VISHAY

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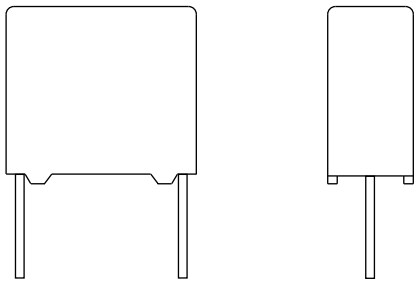
MKP336 6 Y2

Vishay BCcomponents

Interference Suppression Film Capacitors
MKP Radial Potted Type



FEATURES

- Compliant with IEC 60381-14: AMD1 grade IIB for pitch ≥ 15 mm
  - THB: 85 °C, 85 % RH, 500 h at U_{RAC}
- Compliant with IEC 60381-14: AMD1 grade IA for pitch < 15 mm
  - THB: 40 °C, 93 % RH, 21 days at U_{RAC}
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

Pb-free

e3

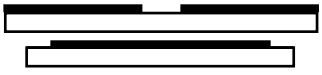
RoHS COMPLIANT

APPLICATIONS

Y2 class

For Y2 electromagnetic interference suppression between line and ground applications (50 Hz / 60 Hz) with a maximum mains voltage of 300 V_{AC}.

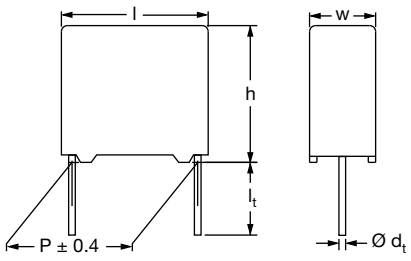
For application limitations refer to section “Application Notes”.

QUICK REFERENCE DATA	
Capacitance range (E12 series)	0.001 µF to 0.047 µF (preferred values according to E6)
Capacitance tolerance	± 20 %; ± 10 %
Climatic testing class according to EN60068-1	55/105/56/C for product volumes ≤ 1750 mm^3 55/105/56/B for product volumes > 1750 mm^3
Rated AC voltage	300 V_{AC}; 50 Hz to 60 Hz
Permissible DC voltage	1000 V_{DC}
Maximum application temperature	105 °C
Reference standards	IEC 60384-14:2013 IEC 60384-14:2013 / AMD1:2016 EN 60384-14:2013 + AMD1:2016 IEC 60065 requires, pass. flamm. class B for volumes > 1750 mm^3 UL 60384-14
Dielectric	Polypropylene film
Electrodes	Metallized film
Construction	Series construction (for > 10 mm pitch)  Triple construction (for > 7.5 mm and 10 mm pitch) 
Encapsulation	Plastic case, epoxy resin sealed, flame retardant UL-class 94 V-0
Leads	Tinned wire
Marking	C-value; tolerance; rated voltage; sub-class; manufacturer’s type designation; code for dielectric material; manufacturer location; year and week

Note

- For more detailed data and test requirements, contact: rfi@vishay.com

DIMENSIONS in millimeters



COMPOSITION OF CATALOG NUMBER

TYPE AND PITCHES	
336 6 Y2	10.0 mm
	15.0 mm

CAPACITANCE (numerically)

MULTIPLIER (nF)	
0.1	2
1	3

Example:
103 = 10 x 1 = 10 nF

BFC2	336	6X	XX	X
2222(*)	336	6X	XX	X

(*) Old ordering code

TYPE	PACKAGING	LEAD CONFIGURATION	C-TOL.	PREFERRED TYPES
336 6 Y2	Loose in box	Lead length 3.5 mm + 1 mm/- 0.5 mm (pitch = 10 mm) or 3.5 mm ± 0.3 mm (pitch = 15 mm)	± 20 %	BFC2 336 60...
		Lead length 25.0 mm ± 2.0 mm		BFC2 336 66...
TYPE	**PACKAGING**	**LEAD CONFIGURATION**	**C-TOL.**	**ON REQUEST**
336 6 Y2	Loose in box	Lead length 3.5 mm + 1 mm/- 0.5 mm (pitch = 10 mm) or 3.5 mm ± 0.3 mm (pitch = 15 mm)	± 10 %	BFC2 336 61...
		Lead length 25.0 mm ± 2.0 mm		BFC2 336 67...
	Taped on reel (1)	H = 18.5 mm; P_0 = 12.7 mm; reel diameter 500 mm	± 20 %	BFC2 336 63...
			± 10 %	BFC2 336 64...

Note

(1) For detailed tape specification refer to packaging information: www.vishay.com/doc?28139

SPECIFIC REFERENCE DATA	
DESCRIPTION	**VALUE**
Rated AC voltage (U_{RAC})	300 V
Permissible DC voltage (U_{RDC})	1000 V
Tangent of loss angle	at 10 kHz
	≤ 20 x 10^{-4}
Rated voltage pulse slope $(dU/dt)_R$ at 420 V_{DC}	200 V/µs
R between leads, for C ≤ 0.33 µF at 100 V; 1 min	> 15 000 MΩ
R between leads and case; 100 V; 1 min	> 30 000 MΩ
Withstanding (DC) voltage (cut off current 10 mA) (1); rise time ≤ 1000 V/s	3400 V; 1 min
Withstanding (AC) voltage between leads and case	2100 V; 1 min

Note

(1) See “Voltage Proof Test for Metalized Film Capacitors”: www.vishay.com/doc?28169

ELECTRICAL DATA AND ORDERING CODE

U_{RAC} (V)	CAP. (µF)	DIMENSIONS w x h x l (mm)	MASS (g) (3)	CATALOG NUMBER BFC2 336 6..... AND PACKAGING					
				LOOSE IN BOX				REEL (500 mm) (1)(2)	
				l_t = 3.5 mm + 1 mm/- 0.5 mm (10 mm) OR 3.5 mm ± 0.3 mm (= 15 mm)		l_t = 25.0 mm ± 2.0 mm		H = 18.5 mm; P_0 = 12.7 mm	
				LAST 5 DIGITS OF CATALOG NUMBER	SPQ	LAST 5 DIGITS OF CATALOG NUMBER	SPQ	LAST 5 DIGITS OF CATALOG NUMBER	SPQ
300	PITCH = 10.0 mm ± 0.4 mm; d_t = 0.6 mm ± 0.06 mm; C-TOL. = ± 20 %								
	0.0010	4.0 x 10.0 x 12.5	0.6	60102	1000	66102	1250	63102	1400
	0.0015			60152		66152		63152	
	0.0022			60222		66222		63222	
	0.0033			60332		66332		63332	
	0.0047	5.0 x 11.0 x 12.5	0.82	60472		66472	1000	63472	1100
	0.0068			60682		66682		63682	
	PITCH = 15.0 mm ± 0.4 mm; d_t = 0.6 mm ± 0.06 mm; C-TOL. = ± 20 %								
	0.0068	5.0 x 11.0 x 17.5	1.0	69005	1000	69009	1000	69006	1100
	0.010			60103		66103		63103	
	0.015	6.0 x 12.0 x 17.5	1.4	60153		66153		63153	900
	PITCH = 15.0 mm ± 0.4 mm; d_t = 0.8 mm ± 0.08 mm; C-TOL. = ± 20 %								
	0.022	7.0 x 13.5 x 17.5	1.8	60223	750	66223	500	63223	800
	0.033	8.5 x 15.0 x 17.5	2.4	60333		66333		63333	650
	0.047	10.0 x 16.5 x 17.5	3.0	60473	500	66473	450	63473	600
	PITCH = 10.0 mm ± 0.4 mm; d_t = 0.6 mm ± 0.06 mm; C-TOL. = ± 10 %								
	0.0010	4.0 x 10.0 x 12.5	0.6	61102	1000	67102	1250	64102	1400
	0.0012			61122		67122		64122	
	0.0015			61152		67152		64152	
	0.0018			61182		67182		64182	
	0.0022			61222		67222		64222	
	0.0027			61272		67272		64272	
	0.0033			61332		67332		64332	
	0.0039			61392		67392		64392	
	0.0047	5.0 x 11.0 x 12.5	1.1	61472	1000	67472	1000	64472	1100
	0.0056			61562		67562		64562	
	PITCH = 15.0 mm ± 0.4 mm; d_t = 0.80 mm ± 0.08 mm; C-TOL. = ± 10 %								
	0.0056	5.0 x 11.0 x 17.5	1.0	69001	1000	69007	1000	69003	1100
	0.0068			61682		67682		64682	
	0.0082			61822		67822		64822	
	0.010			61103		67103		64103	
	0.012			61123		67123		64123	
	0.015	6.0 x 12.0 x 17.5	1.4	61153		67153		61153	900
	0.018			61183		67183		64183	
	PITCH = 15.0 mm ± 0.4 mm; d_t = 0.80 mm ± 0.08 mm; C-TOL. = ± 10 %								
	0.022	7.0 x 13.5 x 17.5	1.8	61223	750	67223	500	64223	800
	0.027	8.5 x 15.0 x 17.5	2.4	61273		67273		64273	650
	0.033			61333		67333		64333	
	0.039	10.0 x 16.5 x 17.5	3.0	61393	500	67393	450	61393	600
	0.047			61473		67473		64473	

Notes

- SPQ = Standard packing quantity

(1) H = in-tape height; P_0 = sprocket hole distance; for detailed specifications refer to packaging information: www.vishay.com/doc?28139

(2) Reel diameter = 365 mm is available on request

(3) Weight for short lead product only

APPROVALS				
SAFETY APPROVALS Y2	**VOLTAGE**	**VALUE**	**FILE NUMBERS**	**LINKS**
EN 60384-14 (ENEC) (= IEC 60384-14 ed-4 (2013))	300 V_{AC}	1 nF to 47 nF	ENEC16/FI/21/01065	www.vishay.com/doc?28204
UL 60384-14	300 V_{AC}	1 nF to 47 nF	E354331	www.vishay.com/doc?28189
CSA-E384-14	300 V_{AC}	1 nF to 47 nF	E354331	
CB-test-certificate	300 V_{AC}	1 nF to 47 nF	FI-39831/A1	www.vishay.com/doc?28203
The ENEC-approval together with the CB-certificate replace all national marks of the following countries (they have already signed the ENEC-agreement): Austria; Belgium; Czech. Republic; Denmark; Finland; France; Germany; Greece; Hungary; Ireland; Italy; Luxembourg; Netherlands; Norway; Portugal; Slovenian; Spain; Switzerland and United Kingdom.				

MOUNTING

Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoleers are designed for mounting in printed-circuit boards by means of automatic insertion machines.
For detailed tape specifications refer to packaging information: www.vishay.com/doc?28139

Specific Method of Mounting to Withstand Vibration and Shock

In order to withstand vibration and shock tests, it must be ensured that the stand-off pips are in good contact with the printed-circuit board:

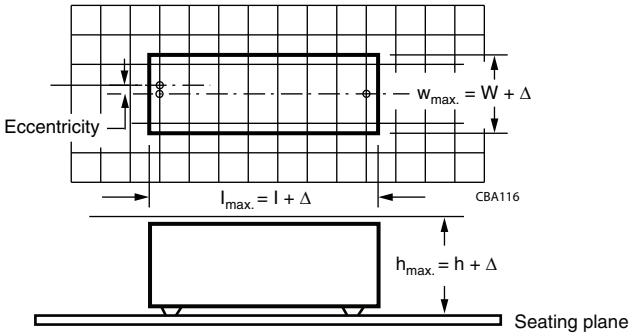
- The capacitors shall be mechanically fixed by the leads

Space Requirements on Printed Circuit Board

The maximum space for length ($l_{max.}$), width ($w_{max.}$), and height ($h_{max.}$) of film capacitors to take in account on the printed circuit board is shown in the drawings.

- For products with pitch ≤ 15 mm, $\Delta w = \Delta l = 0.3$ mm; $\Delta h = 0.1$ mm

Eccentricity defined as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.



SOLDERING CONDITIONS

For general soldering conditions and wave soldering profile, we refer to the application note:
“Soldering Guidelines for Film Capacitors”: www.vishay.com/doc?28171

Storage Temperature

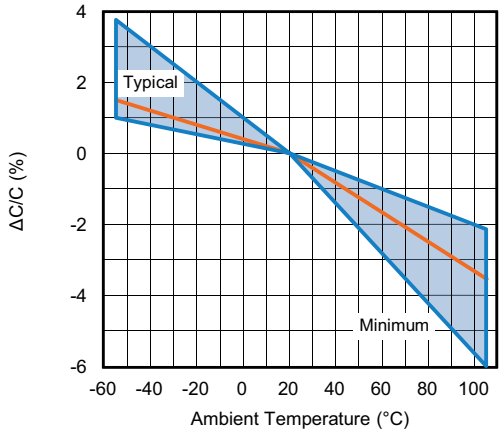
T_{stg} = -25 °C to +35 °C with RH maximum 75 % without condensation

Ratings and Characteristics Reference Conditions

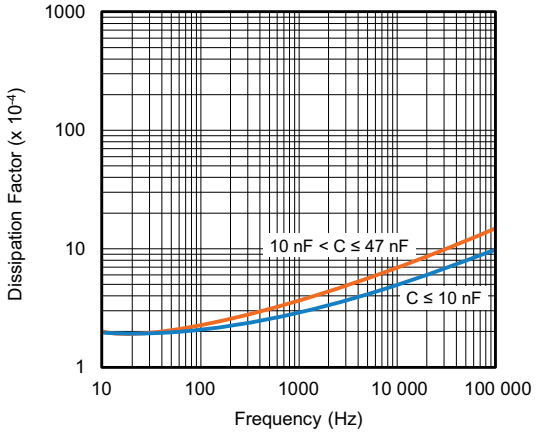
Unless otherwise specified, all electrical values apply to an ambient temperature of 23 °C ± 1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 % ± 2 %.

For reference testing, a conditioning period shall be applied over 96 h ± 4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

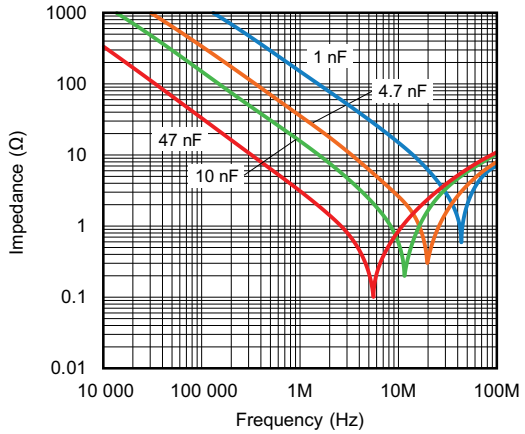
CHARACTERISTICS



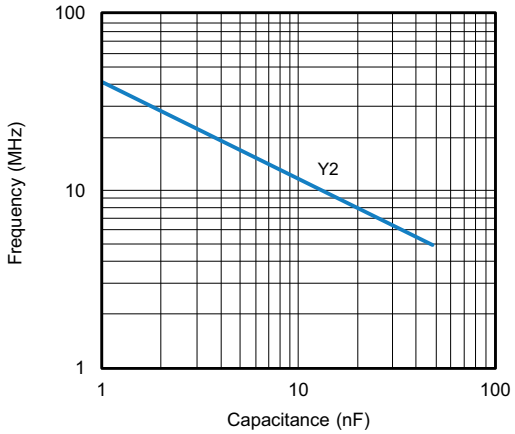
Capacitance as a function of ambient temperature (typical curve)



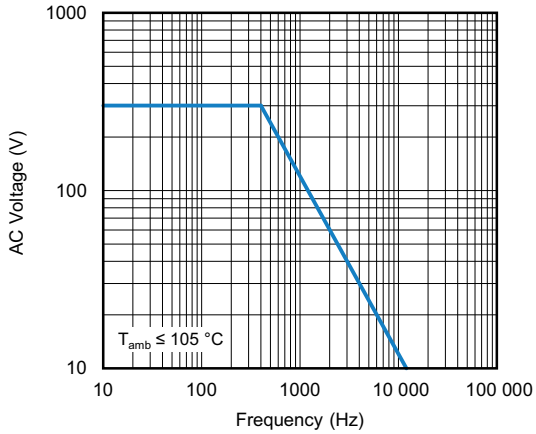
Tangent of loss angle as a function of frequency (typical curve)



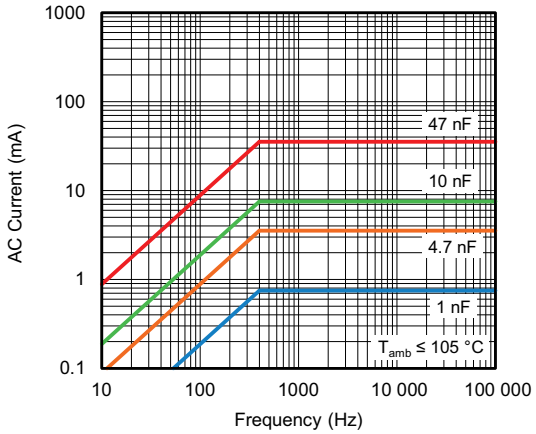
Impedance as a function of frequency (typical curve)



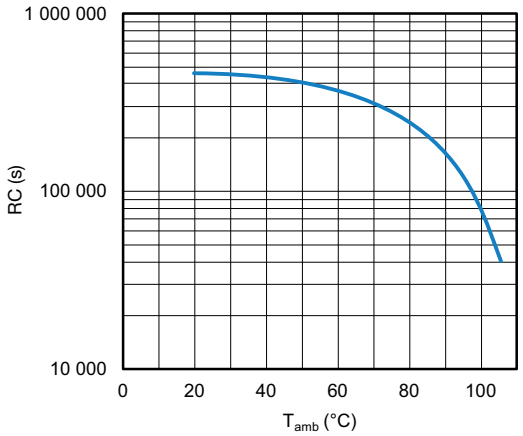
Resonant frequency as a function of capacitance (typical curve)



Max. RMS voltage as a function of frequency



Max. RMS current as a function of frequency



Insulation resistance as a function of ambient temperature
(typical curve)

APPLICATION NOTES

- For Y2 electromagnetic interference suppression between line and ground (50 Hz / 60 Hz) with a maximum mains voltage of 300 V_{AC} ± 10 % instability
- For capacitors connected in parallel, normally the proof voltage and possibly the rated voltage must be reduced. For information depending of the capacitance value and the number of parallel connections contact: rfi@vishay.com
- These capacitors are not intended for continuous pulse applications. For these situations, capacitors of the AC and pulse program must be used
- The maximum ambient temperature must not exceed 105 °C
- Rated voltage pulse slope:
  if the pulse voltage is lower than the rated voltage, the values of the specific reference data can be multiplied by 420 V_{DC} and divided by the applied voltage

INSPECTION REQUIREMENTS

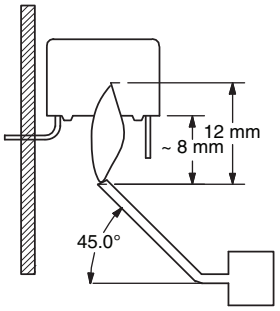
General Notes

Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, Publication IEC 60384-14 ed-4 (2013) and Specific Reference Data."

GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	**CONDITIONS**	**PERFORMANCE REQUIREMENTS**
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1		
4.1 Dimensions (detail)		As specified in chapters "General data" of this specification
Initial measurements	Capacitance Tangent of loss angle at 10 kHz	
4.3 Robustness of terminations	Tensile: load 10 N; 10 s Bending: load 5 N; 4 x 90°	No visible damage
4.4 Resistance to soldering heat	No pre-drying Method: 1A Solder bath: 260 °C Duration: 10 s	
4.19 Component solvent resistance	Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: Min. 1 h, max. 2 h	
4.4.2 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$\|\Delta C/C\| \leq 5$ % of the value measured initially
	Tangent of loss angle	Increase of tan δ:≤ 0.008 Compared to values measured initially
	Insulation resistance	As specified in section "Insulation Resistance" of this specification
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1		
Initial measurements	Capacitance Tangent of loss angle at 10 kHz	
4.20 Solvent resistance of the marking	Isopropylalcohol at room temperature Method: 1 Rubbing material: cotton wool Immersion time: 5 min ± 0.5 min	No visible damage Legible marking
4.6 Rapid change of temperature	θA = - 55 °C θB = + 105 °C 5 cycles	
4.6.1 Inspection	Duration t = 30 min	

GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	**CONDITIONS**	**PERFORMANCE REQUIREMENTS**
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1		
4.7 Vibration	Visual examination Mounting: See section “Mounting” of this specification Procedure B4 Frequency range: 10 Hz to 55 Hz. Amplitude: 0.75 mm or Acceleration 98 m/s² (whichever is less severe) Total duration 6 h	No visible damage
4.7.2 Final inspection	Visual examination	No visible damage
4.9 Shock	Mounting: see section “Mounting” for more information Pulse shape: half sine Acceleration: 490 m/s² Duration of pulse: 11 ms	
4.9.2 Final measurements	Visual examination	No visible damage
	Capacitance	$\lvert\Delta C/C\rvert \leq 5$ % of the value measured initially
	Tangent of loss angle	Increase of tan δ: ≤ 0.008 Compared to values measured initially
	Insulation resistance	As specified in section “Insulation Resistance” of this specification
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B		
4.11 Climatic sequence		
4.11.1 Initial measurements	Capacitance Measured in 4.4.2 and 4.9.2 Tangent of loss angle: Measured initially in C1A and C1B	
4.11.2 Dry heat	Temperature: 105 °C Duration: 16 h	
4.11.3 Damp heat cyclic Test Db First cycle		
4.11.4 Cold	Temperature: - 55 °C Duration: 2 h	
4.11.5 Damp heat cyclic Test Db remaining cycles		

GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	**CONDITIONS**	**PERFORMANCE REQUIREMENTS**
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B		
4.11.6 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$\|\Delta C/C\| \leq 5$ % of the value measured in 4.11.1.
	Tangent of loss angle	Increase of tan δ: ≤ 0.008 Compared to values measured in 4.11.1.
	Voltage proof 2250 V_{DC}; 1 min between term.	No permanent breakdown or flash-over
	Insulation resistance	≥ 50 % of values specified in section “Insulation resistance” of this specification
SUB-GROUP C2		
4.12 Damp heat steady state	56 days, 40 °C, 90 % to 95 % RH no load capacitance	
4.12.1 Initial measurements	Capacitance Tangent of loss angle at 10 kHz	
4.12.3 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$\|\Delta C/C\| \leq 5$ % of the value measured in 4.12.1.
	Tangent of loss angle	Increase of tan δ: ≤ 0.007 Compared to values measured in 4.12.1.
	Voltage proof 2250 V_{DC}; 1 min between term.	No permanent breakdown or flash-over
	Insulation resistance	≥ 50 % of values specified in section “Insulation resistance” of this specification
SUB-GROUP C3		
4.13.1 Initial measurements	Capacitance Tangent of loss angle at 10 kHz	
4.13 Impulse voltage	3 successive impulses, full wave, peak voltage: 5 kV Max. 24 pulses	No selfhealing breakdowns or flashover
4.14 Endurance	Duration: 1000 h 1.7 U_{RAC} at 105 °C Once in every hour the voltage is increased to 1000 V_{RMS} for 0.1 s via resistor of 47 Ω ± 5 %	

GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	**CONDITIONS**	**PERFORMANCE REQUIREMENTS**
SUB-GROUP C3		
4.14.7 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$\lvert\Delta C/C\rvert \leq 10$ % compared to values measured in 4.13.1.
	Tangent of loss angle	Increase of tan δ: ≤ 0.007 Compared to values measured in 4.13.1.
	Voltage proof 2250 V_{DC}; 1 min between terminations	No permanent breakdown or flash-over
	Insulation resistance	≥ 50 % of values specified in section “Insulation resistance” of this specification
SUB-GROUP C4		
4.15 Charge and discharge	10 000 cycles (50 c/s) charge to U_R half sinewave Duration: 5 ms Discharge resistance: $R = \frac{420\ V_{DC}}{1.5 \times C((dU)/(dt))}$ $R_{min.} = 2.2\ \Omega$	
4.15.1 Initial measurements	Capacitance Tangent of loss angle at 10 kHz	
4.15.3 Final measurements	Capacitance	$\lvert\Delta C/C\rvert \leq 10$ % compared to values measured in 4.15.1.
	Tangent of loss angle	Increase of tan δ: ≤ 0.008 Compared to values measured in 4.15.1.
	Insulation resistance	≥ 50 % of values specified in section “Insulation resistance” of this specification
SUB-GROUP C5		
4.16 Radio frequency characteristic	Resonance frequency	As specified in section “Resonant frequency” of this specification. ± 10 %
SUB-GROUP C6		
4.17 Passive flammability Class B	Bore of gas jet: Ø 0.5 mm Fuel: Butane Test duration for actual volume V in mm³: V ≤ 250: 10 s 250 < V ≤ 500: 20 s 500 < V ≤ 1750: 30 s V > 1750: 60 s One flame application 	After removing test flame from capacitor, the capacitor must not continue to burn for more than 10 s. No burning particle must drop from the sample.

GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	**CONDITIONS**	**PERFORMANCE REQUIREMENTS**
SUB-GROUP C7		
4.18 Active flammability	20 x 5 kV discharges on the test capacitor connected to U_R	The cheese cloth around the capacitors shall not burn with a flame. No electrical measurements are required.
SUB-GROUP ADD6 (FOR PITCH ≥ 15 mm)		
A.6 Damp heat steady state with load	RH: 85 %, temp.: 85 °C Load: 300 V_{AC}, duration: 500 h	
A.6.1 Initial measurements	Capacitance	
	Tangent of loss angle: at 10 kHz	
A.6.2 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$\|\Delta C/C\| \leq 10$ % of the value measured in A.6.1
	Tangent of loss angle	Increase of tan $\delta \leq 0.024$ Compared to values measured in A.6.1 No permanent breakdown or flash-over
	Insulation resistance	≥ 50 % of values specified in section “Insulation Resistance” of this specification
SUB-GROUP ADD7		
A.7 Damp heat steady state with load	RH: 40 %, temp.: 93 °C; Load: 300 V_{AC}, duration: 21 days	
A.7.1 Initial measurements	Capacitance	
	Tangent of loss angle: at 10 kHz	
A.7.2 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$\|\Delta C/C\| \leq 10$ % of the value measured in A.7.1
	Tangent of loss angle	Increase of tan $\delta \leq 0.024$ Compared to values measured in A.7.1 No permanent breakdown or flash-over
	Insulation resistance	≥ 50 % of values specified in section “Insulation Resistance” of this specification

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