/2-0.35V(**)	20	7.5	16	17.5	21.5
BM28B0.6-24DS/2-0.35V(**)	24	7.5	16	17.5	21.5
BM28B0.6-30DS/2-0.35V(**)	30	11.5	24	25.4	29.4
BM28B0.6-34DS/2-0.35V(**)	34	11.5	24	25.4	29.4
BM28B0.6-36DS/2-0.35V(**)	36	11.5	24	25.4	29.4
BM28B0.6-40DS/2-0.35V(**)	40	11.5	24	25.4	29.4
BM28B0.6-44DS/2-0.35V(**)	44	11.5	24	25.4	29.4
BM28B0.6-50DS/2-0.35V(**)	50	11.5	24	25.4	29.4
BM28B0.6-58DS/2-0.35V(**)	58	11.5	24	25.4	29.4
BM28B0.6-60DS/2-0.35V(**)	60	11.5	24	25.4	29.4

Reel dimensions

Precautions

1.Recommended solder			MAX 10sec			
temperature profile			MAX 250°C			
	250					
		220°C				
	<u>200</u>		<u>/</u>			
	(C)	180°C				
	da at					
	Temp					
	100	/				
	50 –		Within 60			
	temperature	< 90 to 120 sec	seconds			
	0	Preheating	Soldering time			
		Heating time (s	sec)			
	[Conditions]					
	1. Peak temperature 2. Heat section	: Maximum of 250°C : 220°C min., within 60	seconds			
	3. Preheat section	: 150 to 180°C, 90 to 1	20 seconds			
	4. Number of reflow of	cycles : Maximum of 2 cycles	3			
	Note 1 : The temperature re		erature of the PCB in the			
	area of the connect	or lead.				
2. Recommended manual	Soldering iron temperature :					
soldering conditions	Soldering time : within 3 sec	conds				
3. Recommended stencil	Thickness: 0.08mm					
thickness and open area ratio to PCB pattern area	Aperture ratio : 100% on the DS side ; 100% for signal contact, and 80% for power contact on the DP side					
4. Board warpage	A maximum of 0.02mm at the center of the connector relative to each end of the connector.					
5. Cleaning conditions	Cleaning is not recommended. If you clean this product, please evaluate its					
	performance before using it.		perties and lower resistance			
	environmental factors)	maning/unmaning pro	Jerties and lower resistance			
	Care should be taken when	n mating/unmating the co	nnector when it is not mounted o			
6. Precautions	the PCB. This could cause	-				
	 Avoid supporting the PCB Support it by other means 					
			y/unmating could cause damage			
			any flux, which could cause flu			
	wicking.	· · · · · · · · · · · · · · · · · · ·				
	this does not the performa	-	e to production lot variability, b			
	 Please refer to the next part 		rding mating/unmating.			
			I (or other impact), and by FP			
	-	cure the mated connecto	rs to the board with housings ar			
	cuchioning matoriale					
	cushioning materials. •Caution! Do not use the	connector in non-reco	mmended conditions (i.e., rate			
	Caution! Do not use the current, rated voltage, PC	B design and operating	mmended conditions (i.e., rate g environment, etc.). Such usag			
	 Caution! Do not use the current, rated voltage, PC could lead to material outg 	B design and operating passing, ignition, or shor	g environment, etc.). Such usag -circuit, etc.			
	 Caution! Do not use the current, rated voltage, PC could lead to material outg Refer to the specifications 	CB design and operating passing, ignition, or shor s and the guidelines for	g environment, etc.). Such usag			
	 Caution! Do not use the current, rated voltage, PC could lead to material outg Refer to the specifications cautions, and connector tr 	CB design and operating jassing, ignition, or shor s and the guidelines for eatment.	g environment, etc.). Such usag -circuit, etc.			

HS 7

•Handle with care when mating a connector

	T
BM28B0.6-*DP/2-0.35V	
Alignment method	
OK MARKANANA ANA ANA ANA ANA ANA ANA ANA ANA A	When aligning, look for the guide port without applying excessive force. Caution! If excessive force is applied, the connector could crack or shaved which could lead to a defect in contact resistance.
Guiding condition	
Mated condition	When guided, the connectors are aligned parallel to each other, with longitudinal and lateral movements restricted. Mate them parallel to each other.

Handle with care when un-mating connectors

ОК		Un-mate connectors parallel to each other.
ОК	Pitch direction	If the connector cannot be un-mated parallel it can be removed diagonally from the pitch direction, as shown in the Figure. However, the connector can be broken if the FPC is not rigid. Please confirm rigidity of the FPC at the time of trial production.
NG	Corner direction	Do not pull from the corner, If it is pulled from the corner as shown in the left Figure, the contact and connector could be damaged.
•		Please provide a reinforcing plate for the FPC. If the rigidity of the FPC is not sufficient, the connector may break as shown in the left Figure. Please check the action of the FPC to be used repeatedly. A reinforcing plate of 0.3mm or thicker made of glass epoxy material is recommended, or 0.2mm or thicker stainless steel.



HIROSE ELECTRIC CO.,LTD.

2-6-3,Nakagawa Chuoh,Tsuzuki-Ku,Yokohama-Shi 224-8540,JAPAN TEL: +81-45-620-3526 Fax: +81-45-591-3726 http://www.hirose.com http://www.hirose-connectors.com

The characteristics and the specifications contained herein are for reference purpose. Please refer to the latest customer drawings prior to use. The contents of this catalog are current as of date of 09/2018. Contents are subject to change without notice for the purpose of improvements.

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

Hirose Electric:

BM28B0.6-60DP/2-0.35V(51) BM28B0.6-44DS/2-0.35V(51) BM28B0.6-44DP/2-0.35V(51)