

Snap-in Type TACT Switch™ > SKQE Series > SKQEACA010

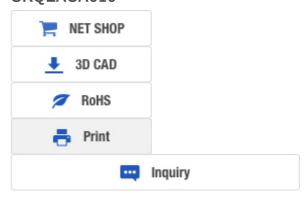
# 12mm Square Long-life Type (Snap-in) SKQE Series

| <u>Dimensions</u> | <u>Mounting Hole Dimensions</u> | <u>Circuit Diagram</u> | <u>Packing Specifications</u> |

| Soldering Conditions | Products Line of Knob |



Part number <u>Series Common Info</u> **SKQEACA010** 



Type Snap-in

Operating force 2.55N

Operating direction Top push

Travel 0.3mm

Operating life

10,000,000 cycles

(5mA 5V DC)

Initial contact resistance  $100m\Omega$  max.

Stem color Red

Stem Joint stem

Series type Sharp feeling type

Operating temperature -40°C to +90°C

range

Rating (max.) 50mA 12V DC

Rating (min.) 10μA 1V DC

Insulation

 $100M\Omega$  min. 100V DC for 1min.

Electrical

resistance

performance Voltage

proof

250V AC for 1 min.

10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the

frequencies, in the 3 direction of X, Y and Z for 2 hours Durability Vibration

respectively

Cold  $-40 \pm 2$ °C for 96h

 $90 \pm 2$ °C for 96h Environmental Dry heat

performance

Damp

heat

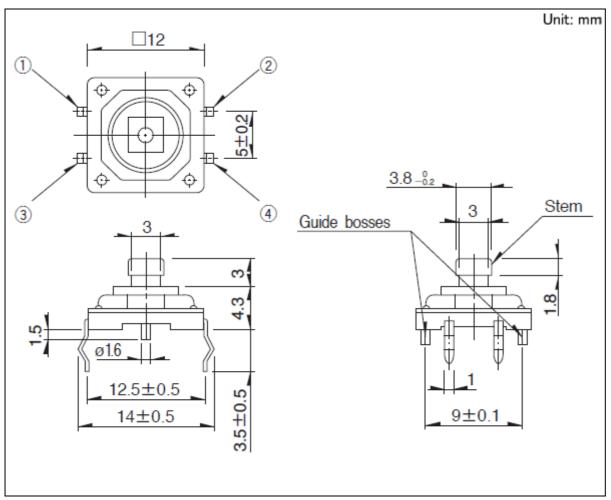
 $60 \pm 2$ °C, 90 to 95%RH for 96h

Japan 1,000

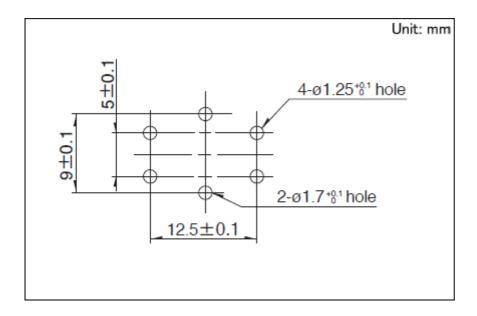
Minimum order unit (pcs.)

Export 1,000

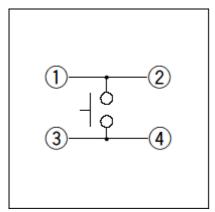
### **Dimensions**



# **Mounting Hole Dimensions**



## **Circuit Diagram**



## **Packing Specifications**

#### **Bulk**

1 case / Japan 4,000

Number of 1 case / export

packages (pcs.) 12,000

packing

Export package measurements (mm)  $309 \times 476 \times 347$ 

### **Soldering Conditions**

### **Conditions for Auto-dip**

Items Condition

Flux built-up Mounting surface should not be exposed to flux

Ambient temperature of the soldered surface of PC board.

Preheating temperature 100°C max.

60s max. Preheating time Soldering temperature 260°C max. Duration of immersion 5s max.

Number of soldering 2 times max.

#### **Manual Soldering**

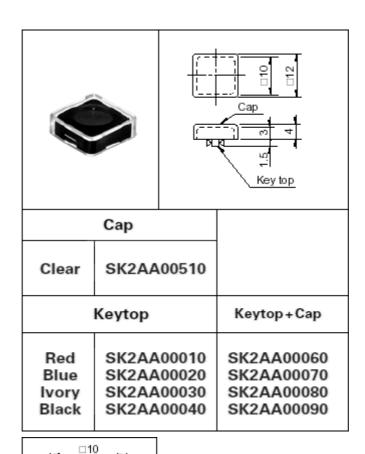
Condition Items 350°C max. Soldering temperature Duration of soldering 3s max. Capacity of soldering iron 60W max.

1. Do not washing the TACT Switch™.

- 2. Prevent flux penetration from the top side of the TACT switch™.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch returns to normal temperature.
- 5. Use the flux with a specific gravity of at least 0.81.

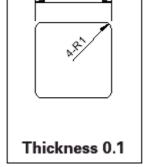
(EC-19s-8 by TAMURA Corporation, or their equivalents.)

#### **Products Line of Knob**

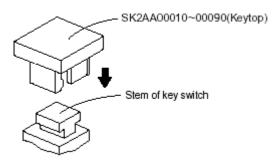


Dimensions (Unit: mm)

Label dimensions (Unit: mm)



- 1. The knob will be delivered together with the switch but packed separately.
- 2. The label is not included.
- 3. For SK2AA00010 to SK2AA00090 type, check its mounting direction.



### Notes are common to this series/models.

- 1. This site catalog shows only outline specifications. When using the products, please obtain formal specifications for supply.
- 2. Please use 1.6mm thick PC boards.
- 3. Please place purchase orders per minimum order unit (integer).
- 4. Please contact us for automotive use products.

## **Inquiries about Products**

#### <u>Inquiry</u>

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