

Type HOLCO Series

Ultra-Precision - Down To 0.05%

Key Features

Low TCR – Down To 5ppm/°C

Long Term Stability

Up To 1 Watt At 70°C



The Holco range of Precision Metal Film Resistors meets the requirement for economically priced components for industrial and military applications. The manufacturing facility utilises closely controlled production processes including the sputter coating of metal alloy films to ceramic substrates, and laser spiralling to achieve close tolerance and high stability resistors. An epoxy coating is applied for environmental and mechanical protection. Commercially the Series i available in two case sizes, from 1 ohm to 4M ohms, tolerances from 0.05% to 1% and TCR's from 5ppm/°C to 100ppm/°C.

Characteristics – Electrical

| | H4P | H4 | H8 |
|--------------------|------|------|-------|
| Power rating @70°C | 1W | 0.5W | 0.25W |
| Temperature Rise | 70°C | 55°C | 40°C |
| Limiting Element | 500v | 350v | 350v |
| Voltage | | | |

General Data

| Lead Material | Solderability to BS CECC 40101 004 Para 4.15.1 |
|--------------------|--|
| Encapsulation | Conformal Epoxy Coating |
| Resistor Marking | Legend printed in accordance with CECC 40000 Para 2.4 |
| Solvent Resistance | The epoxy coating and print will withstand the action of all |
| | commonly used industrial cleansing solvents |

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Dimensions in millimetres unless otherwise specified Dimensions Shown for reference purposes only. Specifications subject to change



| TCR | H4P | | H4 | | | H8 | | | |
|--------|-------|-----------------|----------------|-------|-----------------|----------------|-------|-----------------|----------------|
| Ppm/°C | 0.05% | 0.1% - 0.25% | 0.5% - 1.0% | 0.05% | 0.1% - 0.25% | 0.5% - 1.0% | 0.05% | 0.1% - 0.25% | 0.5% - 1.0% |
| 5 | 10R- | 10R- | 10R- | 10R- | 10R- | 10R- | 10R- | 10R- | 10R- |
| | 500K | 500K | 500K | 500K | 500K | 500K | 500K | 500K | 500K |
| 10 | 10R – | 10R – | 10R – | 10R – | 10R – | 10R – | 10R – | 10R – | 10R – |
| | 1M0 | 1M0 | 1M0 | 1M0 | 1M0 | 1M0 | 1M0 | 1M0 | 1M0 |
| 15 | 10R – | 10R – | 10R – | 10R – | 10R – | 10R – | 10R – | 10R – | 10R – |
| | 1M0 | 1M0 | 1M0 | 1M0 | 1M0 | 1M0 | 1M0 | 1M0 | 1M0 |
| 25 | 10R – | 10R – | 10R – | 10R – | 10R – | 10R – | 10R – | 10R – | 10R – |
| | 1M0 | 2M0 | 2M0 | 1M0 | 2M0 | 2M0 | 1M0 | 2M0 | 2M0 |
| 50 | 10R – | 10R – | 10R – | 10R – | 10R – | 10R – | 10R – | 10R – | 10R – |
| | 1M0 | 2M0 | 4M0 | 1M0 | 2M0 | 4M0 | 1M0 | 2M0 | 4M0 |
| 100 | 10R – | 10R – | 10R – | 10R – | 10R – | 10R – | 10R – | 10R – | 10R – |
| | 1M0 | 2M0 | 4M0 | 1M0 | 2M0 | 4M0 | 1M0 | 2M0 | 4M0 |

Resistance Range by TCR and Tolerance

Performance Characteristics

| | Typical Data | Reference |
|------------------------------|------------------------------------|-----------------------------|
| Voltage Coefficient of | Less Than 5ppm/Volt Applied | N/A |
| Resistance (Between 10% | | |
| and Full Rated Voltage) | | |
| Insulation Resistance at 500 | Greater Than 10 ¹² Ohms | N/A |
| Volts | | |
| Resistance to Soldering Heat | Less Than 0.05% | BS CECC 40101 004 Para |
| (260°C for 10 Secs.) | | 4.15.2 |
| Short Term Overload | Less Than 0.06% | BS CECC 40101 004 Para 4.11 |
| (6.25 Times Rated Wattage | | |
| for 5 Seconds) | | |
| Ambient Temperature Range | -55°C to +155°C | BS CECC 40101 004 |
| Rapid Change of | Less Than 0.04% | BS CECC 40101 004 Para 4.16 |
| Temperature | | |
| (-55°C to +155°C, 5 cycles) | | |
| Shelf Life (at Normal Room | Less Than 0.05% Per Annum | N/A |
| Temp.) | | |
| Vibration | Less Than 0.04% | BS CECC 40101 004 Para 4.19 |
| (10-500 HZ Amplitude | | |
| 0.75mm, or Acceleration | | |
| 98m/s2 whichever is less | | |
| severe, sweep duration 6 | | |
| hours) | | |
| Vibration | Less Than 0.04% | MIL STD 202 |
| (55-2000 Hz Simple | | METHOD 204-C |
| Harmonic Motion, Max. | | |
| Acceleration 98m/s2, | | |
| Duration 35±5 Minutes) | | |
| Bump (390m/s2, 4000 | Less Than 0.03% | BS 2011 Part 2.1 Eb 1977 |
| Bumps) | | (1984) |
| Load Stability | See graph | N/A |
| Damp Heat Steady State | See Graph | BS CECC 40101 004 |
| | | Para 4.21 |

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Dimensions



| | H4P | H4 | H8 |
|-----------------------------|---------|---------|--------|
| Body Length (L) maximum: | 10.50mm | 10.50mm | 7.20mm |
| Body Diameter (D) maximum: | 3.70mm | 3.70mm | 2.70mm |
| Lead Diameter (d) maximum: | 0.60mm | 0.60mm | 0.60mm |
| Lead Length (I) nominal: | 30.0mm | 30.0mm | 30.0mm |
| Recommended Mounting Pitch: | 12.70mm | 12.70mm | 10.2mm |
| Weight (g/100 resistors) | 40 | 40 | 24 |

N.B. To prevent damage to the components conformal coating, the leads should be adequately supported during the forming process

Long Term Stability





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Derating



How To Order

| H8 | 100R | В | Y | А |
|-------------|--------------|-----------|------------|----------------|
| Common Part | Resistance | Tolerance | TCR Code | Release |
| | Value | | | |
| H4P | 1.0Ω- 1RO | A – 0.05% | A – 5ppm | A – Part can |
| H4 | 10Ω - 10R | B-0.1% | B – 10ppm | only be sold |
| H8 | 1KΩ (1000 | C-0.25% | Y – 15ppm | with |
| | Ohms)- 1K0 | D – 0.5% | D – 25ppm | commercial or |
| | 10KΩ (10,000 | F – 1.0% | C – 50ppm | C of C release |
| | ohms) – 10K | | Z – 100ppm | |

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