

Vishay BCcomponents

Interference Suppression Film Capacitors MKP Radial Potted Type



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FEATURES

15 mm to 27.5 mm lead pitch. Supplied in box, taped on ammopack or reel



 Material categorization: for definitions of compliance please see <u>www.vishay.com/doc?99912</u>

RoHS COMPLIANT

APPLICATIONS

X1 class

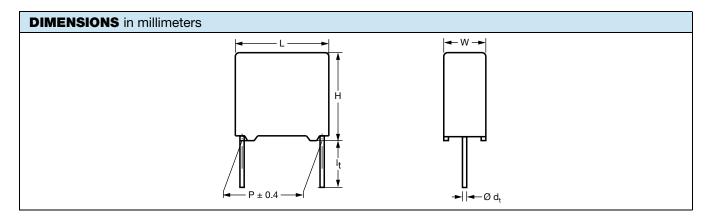
For X1 electromagnetic interference suppression in across the line applications (50 Hz / 60 Hz) with a maximum mains voltage of 275 $V_{AC}.\,$

For application limitations please refer to section "Application Notes".

QUICK REFERENCE DATA				
Capacitance range (E12 series)	0.01 μF to 1 μF (preferred values according to E6)			
Capacitance tolerance	± 20 %; ± 10 %; ± 5 %			
Rated AC voltage	275 V _{AC} ; 50 Hz to 60 Hz			
Permissible DC voltage	630 V _{DC}			
Climatic testing class (according to EN 60068-1)	55/105/56/B			
Maximum application temperature	105 °C			
Rated temperature	105 °C			
Leads	Tinned wire			
Reference standards	IEC 60384-14:2013 IEC 60384-14:2013 / AMD1:2016 EN 60384-14:2013 + AMD1:2016 IEC 60065, pass. flamm. class B UL 60384-14 CSA E384-14			
Dielectric	Polypropylene film			
Electrodes	Metallized film			
Construction	Mono construction			
Encapsulation	Plastic case, epoxy resin sealed, flame retardant UL-class 94 V-0			
Marking	C-value; tolerance; rated voltage; sub-class; manufacturer's type; code for dielectric material; manufacturer location, year and week; manufacturer's logo or name; safety approvals			

Note

• For more detailed data and test requirements, contact rfi@vishay.com



Revision: 15-Jan-2024 1 Document Number: 28117



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BFC2 336 11...

BFC2 336 17...

BFC2 336 13...

BFC2 336 14...

± 10 %

± 20 %

± 10 %

COMPOSITION OF CATALOG NUMBER

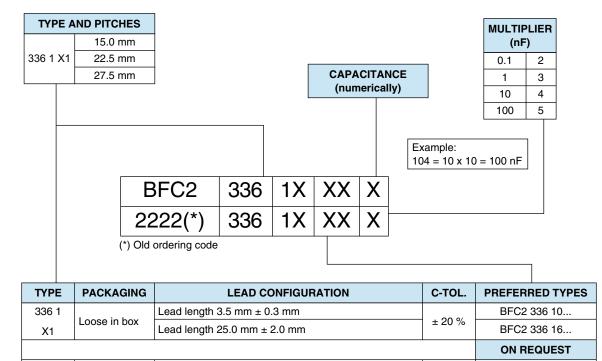
Loose in box

Taped on reel

336 1

X1

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Note

(1) For detailed tape specifications refer to packaging information: www.vishay.com/doc?28139

Lead length 3.5 mm ± 0.3 mm

Lead length 25.0 mm ± 2.0 mm

H = 18.5 mm; $P_0 = 12.7 \text{ mm}$;

reel diameter 500 mm

SPECIFIC REFERENCE DATA					
DESCRIPTION	VALUE				
Tangent of loss angle:	at 10 kHz				
C ≤ 100 nF	≤ 10 x 10 ⁻⁴				
100 nF < C ≤ 470 nF	$\leq 20 \times 10^{-4}$				
C > 470 nF	≤ 70 x 10 ⁻⁴				
Rated voltage pulse slope (dU/d _t) _R at 385 V _{DC} :					
P = 15 mm	250 V/μs				
P = 22.5 mm	150 V/μs				
P = 27.5 mm	100 V/μs				
R between leads, for C \leq 0.33 μ F at 100 V; 1 min	> 15 000 MΩ				
RC between leads, for C > 0.33 μF at 100 V; 1 min	> 5000 s				
R between leads and case; 100 V; 1 min	> 30 000 MΩ				
Withstanding (DC) voltage (cut off current 10 mA) $^{(1)}$; rise time \leq 1000 V/s	3400 V; 1 min				
Withstanding (AC) voltage between leads and case	2050 V; 1 min				

Note

⁽¹⁾ See "Voltage Proof Test for Metalized Film Capacitors": www.vishay.com/doc?28169



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MKP336 1 X1

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	INIOAL	DATA AND ORD	LAING	ı		JMBER BFC2 336	1 AND	PACKAGING	
		DU4511010110	MASS (g) ⁽¹⁾	CATALOG NUMBER BFC2 336 1 ANI LOOSE IN BOX				REEL 500 mm ⁽¹⁾⁽²⁾	
U _{RAC} (V)	CAP. (μF)	DIMENSIONS W x H x L (mm)		I _t = 3.5 mm ± 0).3 mm	l _t = 25.0 mm ±	2.0 mm H = 18.5 mm; P ₀ = 12.7 mm		
				LAST 5 DIGITS OF CATALOG NUMBER	SPQ	LAST 5 DIGITS OF CATALOG NUMBER	SPQ	LAST 5 DIGITS OF CATALOG NUMBER	SPQ
		PITCH = 15.0	mm ± 0.4	4 mm; d _t = 0.6 mm	1 ± 0.06 m	m; U _{RAC} = 275 V;	C-TOL. = :	± 20 %	
	0.010			19001		19007		19002	
	0.015	5.0 x 11.0 x 17.5	1	10153	1000	16153	1000	13153	1100
	0.022			10223	1000	16223	1000	13223	
	0.033	6.0 x 12.0 x 17.5	1.4	10333		16333		13333	900
		PITCH = 15.0	mm ± 0.4	4 mm; d _t = 0.8 mm	1 ± 0.08 m	m; U _{RAC} = 275 V;	C-TOL. = :	± 20 %	
	0.047	7.0 x 13.5 x 17.5	1.8	10473		16473		13473	800
	0.068	8.5 x 15.0 x 17.5	2.4	10683	1000	16683	500	13683	650
	0.100	10.0 x 16.5 x 17.5	3	10104	500	16104		13104	600
				4 mm; d _t = 0.8 mm			C-TOL. = :		
	0.10	7.0 x 16.5 x 26.0	2.9	19003		19008		19004	550
	0.15	8.5 x 18.0 x 26.0	3.8	10154	200	16154	500	13154	450
	0.22	10.0 x 19.5 x 26.0	6.8	10224	200	16224	300	13224	400
	0.22			4 mm; d _t = 0.8 mm	1 + 0 08 m		C-TOL		700
	0.22	11.0 x 21.0 x 31.0	7.4	19005	1 ± 0.00 111	19009	<u> </u>	1	
	0.22	13.0 x 23.0 x 31.0	9.2	10334		16334			
					100	16474	125		
	0.47	15.0 x 25.0 x 31.0	12.3	10474					
	0.68	18.0 x 28.0 x 31.0	16.1	10684		16684	7.	1	
	1.00	21.0 x 31.0 x 31.0	20.3	10105	50	16105	75	L	
		PITCH = 15.0	mm ± 0.	4 mm; d _t = 0.6 mm	1 ± 0.06 m		C-TOL. = :		
	0.010			11103		17103	1000	14103	1100
	0.012	5.0 x 11.0 x 17.5	1	11123		17123		14123	
	0.015	0.0 X 11.0 X 17.0		11153	1000	17153		14153	
275	0.018			11183	1000	17183	1000	14183	
	0.022	6.0 x 12.0 x 17.5	1.4	11223		17223		14223	
	0.027	0.0 X 12.0 X 17.5	1.4	11273		17273		14273	900
		PITCH = 15.0	mm ± 0.4	4 mm; d _t = 0.8 mm	1 ± 0.08 m	m; U _{RAC} = 275 V;	C-TOL. = :	± 10 %	
	0.033			11333		17333		14333	
	0.039	7.0 x 13.5 x 17.5	1.8	11393		17393		14393	800
	0.047			11473	1000	17473		14473	
	0.056	8.5 x 15.0 x 17.5	2.4	11563		17563	500	14563	650
	0.068			11683		17683		14683	
	0.082	10.0 x 16.5 x 17.5	3	11823	500	17823		14823	600
	0.002	DITCH - 22 5	mm + 0	4 mm; d _t = 0.8 mm	1 ± 0 08 m		C-TOL		
	0.10	7.0 x 16.5 x 26.0	2.9	11104	1 ± 0.00 III	17104	500	14104	550
		7.0 X 10.3 X 20.0	2.9	11124		17124	300	14124	330
	0.12	8.5 x 18.0 x 26.0	3.8		200	17154	250		450
	0.15	10.0 10.5 00.0		11154		500	14154	400	
	0.18	10.0 x 19.5 x 26.0	6.8	11184		17184	500	14184	400
	<u> </u>	PITCH = 27.5	mm ± 0.4	4 mm; d _t = 0.8 mm	1 ± 0.08 m		U-10L. = :	± 10 %	
	0.22	11.0 x 21.0 x 31.0	7.4	11224		17224			
	0.27			11274		17274			
	0.33	13.0 x 23.0 x 31.0	9.2	11334		17334]		
	0.39	15.0 x 25.0 x 31.0	12.3	11394	100	17394	125		
	0.47	13.0 A 23.0 X 31.0	12.3	11474		17474			
	0.56	10.0 × 00.0 · 01.0	10.1	11564		17564]		
		18.0 x 28.0 x 31.0	16.1				1		
	0.68			11684		17684			

Notes

- SPQ = Standard Packing Quantity
- (1) Reel diameter = 356 mm is available on request
 (2) H = In tape height; P₀ = Sprocket hole distance; for detailed specifications refer to Packaging Information.
- (3) Weight for short lead product only

Revision: 15-Jan-2024 Document Number: 28117



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APPROVALS							
SAFETY APPROVALS X1	VOLTAGE	VALUE	FILE NUMBERS	LINKS			
EN 60384-14 (ENEC) (= IEC 60384-14 ed-4 (2013))	275 V _{AC}	10 nF to 1 μF	ENEC16/FI/21/01061/A2	www.vishay.com/doc?28197			
UL 60384-14	275 V _{AC}	10 nF to 1 μF	E354331	www.vishay.com/doc?28188			
CSA E384-14	275 V _{AC}	10 nF to 1 μF	E354331	www.visnay.com/doc?28186			

The ENEC-approval together with the CB-Certificate replace all national marks of the following countries (they have already signed the ENEC-Agreement): Austria; Belgium; Czech. Republic; Denmark; Finland; France; Germany; Greece; Hungary; Ireland; Italy; Luxembourg; Netherlands; Norway; Portugal; Slovenian; Spain; Switzerland and United Kingdom.

10 nF to 1 µF



275 V_{AC}



FI-39828/A1

MOUNTING

CB-Test-Certificate

Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoleers are designed for mounting in printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to "Packaging information".

Specific Method of Mounting to Withstand Vibration and Shock

In order to withstand vibration and shock tests, it must be ensured that the stand-off pips are in good contact with the printed-circuit board:

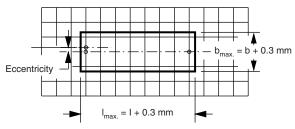
- For pitches ≤ 15 mm capacitors shall be mechanically fixed by the leads
- For longer pitches the capacitors shall be mounted in the same way and the body clamped

Space Requirements on Printed Circuit Board

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The maximum length and width of film capacitors is shown in Figure:

- · Eccentricity as in figure. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned
- Product height with seating plane as given by "IEC 60717" as reference: h_{max.} ≤ h + 0.3 mm



CBA116

SOLDERING CONDITIONS

For general soldering conditions and wave soldering profile, we refer to the application note: "Soldering Guidelines for Film Capacitors": www.vishay.com/doc?28171

Storage Temperature

T_{sta} = -25 °C to +35 °C with RH maximum 75 % without condensation

Ratings and Characteristics Reference Conditions

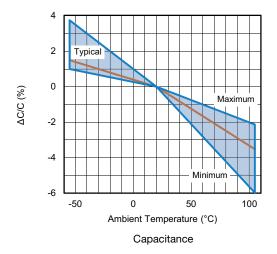
Unless otherwise specified, all electrical values apply to an ambient temperature of 23 °C \pm 1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 % \pm 2 %.

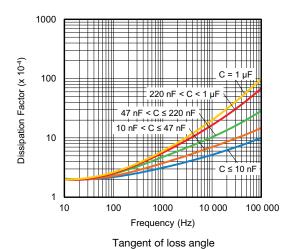
For reference testing, a conditioning period shall be applied over 96 h \pm 4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

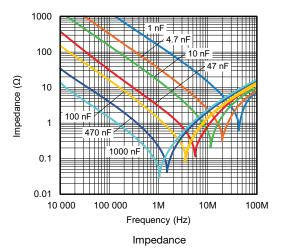


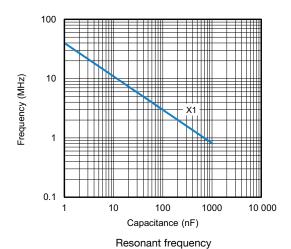
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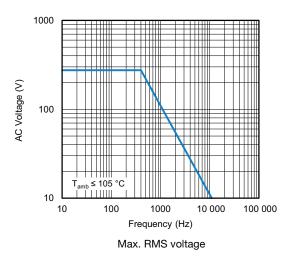
CHARACTERISTICS



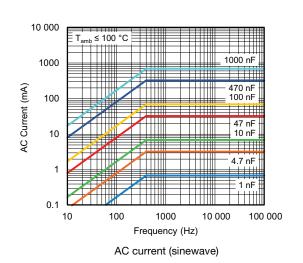








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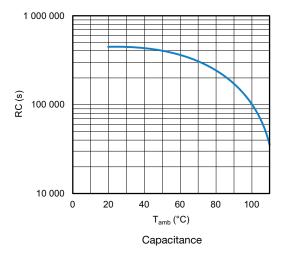


Revision: 15-Jan-2024 Document Number: 28117 5



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APPLICATION NOTES

- For X2 electromagnetic interference suppression in standard across the line applications (50 Hz / 60 Hz) with a maximum mains voltage of 310 V_{AC}
- For series impedance applications we refer to application note www.vishav.com/doc?28153
- For capacitors connected in parallel, normally the proof voltage and possibly the rated voltage must be reduced. For information depending of the capacitance value and the number of parallel connections contact: dc-film@vishay.com
- These capacitors are not intended for continuous pulse application. For these situations capacitors of the AC and pulse programs must be used
- The maximum ambient temperature must not exceed 110 °C. (125 °C for less than 1000 h) for C ≤ 470 nF and 110 °C for C > 470 nF
- Rated voltage pulse slope:
 If the pulse voltage is lower than the rated voltage, the values of the specific reference data can be multiplied by 435 V_{DC} and divided by the applied voltage

INSPECTION REQUIREMENTS

General Notes

Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, Publication IEC 60384-14 ed-4 (2013) and Specific Reference Data."

GROUP C INSPECTION REQUIREMENTS				
SUB-CLAUSE NUMBER AND TEST	D OR ND	CONDITIONS	PERFORMANCE REQUIREMENTS	
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1	D			
4.1 Dimensions (detail)			As specified in chapters "General Data" of this specification	
Initial measurements		Capacitance Tangent of loss angle: For C ≤ 470 nF at 100 kHz For C > 470 nF at 10 kHz		
4.3 Robustness of terminations		Tensile: load 10 N; 10 s Bending: load 5 N; 4 x 90°	No visible damage	



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SUB-CLAUSE NUMBER	D		
AND TEST	OR ND	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1	D		
4.4 Resistance to soldering heat		No pre-drying Method: 1A Solder bath: 260 °C Duration: 10 s	
4.19 Component solvent resistance		Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: Min. 1 h, max. 2 h	
4.4.2 Final measurements		Visual examination	No visible damage Legible marking
		Capacitance	$ \Delta C/C \le 5$ % of the value measured initially
		Tangent of loss angle	Increase of $\tan \delta$: ≤ 0.008 Compared to values measured initially
		Insulation resistance	As specified in section "Insulation Resistance" of this specification
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1	D		
Initial measurements		Capacitance Tangent of loss angle: For C ≤ 470 nF at 100 kHz For C > 470 nF at 10 kHz	No visible damage Legible marking
4.20 Solvent resistance of the marking: see section "General Notes"; item 5		Isopropylalcohol at room temperature Method: 1 Rubbing material: cotton wool Immersion time: 5 min ± 0.5 min	No visible damage
4.6 Rapid change of temperature		θA = - 55 °C θB = + 105 °C 5 cycles	
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1	D		
4.6.1 Inspection		Duration t = 30 min	
4.7 Vibration (see note 3.1)		Visual examination Mounting: see section "Mounting" of this specification Procedure B4: Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s² (whichever is less severe) Total duration 6 h	No visible damage
4.7.2 Final inspection		Visual examination	No visible damage

Revision: 15-Jan-2024 7 Document Number: 28117



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SUB-CLAUSE NUMBER	D		
AND TEST	OR ND	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1	D		
4.9 Shock (see note 3)		Mounting: See section "Mounting" for more information	
		Pulse shape: Half sine Acceleration: 490 m/s ²	
		Duration of pulse: 11 ms	
4.9.2 Final measurements		Visual examination	No visible damage
		Capacitance	$ \Delta C/C \le 5$ % of the value measured initially
		Tangent of loss angle	Increase of tan δ : \leq 0.008 Compared to values measured initially
		Insulation resistance	As specified in section "Insulation Resistance" of this specification
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B	D		
4.11 Climatic sequence			
4.11.1 Initial measurements		Capacitance Measured in 4.4.2 and 4.9.2 Tangent of loss angle: Measured initially in C1A and C1B	
4.11.2 Dry heat		Temperature: 105 °C Duration: 16 h	
4.11.3 Damp heat cyclic Test Db First cycle			
4.11.4 Cold		Temperature: - 55 °C Duration: 2 h	
4.11.5 Damp heat cyclic Test Db remaining cycles			
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B	D		
4.11.6 Final measurements		Visual examination	No visible damage Legible marking
		Capacitance	$ \Delta C/C \le 5$ % of the value measured in 4.11.1.
		Tangent of loss angle	Increase of tan δ : \leq 0.008 compared to values measured in 4.11.1
		Voltage proof 1200 V _{DC} ; 1 min between term	No permanent breakdown or flash-over
		Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification

Revision: 15-Jan-2024 8 Document Number: 28117



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GROUP C INSPECTION RE	D		
SUB-CLAUSE NUMBER AND TEST	OR ND	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C2	D		
4.12 Damp heat steady state		56 days, 40 °C, 90 % to 95 % RH, no load capacitance	
4.12.1 Initial measurements		Tangent of loss angle at 10 kHz	
4.12.3 Final measurements		Visual examination	No visible damage Legible marking
		Capacitance	$ \Delta C/C \le 5$ % of the value measured in 4.12.1.
		Tangent of loss angle	Increase of tan δ : \leq 0.008 Compared to values measured in 4.12.1.
		Voltage proof 1200 V _{DC} ; 1 min between term	No permanent breakdown or flash-over
		Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification
SUB GROUP C3	D		
4.13.1 Initial measurements		Capacitance Tangent of loss angle: For C ≤ 470 nF at 100 kHz For C > 470 nF at 10 kHz	
4.13 Impulse voltage		3 successive impulses, full wave, peak voltage: X1: 4 kV Max. 24 pulses	No selfhealing breakdowns or flashover
4.14 Endurance		Duration: 1000 h 1.25 U_{RAC} at 105 °C Once in every hour the voltage is increased to 1000 V_{RMS} for 0.1 s via resistor of 47 Ω ± 5 %	
SUB GROUP C3	D		
4.14.7 Final measurements		Visual examination	No visible damage Legible marking
		Capacitance	$ \Delta C/C $ ≤ 10 % compared to values measured in 4.13.1.
		Tangent of loss angle	Increase of tan δ : \leq 0.008 Compared to values measured in 4.13.1.
		Voltage proof 1200 V _{DC} ; 1 min between terminations 2050 V _{DC} ; 1 min between terminations and case	No permanent breakdown or flash-over
		Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification

Revision: 15-Jan-2024 9 Document Number: 28117



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	GROUP C INSPECTION REQUIREMENTS					
SUB-CLAUSE NUMBER AND TEST	OR ND	CONDITIONS	PERFORMANCE REQUIREMENTS			
SUB-GROUP C 4	D					
4.15 Charge and discharge		10 000 cycles (50 c/s) charge to U_R half sinewave Duration: 5 ms Discharge resistance: $R = \frac{385 \text{ V}_{DC}}{1.5 \text{ x C}(\text{dU/dt})}$ $R_{\text{min.}} = 2.2$				
4.15.1 Initial measurements		Capacitance Tangent of loss angle For C ≤ 470 nF at 100 kHz For C > 470 nF at 10 kHz				
4.15.3 Final measurements		Capacitance	$ \Delta C/C \le 10$ % compared to values measured in 4.15.1.			
		Tangent of loss angle	Increase of tan δ: ≤ 0.008 Compared to values measured in 4.15.1			
		Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification			
SUB-GROUP C5	D					
4.16 Radio frequency charact	eristic	Resonance frequency	As specified in section "Resonant Frequency" of this specification. ± 10 %			
SUB-GROUP C6	D					
4.17 Passive flammability Class B		Bore of gas jet: \emptyset 0.5 mm Fuel: Butane Test duration for actual volume V in mm³: $V \le 250$: 10 s $250 < V \le 500$: 20 s $500 < V \le 1750$: 30 s V > 1750: 60 s One flame application	After removing test flame from capacito the capacitor must not continue to burn for more than 10 s. No burning particle must drop from the sample.			
		12 mm ~ 8 mm 45.0°				
SUB-GROUP C7	D					
4.18 Active flammability		20 x 4 kV discharges on the test capacitor connected to U _R	The cheese cloth around the capacitors shall not burn with a flame. No electrical measurements are required.			





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