### **Data Sheet**



# HCMS-235x CMOS Extended Temperature Range 5 × 7 Alphanumeric Display



### **Description**

The Broadcom<sup>®</sup> HCMS-235x sunlight viewable 5 × 7 LED four-character display is contained in 12-pin dual-inline packages that are designed for displaying alphanumeric information. The display is designed with onboard CMOS integrated circuits. Two CMOS ICs form an onboard 28-bit serial-in/parallel-out shift register with constant current output LED row drivers. Decoded column data is clocked into the onboard shift register for each refresh cycle. Full character display is achieved with external column strobing.

### **Features**

- Onboard low-power CMOS IC:
   Integrated shift register with constant current LED drivers
- Wide operating temperature range:
  - –55°C to +100°C
- Compact glass ceramic four-character package:
   Series X-Y stackable
- Sunlight viewable
- 5 × 7 LED matrix that displays the full ASCII set
- Character height of 5.0 mm (0.20 in.)
- Wide viewing angle:

 $X \text{ axis} = \pm 50^{\circ}$ 

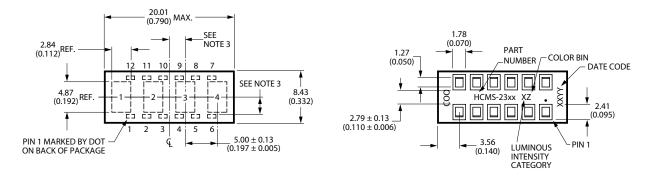
 $Y axis = \pm 65^{\circ}$ 

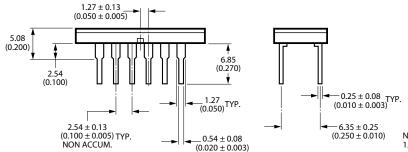
Usable in night vision lighting applications

### **Applications**

- Avionics
- Communication systems
- Fire control systems
- Radar systems

### **Package Dimensions**





_			
PIN	FUNCTION	PIN	FUNCTION
1	COLUMN 1	7	DATA OUT
2	COLUMN 2	8	VB
3	COLUMN 3	9	$V_{DD}$
4	COLUMN 4	10	CLOCK
5	COLUMN 5	11	GROUND
6	INT. CONNECT*	12	DATA IN

\* DO NOT CONNECT OR USE

#### NOTES:

- DIMENSIONS IN MILLIMETERS (INCHES).
- 2. UNLESS OTHERWISE SPECIFIED, THE TOLERANCE ON ALL DIMENSIONS IS  $\pm$  0.38 mm ( $\pm$  0.015).
- 3. CHARACTERS ARE CENTERED WITH RESPECT TO LEADS WITHIN  $\pm$  0.13 mm ( $\pm$  0.005).
- 4. LEAD MATERIAL IS COPPER ALLOY,

### **Absolute Maximum Ratings**

Parameter	Value
Supply Voltage V <sub>DD</sub> to Ground	-0.3V to 7.0V <sup>a</sup>
Data Input, Data Output, V <sub>B</sub>	–0.3V to V <sub>DD</sub>
Column Input Voltage, V <sub>COL</sub>	–0.3V to V <sub>DD</sub>
Free Air Operating Temperature Range, T <sub>A</sub>	–55°C to +100°C
Storage Temperature Range, T <sub>S</sub>	-55°C to +100°C <sup>b, c</sup>
Maximum Allowable Package Power Dissipation, P <sub>D</sub> <sup>b, c</sup> at T <sub>A</sub> = 71°C	1.31W
Through-the-Wave Solder Temperature <sup>d</sup>	250°C for 3 seconds maximum
Solder Dipping Temperature <sup>d</sup>	260°C for 5 seconds maximum
ESD Protection at 1.5 kΩ, 100 pF	V <sub>Z</sub> = 4 kV

- a. Maximum duration: 2 seconds.
- b. Maximum allowable power dissipation is derived from  $V_{DD}$  = 5.25V,  $V_{B}$  = 2.4V,  $V_{COL}$  = 3.5V, 20 LEDs ON per character, 20% DF.
- c. HCMS-2353 derate above 71°C at 23 mW/°C,  $R\theta_{\text{J-A}}$  = 45°C/W. Derating is based on  $R\theta_{J-A}$  = 35°C/W per display for printed circuit board assembly.
- d. 1.59 mm (0.063 in.) below body.

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# **Recommended Operating Conditions**

# Over Operating Range (-55°C to +100°C)

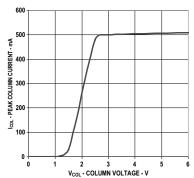
Parameter	Symbol	Min.	Тур.	Max.	Units
Supply Voltage	V <sub>DD</sub>	4.75	5.00	5.25	V
Data Out Current, Low State	I <sub>OL</sub>	_	_	1.6	mA
Data Out Current, High State	Іон	_	_	-0.5	mA
Column Input Voltage	V <sub>COL</sub>	2.75	3.0	3.5	V
Setup Time	t <sub>SETUP</sub>	10	_	_	ns
Hold Time	t <sub>HOLD</sub>	25	_	_	ns
Clock Pulse Width High	twh(clock)	50	_	_	ns
Clock Pulse Width Low	t <sub>WL(CLOCK)</sub>	50	_	_	ns
Clock High-to-Low Transition	t <sub>THL</sub>	_	_	200	ns
Clock Frequency	f <sub>CLOCK</sub>	_	_	5	MHz

### Electrical Characteristics over Operating Range (-55°C to + 100°C)

Parameter	Symbol	Test Conditions	Min.	Typ. <sup>a</sup>	Max.	Units
Supply Current, Dynamic <sup>b</sup>	I <sub>DDD</sub>	f <sub>CLOCK</sub> = 5 MHz	_	6.2	7.8	mA
Supply Current, Static <sup>c</sup>	I <sub>DDDSoff</sub>	V <sub>B</sub> = 0.4V, Data and Clock = 0.4V	_	1.8	26	mA
	I <sub>DDDSon</sub>	V <sub>B</sub> = 2.4V, Data and Clock = 0.4V	_	2.2	6.0	
Column Input Current <sup>d</sup>	I <sub>COL</sub>	V <sub>B</sub> = 0.4V	_	_	10	μA
·		V <sub>B</sub> = 2.4V	_	500	650	mA
Input Logic High Data, V <sub>B</sub> , Clock	V <sub>IH</sub>	V <sub>DD</sub> = 4.75V	2.0	_	_	V
Input Logic Low Data, V <sub>B</sub> , Clock	V <sub>IL</sub>	V <sub>DD</sub> = 5.25V	_	_	0.8	V
Input Current	I <sub>1</sub>	V <sub>DD</sub> = 5.25V	_	_	_	μA
Data		V <sup>e</sup> = 2.4V (Logic High) or	-46	-60	-103	
Clock, V <sub>B</sub>		V <sup>e</sup> = 0.4V (Logic Low)	-92	-120	-206	
Data Out Voltage	V <sub>OH</sub>	V <sub>DD</sub> = 4.75V	2.4	4.2	_	V
		$I_{OH} = -0.5 \text{ mA}$				
		I <sub>COL</sub> = 0 mA				
	V <sub>OL</sub>	V <sub>DD</sub> = 5.25V	_	0.2	0.4	V
		I <sub>OL</sub> = 1.6 mA				
		I <sub>COL</sub> = 0 mA				
Power Dissipation per Package <sup>f</sup>	P <sub>D</sub>	V <sub>DD</sub> = 5.0V	_	668	_	mW
		V <sub>COL</sub> = 3.5V				
		17.5% DF				
		$V_{B} = 2.4V$				
		15 LEDs ON per Character				
Thermal Resistance	$R_{\theta J-PIN}$	_	_	10	_	°C/W
IC Junction-to-Pin <sup>g</sup>						
Leak Rate	_	_	_	_	5 × 10 <sup>-8</sup>	cc/second

- a. All typical values are specified at  $V_{DD}$  = 5.0V and  $T_{A}$  = 25°C.
- b. I<sub>DD</sub> Dynamic is the IC current while clocking column data through the onboard shift register at a clock frequency of 5 MHz; the display is not illuminated.
- c. I<sub>DD</sub> Static is the IC current after column data is loaded and not being clocked through the onboard shift register.
- d. See Figure 1 for peak column current vs column voltage.
- e. V<sub>I</sub> represents the input voltage to an input pin.
- f. Four characters are illuminated with a typical ASCII character composed of 15 dots per character.
- g. IC junction temperature  $T_J$  (IC) =  $(P_D)(R\theta_{J-PIN} + R\theta_{PC-A}) + T_A$ .

Figure 1: Peak Column Current vs. Column Voltage at T<sub>A</sub> = 25°C



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# Optical Characteristics at T<sub>A</sub> = 25°C

### Yellow, HCMS-2351

Description	Symbol	Test Condition	Min	Typ. <sup>a</sup>	Max.	Units
Peak Luminous Intensity per LED <sup>b</sup> (Character Average)	I <sub>VPEAK</sub>	$V_{DD} = 5.0V$ $V_{COL} = 3.5V$ $V_{B} = 2.4V$ $T_{i} = 25^{\circ}C^{c}$	1.6	2.4	_	mcd
Dominant Wavelength <sup>d, e</sup>	$\lambda_{d}$	- 1 <sub>i</sub> - 25 C	_	585	_	nm
Peak Wavelength	$\lambda_{PEAK}$	_	_	583	_	nm

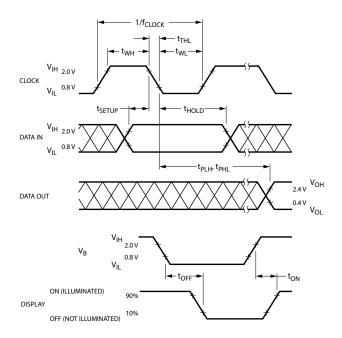
- a. All typical values are specified at  $V_{DD}$  = 5.0V and  $T_{A}$  = 25°C unless otherwise noted.
- b. These LED displays are categorized for luminous intensity, with the intensity category designated by a letter code on the back of the package.
- c. Ti refers to the initial case temperature of the display immediately before the light measurement.
- d. Dominant wavelength,  $\lambda_d$ , is derived from the CIE Chromaticity Diagram and represents the single wavelength that defines the color of the device.
- e. Categorized for color with the color category designated by a number on the back of the package.

### **High-Performance Green, HCMS-2353**

Description	Symbol	Test Conditions	Min.	Typ. <sup>a</sup>	Max.	Units
Peak Luminous Intensity per LED <sup>b</sup> (Character Average)	I <sub>vPEAK</sub>	$V_{DD} = 5.0V$ $V_{COL} = 3.5V$ $V_{B} = 2.4V$ $T_{i} = 25^{\circ}C^{c}$	2.4	3.0	_	mcd
Dominant Wavelength <sup>d, e</sup>	$\lambda_{d}$	_	_	574	_	nm
Peak Wavelength	λ <sub>PEAK</sub>	_	_	568	_	nm

- a. All typical values are specified at  $V_{DD}$  = 5.0V and  $T_A$  = 25°C unless otherwise noted.
- b. These LED displays are categorized for luminous intensity, with the intensity category designated by a letter code on the back of the package.
- c. T<sub>i</sub> refers to the initial case temperature of the display immediately before the light measurement.
- d. Dominant wavelength, λ<sub>d</sub>, is derived from the CIE Chromaticity Diagram and represents the single wavelength that defines the color of the
  device
- e. Categorized for color with the color category designated by a number on the back of the package.

# **Switching Characteristics**



Parameter	Condition	Тур.	Max.	Units
f <sub>clock</sub> CLOCK Rate	_	_	5	MHz
t <sub>PLH</sub> , t <sub>PHL</sub>	C <sub>L</sub> = 15 pf	_	105	ns
Propagation Delay	$R_L = 2.4 \text{ k}\Omega$			
CLOCK to DATA OUT				
t <sub>OFF</sub>	_	4	5	
V <sub>B</sub> (0.4V) to				
Display OFF				110
t <sub>ON</sub>	_	1	2	μs
V <sub>B</sub> (2.4V) to				
Display ON				

### **Electrical Description**

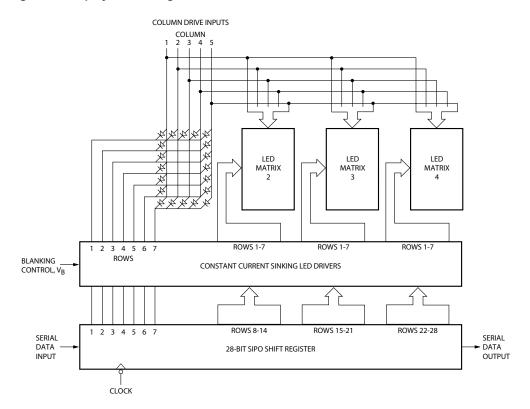
The display contains four 5 x 7 LED dot matrix characters and two CMOS integrated circuits, as shown in Figure 2. The two CMOS integrated circuits form an onboard 28-bit serial-in/parallel-out shift register that accepts standard TTL logic levels. The Data Input, pin 12, is connected to bit position 1, and the Data Output, pin 7, is connected to bit position 28. The shift register puts out control constant current sinking LED row drivers. A logic 1 stored in the shift register enables the corresponding LED row driver, and a logic 0 stored in the shift register disables the corresponding LED row driver.

The electrical configuration of these CMOS IC alphanumeric displays allows for an effective interface to a display controller circuit, which supplies decoded character information. The row data for a given column (one 7-bit byte per character) is loaded (bit serial) into the onboard 28-bit shift register with high-to-low transitions of the clock input.

To load decoded character information into the display, column data for character 4 is loaded first, and the column data for character 1 is loaded last in the following manner. The 7 data bits for column 1, character 4, are loaded into the onboard shift register. Next, the 7 data bits for column 1, character 3, are loaded into the shift register, shifting the character 4 data over one character position.

This process is repeated for the other two characters until all 28 bits of column data (four 7-bit bytes of character column data) are loaded into the onboard shift register. Then the column 1 input,  $V_{COL}$  pin 1, is energized to illuminate column 1 in all four characters. This process is repeated for columns 2, 3, 4, and 5. All  $V_{COL}$  inputs should be at logic low to ensure that the display is off when loading data. The display is blank when the blanking input  $V_B$ , pin 8, is at logic low regardless of the outputs of the shift register or whether one of the  $V_{COL}$  inputs is energized. Refer to Application Note 1016, *Using the HDSP-2000 Alphanumeric Display Family*, for drive circuit information.

Figure 2: Display Block Diagram



### **ESD Susceptibility**

The display has an ESD susceptibility rating of Class 3 of MIL-STD-883E, HBM. Take normal CMOS handling precautions when handling these devices.

# Soldering and Post-Solder Cleaning

These displays may be soldered with a standard wave solder process using either an RMA flux and solvent cleaning or an OA flux and aqueous cleaning. For optimum soldering, the solder wave temperature should be 245°C, and the dwell time for any display lead passing through the wave should be 1.5 to 2 seconds. For more detailed information, refer to Application Note 1027, *Soldering LED Components*.

### Contrast Enhancement

When used with the proper contrast enhancement filters, the display is readable in sunlight. Refer to Application Note 1029, Luminous Contrast and Sunlight Readability of the HDSP-235X Series Alphanumeric Displays for Sunlight Viewable Applications, for information on contrast enhancement for sunlight and daylight ambient. Refer to Application Note 1015, Contrast Enhancement Techniques for LED Displays, for information on contrast enhancement in moderate ambients.

### **Night Vision Lighting**

When used with the proper NVG/DV filters, the HCMS-235x display may be used in night vision lighting applications. For a list of NVG/DV filters and a description of night vision lighting technology, refer to Application Note 1030, *LED Displays and Indicators and Night Vision Imaging System Lighting*.

# Controller Circuits, Power Calculations, and Display Dimming

Refer to Application Note 1016, *Using the HDSP-2000 Alphanumeric Display Family*, for information on controller circuits to drive these displays, how to do power calculations, and a technique for display dimming.

# **Intensity Bin Limits**

### **Intensity Bin Limits for HCMS-2351**

	Intensity Range (mcd)			
Bin	Min.	Max.		
Q	11.197	15.774		
R	13.437	19.718		
S	16.797	23.662		
Т	20.156	29.577		
U	25.195	35.492		

### **Intensity Bin Limits for HCMS-2353**

	Intensity Range (mcd)			
Bin	Min.	Max.		
S	16.797	23.662		
Т	20.156	29.577		
U	25.195	35.492		
V	30.234	44.366		
W	37.739	52.239		

### **Color Bin Limits**

		Q	Α
Color	Color Bin	Min.	Max.
Yellow	3	581.5	585.0
	4	584.0	587.5
	5	586.5	590.0
	6	589.0	592.5
	7	591.5	595.0
Green	1	576.0	580.0
	2	573.0	577.0
	3	570.0	574.0
	4	567.0	571.0

NOTE: Test conditions as specified in Optical Characteristics at  $T_A = 25$ °C.

# **Option Code Definition**

lv Bin Range Identifier				
x <sub>1</sub> x <sub>2</sub>	x <sub>1</sub>	Minimum Iv bin		
	x <sub>2</sub>	Maximum Iv bin		
Color Bin Range Identifier				
x <sub>3</sub>	Α	Color bins 2 and 3		
	В	Color bins 4 and 5		
	С	Color bins 5 and 6		
	D	Color bins 3 and 4		

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