5/2-way valve, Series 740

▶ Qn = 700 - 950 I/min ▶ pipe connection ▶ compressed air connection output: Ø 8x1 - Ø 10x1 ▶ Electr. connection: Plug, EN 175301-803, form A ▶ with throttle ▶ Can be assembled into blocks ▶ Manual override: with detent, without detent



Version	Diaphragm poppet valve
Pilot	internal
Sealing principle	soft sealing
Blocking principle	Plate principle, Single bas
Mounting on manifold strip	PRS strip
Working pressure min./max.	1.5 bar / 10 bar
Ambient temperature min./max.	-15°C/+50°C
Medium temperature min./max.	-15°C / +50°C
Medium	Compressed air
Max. particle size	50 <i>µ</i> m
Oil content of compressed air	0 mg/m³ - 5 mg/m³
Connector standard	EN 175301-803:2006
Protection class according to EN 60529:2000 with electrical connector/plug	IP 65
Compatibility index	14
Duty cycle	100 %
Switch-on time	16 ms
Switch-off time	36 ms
Materials:	

Materials: Housing Seals

Polyoxymethylene; Polyarylamide Acrylonitrile Butadiene Rubber

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- The oil content of air pressure must remain constant during the life cycle.
- Use only the approved oils from Bosch Rexroth, see chapter "Technical information".
- ATEX optional: ATEX version can be produced by combining the basic valve without coil with an ATEX coil. ATEX ID: see ATEX coils catalog page.

Operating voltage				Power con- sumption	Switch-on power		Holding power			
DC	AC 50 Hz	AC 60 Hz	DC	AC 50 Hz	AC 60 Hz	DC	AC 50 Hz	AC 60 Hz	AC 50 Hz	AC 60 Hz
						W	VA	VA	VA	VA
24 V	-	-	-10% / +10%	-	-	2.1	-	-	-	-
-	230 V	230 V	-	-20% / +10%	-10% / +20%	2.1	6.6	5.5	4.18	3.3
-	-	-	-	-	-	2.1	-	-	-	-

base plate principle

Directional valves → Electrically operated

5/2-way valve, Series 740

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МО	Compressed air connection			Operating voltage			Flow rate value	Weight	Note	Part No.	
	Input	Output	Exhaust	DC	AC 50 Hz	AC 60 Hz	Qn				
							[l/min]	[kg]			
-5	Ø 8x1	Ø 8x1	M14x1	24 V	-	-	700	0.339	1); 4)	5727400220	
	Ø 8x1	Ø 8x1			24 V	-	-	700	0.317	2); 4)	5727400420
	Ø 8x1	Ø 8x1		24 V	-	-	700	0.335	1); 4); 6)	5727420220	
	Ø 10x1	Ø 10x1		24 V	-	-	950	0.341	1); 4)	5727450220	
	Ø 10x1	Ø 10x1		24 V	-	-	950	0.318	2); 4)	5727450420	
	Ø 8x1	Ø 8x1		-	230 V	230 V	700	0.335	1); 4)	5727405280	
	Ø 8x1	Ø 8x1		-	230 V	230 V	700	0.311	2); 4)	5727405480	
	Ø 10x1	Ø 10x1		-	230 V	230 V	950	0.336	1); 4)	5727455280	
	Ø 10x1	Ø 10x1		-	230 V	230 V	950	0.311	2); 4)	5727455480	
	Ø 8x1	Ø 8x1	M14x1	-	-	-	700	0.221	3); 5)	5727405302	
	Ø 10x1	Ø 10x1					950	0.22		5727455302	

MO = Manual override

1) with electrical connector

2) without electrical connector

3) Basic valve without coil

4) Protected against polarity reversal

5) ATEX optional

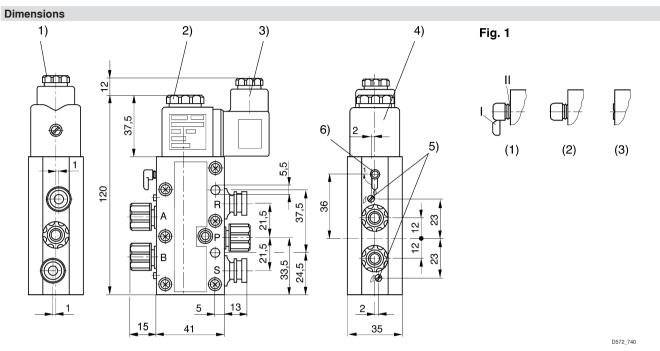
6) ATEX certified: II 3G3D EEX nA IIB T4 IP65 T125 °C X

Nominal flow Qn at 6 bar and $\Delta p = 1$ bar

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1) gland fitting M16x1,5

2) M5 internal thread accessible under cap

3) el. connector can be rotated at 90 $^\circ$ intervals

4) coil can be plugged at 45° intervals

5) throttle screw for exhausts 5 (R) and 3 (S) (S)

6) manual override and position indicator

Fig. 1: manual override:

manual actuation: (1) with detent - push and turn into position 1 (2) without detent - remove segment 1 - push only actuation by tool: (3) with detent - remove segments up to II - push with tool and turn into position 1