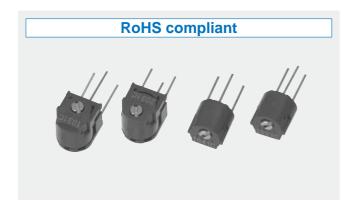
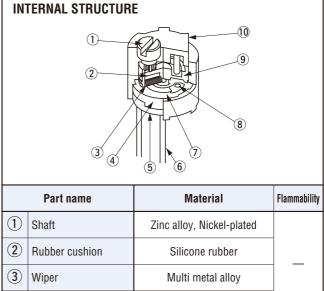
3 TURNS CERMET TRIMMERS





■ FEATURES

- RoHS compliant
- Fine setting is possible
- Extremely small backlash (In house comparison)



(4) Base element Ceramic **(5)** UL-94V-0 Adhesive **Epoxy (6)** Terminal pin Copper, Tin-plated (7) Resistive element RuO₂ cermet (8) Electrode Ag-Pd cermet 9 Rotor gear UL-94HB Polyamide 10 Housing Polybutyleneterephthalate UL-94V-0

CFCs, Halon, Carbon tetrachloride and designated bromic flame retardant PBBOs and PBBs are not used in our products.

■ PART NUMBER DESIGNATION

% Please refer to the LIST OF PART NUMBERS when placing orders.

■ LIST OF PART NUMBERS

Adjustment	Shape of terminal (Top view)	Form of packaging	Pieces in package	
position		Plastic bag		
Top adjustment	0003	TM-7EP		
	1 3	TM-7EW	50 pcs./pack	
Side adjustment (↑ Adjustment direction)	2 0 0 0 3	TM-7ES	- 50 pcs./pack	
	3 <u>~</u> 0 0 2 •	TM-7EX		

<Nominal resistance values>

50 Ω	100 Ω	200 Ω	500 Ω	1 kΩ	2 kΩ	5 kΩ	10 kΩ
20 kΩ	50 kΩ	100 kΩ	200 kΩ	500 kΩ	1 ΜΩ	2 ΜΩ	

Fig. 1

■ ELECTRICAL CHARACTERISTICS

Nominal resistance range	50 Ω ~ 2 MΩ		
Resistance tolerance	± 10 %		
Power ratings	0.5 W (70 °C) 0 W (120 °C)		
Resistance law	Linear law		
Maximum input voltage	DC300 V or power rating, whichever is smaller		
Maximum wiper current	100 mA or power rating, whichever is smaller		
Effective electrical turn	2.5 turns		
End resistance	1 % or 2 Ω, whichever is greater		
C.R.V.	1 % or 3 Ω , whichever is greater		
Operating temp. range	−55 ~ 120 °C		
Temp. coefficient	± 100 10 ⁻⁶ /°C maximum		
Insulation resistance	1000 MΩ minimum (DC500 V)		
Dielectric strength	AC900 V, 60 s		
Net weight	Approx. 0.50 g (TM-7EP, EW) Approx. 0.69 g (TM-7ES, EX)		

■ MECHANICAL CHARACTERISTICS

Mechanical turn	3 turns		
Operating torque	20 mN·m {204 gf·cm} maximum		
Mechanical stop	Clutch action		
Rotational life	200 cycles Δ R/R \leq ± (2 Ω +3 %)		
Terminal strength	10 N {1.02 kgf} minimum (Tensile strength)		
Thrust to shaft	10 N {1.02 kgf} minimum		
Solderability	245 ± 3 °C, 2 ~ 3 s		

{ }: Reference only

■ ENVIRONMENTAL CHARACTERISTICS

Test item	Test conditions	Specifications	
Thermal shock	-65 ~ 125 °C (0.5 h), 5 cycles	[∆ R/R ≦ 1 %] [S.S. ≦ 1 %]	
Humidity	-10 ~ 65 °C (80 ~ 98 %), 10 cycles, 240 h	$[\Delta R/R \le 2\%]$	
Shock	981 m/s², 6 ms 6 directions for 3 times each	[AD/D < 4.0/]	
Vibration	Amplitude 1.52 mm or Acceleration 196 m/s², 10 ~ 2000 Hz, 3 directions, 12 times each	[∆ R/R ≤ 1 %] [S.S. ≤ 1 %]	
Load life	70 °C, 0.5 W, 1000 h	[∆ R/R ≦ 3 %] [S.S. ≦ 1 %]	
Low temp. operation	−55 °C, 2 h	$\begin{bmatrix} \Delta R/R \le 2 \% \\ [S.S. \le 2 \%] \end{bmatrix}$	
High temp. exposure	120 °C, 250 h	$\begin{bmatrix} \triangle R/R \le 3 \% \\ [S.S. \le 2 \%] \end{bmatrix}$	
Immersion seal	85 °C, 60 s	No leaks (No continuous bubbles)	
Soldering heat Flow soldering 260 ± 3 °C, 5 ~ 6 s, two times maximum Manual soldering 380 ± 10 °C, 3 ~ 4 s		[∆ R/R ≦ 1 %]	

 $\Delta\, {\rm R/R}$: Change in total resistance S.S. : Setting stability

^{*} The above part numbers are all available as the standard item respectively with the combination of <Nominal resistance values> (Fig. 1).

^{*} Verify the above part numbers when placing orders.

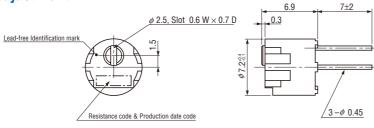
■ MAXIMUM INPUT RATINGS

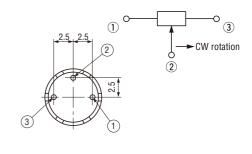
Nominal resistance values (Ω)	Resistance code	Maximum input voltage (V)	Maximum wiper current (mA)
50	500	5.00	100
100	101	7.07	70.7
200	201	10.0	50.0
500	501	15.8	31.6
1 k	102	22.4	22.4
2 k	202	31.6	15.8
5 k	502	50.0	10.0
10 k	103	70.7	7.07
20 k	203	100	5.00
50 k	503	158	3.16
100 k	104	224	2.24
200 k	204	300	1.50
500 k	504	300	0.60
1 M	105	300	0.30
2 M	205	300	0.15

OUTLINE DIMENSIONS

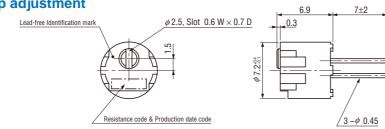
Unless otherwise specified, tolerance: \pm 0.3 (Unit: mm)

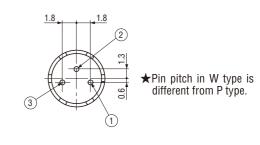
TM-7EPTop adjustment

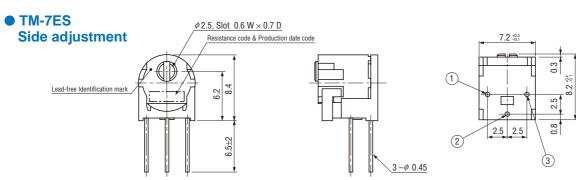




TM-7EWTop adjustment



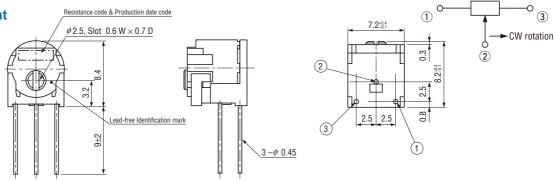




OUTLINE DIMENSIONS

Unless otherwise specified, tolerance: \pm 0.3 (Unit: mm)

TM-7EXSide adjustment



★Pin position & shaft position of X type are different from S type.

■ PACKAGING SPECIFICATIONS

<Bulk pack specifications>

- Unit of bulk in a plastic bag is 50 pcs. per pack.
- Boxing of bulk in a plastic bag is performed with 200 pcs. per box.