# SL1002A Series



#### **Agency Approvals**

AGENCY	AGENCY FILE NUMBER	
<b>91</b>	E128662	

# 2 Electrode GDT Graphical Symbol



# **Additional Information**



Datasheet





Samples

# Description

The Broadband Optimized<sup>™</sup> SL1002A series has been especially developed for use in broadband equipment. Special design features provide high levels of protection against fast rising transients in the 100V/µs to 1kV/µs range usually caused by lightning disturbances. These devices have ultra low capacitance (typically 1.2pF or less) and present insignificant signal losses up to 1.5GHz. These devices are extremely robust and are able to divert a 5000A pulse without destruction. For AC Power Cross of long duration, overcurrent protection is recommended.

# Features

- RoHS compliant/Leadfree
- Ultra low insertion loss
- Surface mountable
- 5kA surge capability tested with 8/20µS– Pulse as defined by IEC 61000-4-5
- Excellent response to fast rising transients
- Can be used to meet Telcordia GR1089 without series resistance

# Applications

- Broadband equipment
- ADSL equipment
- XDSL equipment

 10/700 6kV capability, as per ITU-T Rec. K.21, enhanced test level

RoHS

(Pi) **4**1

- 2000 A 2/10µs surge rating
- Meet FCC part 68 10/160µs waveform, 200A test and 10/560µs waveform 100A test
- Halogen-free

- Satellite and CATV equipment
- General telecom equipment

# Gas Discharge Tubes SL1002A Series



Max Impulse Discharge

Current

2 kA

@ 10/350 µs

1.5 kA

#### **Electrical Characteristics** Device Specifications (at 25°C) DC Breakdown Impulse Impulse Insulation Capaci Arc Surge Nominal Breakdown Breakdown Resistance in Volts1,2 Voltage Impulse Part Number Discharge in Volts<sup>3,4</sup> in Volts<sup>3,4</sup> Current 10/1000us MAX MIN TYP MAX MAX MIN

650

700

900

1000

1200

1300

10<sup>9</sup> Ω

(at 50V)

10<sup>9</sup> Ω

(at 100V)

10<sup>9</sup> Ω

(at 500V)

1.2 pF

~15 V

Notes: 1. At delivery AQL 0.65 level II, DIN ISO 2859

2. In ionized mode

SL1002A075

SL1002A090

SL1002A230

SL1002A250

SL1002A260

SL1002A350

SL1002A470

SL1002A600

SL1002A600SP

3. In ionized mode, tested according to ITU-T Rec. K.12

60 75 90

72 90

200 250 300

280

480 600 720

184 230

210 260

376 470

570 600

350 420

4. Comparable to the silicon measurement Switching Voltage (Vs)

5. Reference REA PE-80, 0.2A. Tested to ITU-T Rec. K.12 and REA PE-80 < 150 msecs.

400

600

800

900

1100

1200

108

276

310

564

780

6. 300 Applications [150(+) & 150(-)]

7. 10x[5x (+) & 5x (-)] Applications

#### **Product Characteristics**

Materials	<b>Construction</b> = Ceramic Insulator <b>Device Finish</b> = Dull Tin-plated 17.5 +/-12.5 microns
Product Marking	Littelfuse 'LF' Mark, voltage and date code

Glow to Arc Transition Current	< 0.5 Amps	
Glow Voltage	~60 - 140 Volts	
Storage and Operational Temperature	-40 to +90°C	

Life Ratings

Holdover

Voltage⁵

TYP

50 V

135 V

Nominal

Discharge

Current

(10x1s @50-60Hz)

5 A

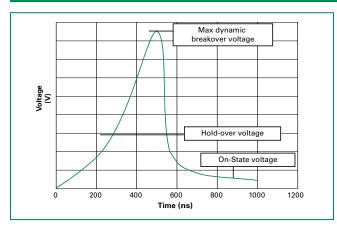
300

shots6

10 shots7

(@ 5kA)

#### Voltage vs. Time Characteristics

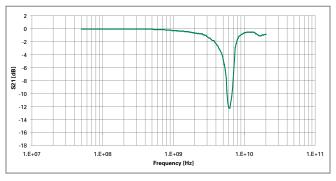


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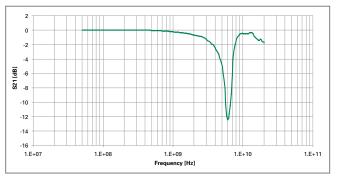


#### **Insertion Loss Characteristics**

#### **Typical Insertion Loss Characteristics (90V)**

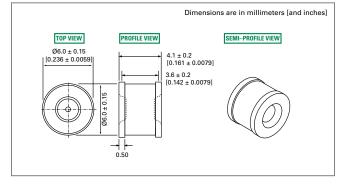


#### **Typical Insertion Loss Characteristics (600V)**

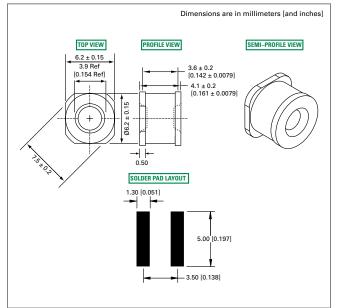


### **Device Dimensions**

#### 'C' Type Core Devices



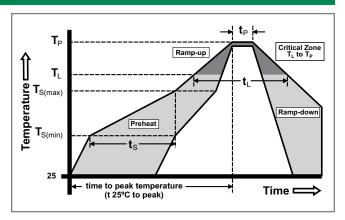
#### 'SM' Type Surface Mount Devices



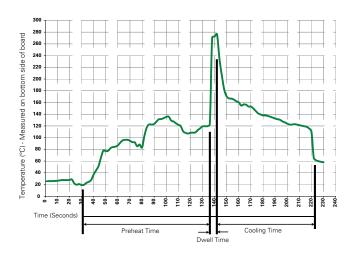


#### Soldering Parameters - Reflow Soldering (Surface Mount Devices)

Reflow Condition		Pb-free assembly
Pre Heat	-Temperature Min (T <sub>s(min)</sub> )	150°C
	-Temperature Max (T <sub>s(max)</sub> )	200°C
	-Time (Min to Max) (t <sub>s</sub> )	60 – 180 seconds
Average Ramp-up Rate (Liquidus Temp (T <sub>L</sub> ) to peak)		3°C/second max.
T <sub>S(max)</sub> to T <sub>L</sub> - Ramp-up Rate		5°C/second max.
Reflow	-Temperature $(T_L)$ (Liquidus)	217°C
	-Temperature (t <sub>L</sub> )	60 – 150 seconds
PeakTemperature (T <sub>P</sub> )		260 <sup>+0/-5</sup> °C
Time within 5°C of Actual Peak Temperature (t <sub>p</sub> )		10 – 30 seconds
Ramp-down Rate		6°C/second max.
Time 25°C to Peak Temperature (T <sub>P</sub> )		8 minutes max.
Do not exceed		260°C



#### Soldering Parameters - Wave Soldering (Thru-Hole Devices)



# **Recommended Process Parameters:**

Wave Parameter	Lead-Free Recommendation			
Preheat:				
(Depends on Flux Activation Temperature)	(Typical Industry Recommendation)			
Temperature Minimum:	100° C			
Temperature Maximum:	150° C			
Preheat Time:	60-180 seconds			
Solder Pot Temperature:	280° C Maximum			
Solder Dwell Time:	2-5 seconds			
Solder Dwell Time:	2-5 seconds			

## **Soldering Parameters - Hand Soldering**

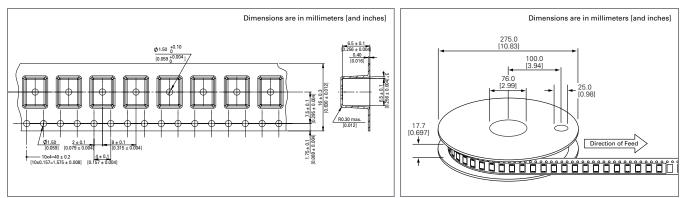
Solder Iron Temperature: 350° C +/- 5°C Heating Time: 5 seconds max.



### Packaging

'C' Type Core Items: Package bulk pack in polybag, 1000 pcs/bag

'SM' Type Surface Mount Items: Packaged tape and reel carrier, 1000 pcs/reel (specifications below)



#### Part Numbering System and Ordering Information

<u>SL1002 A XXX XX</u>



Voltage -

#### **Pin Configuration**

**C** = Core (Packed in polybag, 1000pcs/bag)

SM = Surface Mount (Packed in carrier and tape, 1000pcs/reel)