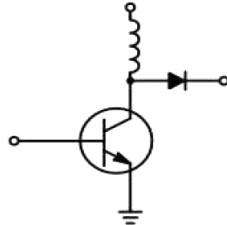


# NPN Silicon Power Transistor

## V<sub>CE0</sub> 450V, I<sub>c</sub> 15A, 175W, TO-3

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**RoHS  
Compliant**



### Features

The transistors are designed for high-voltage, high-speed, power switching in inductive circuits where fall time is critical. They are particularly suited for line-operated circuits.

Fast Turn-Off Times

60 ns Inductive Fall Time- 25°C (Typ)

120 ns Inductive Crossover Time- 25°C (Typ)

Operating Temperature Range -65°C to +200°C

100° C Performance Specified for:

Reverse-Biased SOA with Inductive Loads

Switching Times with Inductive Loads

Saturation Voltage

Leakage Currents (125°C)

### Applications

1. Switching Regulators
2. Inverters
3. Solenoid and Relay Drivers
4. Motor Controls
5. Deflection Circuits

### Absolute Maximum Ratings (T<sub>a</sub> = 25 °C)

Rating	Symbol	BUX48A	Units
Collector - Emitter Voltage	V <sub>CE0(SUS)</sub>	450	V DC
Collector - Emitter Voltage (V <sub>BE</sub> =-1.5V)	V <sub>CEX</sub>	1000	V DC
Emitter Base Voltage	V <sub>EB</sub>	7	V DC
Collector Current - Continuous	I <sub>c</sub>	15	A <sub>DC</sub>
Peak	I <sub>CM</sub>	30	A <sub>DC</sub>
Overloaded	I <sub>OI</sub>	60	A <sub>DC</sub>
Base Current - Continuous	I <sub>B</sub>	5	A <sub>DC</sub>
Peak	I <sub>BM</sub>	20	A <sub>DC</sub>
Total Power Dissipation @ TC = 25°C	P <sub>D</sub>	175	Watts
Derate above 25°C		100	W/°C
		1	W/°C
Operating and Storage Junction Temperature Range	T <sub>J</sub> , T <sub>stg</sub>	-65°C to +200°C	°C

### Thermal Characteristics

Characteristic	Symbol	Max	Unit
Thermal Resistance, Junction to case	R <sub>Jc</sub>	1	°C/W
Maximum Lead Temperature for Soldering Purposes: 1/8 from Case for 5 Seconds	T <sub>L</sub>	275	°C

(1) Pulse Test: Pulse Width = 5 ms, Duty Cycle 10%.

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### Electrical Characteristics at T<sub>a</sub> = 25°C unless otherwise specified)

Characteristic	Symbol	Min	Typ	Max	Units
<b>Off Characteristics (1)</b>					
Collector Emitter Sustaining Voltage (Table1) (I <sub>c</sub> = 200mA, I <sub>B</sub> = 0) L = 25 mH	BUX48A V <sub>CE0(sus)</sub>	400 450	- -	- -	V DC
Collector Cut Off Current (V <sub>CEX</sub> = Rated Value, V <sub>BE(off)</sub> = 1.5 Vdc) (V <sub>CEX</sub> = Rated Value, V <sub>BE(off)</sub> = 1.5 Vdc, T <sub>c</sub> = 125°C)	I <sub>CEX</sub>	- -	- -	0.2 2	mA DC
Collector Cut Off Current (V <sub>CE</sub> = Rated V <sub>CEX</sub> ), R <sub>BE</sub> = 10)	TC = 25°C TC = 25°C I <sub>CER</sub>	-		0.5 3	mA DC
Emitter Cut Off Current (V <sub>EB</sub> = 5V DC, I <sub>c</sub> = 0)	I <sub>EBO</sub>	-		0.1	mA DC
Emitter-Base Breakdown Voltage (I <sub>E</sub> = 50 mA - I <sub>c</sub> = 0)	V <sub>(BR)EBO</sub>	7	-	-	V DC
<b>Second Breakdown</b>					
Second Breakdown Collector Current with Base Forward Biased	I <sub>s/b</sub>	See Figure 12			
Clamped Inductive SOA with Base Reverse Biased	RBSOA	See Figure 13			
<b>On Characteristics (1)</b>					
DC Current Gain (1) (I <sub>c</sub> = 15A DC, V <sub>CE</sub> = 5 V <sub>DC</sub> ) (I <sub>c</sub> = 8A DC, V <sub>CE</sub> = 5 V <sub>DC</sub> )	BUX48A h <sub>FE</sub>	8 8		- -	-
Collector Emitter Saturation Voltage (I <sub>c</sub> = 10A DC, I <sub>B</sub> = 2 A <sub>DC</sub> ) (I <sub>c</sub> = 15A DC, I <sub>B</sub> = 3 A <sub>DC</sub> ) (I <sub>c</sub> = 10A DC, I <sub>B</sub> = 2 A <sub>DC</sub> , T <sub>c</sub> = 100°C) (I <sub>c</sub> = 8A DC, I <sub>B</sub> = 1.6 A <sub>DC</sub> ) (I <sub>c</sub> = 12A DC, I <sub>B</sub> = 2.4 A <sub>DC</sub> ) (I <sub>c</sub> = 8A DC, I <sub>B</sub> = 1.6 A <sub>DC</sub> , T <sub>c</sub> = 100°C)	BUX48A V <sub>CE(sat)</sub>	- - - - - -	- - - - - -	1.5 5 2 1.5 5 2	V DC
Collector Emitter Saturation Voltage (I <sub>c</sub> = 10A DC, V <sub>CE</sub> = 2 A <sub>DC</sub> ) (I <sub>c</sub> = 10A DC, I <sub>B</sub> = 2 A <sub>DC</sub> , T <sub>c</sub> = 100°C) (I <sub>c</sub> = 8A DC, V <sub>CE</sub> = 1.6 A <sub>DC</sub> ) (I <sub>c</sub> = 8A DC, I <sub>B</sub> = 1.6 A <sub>DC</sub> , T <sub>c</sub> = 100°C)	BUX48A V <sub>BE(sat)</sub>	- - - -	- - - -	1.6 1.6 1.6 1.6	V DC
<b>*Dynamic Characteristics</b>					
Output Capacitance (V <sub>CB</sub> = 10 Vdc, I <sub>E</sub> = 0, f <sub>test</sub> = 1 MHz)	C <sub>ob</sub>	-	-	350	pF
<b>Switching Characteristics Resistive Load (Table 1)</b>					
Delay Time	I <sub>c</sub> = 10 A, I <sub>B</sub> = 2 A I <sub>c</sub> = 8 A, I <sub>B</sub> = 1.6 A Duty Cycle = 2%, V <sub>BE(off)</sub> = 5 V T <sub>P</sub> = 30 s, V <sub>CC</sub> = 300 V BUX48A	t <sub>d</sub>	-	0.1	0.2
Rise Time		t <sub>r</sub>	-	0.4	0.7
Storage Time		t <sub>s</sub>	-	1.3	2
Fall Time		t <sub>f</sub>	-	0.2	0.4

# NPN Silicon Power Transistor

## V<sub>CE0</sub> 450V, I<sub>c</sub> 15A, 175W, TO-3

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Characteristic	Symbol	Min	Typ	Max	Units
<b>Inductive Load, Clamped (Table 1)</b>					
Storage Time	t <sub>sv</sub>		1.3	-	s
Fall Time	t <sub>fi</sub>		0.06	-	
Storage Time	t <sub>sv</sub>	-	1.5	2.5	
Crossover Time	t <sub>c</sub>		0.3	0.6	
Fall Time	t <sub>fi</sub>		0.17	0.35	

(1) Pulse Test: Pulse Width = 300s, Duty Cycle ≤12%  
V<sub>Cl</sub> = 300V, V<sub>BE(off)</sub> = 5V, L<sub>c</sub> = 180 H

**Table 1. Test Conditions for Dynamic Performance**

	V <sub>CEO(sus)</sub>	RBSOA AND INDUCTIVE SWITCHING	RESISTIVE SWITCHING
<b>INPUT CONDITIONS</b>			<p><b>TURN-ON TIME</b></p> <p>I<sub>B1</sub> adjusted to obtain the forced h<sub>FE</sub> desired</p> <p><b>TURN-OFF TIME</b></p> <p>Use inductive switching driver as the input to the resistive test circuit.</p>
<b>CIRCUIT VALUES</b>	L <sub>coil</sub> = 25 mH, V <sub>CC</sub> = 10 V R <sub>coil</sub> = 0.7	L <sub>coil</sub> = 180 H R <sub>coil</sub> = 0.05 V <sub>CC</sub> = 20 V V <sub>clamp</sub> = 300 V R <sub>B</sub> ADJUSTED TO ATTAIN DESIRED I <sub>B1</sub>	V <sub>CC</sub> = 300 V R <sub>L</sub> = 83 Pulse Width = 10 s
<b>TEST CIRCUITS</b>	<p><b>INDUCTIVE TEST CIRCUIT</b></p> <p>SEE ABOVE FOR DETAILED CONDITIONS</p>	<p><b>OUTPUT WAVEFORMS</b></p> <p>t<sub>1</sub> Adjusted to Obtain I<sub>C</sub></p> $t_1 \approx \frac{L_{coil} (I_{Cpk})}{V_{CC}}$ $t_2 \approx \frac{L_{coil} (I_{Cpk})}{V_{Clamp}}$ <p>Test Equipment Scope — Tektronix 475 or Equivalent</p>	<p><b>RESISTIVE TEST CIRCUIT</b></p>

# NPN Silicon Power Transistor

## $V_{CE0}$ 450V, $I_C$ 15A, 175W, TO-3

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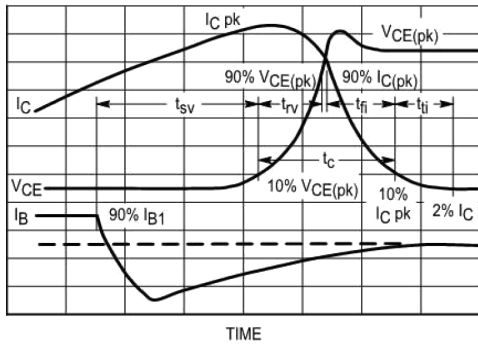


Figure 7. Inductive Switching Measurements

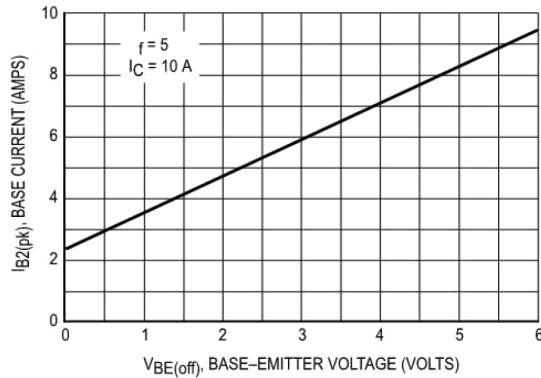


Figure 8. Peak-Reverse Current

### INDUCTIVE SWITCHING

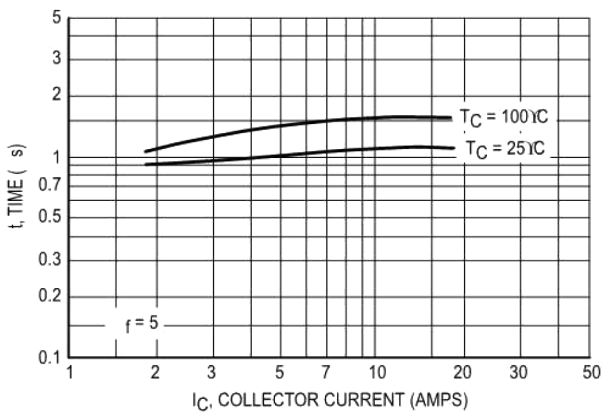


Figure 9. Storage Time,  $t_{sv}$

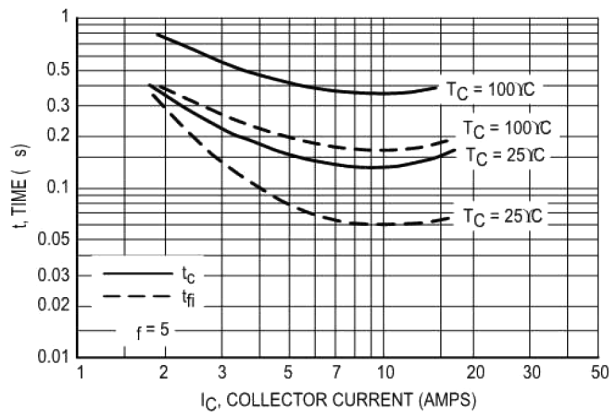


Figure 10. Crossover and Fall Times

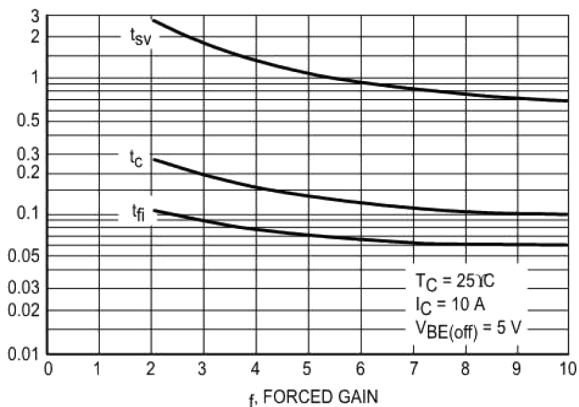


Figure 11a. Turn-Off Times versus Forced Gain

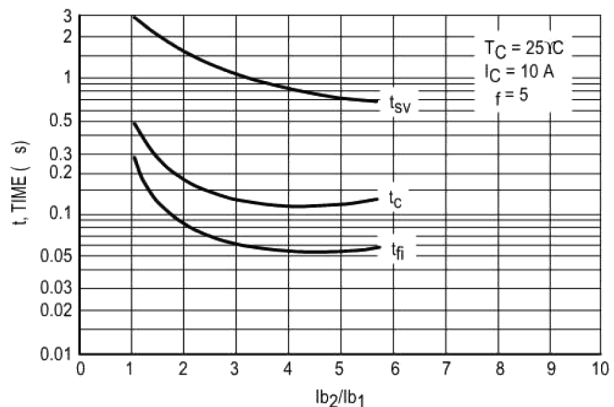


Figure 11b. Turn-Off Times versus  $I_{b2}/I_{b1}$

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### Typical Characteristic Curves

The Safe Operating Area figures shown in Figures 12 and 13 are specified for these devices under the test conditions shown.

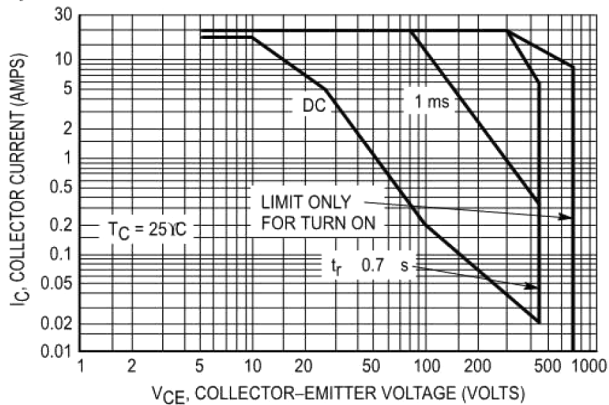


Figure 12. Forward Bias Safe Operating Area

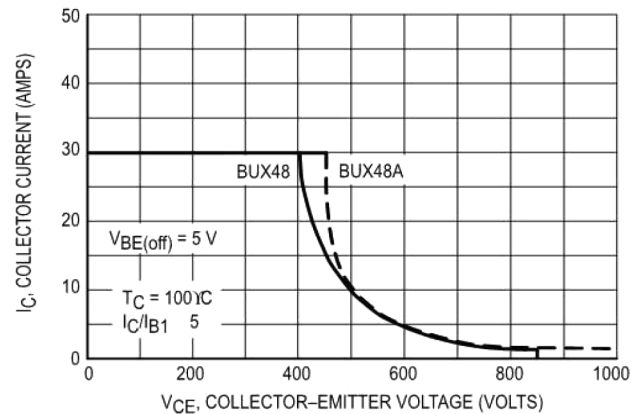


Figure 13. Reverse Bias Safe Operating Area

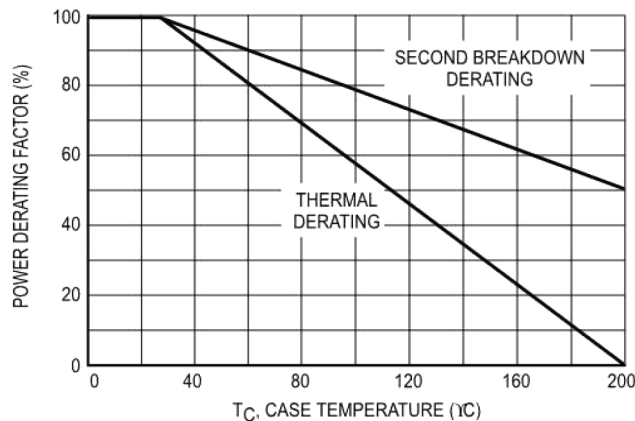


Figure 14. Power Derating

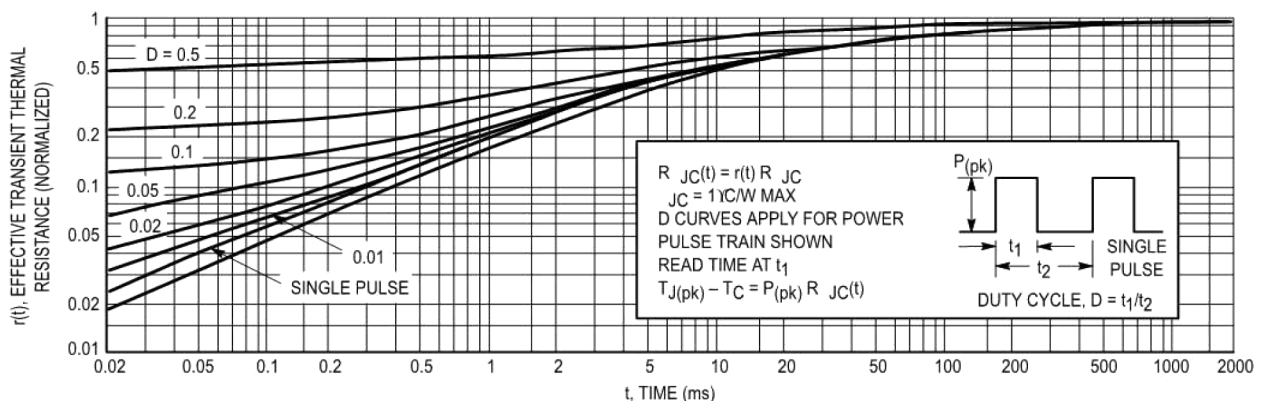


Figure 15. Thermal Response

# NPN Silicon Power Transistor

## $V_{CE0}$ 450V, $I_C$ 15A, 175W, TO-3

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### Typical Characteristic Curves

#### OVERLOAD CHARACTERISTICS

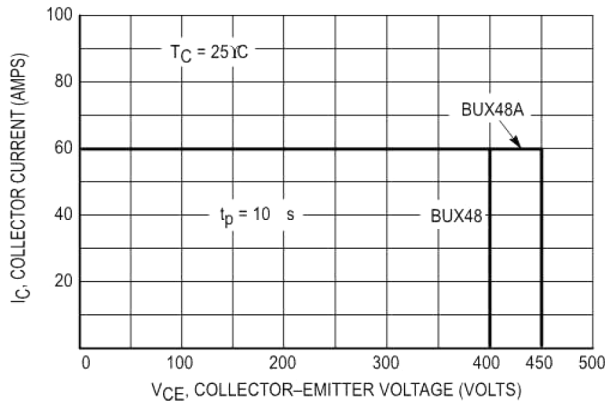


Figure 16. Rated Overload Safe Operating Area (OLSOA)

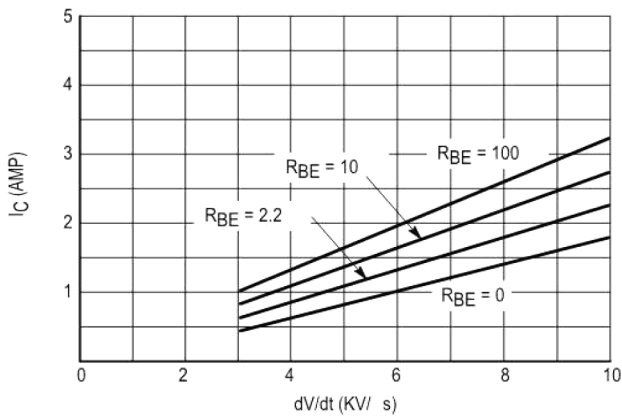


Figure 17.  $I_C = f(dV/dt)$

- Notes:**
- ∞  $V_{CE} = V_{CC} + V_{BE}$
  - ∞ Adjust pulsed current source for desired  $I_C$ ,  $t_p$

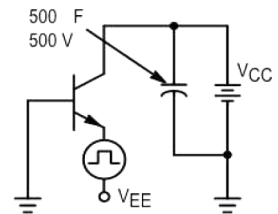


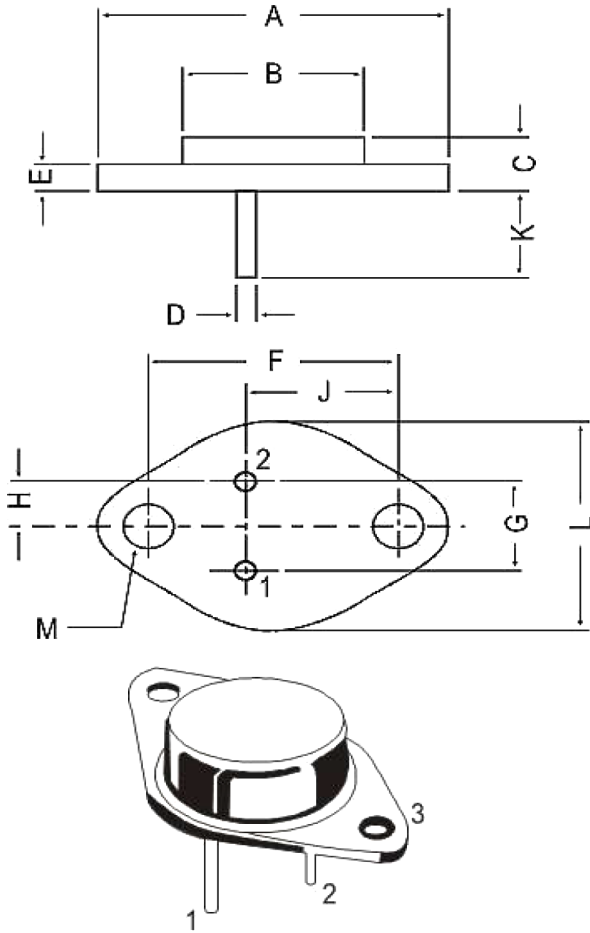
Figure 18. Overload SOA Test Circuit

# NPN Silicon Power Transistor

$V_{CE0}$  450V,  $I_c$  15A, 175W, TO-3

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## Package Details



Dimensions : Millimetres

Dim	Min.	Max.
A	-	39.37
B	-	22.22
C	6.35	8.5
D	0.96	1.09
E	-	1.77
F	29.9	30.4
G	10.69	11.18
H	5.2	5.72
J	16.64	17.15
K	11.15	12.25
L	-	26.67
M	3.84	4.19

### PIN CONFIGURATION

1. BASE
2. EMITTER
3. COLLECTOR

## Part Number Table

Description	Part Number
Silicon High Power Transistor, NPN, 450V, 15A, TO-3	BUX48A

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