

## WIRE, ELECTRICAL, RADIATION-CROSSLINKED, MODIFIED FLUOROPOLYMER INSULATED, TIN COPPER CONDUCTOR, 150°C, 600 VOLT, LIGHTWEIGHT.

The complete requirements for procuring the wire described herein shall consist of this document.

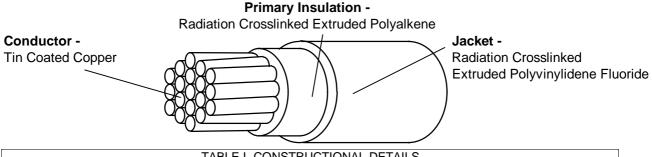


TABLE I. CONSTRUCTIONAL DETAILS									
Part	Wire	Conductor			FINISHED WIRE				
Description	Size	Stranding	Diameter		Maximum	Outside		Maximum	
	(AWG)	No./ AWG	(mm)		Resistance	Diameter		Weight	
					@20°C	(mm.)		(kg/km)	
			Min.	Max.	(Ω/km)	Min.	Nom.	Max.	
44A0111-30-*	30	7/38	0.29	0.31	356	0.64	0.69	0.74	1.06
44A0111-28-*	28	7/36	0.36	0.38	225	0.71	0.76	0.81	1.43

TABLE II. PERFORMANCE DETAILS							
	Mandrel Diameter	Weight					
	(mm ± 3%)	(kg ± 3%)					
	Immersion	Immersion					
Life cycle and	Cold	Wrap	Life cycle and	Cold			
Accelerated ageing	Bend		Accelerated ageing	Bend			
9.5	9.5	4.8	0.11	0.23			
9.5	9.5	4.8	0.11	0.23			

COLOUR CODE:

The '\*' in the part number shall be replaced by a standard colour code designator in accordance with Mil Std 681. White preferred. e.g. 44A0111-30-9 White insulation

PERFORMANCETo be tested in accordance with the issue in effect of QP-D-004 andREQUIREMENTS:meet the requirements of below:

Accelerated Ageing: $300 \pm 2^{\circ}$ C for 6 hours Shrinkage: $300 \pm 2^{\circ}$ C 3.17 mm Max. in 300 mm Blocking: $150 \pm 2^{\circ}$ C for 24 hours Thermal Shock: $150 \pm 2^{\circ}$ C, $1.52$ mm Max. Voltage Withstand Test (Post Environmental): 2.5 kV (rms) for 5 minutes Flammability: 30 seconds Max. 76 mm Max. no flaming tissue. Immersion: Diameter increase 5% Max. no cracking, no dielectric breakdown Elongation and Tensile Strength: Primary Insulation Elongation: 150% Min. Tensile Strength: 17.2 MPa Min. Insulation Resistance: 1500 MΩ/ km Min. Surface Resistance: 1.27 MΩ/ km Min. Both Readings	Insulation Flaws: Primary Insulation Spark Test: 1.5 kV (rms) Impulse Dielectric Test: 6.0 kV (peak) 100% test Finished Wire Impulse Dielectric Test: 8.0 kV (peak) 100% test Life Cycle: 200 ±3°C for 168 hours Low Temperature - Cold Bend: -65 ±2°C for 4 hours Voltage Withstand Test (Post Environmental): (After Accelerated Ageing, Immersion, Life Cycle and Low Temperature-Cold Bend) 1 kV (rms) for 1 minute Smoke Test: 200±2°C, No visible smoke Solderability (95% Min. coverage): per MIL-STD-202, Method 208, except without steam-ageing, type RMA flux Wicking: 57.2 mm Max. Humidity Resistance: Insulation Resistance
Both Readings	Humidity Resistance: Insulation Resistance 1500 MΩ/ km Min.

## APPROVAL:

Electronic sign off - no signatures will appear.

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