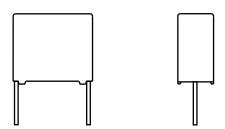


Interference Suppression Film Capacitor - Class X1 Radial MKP 440 V_{AC} - Standard Across the Line



FEATURES

- 15 mm to 27.5 mm lead pitch
- 440 V rated AC voltage





APPLICATIONS

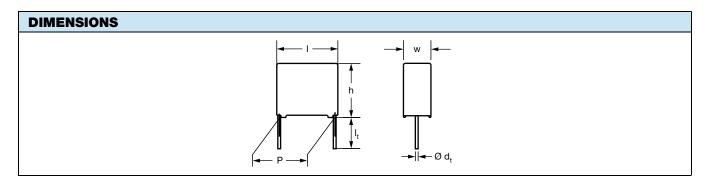
For standard across the line X1 applications.

See also application note: www.vishay.com/doc?28153

QUICK REFERENCE DATA		
Capacitance range (E12 series)	0.01 μF to 1 μF (referred values acc. to E6)	
Capacitance tolerance	± 20 %, ± 10 %, ± 5 %	
Rated AC voltage	440 V _{AC} ; 50 Hz to 60 Hz	
Permissible DC voltage	1000 V _{DC}	
Climatic testing class acc. to IEC 60068-1	$50/105/56/C$ for product volumes > 1750 mm ³ $50/105/56/B$ for volumes ≤ 1750 mm ³	
Maximum application temperature	105 °C	
IEC 60384-14:2013 IEC 60384-14:2013 / AMD1:2016 Reference standards		
Dielectric	Polypropylene film	
Electrodes	Metallized film	
Construction	Mono construction	
Encapsulation	Plastic case, epoxy resin sealed, flame retardant UL-class 94 V-0	
Leads	Tinned wire	
Marking	C-value; tolerance; rated voltage; sub-class; manufacturer's type; code for dielectric material; manufacturer location, year and week; manufacturer's logo or name; safety approvals	

Note

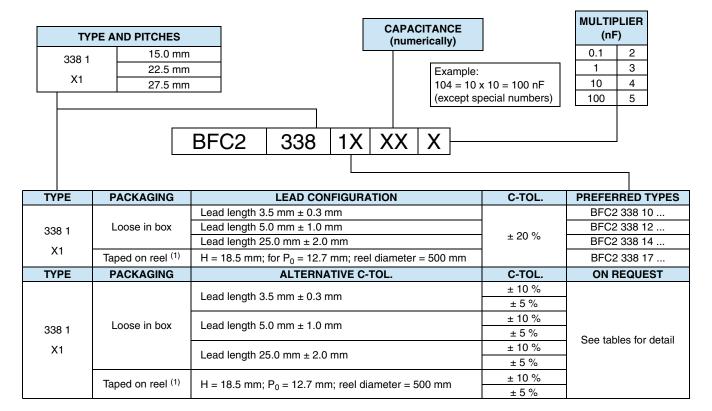
For more detailed data and test requirements, contact rfi@vishay.com



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COMPOSITION OF CATALOG NUMBER



Note

(1) For detailed tape specification refer to packaging information: www.vishay.com/doc?28139

SPECIFIC REFERENCE DATA			
DESCRIPTION VALUE			
Rated AC voltage (U _{RAC})	440	0 V	
Permissible DC voltage (U _{RDC})	100	00 V	
Tangent of loss angle:	at 1 kHz	at 10 kHz	
C ≤ 470 nF	≤ 10 x 10 ⁻⁴	≤ 20 x 10 ⁻⁴	
C > 470 nF	≤ 20 x 10 ⁻⁴	\leq 70 x 10 ⁻⁴	
Rated voltage pulse slope (dU/dt) _R at 615 V _{DC}			
Pitch = 15 mm	250 V/μs		
Pitch = 22.5 mm	150 V/µs		
Pitch = 27.5 mm	100 V/μs		
R between leads, for C \leq 0.33 μ F at 100 V, 1 min	> 15 000 MΩ		
RC between leads, for C > 0.33 µF at 100 V, 1 min	> 5000 s		
R between leads and case, 100 V, 1 min $>$ 30 000 M Ω		00 MΩ	
Withstanding (DC) voltage (cut off current 10 mA) ⁽¹⁾ , rise time ≤ 1000 V/s	3400 V, 1 min		
Withstanding (AC) voltage between leads and case	2380 V, 1 min		
Maximum application temperature	105	5 °C	

Note

⁽¹⁾ See "Voltage Proof Test for Metallized Film Capacitors": www.vishay.com/doc?28169



					CATALOG NUI	MBER B	FC2 338 1XXXX A	AND PAC		
	CAP.	DIMENSIONS	MASS		LOOSE	IN BOX	OX		TAPED REEL (1)(2)	
U _{RAC}	(μ F)	w x h x l (mm)	(g) ⁽³⁾	SHC	RT LEADS	_	LONG LEAD	S	Ø = 500 mm	1
		(iiiii)		l _t = 3.5 mm ± 0.3 mm	l _t = 5.0 mm ± 1.0 mm	SPQ	l _t = 25.0 mm ± 2.0 mm	SPQ	H = 18.5 mm; $P_0 = 12.7 \text{ mm}$	SPQ
			PITCH	l = 15.0 mm ± 0.4	4 mm; d _t = 0.60 i	nm ± 0.	06 mm; C-tol. = ±	20 %		
	0.010			10103	12103		14103		17103	
	0.012			10123	12123		14123		17123	
	0.015	5.0 x 11.0 x 17.5	1.0	10153	12153	1000	14153	1000	17153	1100
	0.018			10183	12183		14183		17183	
	0.022			10223	12223		14223		17223	
	0.027	00 100 175	4.4	10273	12273	1000	14273	1000	17273	000
	0.033	6.0 x 12.0 x 17.5	1.4	10333	12333	1000	14333	1000	17333	900
			PITCH	l = 15.0 mm ± 0.4	4 mm; d _t = 0.80 i	nm ± 0.	08 mm; C-tol. = ±	20 %		
	0.039			10393	12393		14393		17393	
	0.047	7.0 x 13.5 x 17.5	1.8	10473	12473	750	14473	500	17473	800
	0.056			10563	12563		14563		17563	+
	0.068	8.5 x 15.0 x 17.5	2.4	10683	12683	750	14683	500	17683	650
	0.082			10823	12823		14823		17823	
	0.10	10.0 x 16.5 x 17.5	3.0	10104	12104	500	14104	450	17104	600
		l	PITCH	I = 22.5 mm ± 0.4	4 mm: d ₊ = 0.80 ı	nm ± 0.	08 mm; C-tol. = ±	20 %		
	0.12			10124	12124		14124	1 1	17124	T
	0.15	8.5 x 18.0 x 26.0	3.8	10154	12154	200	14154	250	17154	450
	0.18			10184	12184		14184	+ +	17184	+
	0.22	10.0 x 19.5 x 26.0	6.8	10224	12224	200	14224	200	17224	350
	0.22		PITCH			nm + 0.	08 mm; C-tol. = ±	20 %		
440	0.27	11.0 x 21.0 x 31.0	7.4	10274	12274	100	14274	125		
	0.33	13.0 x 23.0 x 31.0	9.2	10334	12334	100	14334	125		
	0.39	10.0 % 20.0 % 01.0	0.2	10394	12394	100	14394	120		
	0.47	15.0 x 25.0 x 31.5	12.3	10474	12474	100	14474	125		
	0.56			10564	12564		14564		-	-
	0.68	18.0 x 28.0 x 31.5	16.1	10684	12684	100	14684	100		
	0.82			10824	12824		14824			
	1.00	21.0 x 31.0 x 31.0	20.3	10105	12105	50	14105	75		
	1.00		PITCH			nm ± 0.	06 mm; C-tol. = ±	10 %		
	0.010		7 51	18114	18314		18514		18914	
	0.010			18115	18315		18515		18915	
	0.012	5.0 x 11.0 x 17.5	1.0	18116	18316	1000	18516	1000	18916	1100
	0.018			18117	18317		18517		18917	
	0.018			18118	18318		18518	+ +	18918	+
	0.022	6.0 x 12.0 x 17.5	1.4	18119	18319	1000	18519	1000	18919	900
	0.021		DITCL			nm + 0	08 mm; C-tol. = ±	10 %	10313	1
	0.033		FIICE	18121	18321	± U.	18521	10 70	18921	
		7.0 x 13.5 x 17.5	1.8			750		500		800
	0.039			18122	18322		18522	+ +	18922	+
	0.047	8.5 x 15.0 x 17.5	2.4	18123	18323	750	18523	500	18923	650
	0.056			18124	18324		18524	+ +	18924	+
	0.068	10.0 x 16.5 x 17.5	3.0	18125	18325	500	18525	450	18925	600
	0.082	1		18126	18326		18526		18926	1



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ELE	CTRI	CAL DATA AN	D ORD	ERING INFO	RMATION					
					CATALOG NUI	MBER B	FC2 338 1XXXX A	ND PA	CKAGING	
	CAP.	DIMENSIONS	MASS	LOOSE IN BOX				TAPED REEL (1)(2)		
\textbf{U}_{RAC}	UAF. (μF)	w x h x l	(g) ⁽³⁾	SHO	ORT LEADS		LONG LEAD	s	Ø = 500 mm	1
	. ,	(mm)	107	l _t = 3.5 mm ± 0.3 mm	l _t = 5.0 mm ± 1.0 mm	SPQ	l _t = 25.0 mm ± 2.0 mm	SPQ	H = 18.5 mm; P ₀ = 12.7 mm	SPQ
			PITCI	H = 22.5 mm ± 0.	4 mm; d _t = 0.80 ı	nm ± 0.0	08 mm; C-tol. = ±	10 %		
	0.10	7.0 x 16.5 x 26.0	2.9	18127	18327	200	18527	250	18927	550
	0.12	8.5 x 18.0 x 26.0	3.8	18128	18328	200	18528	250	18928	450
	0.15	8.3 X 18.0 X 20.0	3.0	18129	18329	200	18529	230	18929	430
	0.18	10.0 x 19.5 x 26.0	6.8	18131	18331	200	18531	200	18931	350
			PITC	H = 27.5 mm ± 0.	4 mm; d _t = 0.80 ı	nm ± 0.0	08 mm; C-tol. = ±	10 %		
	0.22	11.0 x 21.0 x 31.0	7.4	18132	18332	100	18532	125		
	0.27	11.0 X 21.0 X 31.0	7.4	18133	18333	100	18533	123		
	0.33	13.0 x 23.0 x 31.0	9.2	18134	18334	100	18534	125		
	0.39	15.0 x 25.0 x 31.0	10.0	18135	18335	100	18535	125		
	0.47	15.0 X 25.0 X 31.0	12.3	18136	18336	100	18536	125	-	-
	0.56	10.0 00.0 01.0	101	18137	18337	400	18537	400		
	0.68	18.0 x 28.0 x 31.0	16.1	18138	18338	100	18538	100		
	0.82	21.0 x 31.0 x 31.0	20.3	18139	18339	50	18539	75		
		•	PITC	H = 15.0 mm ± 0	.4 mm; d _t = 0.60	mm ± 0.	.06 mm; C-tol. = :	± 5 %		•
	0.010			18214	18414		18614		18934	
	0.012			18215	18415		18615		18935	
	0.015	5.0 x 11.0 x 17.5	1.0	18216	18416	1000	18616	1000	18936	1100
	0.018			18217	18417		18617		18937	
	0.022			18218	18418	1	18618		18938	
	0.027	6.0 x 12.0 x 17.5	1.4	18219	18419	1000	18619	1000	18939	900
440		l .	PITC	H = 15.0 mm ± 0	.4 mm; d _t = 0.80	mm ± 0.	.08 mm; C-tol. = :	± 5 %		1
	0.033			18221	18421		18621	18941	18941	800
	0.039	7.0 x 13.5 x 17.5	1.8	18222	18422	750	18622	500	18942	
	0.047			18223	18423		18623		18943	
	0.056	8.5 x 15.0 x 17.5	2.4	18224	18424	750	18624	500	18944	650
	0.068			18225	18425		18625		18945	
	0.082	10.0 x 16.5 x 17.5	3.0	18226	18426	500	18626	450	18946	600
			PITC			mm ± 0.	.08 mm; C-tol. = :	± 5 %		
	0.10			18227	18427		18627		18947	
	0.12	8.5 x 18.0 x 26.0	3.8	18228	18428	200	18628	250	18948	450
	0.15			18229	18429		18629		18949	
	0.18	l 10.0 x 19.5 x 26.0 l 6.8	6.8	18231	18431	200	18631	200	18951	350
			PITC			mm ± 0.	.08 mm; C-tol. = :	± 5 %		
	0.22	11.0 x 21.0 x 31.0	7.4	18232	18432	100	18632	125		
	0.27			18233	18433		18633			
	0.33	13.0 x 23.0 x 31.0	9.2	18234	18434	100	18634	125		
	0.39			18235	18435	† †	18635			
	0.47	15.0 x 25.0 x 31.5	12.3	18236	18436	100	18636	125	-	-
1	0.56			18237	18437	+	18637	+		
1	0.68	18.0 x 28.0 x 31.5	16.1	18238	18438	100	18638	100		1
	0.82	21.0 x 31.0 x 31.0	20.3	18239	18439	50	18639	75		
	0.02	21.0 A 01.0 A 01.0	۷.0	10203	10408	50	10003	13		1

Notes

- SPQ = Standard Packing Quantity
- (1) $H = \text{in-tape height; } P_0 = \text{sprocket hole distance; for detailed specifications refer to packaging information: } \underline{\text{www.vishay.com/doc?28139}}$
- (2) Reel diameter = 356 mm is available on request
- (3) Weight for short lead product only



APPROVALS						
SAFETY APPROVALS X1	VOLTAGE	VALUE	FILE NUMBERS	LINKS		
EN 60384-14 (ENEC) (= IEC 60384-14 ed-4 (2013))	440 V _{AC}	10 nF to 1 μF	ENEC16/FI/21/01062	www.vishay.com/doc?28202		
UL 60384-14	440 V _{AC}	10 nF to 1 μF	E354331	www.vishay.com/doc?28190		
CSA E384-14	440 V _{AC}	10 nF to 1 μF	E354331	www.vishay.com/doc?26190		
CB-test certificate	440 V _{AC}	10 nF to 1 μF	FI-39829/A1	www.vishay.com/doc?28201		

The ENEC-approval together with the CB-certificate replace all national marks of the following countries (they have already signed the ENEC-agreement): Austria; Belgium; Czech. Republic; Denmark; Finland; France; Germany; Greece; Hungary; Ireland; Italy; Luxembourg; Netherlands; Norway; Portugal; Slovenian; Spain; Switzerland and United Kingdom.





MOUNTING

Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoleers are designed for mounting in printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to packaging information: www.vishay.com/doc?28139

Specific Method of Mounting to Withstand Vibration and Shock

In order to withstand vibration and shock tests, it must be ensured that the stand-off pips are in good contact with the printed-circuit board:

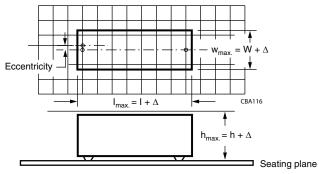
- For pitches ≤ 15 mm capacitors shall be mechanically fixed by the leads
- · For longer pitches the capacitors shall be mounted in the same way and the body clamped

Space Requirements on Printed Circuit Board

The maximum space for length (I_{max}), width (w_{max}), and height (h_{max}) of film capacitors to take in account on the printed circuit board is shown in the drawings.

• For products with pitch \leq 15 mm, $\Delta w = \Delta l = 0.3$ mm; $\Delta h = 0.1$ mm

Eccentricity defined as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.



SOLDERING

For general soldering conditions and wave soldering profile, we refer to the application note:

"Soldering Guidelines for Film Capacitors": www.vishay.com/doc?28171

Storage Temperature

 T_{stg} = -25 °C to +35 °C with RH maximum 75 % without condensation

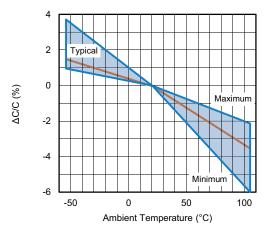
Ratings and Characteristics Reference Conditions

Unless otherwise specified, all electrical values apply to an ambient temperature of 23 °C \pm 1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 % \pm 2 %.

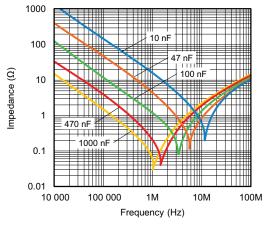
For reference testing, a conditioning period shall be applied over 96 h \pm 4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.



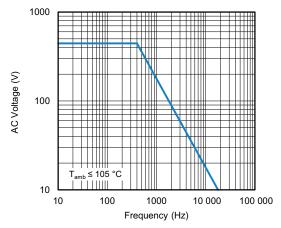
CHARACTERISTICS



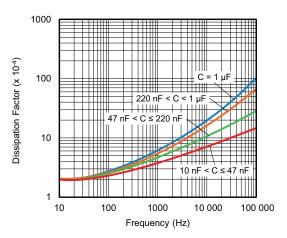
Capacitance as a function of ambient temperature (typical curve)



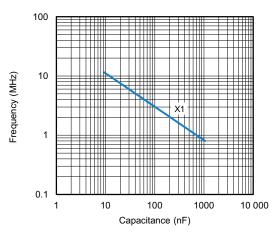
Impedance as a function of frequency (typical curve)



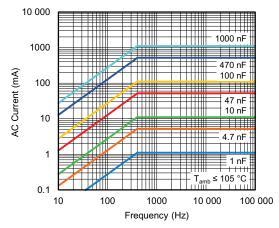
Max. RMS voltage as a function of frequency



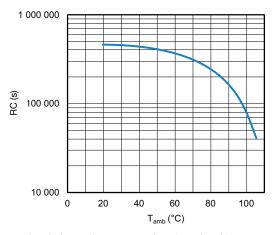
Tangent of loss angle as a function of frequency (typical curve)



Resonant frequency as a function of capacitance (typical curve)



Max. RMS current as a function of frequency



Insulation resistance as a function of ambient temperature

APPLICATION NOTES

- For X1 electromagnetics interference suppression in standard across the line applications (50 Hz/60 Hz) with a maximum mains voltage of 440 V_{AC}.
- For series impedance applications we refer to application note: www.vishay.com/doc?28153
- For capacitors connected in parallel, normally the proof voltage and possibly the rated voltage must be reduced. For information depending of the capacitance value and the number of parallel connections contact: rfi@vishav.com
- These capacitors are not intended for continuous pulse applications. For these situations, capacitors of the AC and pulse programs must be used.
- \bullet The maximum ambient temperature must not exceed 105 °C.
- Rated voltage pulse slope:

If the pulse voltage is lower than the rated voltage, the values of the specific reference data can be multiplied by 615 V_{DC} and divided by the applied voltage.

INSPECTION REQUIREMENTS

General Notes

Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, Publication IEC 60384-14 ed-3 and Specific Reference Data".

GROUP C INSPECTION REQUIREMENTS					
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS			
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1					
4.1 Dimensions (detail)		As specified in chapters "General data" of this specification			
Initial measurements	Capacitance Tangent of loss angle at 10 kHz				
4.3 Robustness of terminations	Tensile: Load 10 N; 10 s Bending: Load 5 N; 4 x 90°	No visible damage			
4.4 Resistance to soldering heat	No pre-drying Method: 1A Solder bath: 280 °C ± 5 °C Duration: 10 s				



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SUB-CLAUSE NUMBER AND TEST CONDITIONS PERFORMANCE REQUIREMENT					
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1					
4.19 Component solvent resistance	Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: Min. 1 h, max. 2 h				
4.4.2 Final measurements	Visual examination	No visible damage Legible marking			
	Capacitance	$ \Delta C/C \le 5$ % of the value measured initially			
	Tangent of loss angle	Increase of $\tan\delta \le 0.008$ Compared to values measured initially			
	Insulation resistance	As specified in section "Insulation Resistance" of this specification			
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1					
Initial measurements	Capacitance Tangent of loss angle at 10 kHz				
4.20 Solvent resistance of the marking	Isopropylalcohol at room temperature Method: 1 Rubbing material: Cotton wool Immersion time: 5 min ± 0.5 min	No visible damage Legible marking			
4.6 Rapid change of temperature	$\theta A = -55 ^{\circ}C$ $\theta B = +105 ^{\circ}C$ 5 cycles Duration t = 30 min				
4.6.1 Inspection 4.7 Vibration	Visual examination Mounting: See section "Mounting" of this specification Procedure B4 Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or acceleration 98 m/s² (whichever is less severe) Total duration: 6 h	No visible damage			
4.7.2 Final inspection	Visual examination	No visible damage			
4.9 Shock	Mounting: See section "Mounting" for more information Pulse shape: Half sine Acceleration: 490 m/s² Duration of pulse: 11 ms				
4.9.2 Final measurements	Visual examination	No visible damage			
	Capacitance	$ \Delta C/C \le 5$ % of the value measured initially			
	Tangent of loss angle	Increase of $\tan\delta \le 0.008$ Compared to values measured initially			
	Insulation resistance	As specified in section "Insulation Resistance" of this specification			

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GROUP C INSPECTION REQUIR		
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B		
4.11 Climatic sequence		
4.11.1 Initial measurements	Capacitance Measured in 4.4.2 and 4.9.2 Tangent of loss angle Measured initially in C1A and C1B	
4.11.2 Dry heat	Temperature: 105 °C Duration: 16 h	
4.11.3 Damp heat cyclic Test Db First cycle		
4.11.4 Cold	Temperature: - 55 °C Duration: 2 h	
4.11.5 Damp heat cyclic Test Db Remaining cycles		
4.11.6 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C \le 5$ % of the value measured in 4.11.
	Tangent of loss angle	Increase of $\tan\delta \le 0.008$ Compared to values measured in 4.11.1.
	Voltage proof 1900 V _{DC} ; 1 min between terminations	No permanent breakdown or flash-over
	Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification
SUB-GROUP C2	50 1 40 20 00 07 : 25 27 57	
4.12 Damp heat steady state	56 days, 40 °C, 90 % to 95 % RH No load	
4.12.1 Initial measurements	Capacitance Tangent of loss angle at 1 kHz	
4.12.3 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C \le 5$ % of the value measured in 4.12.
	Tangent of loss angle	Increase of $\tan\delta \le 0.008$ Compared to values measured in 4.12.1.
	Voltage proof 1900 V _{DC} ; 1 min between terminations	No permanent breakdown or flash-over
	Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification

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SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C3		
4.13.1 Initial measurements	Capacitance	
	Tangent of loss angle at 10 kHz	
4.13 Impulse voltage	3 successive impulses, full wave, peak	No self healing breakdowns or flash-over
	voltage:	-
	X1: 4 kV	
	Max. 24 pulses	
4.14 Endurance	Duration: 1000 h	
	1.25 x U _{RAC} at 105 °C	
	Once in every hour the voltage is increased to	
	1000 V_{RMS} for 0.1 s via resistor of 47 Ω ± 5 %	
4.14.7 Final measurements	Visual examination	No visible damage
		Legible marking
	Capacitance	 ΔC/C ≤10 % compared to values measured
		in 4.13.1.
	Tangent of loss angle	Increase of tan $\delta \le 0.008$
		Compared to values measured in 4.13.1.
	Voltage proof	No permanent breakdown or flash-over
	1900 V _{DC} ; 1 min between terminations	
	2380 V _{AC} ; 1 min between terminations	
	and case.	
	Insulation resistance	≥ 50 % of values specified in section
	insulation resistance	"Insulation Resistance" of this specification
SUB-GROUP C4		
4.15 Charge and discharge	10 000 cycles	
	Charged to 615 V _{DC}	
	Discharge resistance:	
	$R = \frac{615 \text{ V}_{DC}}{1.5 \text{ x C (dU/dt)}}$	
	1.5 x C (dU/dt)	
4.15.1 Initial measurements	Capacitance	
4.10.1 miliai measarements	Tangent of loss angle at 10 kHz	
	rangent of 1000 angle at 10 km2	
4.15.3 Final measurements	Capacitance	∆C/C ≤10 % compared to values measured
		in 4.15.1.
	Tangent of loss angle	Increase of tan $\delta \le 0.008$
		Compared to values measured in 4.15.1.
	Insulation resistance	≥ 50 % of values specified in section
		"Insulation Resistance" of this specification
SUB-GROUP C5		
4.16 Radio frequency characteristic	Resonance frequency	≥ 0.9 times value as specified in section "Resonant Frequency" of this specification



Vishay BCcomponents

SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C6		
4.17 Passive flammability Class B	Bore of gas jet: Ø 0.5 mm Fuel: Butane Test duration for actual volume V in mm³: $V \le 250$: 10 s $250 < V \le 500$: 20 s $500 < V \le 1750$: 30 s $V > 1750$: 60 s One flame application	After removing test flame from capacitor, the capacitor must not continue to burn for more than 10 s. No burning particle must drop from the sample.
SUB-GROUP C7		
4.18 Active flammability	20 cycles of 4 kV discharges on the test capacitor connected to U _{RAC} .	The cheese cloth around the capacitors shall not burn with a flame. No electrical measurements are required.

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