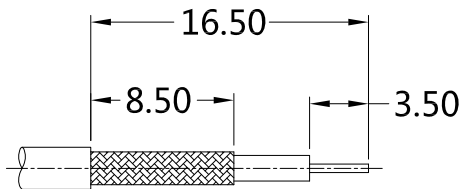
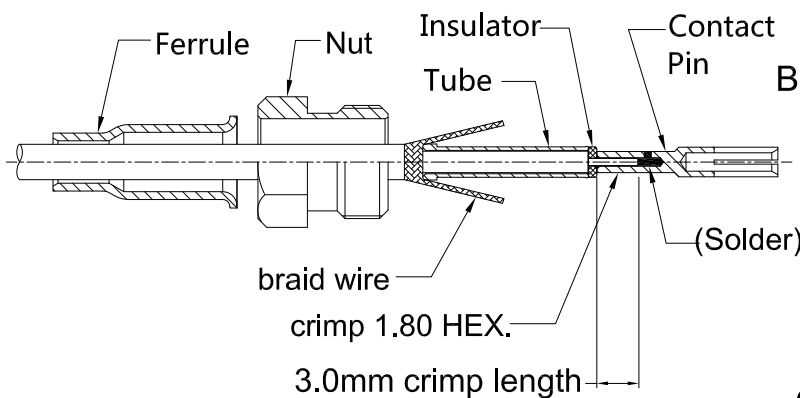


Installation Instruction

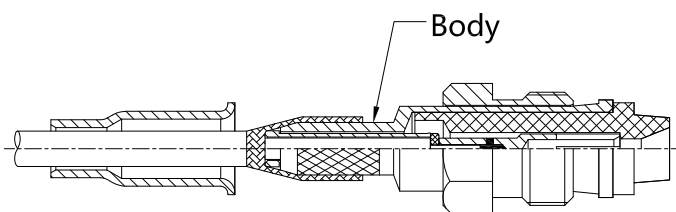


Dimensions in millimeters

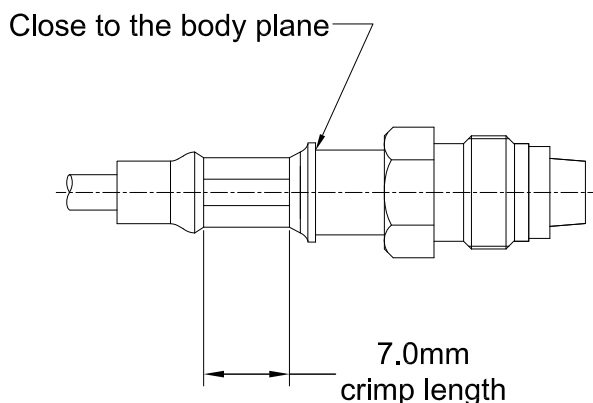
1. A. Trim cable to dimensions shown. Be careful to avoid nicking the braid
- B. Remove any residual plastic from center conductor



2. A. Slide the ferrule, nut, tube, insulator and contact pin over the cable as shown. Make sure the cable dielectric is seated
- B. Slid the contact pin over inner conductor of cable and crimp as close to cable dielectric as possible using 1.80 HEX crimp tooling. Pay attention to the crimp length. (PS: Solder the contact pin as close as possible to insulator, Control the solder time. Clean solder area if necessary)
- C. Turn over the braid



3. A. Insert cable into connector body until center conductor is inserted .
- B. all braid wires on outside of connector body



4. A. Slide the ferrule over braid and crimp as close to body as possible using 4.60 HEX crimp tooling, Pay attention to the crimp length, do not crimp rear of crimp sleeve