

# Sockets, Socket sets, Accessories for manual drives



## STAHLWILLE sets of socket spanners and inserts...

The professionals in industry and the trades are under pressure to work quickly, accurately and economically. Which is why they make heavy demands on their tools. Due to the numerous technical innovations incorporated in them, STAHLWILLE ratchets and sockets make a valuable contribution to the prevention of both mistakes and injuries.

By using ratchets, adaptors and inserts made by STAHLWILLE, professional tradesmen are quite simply "making sure". It does not matter whether it is a full set of tools or individual components – users can be sure they will get top-of-the-range quality every time. This is guaranteed by adherence to the closest tolerances during production and stringently applied quality assurance measures in accordance with DIN EN ISO 9001.

The legendary reliability and precision of these tools is enhanced by a large number of user-friendly features.

- Non-slip, ergonomically manufactured 2-component handles facilitate strain-free working.
- Slim-design sockets enable access to awkward places.
- The QuickRelease system ensures full control over the joint between the ratchet, the adaptors and the sockets.
- Sculpted chemical-resistant cut-outs in special PE foam inlays prevent tools rattling and sliding around.



## Safety advantage 1 @R-1-1

### STAHLWILLE QuickRelease system

#### The problem:

imagine what happens if a tool falls into an inaccessible place during repair or overhaul work.

#### The consequences:

arduous, costly search and recovery, possibly involving disassembly of an aeroengine or machine.

#### The solution:

the safety lock built into the QuickRelease system prevents damage to workpieces and guarantees secure, rapid connection of all individual components to form a single combined unit. Nothing can get lost because it is not possible to inadvertently release a tool. To release a tool, it is first necessary to press the release button deliberately.

Even if you have oily or greasy hands, attaching and separating the individual components is so simple it noticeably smoothes your workflows.







## Safety advantage 2





#### The problem:

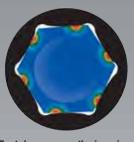
removing heavily corroded screws requires the application of considerable force. The socket slips off the head of the screw. **The consequences:** 

uncontrolled movements cause injuries and damage to both the workpiece and the tools.

#### The solution:

STAHLWILLE sockets are equipped with the AS-Drive\* profile. This permits high transmission of forces to the lands of nuts and bolts without damaging them. The risk of injury is minimised and the corners of the screw heads and nuts are no longer damaged.

\*AS-Drive = Anti-Slip-Drive



The tolerances on the jaw sizes and square drives of these cold-extruded sockets are as close as if they had been broached. This prevents them slipping off the heads.

The consequences: minimum wear on both screws and tools.





## provide guaranteed safety and efficiency.



- Ergonomically designed 2-component handle made of impact-resistant, skydrol resistant plastic.
- ② All metal parts are made of high-grade steel (Chrome Alloy Steel, chrome plated).
- Firm seating and yet easy release of sockets and adaptors.
- Wear parts can be easily replaced using sets of spares for sockets.
- Separate pawl to switch from clockwise to anticlockwise.





## Safety advantage 3

#### STAHLWILLE HPQ® inserts

#### The problem:

although there is hardly enough room to move, you still have to apply considerable torque to loosen a stubborn screw.

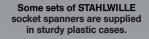
#### The consequences:

many of the sockets available are useless simply because their wall thickness makes them impracticable in awkward places.

#### The solution:

STAHLWILLE HPQ®\* sockets are manufactured from selected tough steel alloys. These sockets will not slip off the head of the screw, nor will they stretch when subjected to heavy loads. Their extremely thin walls and unbelievably high load capacity are simply exemplary. HPQ® sockets are free of cadmium and are therefore suitable for use on titanium alloy parts and titanium fasteners as used e.g. in the aerospace industry, where safety is a crucial factor. They meet these aerospace standards: E DIN EN 3709, E DIN EN 3710, SAE AS 954-E, S.B.A.C. AS 40605/40606, MS-33787, MIL-W-8982.

\* = High Performance Quality





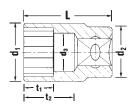


Sockets





metric sizes: DIN 3124/ISO 2725-1, E DIN EN 3709, ASME B 107.5 M, American sizes: ASME B 107.1, Fed. Spec. GGG-W-641, SAE AS 954-E (test loads), HPQ® high performance steel, chrome plated.





Code	<b>O</b> ∑ mm	$d_1$ mm	$d_2$ mm	$d_3$ mm	L mm	t <sub>1</sub> mm	$\mathop{mm}^{t_2}$	₫Ъ g	
03 01 00 08 03 01 00 09 03 01 00 10 03 01 00 11	8 9 10 11	13 13.7 14.5 15.8	22 22 22 22 22	7 8 9 10	38 38 38 38	9 9 9 9.5	22 22 22 22 22	56 57 57 52	10 10 10 10
03 01 00 12 03 01 00 13 03 01 00 14 03 01 00 15	12 13 14 15	17 18.3 19.9 21.2	22 22 22.7 22.7	11 12 13 14	38 38 38 38	13 13 13 13.5	22 22 20.5 20.2	58 60 60 62	10 10 10 10
03 01 00 16 03 01 00 17 03 01 00 18 03 01 00 19	16 17 18 19	22.4 24 24.7 26.2	23.7 23.7 23.7 25	15 15.2 17 18	38 38 38 38	13.5 15 15.5 16	19.6 19.6 19.1 21.7	63 66 71 78	10 10 10 10
$\begin{array}{c} 03010020 \\ 03010021 \\ 03010022 \\ 03010023 \end{array}$	20 21 22 23	27.2 28.7 29.7 30.7	25 26 26 26	19 20 21 20	42 42 42 42	17 18 18 18	25.5 25.2 24.9 25.4	89 104 113 114	10 10 10 5
03 01 00 24 03 01 00 25 03 01 00 26 03 01 00 27	24 25 26 27	32 33.2 34.4 36.2	26 25 25 26	21 22 23 24	42 42 42 45	18.5 18.5 18.5 19.5	24.9 24.6 24.3 27	117 119 122 150	5 5 5 5
03 01 00 28 03 01 00 30 03 01 00 31 03 01 00 32	28 30 31 32	37.4 39.7 42.2 42.2	27 28 28 28	25 27 28 29	45 45 47 47	19.5 20.5 22 22	26.7 26.1 27.9 27.6	158 171 215 189	5 5 5
03 01 00 34	34	45	28	31	47	22	27	209	5

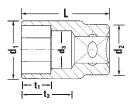
50a		0	Soc	kets						
Cada	<b>O</b>	d <sub>1</sub>	d <sub>2</sub>	d <sub>3</sub>	L	t <sub>1</sub>	t <sub>2</sub>	60	<i>2</i>	
Code		mm	mm	mm	mm	mm	mm	g		
03 41 00 24	3/8	14.3	22	8.3	38	9	22	57	10	
03410028	7/16	16.3	22	9.9	38	9	22	59	10	
03 41 00 32	1/2	18.3	22	11.5	38	13	22	59	10	
03410034	9/16	20.3	22.7	13.1	38	13	20.2	62	10	
03 41 00 35	19/32	21.3	22.7	13.5	38	13.5	20.1	61	10	
03 41 00 36	5/8	22.4	23.7	15	38	13.5	19.6	62	10	
03410038	11/16 3/4	24.2	23.7	16.5	38	15.5	19.2	68	10	
03410040	3/4	26.2	25	18	38	16	21.7	78	10	
03410041	25/32	27	25	18.6	41	16	24.6	90	5	
03410042	<sup>13</sup> /16	28.2	25	19.4	41	16.5	24.3	95	5	
03 41 00 44 03 41 00 46	7/ <sub>8</sub> 15/ <sub>16</sub>	29.7 32	26 26	21 22.6	42 42	18 18.5	24.9 24.4	111 121	5 5	
03410048	1	33.7	27	24.2	42	18.5	24	135	5	
03 41 00 50 03 41 00 52		36.2	26 28	25.8 27.4	45 45	19.5 20	26.5 26	155 167	5 5	
03410052	1 3/16		28	28	45	20.5	25.9	178	5	
03 41 00 56 03 41 00 58	1 1/4	40 341.8	28 28	30.5 32.1	45 47	21 22	25.1 26.7	196 210	5 5	
03410056	1 3/8		28	33.7	50	23	29.2	232	5	
03410060		40 3 49.4	31	34	54	26	33.1	320	5	
03410064	1 1/2		31	35	54	26	32.8	330	5	

#### Sockets





DIN 3124/ISO 2725-1, ASME B 107.5M, E DIN EN 3709 (test loads), HPQ $^{\circ}$  high performance steel, chrome plated.





	<b>O</b>	d₁	$d_2$	d <sub>3</sub>	L	t <sub>1</sub>	t <sub>2</sub>	6.9	
Code	mm	mm	mm	mm	mm	mm	mm	g	
03030008	8	13	22	7	38	9	22	56	10
03030009	9	13.7	22	8	38	9	22	56	10
03030010	10	14.5	22	9	38	9	22	60	10
03030011	11	15.8	22	10	38	9.5	22	58	10
03 03 00 12	12	17	22	11	38	13	22	52	10
03 03 00 13	13	18.3	22	12	38	13	22	51	10
03 03 00 14	14	19.9	22.7	13	38	13	20.5	59	10
03 03 00 15	15	21.2	22.7	14	38	13.5	20.2	63	10
03030016	16	22.4	23.7	15	38	13.5	19.6	65	10
03030017	17	24	23.7	15.2	38	15	19.6	70	10
03030018	18	24.7	23.7	17	38	15.5	19.1	73	10
03030019	19	26.2	25	18	38	16	21.7	79	10
03030020	20	27.2	25	19	42	17	25.5	95	10
03030021	21	28.7	26	20	42	18	25.2	110	10
03030022	22	29.7	26	21	42	18	24.9	115	10
03030023	23	30.7	26	20	42	18	25.4	119	5
03 03 00 24	24	32	26	21	42	18.5	24.9	125	5
03 03 00 25	25	33.2	26	22	42	18.5	24.6	128	5
03 03 00 26	26	34.4	25	23	42	18.5	24.3	132	5
03 03 00 27	27	36.2	26	24	45	19.5	27	161	5
03 03 00 28	28	37.4	27	25	45	19.5	26.7	166	5
03 03 00 30	30	39.7	28	27	45	20.5	26.1	186	5
03 03 00 32	32	42.2	28	29	47	22	27.6	200	5
03 03 00 34	34	45	28	31	47	22	27	235	5

#### ES 52/17





175 x 350 x 47 mm, 17 pieces

Code		<b>&amp;</b> †& g
96838112		1760
	No 52	½" <b>O</b> sizes 10; 11; 12; 13; 14; 15; 16; 17; 18; 19; 20; 21; 22; 24; 27; 30; 32 mm
83812030	Empty tray	107