# MVD, MV, MKV, MKL, 2161C, MXV Series

Float-type air vent valves

# **Technical Data Sheet**





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# Description

DUOVENT MVD and MVDR Series, MINIVENT MV and MVR Series, MICROVENT MKV, MKVR, MKL and MKLR Series, FLOATVENT 2161C Series and MAXIVENT MXV Series valves are automatic and/or manual devices for venting air from heating and air conditioning systems.



# MVD

## DUOVENT (PATENTED)

Automatic and manual air vent valve with unscrewable inspection cover. CW617N brass body and cover. Corrosion-resistant technopolymer float switch. PN 12 bar. Maximum operating pressure: 8 bar. Maximum temperature: 115°C. Automatic discharge capacity at 3 bar: 17.9 NL/min. Manual discharge capacity at 3 bar: 139.5 NL/min. Also suitable for water with additive (glycol up to 30%).

Туре	Part No.	DN	Weight (g)
MVD	0250608	1/4"	195
MVD	0250610	3/8"	200
MVD	0250615	1/2"	200



# **MVD**R

MVD Series air vent valve with RIA Series automatic shut-off valve.

Туре	Part No.	DN	Weight (g)
MVDR	0250708	1/4"	210
MVDR	0250710	3/8"	220
MVDR	0250715	1/2"	250



# MV

## MINIVENT

Automatic air vent valve with unscrewable inspection cover. CW617N brass body and cover. Corrosion-resistant polythene float switch. PN: 12 bar. Maximum temperature: 115°C. Also suitable for water with additive (glycol up to 30%).

Туре	Part No.	DN	Weight (g)
MV	0250008	1/4"	195
MV	0250010	3/8"	190
MV	0250215	1/2"	200



## MVR

## MINIVENT

MV Series automatic air vent valve with RIA automatic shut-off valve.

Туре	Part No.	DN	Weight (g)
MVR	0250108	1/4"	215
MVR	0250110	3/8"	220
MVR	0250115	1/2"	240





# MKV

## MICROVENT

Vertical automatic air vent valve. CW617N brass body and cover. Pre-sealed with O-ring. PN 10 bar. Maximum temperature: 110°C. Also suitable for water with additive (glycol up to 30%).

Туре	Part No.	DN	Weight (g)
MKV	0251210	3/8"	140



# MKVR

## MICROVENT

MKV Series vertical automatic air vent valve with pre-sealed automatic shut-off valve.

Туре	Part No.	DN	Weight (g)
MKVR	0251310	3/8"	165



# MKL

## MICROVENT

Lateral automatic air vent valve. CW617N brass body and cover. **Pre-sealed** with O-ring. PN 10 bar. Maximum temperature: 110°C.

Also suitable for water with additive (glycol up to 30%).

Туре	Part No.	DN	Weight (g)
MKL	0252210	3/8"	140



## MKLR

MICROVENT

MKL Series lateral automatic air vent valve with pre-sealed automatic shut-off valve.

Туре	Part No.	DN	Weight (g)
MKLR	0252310	3/8"	165



# 2161C

## FLOATVENT

Vertical automatic air vent valve. **Pre-sealed with O-ring**. Suitable for installation on the head connections of coplanar manifolds. CW617N brass body. PN 10 bar. Maximum temperature: 110°C.

Туре	Part No.	DN	Weight (g)
2161C	2161C38	3/8"	135
2161C	2161C12	1/2"	150
2161C	2161C34	3/4"	160
2161C	2161C1	1"	170







## CHECKVENT

Pre-sealed check valve for vertical automatic air vent valve P/N 2161C38.

Туре	Part No.	DN	Weight (g)
2311C	2311C38	3/8"	25

# RIA

Automatic shut-off valve for **MVD, MV, MKV and MKL Series** automatic air vent valves. Complete with device for total, rapid drainage of water from the valve.

Туре	Part No.	DN	Weight (g)
RIA	0259008	1/4"	25
RIA	0259010	3/8"	25
RIA	0259015	1/2"	45
RIA/PTFE	0259012	3/8"	25



# MXV

## MAXIVENT

High-flow automatic air vent valve. Equipped with manual vent valve. Cast iron body and cover with epoxy paint finish. PN 12 bar. Maximum operating temperature: 115°C. 3/8"F air outlet connection.

Туре	Part No.	DN	Weight (g)
MXV	0253020	3/4"	4380
MXV	0253025	1"	4440
MXV	0253032	1.1/4"	4400

## DUOVENT

In addition to its automatic air venting feature, the **MVD and MVR Series** DUOVENT valve is equipped with a device for manual air venting. The manual air vent device offers the following advantages:

a) enables the valve to be checked for correct operation;

b) reduces the time taken to discharge air from the system by increasing the discharge flow rate;

c) facilitates cleaning of the orifice by forcing water to flow through it.

Manual venting is actuated by pressing pushbutton (10) down; this can be done by exerting pressure on the surface, for example with a screwdriver. This moves the head (9), which is integral with the O-ring (12), to a position lower than the seat, thus allowing air and/or water to evacuate along the stem (10). When water comes out of both orifice (A) and orifice (B), this indicates that all the air has been expelled from the system.

	Technical featu	res			
Parts A) Automatic venting B) Manual venting	Nominal pressur	re 12 bar			
	Maximum press	sure	8 bar		
	Maximum operating temperature		115°C		
1) Body					
2) Cover	Features				
3) Disc 4) Spring	Body	CW617N brass			
	Cover	CW617N brass			
	Float	high-density expanded polythene			
5) Cap	Disc	polyphenylene oxide			
6) Lever	Plug	fibreglass-reinforced polyp	henylene oxide		
7) Float	Lever	fibreglass-reinforced polyp	henylene oxide		
8) Seals	Seals	NBR			
0) Spring	Spring	stainless steel			
a) opining	Vacuum breaker	polyacetal	ded polythene e polyphenylene oxide polyphenylene oxide		
	Connections	M 1/4"-3/8"-1/2" DIN-IS	SO 228/1		



M 1/4"-3/8"-1/2" DIN-ISO 228/1

## MINIVENT



Technical features			
Maximum operating pressure		12 bar	
Maximum operating temperature		115°C	
Fratures			
Features			
Body	CW617N brass		
Cover	CW617N brass		
Lever	polyacetal		
Float	high-density expanded polythene		
Disc	EPDM		
Spring	stainless steel		
Seals	NBR		
Cap	polvamide		

## MICROVENT

**MICROVENT MKV, MKVR, MKL and MKLR Series** valves are equipped with a vacuum breaker, in the vicinity of the threaded connection, designed to improve the air venting characteristics. The vacuum breaker is not fitted if the **MICROVENT** valve is supplied with an **RIA Series** shut-off valve, as the latter is already equipped with a vacuum breaker.

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Connections



Technical features	
Maximum operating pressure	10 bar
Maximum operating temperature	110°C

Features		
1 outuree		
Body	CW617N brass	
Cover	CW617N brass	
Float	high-density expanded polythene	
Disc	polyphenylene oxide	
Plug	fibreglass-reinforced polyphenylene oxide	
Lever	fibreglass-reinforced polyphenylene oxide	
Seals	NBR	
Spring	stainless steel	
Vacuum breaker	polyacetal	
Connections	M 3/8" DIN-ISO 228/1	





Technical features			
Minimum operating pressure		0.1 bar	
Maximum operating pressure		10 bar	
Maximum operating temperatur	e	115°C	
Usable fluids		water, including with glycol $\leq$ 50%	
Features			
Valve body	CW	/617N	
Float stak		pilised polypropylene	
O-ring seal EPD		M	
Disc silic		one rubber	
Control mechanism	stainless steel		
O-ring pre-sealing EPD		MC	
Retaining spring stair		nless steel	
Retaining disc PA		with fibreglass	
Vacuum breaker poly		vacetal	

M 3/8" DIN-ISO 228/1

## 4) Disc

6) O-ring pre-sealing 8) Check valve 9) Check valve disc

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Connections

## MAXIVENT

Due to its considerable size, the MAXIVENT MXV Series air vent valve is used for automatically venting air from large water distribution pipes (e.g. distribution manifolds in the central system, on risers) and in all cases where large quantities of air have to be removed from the system. MAXIVENT is also equipped with a manual air vent valve.

Technical features	
Maximum discharge pressure	6 bar
Maximum operating pressure	12 bar
Minimum sealing pressure	0.1
Maximum operating temperature	115°C

Features	
Body	GJS-400-15 cast iron entirely coated with epoxy resin
Cover	GJS-400-15 cast iron entirely coated with epoxy resin
Manual vent valve	chrome-plated brass
Lever	stainless steel
Disc	NBR
Float	high-density expanded polythene
Seals	NBR
Сар	brass
Inlet connection	F 3/4" - 1" - 1"1/4 DIN-ISO 228/1
Outlet connection	F 3/8" DIN-ISO 228/1 in brass

# **Application**

These devices are used in all traditional heating systems (independent, central, radiant panel, etc.) to vent air during the filling phase and the air released into the water during the heating phase, which obstructs the normal circulation of the heat carrier fluid, particularly at the points where it circulates at low speed (heat emitters), thus reducing their thermal efficiency. Air vent valves allow the air to be discharged at the points of the system where it accumulates (distribution manifolds, tops of risers or directly in the boiler).



# **Operation**

Automatic operation of air vent valves is based on a float system ensuring a tight seal: valve opening and closing is determined by the movement (up-down) of the float. When there is air in the valve, the force of the float weight acts on the lever which is integral with the disc, thus causing it to move down. In this situation the seat is free and allows the air to be vented out of the system. As the system fills with water, the air trapped in the water circuit is pushed out through the valves. As soon as all the trapped air is discharged, the water entering the tank pushes the float up. As a result, the lever causes the disc to press against the seat, thus sealing the system and preventing the heat carrier fluid from flowing out. The design of this device enables air to be discharged from the system automatically while it is being emptied. **2311C Series** or **RIA Series** check valves can be used to carry out maintenance work while the system is pressurised. The operation of the check valve is based on a spring-loaded device, which is sensitive to system pressure and ensures pressure-tightness by means of EPDM O-rings when there is no air vent valve.

The reliability of the air vent valves is ensured by a Series of tests carried out on 100% of products to check that the body and its components are watertight.

## Charts

## DUOVENT

## Air discharge rate - Operating pressure





Disc movement, manual venting (mm)



## MINIVENT

Air discharge rate - Operating pressure



## MICROVENT

Air discharge rate - Operating pressure



## 2161C





Operating pressure (bar)





#### MAXIVENT

Air discharge rate - Operating pressure



## Installation

DUOVENT, MINIVENT, MICROVENT, FLOATVENT and MAXIVENT valves are normally installed:

- at the tops of risers in heating systems with a closed expansion vessel;
- on distribution manifolds;
- directly in the boiler.

For maximum air venting efficiency, install the valves at points where the water speed is relatively low.

After installation, to ensure optimum air venting, unscrew the protection cap by at least two turns (this will provide the venting characteristics shown in the diagrams above).

Should it be necessary to install a MICROVENT valve equipped with vacuum breaker on an **RIA Series** valve, simply remove the vacuum breaker with two fingers.



# **Maintenance**

DUOVENT, MINIVENT, MICROVENT, FLOATVENT and MAXIVENT valves are normally maintenance-free.

The valves can be inspected by unscrewing the cover from the tank or, in the case of **MAXIVENT**, unscrewing the screws with which it is fastened to the body. A seal ensures pressure-tightness between the tank and the cover. The internal components (float and lever) can therefore be cleaned if foreign bodies get into the valve.

The valve's design characteristics ensure the long-term efficiency and smooth running of the venting movement. The sealing system is designed to withstand vibration and is therefore not affected by possible external vibration.

If you need to replace an MVD, MV, MKV, MKL or 2161C Series valve, you can do so without draining the system if you use an RIA o 2311C Series check valve.

# **Overall dimensions (mm)**



22



**MKV** 

1/2"



**RIA** 

1/2"



1

19

19

22

DN	В	С	CH
1/4"	8	11	19
3/8"	8	11	19
1/2"	8	11	24





20 19

2311C

DN	А	В	С	D
3/8"	30	10	77	36
1/2"	30	10	77	36
3/4"	32	12	79	36
1"	37	12	79	36

MXV - 3/4" - 1" - 1.1/4"



# **Specification text**

#### **MVD** Series

Automatic and manual air vent valve DUOVENT **MVD Series** – WATTS brand – with unscrewable inspection cover. CW617N brass body and cover. Corrosion-resistant polythene float switch. PN 12 bar. Max. operating pressure: 8 bar. Max. temperature: 115°C. Automatic discharge capacity at 3 bar: 17.9 NL/min. Manual discharge capacity at 3 bar: 139.5 NL/min. Also suitable for water with additive (glycol up to 30%).

#### **MV** Series

Automatic air vent valve MINIVENT **MV Series** – WATTS brand – with unscrewable inspection cover. CW617N brass body and cover. Corrosion-resistant polythene float switch. PN 12 bar. Max. temperature: 115°C. Also suitable for water with additive (glycol up to 30%)

#### **MKV Series**

Vertical automatic air vent valve MICROVENT **MKV Series** – WATTS brand. CW617N brass body and cover. Equipped with O-ring. PN 10 bar. Max. temperature: 110°C. Also suitable for water with additive (glycol up to 30%)

#### **MKL Series**

Lateral automatic air vent valve MICROVENT **MKL Series** – WATTS brand. CW617N brass body and cover. Equipped with O-ring. PN 10 bar. Max. temperature: 110°C. Also suitable for water with additive (glycol up to 30%)

#### 2161C Series

Vertical automatic air vent valve FLOATVENT **2161C Series** – WATTS brand. CW617N brass body. Equipped with O-ring. Suitable for installation on the head connections of coplanar manifolds. PN 10 bar. Max. temperature: 110°C.

#### **MXV Series**

High-flow automatic air vent valve MAXIVENT **MXV Series** – WATTS brand. Equipped with manual vent valve. Cast iron body and cover with epoxy paint finish. PN 12 bar. Max. operating temperature: 115°C. 3/8"F air outlet connection.

The descriptions and photographs contained in this product specification sheet are supplied by way of information only and are not binding.

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