

Specifications

Printing

Print Technology Print Area Print Volume

Recommended Operating Temperature

Dimensions with Reel Operating Footprint

Maximum Movement Speed

Print Surface Leveling

Connectivity

Extruder/Hot End Nozzle Diameter Filament Diameter Maximum Extrusion Rate

Nozzle Material Nozzle Temperature Nozzle Heat Up Time

Print Surface

Maximum Print Surface Temperature Print Surface Heat Up Time

Layer Resolution
Minimum Positive Feature Size
Calculated XYZ Positional Resolution

Fused Filament Fabrication

280 mm x 280 mm x 285 mm (11.02 in x 11.02 in x 11.22 in)

22,344 cm³ (1,362.5 in³)

From 5°C to 45°C (41°F to 113°F)

83.2 cm x 51 cm x 52 cm (32.75 in x 20.08 in x 20.47 in)

83.2 cm x 66.2 cm (32.75 in x 26.06 in)

300mm/s

Automatic Compensation USB Serial and SD Card

SE Tool Head | 2.85 mm | Single Extruder | 0.5 mm

0.5 mm 2.85 mm 13.82 mm³/s

Nickel-Plated Copper Alloy Up to 290°C (554°F)

From 23°C to 210°C (73°F to 140°F) in 97 seconds

Heated Borosilicate Glass with PEI Surface

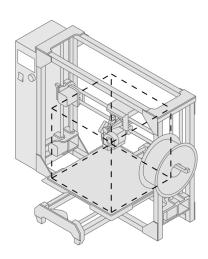
Up to 120°C (248°F)

From 18° C to 100° C (64° F to 212° F) in 10 min 48 sec

0.05 mm - 0.4 mm (0.002 in - 0.016 in)

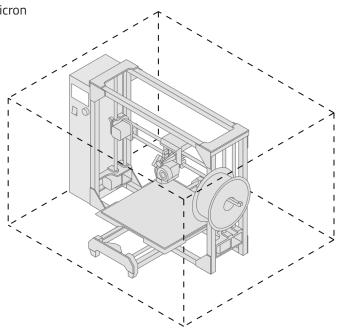
0.5 mm (0.02 in)

10, 10, <1 micron



Print Area

280 mm x 280 mm x 285 mm (11.02 in x 11.02 in x 11.22 in)



Operating Footprint

83.2 cm x 66.2 cm (32.76 in x 26.06 in)



Specifications (Continued)

Universal Tool Head System

The next generation of modular tool heads allow for easy tool head swapping and a variety of nozzle sizes to fit every project. LulzBot also honors your freedom to use 2.85 mm or 1.75 mm filament depending on your printing needs.

SE Tool Head | 2.85 mm | Single Extruder | 0.5 mm

Go from printing ABS and PLA to TPU with ease.

SL Tool Head | 2.85 mm | Small Layer | 0.25 mm

Print most materials with incredible detail and resolution.

HE Tool Head | 2.85 mm | Hardened Steel | 0.5 mm

Hardened Steel nozzle and hobbed gear is ready for all materials from ABS to carbon-filled filament.

HS Tool Head | 2.85 mm | Hardened Steel | 0.8 mm

Make high-strength, end-use parts with composite materials such as carbon-filled filament.

HS+ Tool Head | 2.85 mm | Hardened Steel | 1.20 mm

Design, print and iterate large prototypes at incredible speed with this high-output tool head.

M175 Tool Head | 1.75 mm | Single Extruder | 0.5 mm

Open up the world of 1.75 mm filament to your LulzBot 3D Printer.

Learn more about tool head upgrades at https://www.lulzbot.com/store/tool-heads

Materials

Software

Open filament system capability PLA, ABS, Nylon 645, Polycarbonate, Carbon Fiber Reinforced Blends,

TPU 85A & 95A (Flexible), PETg, PETT, Copolyester, PVB (Polycast), HIPS,

and many more 3rd party filaments.

Operating System Capability GNU/Linux, Mac, Windows

Recommended Software Cura LulzBot Editon, Version 3.2 or newer

Firmware

Supported File Types .stl, .obj, .g, .gcode, .x3d, .3mf, .png, .jpg

Electrical

Certifications

Power Requirements 100VAC - 240VAC

Output 24 volt DC, 500 watts, 21 amps

Power Supply Auto-switching MEAN WELL RSP-500-24

Safety and Compliance

FCC, CE, WEEE, CSA, RCM, OSHWA Warranty Includes one-year warranty and access to technical support five days a week.

Optional one, two, or three-year extended warranties available.

Country of Origin Made in USA from domestic and imported components.

> sales@LulzBot.com | +1-970-377-1111 LulzBot.com

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