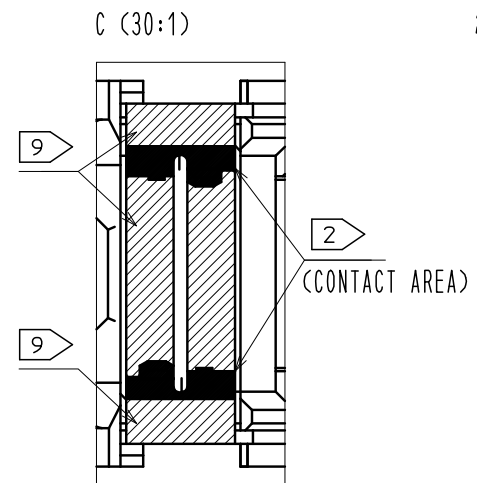
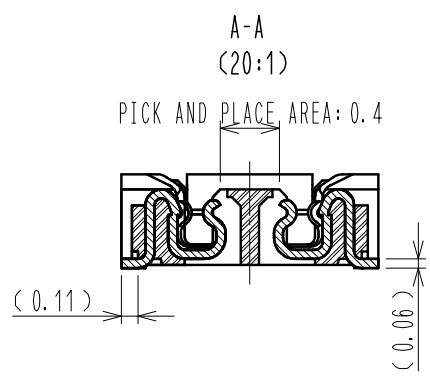
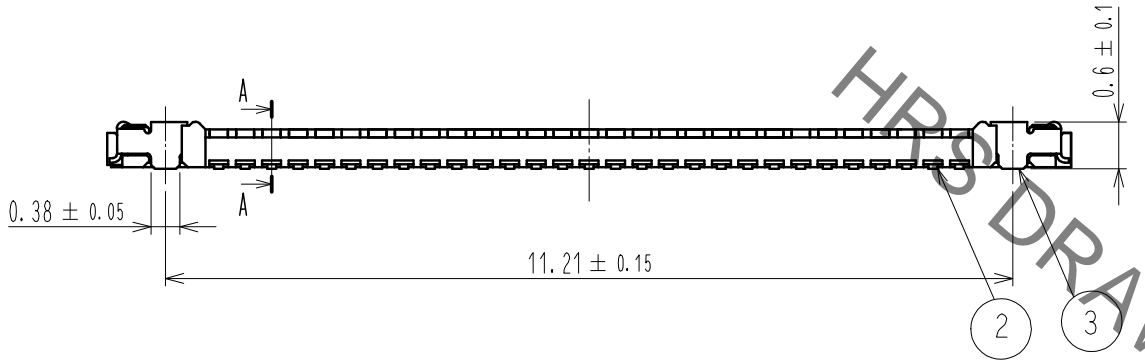
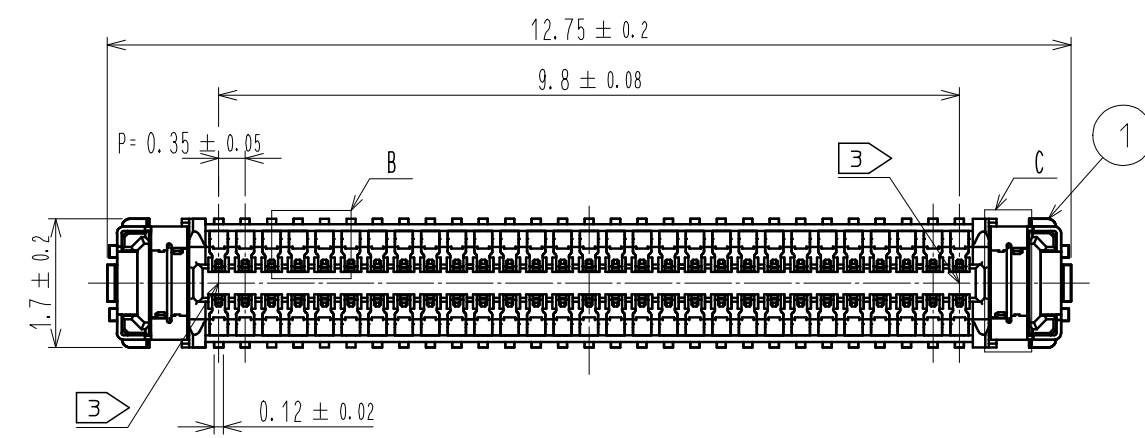
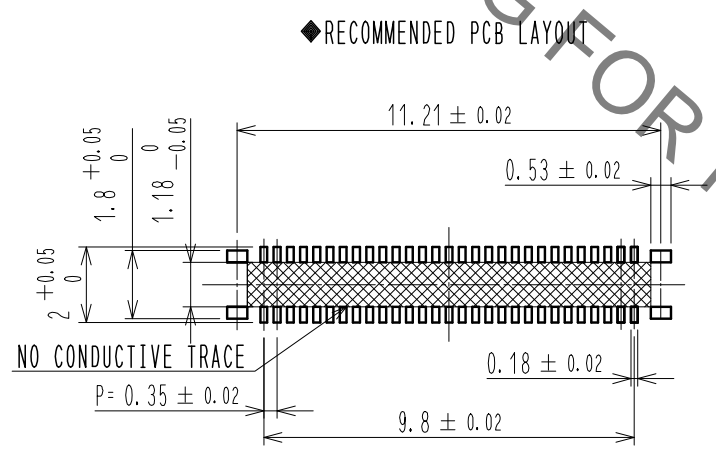
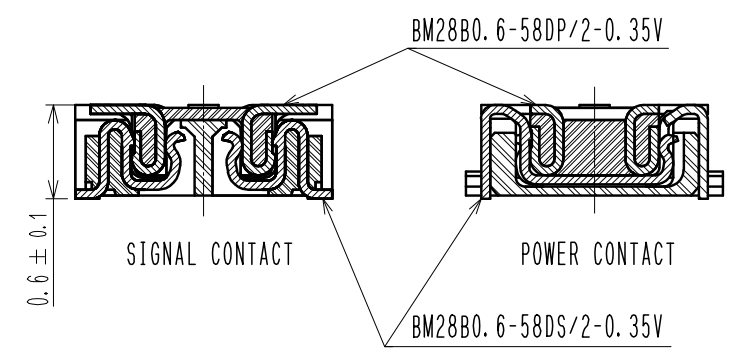


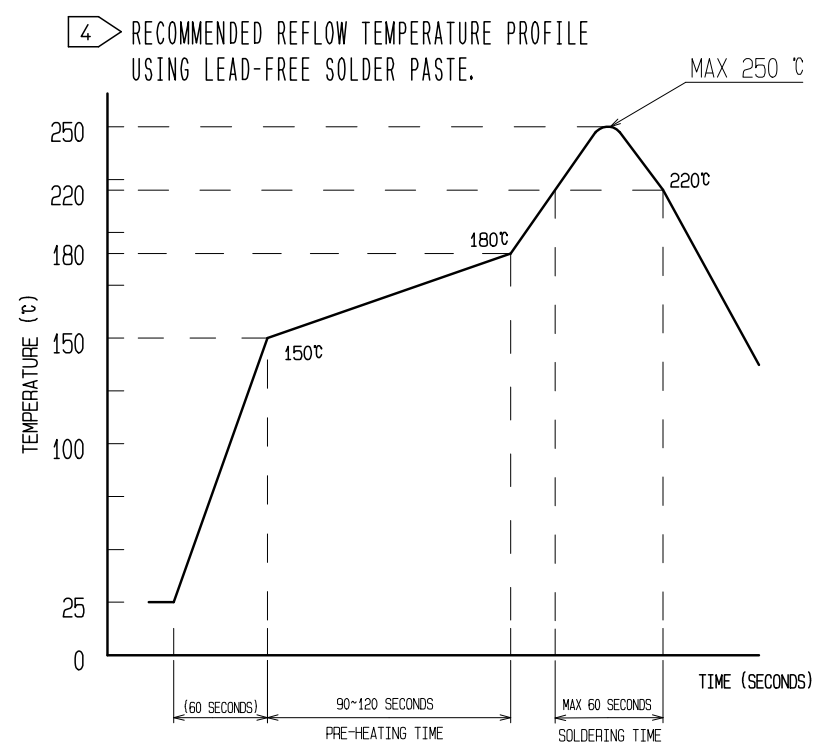
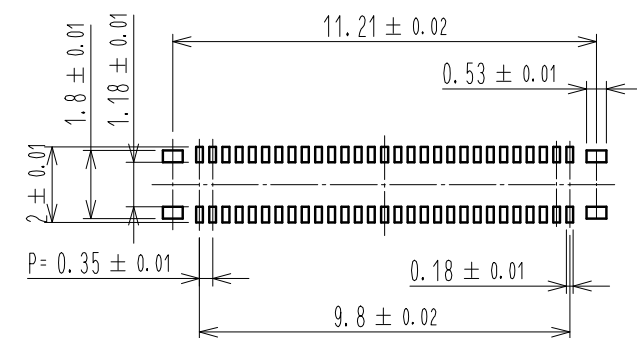
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ENGAGEMENT FIGURE (20:1)



RECOMMENDED METAL MASK DIMENSIONS
METAL MASK THICKNESS : 80 μm



REFLOW METHOD: IR REFLOW
NUMBER OF REFLOW CYCLES: 2 CYCLES MAX.
1) REFLOW TIME
DURATION ABOVE 220°C, 60 SEC MAX.
(PEAK TEMPERATURE: 250°C MAX)
2) PRE-HEAT TIME
PRE-HEAT TEMPERATURE(MIN): 150°C
PRE-HEAT TEMPERATURE(MAX): 180°C
PRE-HEAT TIME: 90-120 SEC.

- 4 THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. THEREFORE, A THOROUGH EVALUATION OF MOUNTING COONDITION IS REQUIRED PRIOR TO PRODUCTION. TEPERATURE IS MEASURED AT CONTACT LEAD.
- 5. PLEASE CONTACT US IN CASE YOU WILL MAKE DIFFERENT SETTINGS FROM OUR RECOMMENDATION.
- 6. THIS PRODUCT SATISFIES HALOGEN FREE REQUIREMENTS DEFINED AS 900ppm MAXIMUM CHLORINE, 900ppm MAXIMUM BROMINE, AND 1500ppm MAXIMUM TOTAL OF CHLORINE AND BROMINE.
- 7. THIS PRODUCT COMPLY WITH RoHS.
- 8 WELD LINE APPEARS IN THE INDICATED POSITION.
- 9 NO GOLD PLATING IS ACCEPTABLE FOR THIS AREA.

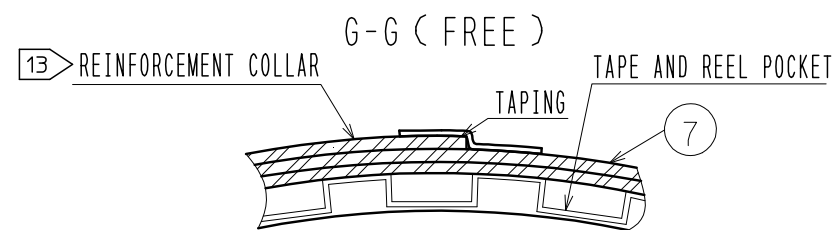
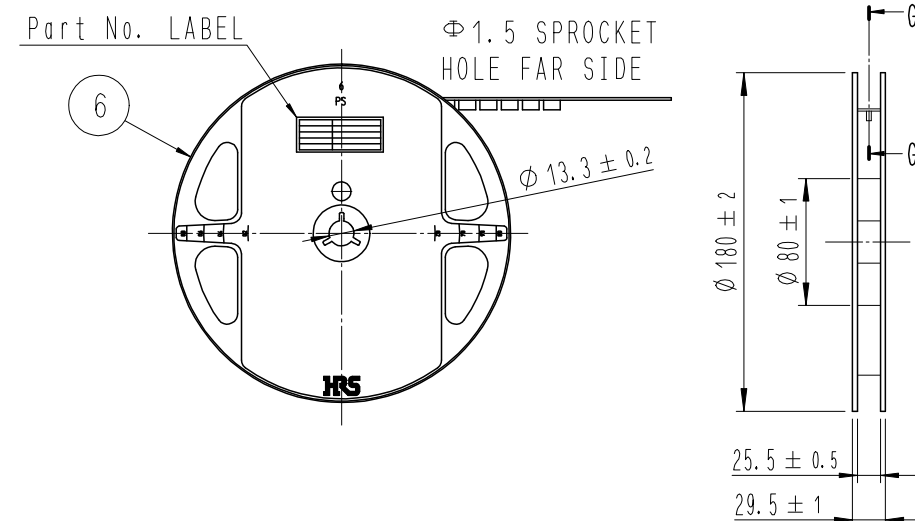
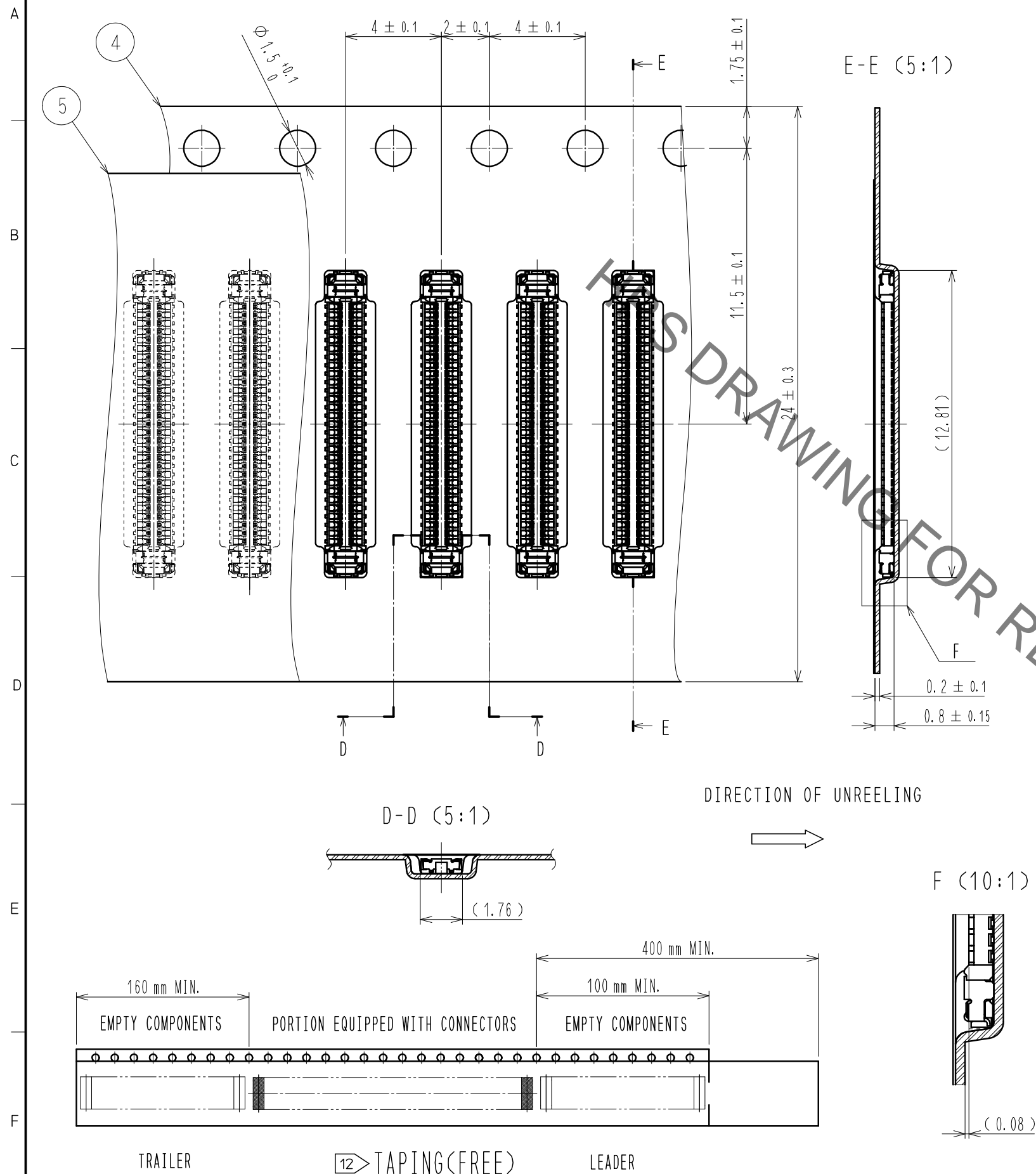
- NOTE 1 . ALL LEAD CO-PLANARITY SHALL BE 0.08mm MAX.
2 CONTACT PLATING SPECIFICATIONS
CONTACT AREA : GOLD 0.05 μm MIN
SMT LEAD : GOLD 0.05 μm MIN
UNDER PLATING : NICKEL 1 μm MIN
(SURFACE : SEALING)
3 CAV No. AND HRS MARK EXIST IN THE INDICATED POSITION.

4	PS	CLEAR(EMBOSSED CARRIER TAPE)			
3	COPPER ALLOY	2	7	PS	CLEAR (REINFORCEMENT COLLAR)
2	COPPER ALLOY	2	6	PS	BLACK (PLASTIC REEL)
1	LCP	UL94 V-0, BLACK	5	POLYESTER	CLEAR (COVER TAPE)
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS
UNITS mm		SCALE 10 : 1	COUNT	DESCRIPTION OF REVISIONS	
DESIGNED		CHECKED		DATE	
APPROVED : MO. ISHIDA 17.10.09			DRAWING NO. EDC-631524		
CHECED : TS. MIYAZAKI 17.10.09			PART NO. BM28B0.6-58DS/2-0.35V(53)		
DESIGNED : RT. SHIMIZU 17.10.09			CODE NO. CL6650-0002-1-053		
DRAWN : RT. SHIMIZU 17.10.09			1/2		

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EMBOSED CARRIER TAPE PACKAGING (5:1)

STYLE AND DIMENSION OF REEL (FREE)



DETAIL OF PART NO. LABEL

製造年月日	** ** *	DATA OF MANUFACTURED
製品コード	CL6650-****-**	CODE NO.
製品名	BM28B0.6-**	PART NO.
数量	1,000	QUANTITY
納入者	ヒロセ電機(株)	SUPPLIER

- 10. PER REEL 1,000 CONNECTORS.
- 11. THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.
- (12) REFER TO JIS C 0806, IEC 60286-3(PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)
- (13) AFTER PACKAGING, ROLL 2 METERS OF THE REINFORCEMENT COLLAR TO OUTER CIRCUMFERENCE OF TAPE AND REEL POCKET, AND TAPE DOWN AT THE END THE COLLAR.

HRS	DRAWING NO.	EDC3-631524
	PART NO.	BM28B0.6-58DS/2-0.35V(53)
	CODE NO.	CL6650-0002-1-053
		2/2