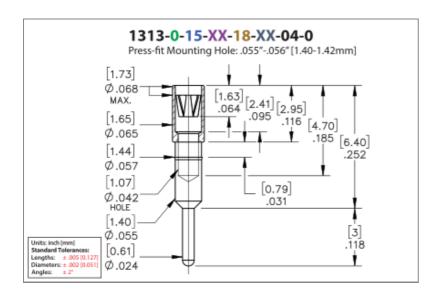




PRODUCT NUMBER: 1313-0-15-01-18-01-04-0





1313-0-15-01-18-01-04-0 SPECIFICATIONS

General Info			
Description ¹ :	Receptacle With A Standard Tail		
Mounting Feature:	Press-Fit into a Non- Plated Through Hole (NPTH)		
Mounting Hole:	.056" (1,422mm)		
Alternate Mounting ² :	Through-Hole Soldertail Mount		
Pin Diameter Range:	.037"043" (0,940- 1,092mm)		
Packaging:	Packaged in Bulk		
RoHS:	No		
Product Lifecycle ³ :	Active		

Materials	
Shell Material ⁴ :	Brass Alloy
Shell	200 - 300 μ" Tin/Lead
Plating ⁵ :	over Nickel
Contact	200 - 300 μ" Tin/Lead
Plating ⁶ :	over Nickel

Technical Specs			
Durability ⁷ :	1,000 Cycles Minimum		
Operating Temperature Range ⁸ :	-55/+125° C		
Current Rating ⁹ :	8A @ 10°C Temperature Rise		
Contact Resistance ¹⁰ :	10 mΩ Max		
Shock ¹¹ :	No Elect. Discontinuity > 1µs @ 50g		
Vibration ¹² :	No Elect. Discontinuity > 1µs @ 10-2000HZ, 20 G		

NOTES:

1. Standard Tolerances:

Lengths +/-.005" (0,13)

Diameters: +/-.002" (0,051)

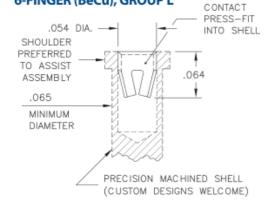
Angles: +/- 2°

- 2. For through-hole solder mounting of this part, the suggestion is to make the finished hole size, at its minimum, .004" larger than the diameter being soldered into the mounting hole.
- 3. Part is Active and in Production, No Scheduled Obsolescence
- 4. Brass Alloy 360 per ASTM B 16, or 385 per ASTM B455
- 5. TIN/LEAD (93/7) per ASTM B 545 (Appendix X6.3.2.5 to eliminate whisker growth) Bright finish; NICKEL per ASTM B 689, Type 2 (Bright)
- 6. TIN/LEAD (93/7) per ASTM B 545 (Appendix X6.3.2.5 to eliminate whisker growth) Bright finish, NICKEL per ASTM B 689, Type 2 (Bright)
- 7. Receptacles are capable of 1,000 Minimum insertion/extraction cycles for a broad range of applications. Mating pin size, shape and finish, along with application specific variables, will affect the life of a receptacle contact.
- 8. Per IEC 60512-11-(4,-9,-10,-12)
- 9. Per IEC 60512-5-1, Current Carrying Capacity (evaluated at 10° C Temp. Rise)
- 10. Per EIA-364-23C, Low Level Contact Resistance
- 11. Per IEC 60512-6-3: Test 6c: Shock
- 12. Per IEC 60512-6-4: Test 6d: Vibration (sinusoidal)

CONTACT:

#18 CONTACT

FOR .037"-.043" DIAMETER PINS (δ = .004) 6-FINGER (BeCu), GROUP L





The insertion / extraction force characteristics above were derived using a 30 microinch gold-plated contact and polished steel gauge pins having a bullet-shaped tip.

The curves represent typical average values; they are best used to compare the differences between similar size contacts and to guide you in selecting one that is suitable for your application. Your results may vary, so for your specification, we encourage you to obtain complimentary samples for your evaluation.

Material	Beryllium Copper	Current Rating (amps)	8.00
Fingers	6	Compliancy (δ)	0.004
Length	.060" (1,524mm)		

ADDITIONAL NOTES AND SPECIFICATIONS

In the interest of improved design, quality and performance, Mill-Max reserves the right to make changes in its specifications without prior notice. Specifications and tolerances are provided wherever possible. The tolerance on dimensions of critical to function features is typically held tighter than the stated standard tolerances, such as press-fits, holes and lengths affecting the coplanarity of SMT products. Due to the wide variety of interconnects Mill-Max offers, the specific tolerances vary from product to product. If you need information regarding the tolerance of a particular part, please contact Technical Services.

RELATED LINKS AND DOCUMENTS

Engineering Notebook: (https://www.mill-max.com/engineering-notebooks/pin-receptacles-the-backbone-of-your-interconnect-system)

Environmental Compliance: (https://www.mill-max.com/rohs)