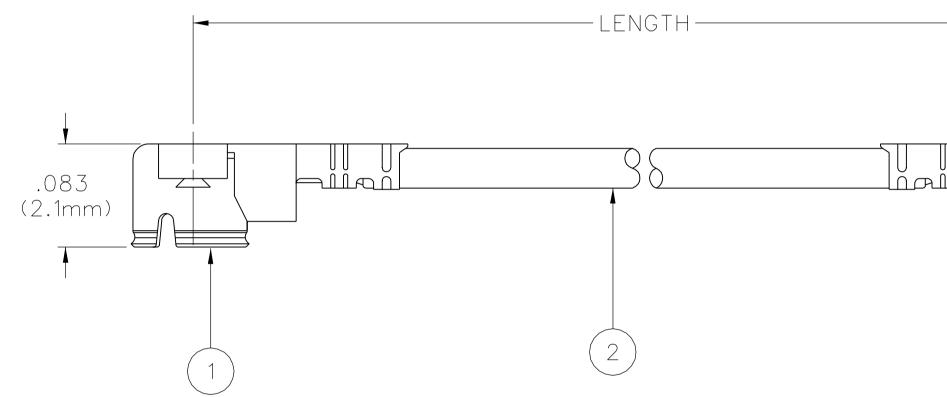
		ENGTH	ITEM ()			ITEM (2)			DRAWING NO.	0.095 0.01/000
PART NUMBER 415-0085-050	INCH 1.97±.16		UMC RIGHT ANGLE PLUG CO BODY - COPPER ALLOY- GOL		SHIELD - TIN PLATED	CABLE ANNEALED COL	OPER WIRE			-0085-001/999
415-0085-100	3.94±.16	<u> </u>	CONTACT - COPPER ALLOY -		DIELECTRIC - FEP		· _ · \			REVISIONS
415-0085-150	5.91 <u>±</u> .16	150 <u>+</u> 4	INSULATOR - PBT - WHITE, UL		CENTER CONDUCTOR	- SILVER PLAT	ed annealed	COPPER		g release
415-0085-200	7.87±.16	200±4				WIRE, AWG#36				6 A B J D ECN 507
415-0085-250	9.84 <u>+</u> .31									
415-0085-300	11.81 <u>+</u> .31	300 <u>+</u> 8			JACKET - FEP - BLA	Ĵĸ				LCP BLACK WAS WHITE
415-0085-500	19.69 <u>+</u> .31	500 <u>+</u> 8							* REVISION NU	MBER FOLLOWED BY AN ALPH
									* CATION OR F	NDICATES DRAWING CLARIFI- PART NUMBER ADDITION ONLY.
										**************************************
									10 2-23-0	T D B U N ECN 509
										RPOFILE TO ITEM 1 MATERIAL TO COPPER ALLOY
		1				- 1			CHANGE CONTA	ACT MATERIAL TO COPPER ALL
			4	LENGTH					CHANGE INSULA	ATOR COLOR TO WHITE ATOR MATERIAL TO PBT
									CHANGE SHIELE	D MATERIAL TO TIN PLATED
									1b 2-7-11	м <mark>S R</mark> м 2-7-11 S J B S ECO 529
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				(2)						
		(	1)			$\begin{pmatrix} 1 \end{pmatrix}$				
NOTES:										omer drawing
1. SPECIFICAT	IONS:									
	: 50 OHMS								THIS DRAV	VING TO BE INTERPRETED ASME Y 14.5M - 1994
	Y RANGE: 0- D MAX AT 0-									NJIVIL I 14.JIVI <sup>-</sup> 1994
	D MAX AT U								1	' $\mu$ STATION ''
	NG VOLTAG									
	I RESISTANCE Resistance:	: 500 MEG(	)HM MIN							NY CONFIDENTIA
CENTER	R CONTACT				TOLERANCE UNLESS	DRAWN BY	DATE		ainah	Cinch Connectivity Solutions
OUTER	CONDUCTOR	- 20 MILLI-	OHMS MAX		OTHERWISE SPECIFIED	_ PAT	5-23-06		CINC CONNECTIVITY SOLUTIONS	P.O. Box 1732 Waseca, MN 56093
MECHANICA	L:				DECIMALS mm	CHECKED BY	DATE	10 T 10 10 10 10 10 10 10 10 10 10 10 10 10	a bel group	1-800-247-8256
	ITY: MATES		FRIFC		.XXX ±.004 —	- RJB	12-13-06	TITLE		
			ALE CONTACT)		MATL	APPROVED BY	DATE			G CABLE PLUG
	: 30 CYCLES				WIATL	PDW	12-19-06			) MATING HEIGHT nm) CABLE 0.D.
Environme	NTAL:					RELEASE DATE	12-20-06		DRAWING NO.	MUD UAULE U.U.
					FINISH			SHEET		-0085 001/000
	IRE RANGE: -	40°C TO +				U/M INCH	SCALE 10:1	2 OF 2	= 4    = 4    = 5	-0085-001/999



	TEM (2)			DRAWING NO.				
( Shield - Tin Plated	ABLE	DER WIRF		<u>      - 415-(</u>	)085-00	1/999		
DIELECTRIC - FEP	ANNEALLD CON		0 REVISIONS					
CENTER CONDUCTOR -	SILVER PLAT WIRE, AWG#36		COPPER	ENGINEERING		40.00.00		
		) (//.002/		1 10-20-06	A B J D T D B W	12-20-06 ECN 50728		
JACKET - FEP - BLAC	K			INSULATOR-L(	CP BLACK V	VAS WHITE		
				* REVISION NUME	DICATES DRAWIN	IG CLARIFI- *		
				* CATION OR PAR	*******	****		
				1a 2-23-07		<u>í ECN 50950</u>		
				ADD MEDIUM RP CHANGE BODY M CHANGE CONTAC	ATERIAL TO CO	PPER ALLOY		
				CHANGE INSULAT	OR COLOR TO	WHITE		
				CHANGE SHIELD				
				1b 2-7-11	M D J S S J B S	2-7-11 ECO 52912		
	•							
				CUSTO	MER DF	RAWING		
				THIS DRAWIN PER AS	NG TO BE INT ME Y 14.5M -	ERPRETED 1994		
				  ,	LSTATION			
				μ μ	LSTATION			
				COMPAN`	Y CONFI	DENTIAL		
TOLERANCE UNLESS OTHERWISE SPECIFIED	DRAWN BY	DATE		cinch	Cinch Connectiv P.O. Box			
DECIMALS mm	PAT CHECKED BY	5-23-06		CONNECTIVITY SOLUTIONS	Waseca, MI	N 56093		
.XX	RJB	DATE 12-13-06			1-800-247			
.XXX ±.004   MATL	APPROVED BY	DATE	j U	MC MATING 8 (2.5mm)				
	PDW	12-19-06		32 (0.81mn				
FINISH	RELEASE DATE	12-20-06	SHEET	DRAWING NO.				
	U/M INCH	SCALE 10:1	2 OF 2	8 - 415 -	0085-00	)1/999		

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