



SINGLE M-LVDS RECEIVERS

FEATURES

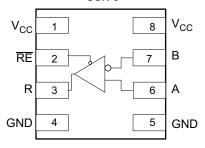
- Low-Voltage Differential 30- Ω to 55- Ω Line Receivers for Signaling Rates⁽¹⁾ up to 250Mbps; Clock Frequencies up to 125MHz
- SN65MLVD2 Type-1 Receiver Incorporates 25 mV of Input Threshold Hysteresis
- **SN65MLVD3 Type-2 Receiver Provides 100** mV Offset Threshold to Detect Open-Circuit and Idle-Bus Conditions
- Wide Receiver Input Common-Mode Voltage Range, -1 V to 3.4 V, Allows 2 V of Ground **Noise**
- Improved V_{IT} (35 mV)
- Meets or Exceeds the M-LVDS Standard TIA/EIA-899 for Multipoint Topology
- **High Input Impedance with Low Supply** Voltage
- **Bus-Pin HBM ESD Protection Exceeds 9 kV**
- Packaged in 8-Pin SON (DRB) 70% Smaller **Than 8-Pin SOIC**
- The signaling rate of a line is the number of voltage transitions that are made per second, expressed in the units bps (bits per second).

APPLICATIONS

- **Parallel Multipoint Data and Clock** Transmission via Backplanes and Cables
- **Cellular Base Stations**
- **Central Office Switches**
- **Network Switches and Routers**

PACKAGE AND PIN-OUT

SN65MLVD2DRB SN65MLVD3DRB SON-8



DESCRIPTION

The SN65MLVD2 and SN65MLVD3 are single-channel M-LVDS receivers. These devices are designed in full compliance with the TIA/EIA-899 (M-LVDS) standard, which are optimized to operate at signaling rates up to 250 Mbps. Each receiver channel is controlled by a receive enable (\overline{RE}). When \overline{RE} = low, the corresponding channel is enabled; when \overline{RE} = high, the corresponding channel is disabled.

The M-LVDS standard defines two types of receivers, designated as Type-1 and Type-2. Type-1 receivers (SN65MLVD2) have thresholds centered about zero with 25 mV of hysteresis to prevent output oscillations with loss of input; Type-2 receivers (SN65MLVD3) implement a failsafe by using an offset threshold. Receiver outputs are slew rate controlled to reduce EMI and crosstalk effects associated with large current surges.

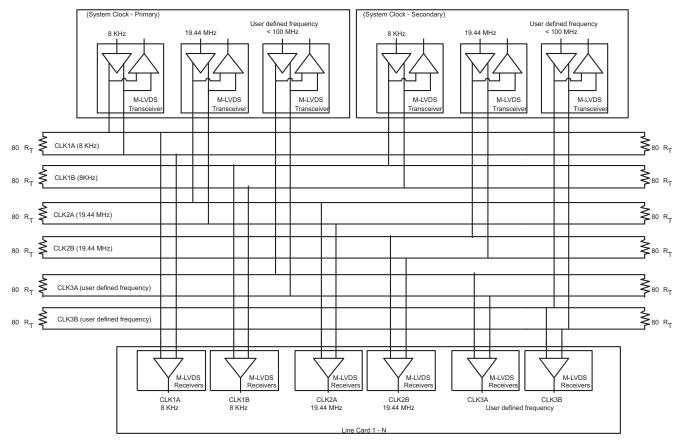
The devices are characterized for operation from -40°C to 85°C.



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.



TYPICAL APPLICATION



AdvancedTCA Backplane - Synchronized System Clock





These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

ORDERING INFORMATION(1)

PART NUMBER	FUNCTION	PART MARKING	PACKAGE / CARRIER
SN65MLVD2DRBT	M-LVDS Type 1 Receiver	MF2	8-Pin SON / Small Tape and Reel
SN65MLVD2DRBR	M-LVDS Type 1 Receiver	MF2	8-Pin SON / Tape and Reel
SN65MLVD3DRBT	M-LVDS Type 2 Receiver	MF3	8-Pin SON / Small Tape and Reel
SN65MLVD3DRBR	M-LVDS Type 2 Receiver	MF3	8-Pin SON / Tape and Reel

⁽¹⁾ For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI website at www.ti.com.

ABSOLUTE MAXIMUM RATINGS

over operating free-air temperature range (unless otherwise noted) (1)

				VALUE	UNIT
V_{CC}	Supply voltage range ⁽²⁾			-0.5 to 4	V
	lonut voltage ronge	RE		-0.5 to 4	V
	Input voltage range	A or B	-1.8 to 4	V	
	Output voltage range	R	R		V
		Human-body model (3)	All other pins	±7	kV
			A, B	±9	ΚV
	Electrostatic discharge	Machine model ⁽⁴⁾	All pins	±200	V
		Field-induced-charged-device model (5)	All pins	±2	kV
	Continuous power dissipa	See Dissipation Rating Table			

⁽¹⁾ Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under recommended operating conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) All voltage values, except differential I/O bus voltages, are with respect to network ground terminal.

4) Tested in accordance with JEDEC Standard 22 Test Method A115-A.

(5) Tested in accordance with EIA-JEDEC JESD22-C101C.

PACKAGE DISSIPATION RATINGS(1)

PACKAGE	PACKAGE PCB TYPE		DERATING FACTOR ⁽²⁾ ABOVE T _A = 25°C	T _A = 85°C POWER RATING	
8-SON DRB	Low-K	280 mW	2.80 mW/°C	112 mW	
	High-K	662 mW	6.62 mW/°C	264 mW	

⁽¹⁾ The thermal dissipations are in the consideration of soldering down the powerPAD without via on each type of boards.

THERMAL CHARACTERISTICS

	PARAMETER	RAMETER TEST CONDITIONS		TYP	MAX	UNIT
θ_{JB}	Junction-to-board thermal resistance			89		° C/W
θ_{JC}	Junction-to-case thermal resistance			98		° C/W
P_{D}	Device power dissipation	$\overline{\text{RE}}$ at 0 V, C_L = 15 pF, V_{ID} = 400 mV, 125 MHz			90	mW

⁽³⁾ Tested in accordance with JEDEC Standard 22, Test Method A114-A. Bus pin stressed with respect to a common connection of GND and V_{CC}.

²⁾ This is the inverse of the junction-to-ambient thermal resistance when board-mounted and with no air flow.



RECOMMENDED OPERATING CONDITIONS

over operating free-air temperature range (unless otherwise noted)

		MIN	NOM	MAX	UNIT
V _{CC}	Supply voltage	3	3.3	3.6	V
V _{IH}	High-level input voltage	2		V_{CC}	V
V_{IL}	Low-level input voltage	GND		0.8	٧
V_{A} or V_{B}	Voltage at any bus terminal	-1.4		3.8	٧
$ V_{ID} $	Magnitude of differential input voltage	0.035		V_{CC}	V
V_{IC}	Differential common-mode input voltage	-1		3.4	V
R_L	Differential load resistance	30	50		Ω
1/t _{UI}	Signaling rate			250	Mbps
T _A	Operating free-air temperature	-40		85	°C

DEVICE ELECTRICAL CHARACTERISTICS

over recommended operating conditions (unless otherwise noted)

PARAMETER		TEST CONDITIONS		TYP ⁽¹⁾	MAX	UNIT
I_{CC}	Supply current	\overline{RE} at 0 V, $C_L = 15$ pF, $V_{ID} = 400$ mV, 125 MHz			25	mA

⁽¹⁾ All typical values are at 25°C and with a 3.3-V supply voltage.

RECEIVER ELECTRICAL CHARACTERISTICS

over recommended operating conditions (unless otherwise noted)

	PARAMETER		TEST CONDITIONS	MIN	TYP ⁽¹⁾	MAX	UNIT
V _{IT+}	Positive-going differential input voltage T					35	\/
	threshold	Type 2				135	mV
V _{IT} _	Negative-going differential input voltage	Type 1	Con Figure 1. Table 1 and Table 2	-35			\/
	threshold	Type 2	See Figure 1, Table 1 and Table 2	65			mV
V _{HYS}	Differential input voltage hysteresis	Type 1			25		\/
	$(V_{IT+}-V_{IT-})$	Type 2			0		mV
V _{OH}	High-level output voltage		$I_{OH} = -8 \text{ mA}$	2.4			V
V _{OL}	Low-level output voltage		I _{OL} = 8 mA			0.4	V
I _{IH}	High-level input current		V _{IH} = 2 V to V _{CC}	-10			μΑ
I _{IL}	Low-level input current		V _{IL} = GND to 0.8 V	-10			μΑ
I _{OZ}	High-impedance output current		$V_O = 0 \text{ V or } V_{CC}$	-10		15	μΑ
I _A or I _B	Receiver input current		One input $(V_A \text{ or } V_B) = -1.4 \text{ V or } 3.8 \text{ V},$ Other input = 1.2 V	-20		20	μΑ
I _{AB}	Receiver differential input current (I _A - I _B)		$V_A = V_B = -1.4 \text{ V or } 3.8 \text{ V}$	-4		4	μΑ
I _{A(OFF)} or I _{B(OFF)}	Receiver input current		One input (V_A or V_B) = -1.4 V or 3.8 V, Other input = 1.2 V, V_{CC} = GND or 1.5 V	-20		20	μΑ
I _{AB(OFF)}	Receiver power-off differential input current (I_A – I_B)		$V_A = V_B = -1.4 \text{ V or } 3.8 \text{ V}, V_{CC} = \text{GND}$ or 1.5 V	-4		4	μΑ
C _A or C _B	B Input capacitance		$V_I = 0.4 sin(30 E6\pi t) + 0.5 V$, (2) Other input at 1.2 V		3		pF
C _{AB}	Differential input capacitance		$V_{AB} = 0.4\sin(30E6\pi t) + 0.5 V^{(2)}$			2.5	pF
C _{A/B}	Input capacitance balance, (C _A /C _B)			0.99		1.01	

⁽¹⁾ All typical values are at 25°C and with a 3.3-V supply voltage.

⁽²⁾ HP4194A impedance analyzer (or equivalent)

SN65MLVD2



RECEIVER SWITCHING CHARACTERISTICS

over recommended operating conditions (unless otherwise noted)

	PARAMETER		TEST CONDITIONS	MIN	TYP ⁽¹⁾	MAX	UNIT
t _{PLH}	Propagation delay time, low-to-high-level output		2		6	ns	
t _{PHL}	Propagation delay time, high-to-low-level output			2		6	ns
t _r	Output signal rise time			1		2.3	
t _f	Output signal fall time		C _L = 15 pF, See Figure 2	1		2.3	ns
+	Pulso akow (lt t l)	Type 1			90	210	20
t _{sk(p)}	Pulse skew (t _{PHL} - t _{PLH})	Type 2			45	250	ps
t _{sk(pp)}	Part-to-part skew				1	ns	
t _{jit(per)}	Period jitter, rms (1 standard deviation) ⁽²⁾	125 MHz clock input			10	ps	
t _{jit(c-c)}	Cycle-to-cycle jitter, rms ⁽³⁾		125 MHz clock input ⁽⁴⁾			8	ps
+	Deterministic jitter ⁽²⁾	Type 1	250 Mbps 2 ¹⁵ -1 PRBS input ⁽⁵⁾			500	ps
t _{jit(det)}	Deterministic fitter (-)	Type 2	230 Mbps 2:0-1 PRB3 Input(0)			450	ps
	Dandom iittar(2)	Type 1	250 Mbps 2 ¹⁵ -1 PRBS input ⁽⁵⁾			8	ps
t _{jit(ran)}	Random jitter ⁽²⁾	Type 2	230 Misps 219-1 FRB3 Input(4)			8	ps
t _{PZH}	Enable time, high-impedance-to-high-level output	C _L = 15 pF, See Figure 3			15	ns	
t _{PZL}	Enable time, high-impedance-to-low-level output	C _L = 15 pF, See Figure 3			15	ns	
t _{PHZ}	Disable time, high-level-to-high-impedance output	C _L = 15 pF, See Figure 3			10	ns	
t _{PLZ}	Disable time, low-level-to-high-impedance output		C _L = 15 pF, See Figure 3			10	ns

- (1) All typical values are at 25°C and with a 3.3-V supply voltage.
 (2) Jitter measured by triggering off of the input source to track out the associated input jitter.
 (3) Stimulus jitter has been subtracted from the numbers.
- Measured over 75K samples Measured over BER = 10^{-6} .

TERMINAL FUNCTIONS

TERMINAL I/O		1/0	DESCRIPTION	
NAME	NO.	1/0	DESCRIPTION	
Α	6	I	M-LVDS Non-inverting input	
В	7	I	M-LVDS Inverting input	
R	3	0	Data output from receivers	
RE	2	1	Receiver enable, active low, enables all receivers	
GND	4, 5		Circuit ground	
V _{CC}	1, 8		Supply voltage	

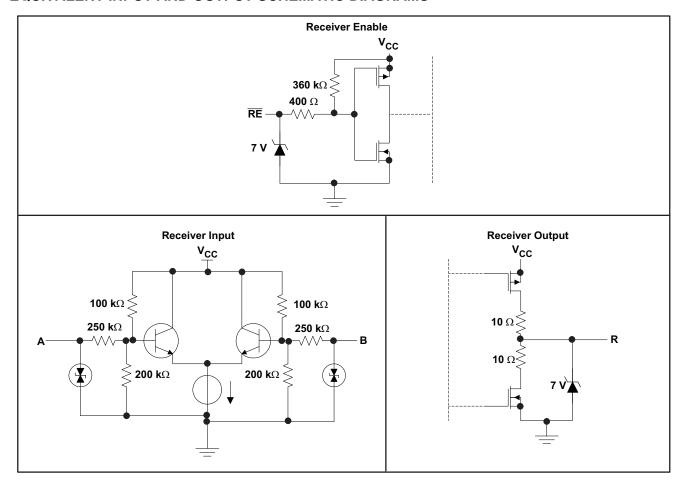
DEVICE FUNCTION TABLES

TYPE-1 RECEIVER	(SN65MLVI	TYPE-2 RECEIVER (SI	3)		
INPUTS ⁽¹⁾		OUTPUT ⁽¹⁾	INPUTS ⁽¹⁾		OUTPUT ⁽¹⁾
$V_{ID} = V_A - V_B$	RE	R	$V_{ID} = V_A - V_B$	RE	R
$V_{ID} \ge 35 \text{ mV}$	L	Н	V _{ID} ≥ 135 mV	L	Н
$-35 \text{ mV} \le V_{\text{ID}} \le 35 \text{ mV}$	L	?	65 mV ≤ V _{ID} ≤ 135 mV	L	?
V _{ID} ≤– 35 mV	L	L	V _{ID} ≤ 65 mV	L	L
X	Н	Z	X	Н	Z
X	Open	Z	X	Open	Z
Open Circuit	L	?	Open Circuit	L	L

⁽¹⁾ H=high level, L=low level, Z=high impedance, X=Don't care, ?=indeterminate



EQUIVALENT INPUT AND OUTPUT SCHEMATIC DIAGRAMS





PARAMETER MEASUREMENT INFORMATION

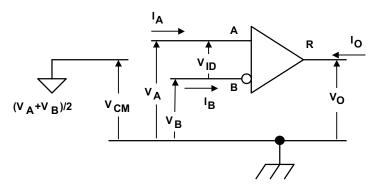


Figure 1. Receiver Voltage and Current Definitions

Table 1. Type-1 Receiver Input Threshold Test Voltages

APPLIED VOLTAGES		RESULTING DIFFERENTIAL INPUT VOLTAGE	RESULTING COMMON-MODE INPUT VOLTAGE	RECEIVER OUTPUT ⁽¹⁾
VIA	V_{IB}	V_{ID}	V_{IC}	
2.400	0.000	2.400	1.200	Н
0.000	2.400	- 2.400	1.200	L
3.400	3.365	0.035	3.3825	Н
3.365	3.400	- 0.035	3.3825	L
-0.965	-1	0.035	-0.9825	Н
-1	-0.965	- 0.035	-0.9825	L

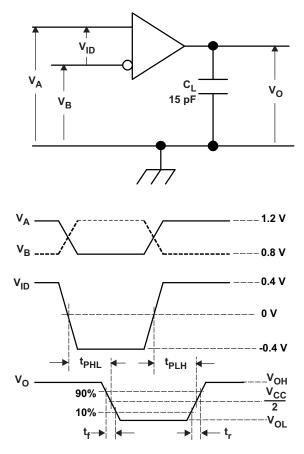
(1) H= high level, L = low level, output state assumes receiver is enabled $(\overline{RE} = L)$

Table 2. Type-2 Receiver Input Threshold Test Voltages

APPLIED VOLTAGES		RESULTING DIFFERENTIAL INPUT VOLTAGE	RESULTING COMMON-MODE INPUT VOLTAGE	RECEIVER OUTPUT ⁽¹⁾
VIA	V_{IB}	V_{ID}	V _{IC}	
2.400	0.000	2.400	1.200	Н
0.000	2.400	- 2.400	1.200	L
3.400	3.265	0.135	3.3325	Н
3.4000	3.335	0.065	3.3675	L
-0.865	-1	0.135	-0.9325	Н
-0.935	-1	0.065	-0.9675	L

(1) H= high level, L = low level, output state assumes receiver is enabled $(\overline{RE} = L)$

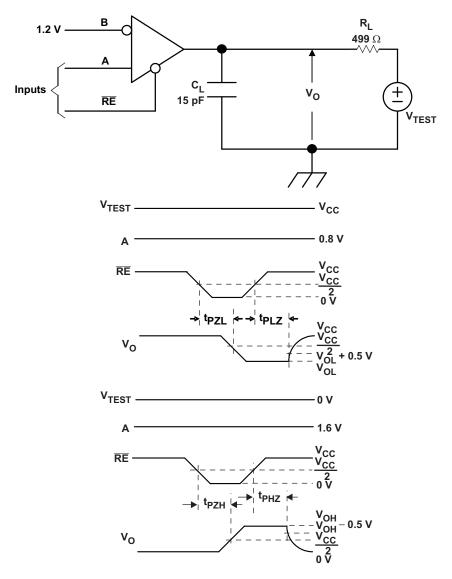




- A. All input pulses are supplied by a generator having the following characteristics: t_r or $t_f \le 1$ ns, Frequency = 1 MHz, duty cycle = $50 \pm 5\%$. C_L is a combination of a 20%-tolerance, low-loss ceramic, surface-mount capacitor and fixture capacitance within 2 cm of the D.U.T.
- B. The measurement is made on test equipment with a -3dB bandwidth of at least 1 GHz.

Figure 2. Receiver Timing Test Circuit and Waveforms

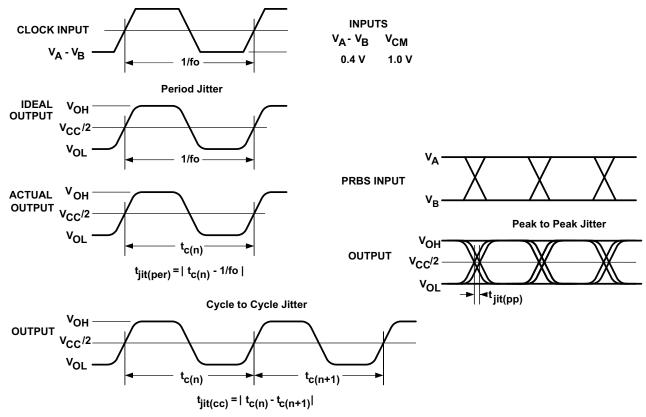




- A. All input pulses are supplied by a generator having the following characteristics: t_r or $t_f \le 1$ ns, frequency = 1 MHz, duty cycle = $50 \pm 5\%$.
- B. R_L is 1% tolerance, metal film, surface mount, and located within 2 cm of the D.U.T
- C. C_L is the instrumentation and fixture capacitance within 2 cm of the D.U.T. and $\pm 20\%$. The measurement is made on test equipment with a -3dB bandwidth of at least 1GHz.

Figure 3. Receiver Enable/Disable Time Test Circuit and Waveforms





- A. All input pulses are supplied by the Agilent 81250 Parallel BERT Stimulus System with plug-in E4832A.
- B. The cycle-to-cycle jitter measurement is made on a TEK TDS6604 running TDSJIT3 application software
- C. Period jitter is measured using a 125-MHz 50 \pm 1% duty cycle clock input.
- D. Deterministic jitter and random jitter are measured using a 250-Mbps 2¹⁵⁻¹ PRBS input

Figure 4. Receiver Jitter Measurement Waveforms



TYPICAL CHARACTERISTICS

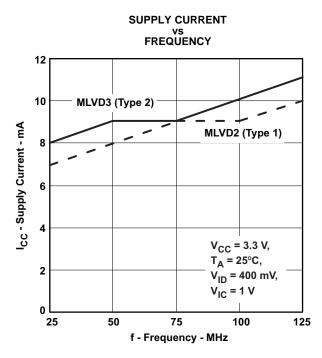


Figure 5.

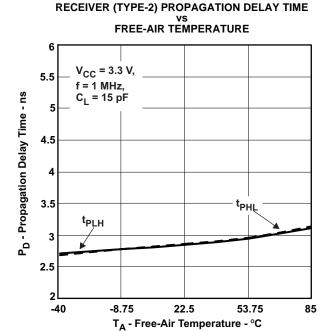


Figure 7.

RECEIVER (TYPE-1) PROPAGATION DELAY TIME vs FREE-AIR TEMPERATURE

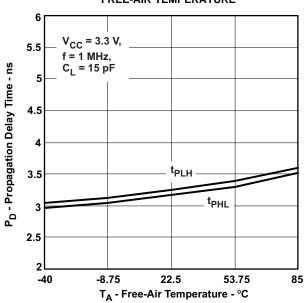


Figure 6.

RECEIVER (TYPE-1) TRANSITION TIME VS FREE-AIR TEMPERATURE

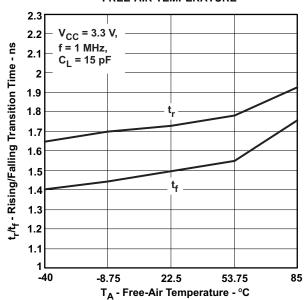


Figure 8.



TYPICAL CHARACTERISTICS (continued)

RECEIVER (TYPE-2) TRANSITION TIME vs FREE-AIR TEMPERATURE

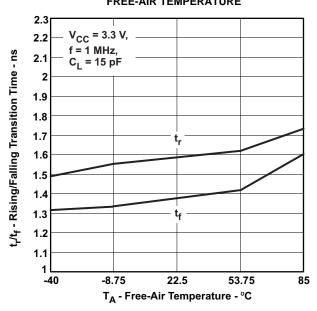


Figure 9.

RECEIVER (TYPE-1) TRANSITION TIME VS OUTPUT LOAD CAPACITOR

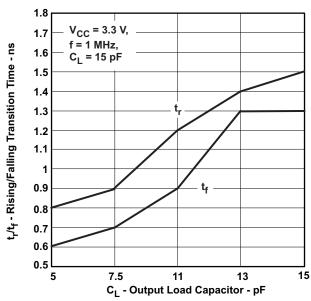


Figure 10.

RECEIVER (TYPE-2) TRANSITION TIME VS OUTPUT LOAD CAPACITOR

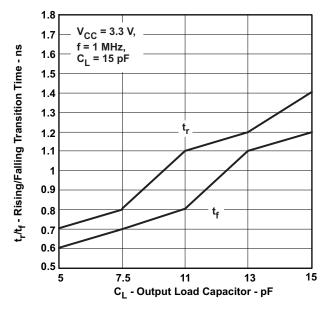


Figure 11.

ADDED RECEIVER PEAK-TO-PEAK JITTER VS SIGNALING RATE

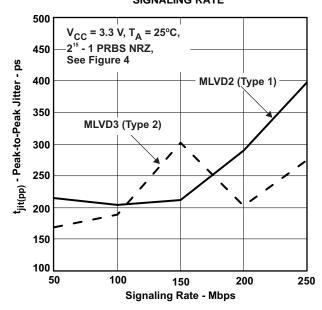


Figure 12.



TYPICAL CHARACTERISTICS (continued)

ADDED RECEIVER PERIOD JITTER VS CLOCK FREQUENCY VCC = 3.3 V, TA = 25°C, See Figure 4 MLVD2 (Type 1) MLVD3 (Type 2) 25 50 75 100 125 f_{CLK} - Clock Frequency - MHz

Figure 13.

ADDED RECEIVER CYCLE-TO-CYCLE JITTER VS CLOCK FREQUENCY

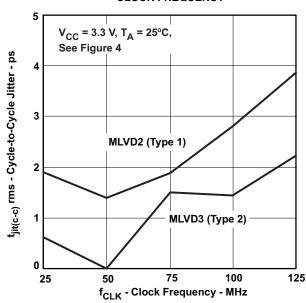


Figure 14.

EYE PATTERNS

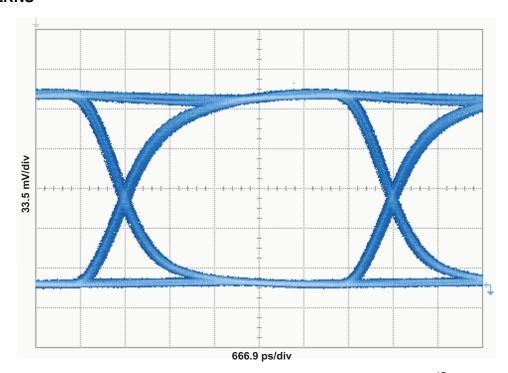


Figure 15. SN65MLVD2 Output (V_{CC} = 3.3 V, C_L = 15 pF) 250 Mbps 2^{15} –1 PRBS



TYPICAL CHARACTERISTICS (continued)

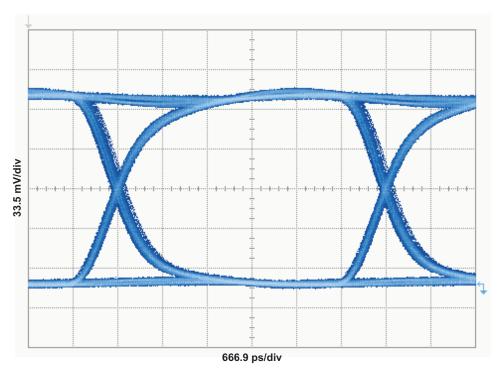


Figure 16. SN65MLVD3 Output (V_{CC} = 3.3 V, C_L = 15 pF) 250 Mbps 2^{15} –1 PRBS





10-Dec-2020

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
SN65MLVD2DRBR	ACTIVE	SON	DRB	8	3000	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	MF2	Samples
SN65MLVD2DRBT	ACTIVE	SON	DRB	8	250	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	MF2	Samples
SN65MLVD3DRBR	ACTIVE	SON	DRB	8	3000	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	MF3	Samples
SN65MLVD3DRBT	ACTIVE	SON	DRB	8	250	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	MF3	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead finish/Ball material Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

Important Information and Disclaimer: The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and



PACKAGE OPTION ADDENDUM

10-Dec-2020

continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

PACKAGE MATERIALS INFORMATION

www.ti.com 18-Nov-2020

TAPE AND REEL INFORMATION





_		
		Dimension designed to accommodate the component width
		Dimension designed to accommodate the component length
		Dimension designed to accommodate the component thickness
	W	Overall width of the carrier tape
Γ	P1	Pitch between successive cavity centers

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

All differsions are nominal												
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
SN65MLVD2DRBR	SON	DRB	8	3000	330.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
SN65MLVD2DRBT	SON	DRB	8	250	180.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
SN65MLVD3DRBR	SON	DRB	8	3000	330.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
SN65MLVD3DRBT	SON	DRB	8	250	180.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2

PACKAGE MATERIALS INFORMATION

www.ti.com 18-Nov-2020



*All dimensions are nominal

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Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
SN65MLVD2DRBR	SON	DRB	8	3000	853.0	449.0	35.0
SN65MLVD2DRBT	SON	DRB	8	250	210.0	185.0	35.0
SN65MLVD3DRBR	SON	DRB	8	3000	853.0	449.0	35.0
SN65MLVD3DRBT	SON	DRB	8	250	210.0	185.0	35.0



Images above are just a representation of the package family, actual package may vary. Refer to the product data sheet for package details.

4203482/L





PLASTIC SMALL OUTLINE - NO LEAD



NOTES:

- All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- 3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.



PLASTIC SMALL OUTLINE - NO LEAD



NOTES: (continued)

- 4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
- 5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



PLASTIC SMALL OUTLINE - NO LEAD



NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.



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